



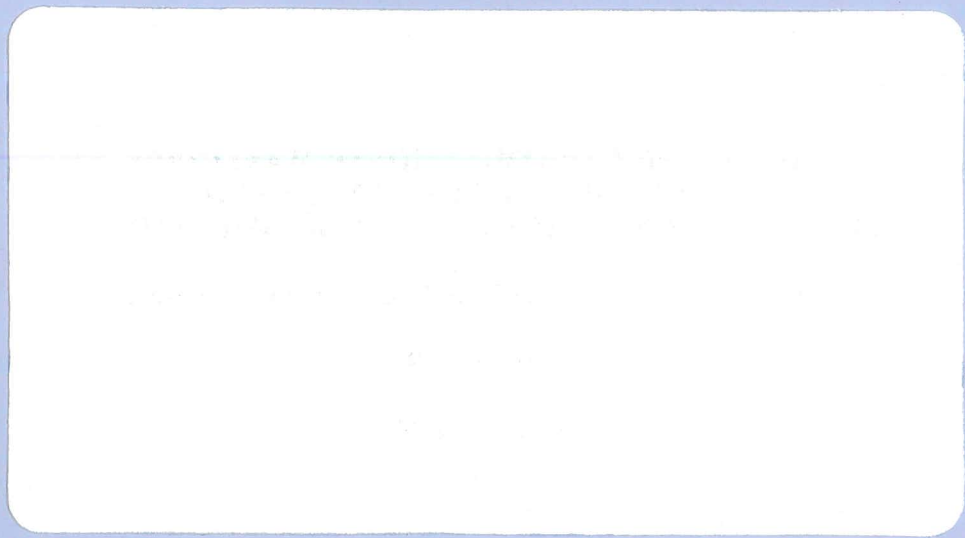
SIMULATION OPTIMIZATION SYSTEMS
Research Laboratory

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FILTERS USING FINITE ELEMENT AND
MODE-MATCHING ELECTROMAGNETIC SIMULATORS**

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Space Mapping Optimization of Waveguide Filters Using Finite Element and Mode-Matching Electromagnetic Simulators

John W. Bandler *

Simulation Optimization Systems Research Laboratory and Department of Electrical and Computer Engineering, McMaster University, Hamilton, Canada L8S 4L7

Radoslaw M. Biernacki and Shao Hua Chen

HP EEsof Division, Hewlett-Packard Company, 1400 Fountaingrove Parkway, Santa Rosa, CA 95403-1799

Dževat Omeragić

Schlumberger-Houston Product Center, 110 Schlumberger Drive, PO Box 2175, Houston, TX 77252-2175

ABSTRACT

For the first time in design optimization of microwave circuits, the aggressive space mapping (SM) optimization technique is applied to automatically align electromagnetic (EM) models based on hybrid mode-matching/network theory simulations with models based on finite-element (FEM) simulations. SM optimization of an H-plane resonator filter with rounded corners illustrates the advantages as well as the challenges of the approach. The parameter extraction phase of SM is given special attention. The impact of selecting responses and error functions on the convergence and uniqueness of parameter extraction is discussed. A statistical approach to parameter extraction involving ℓ_1 and penalty concepts facilitates a key requirement by SM for uniqueness and consistency. A multi-point parameter extraction approach to sharpening the solution uniqueness and improving the SM convergence is also introduced. Once the mapping is established, the effects of manufacturing tolerances are rapidly estimated with the FEM accuracy. SM has also been successfully applied to optimize waveguide transformers using two hybrid mode-matching/network theory models: a coarse one using very few modes and a fine model using many modes to represent discontinuities.

* Also affiliated with Bandler Corporation, P.O. Box 8083, Dundas, Ontario, Canada L9H 5E7.

All authors were formerly affiliated with the Simulation Optimization Systems Research Laboratory and the Department of Electrical and Computer Engineering, McMaster University, Hamilton, Ontario, Canada L8S 4L7, and with Optimization Systems Associates Inc., Dundas, Ontario, Canada, before acquisition by HP EEsof.

I. INTRODUCTION

Direct exploitation of electromagnetic (EM) simulators in the optimization of arbitrarily shaped 3D structures at high frequencies is crucial for first-pass success CAD [1,2]. Recently, we reported successful automated design optimization of 3D structures using FEM simulations [1,3].

The objective of space mapping [3-5] is to avoid direct optimization of computationally intensive models. In this paper, for the first time, the aggressive space mapping optimization is applied to automatically align the results of two separate EM simulation systems. The RWGMM library [6,7] of waveguide models based on the mode matching (MM) technique [6-8] is used for fast/coarse simulations in the so-called optimization space X_{os} . The library is linked to the network theory optimizers of OSA90/hope [9]. Maxwell Eminence [10] simulations accessed through Empire3D [9] serve as the "fine" model in the so-called X_{em} space. The space mapping procedure executes all these systems concurrently.

Both RWGMM and Maxwell Eminence provide accurate EM analysis. RWGMM is computationally efficient in its treatment of a variety of predefined geometries. It is ideally suited for modeling complex waveguide structures that can be decomposed into the available library building blocks. FEM-based simulators [11,12] such as Maxwell Eminence [10,12] are able to analyze arbitrary shapes, but they are computationally very intensive.

Aggressive space mapping optimization of an H-plane resonator filter with rounded corners is carried out. These rounded corners make RWGMM simulations somewhat less accurate. Once the mapping is established, subsequent Monte Carlo analysis of manufacturing tolerances exploits the FEM-based space mapped model with the speed of the MM/network theory simulator. To illustrate the flexibility in selecting the X_{em} and X_{os} models, space mapping is also applied to optimize waveguide transformers using two hybrid MM/network theory models: a coarse one using very few modes and a fine model using many modes to represent the discontinuities.

The parameter extraction phase is the key to effective space mapping optimization. The methodology, however, is sensitive to nonunique solutions or local minima inconsistent with the aimed solution. An in-depth study of this phenomenon is presented and ways to overcome such

problems are addressed. We show that, at the expense of increased simulations of the fast coarse model, we can satisfy the requirement for uniqueness and consistency. We investigate how the choice of error functions influences the convergence and uniqueness of parameter extraction. We offer a solution based on statistical parameter extraction involving a powerful ℓ_1 algorithm and penalty function concepts. We introduce a multi-point parameter extraction approach to sharpening the solution uniqueness and improving the space mapping convergence in the automated design of a waveguide transformer.

II. FULLY AUTOMATED SPACE MAPPING OPTIMIZATION

By inspecting the steps involved in space mapping optimization [3,4], we recognize that the parameter extraction process is explicitly dependent on the specific models involved. In the flow diagram shown in Fig. 1 the MM waveguide library serves as the X_{os} model and the FEM simulator as the X_{em} model. The other steps of space mapping can be implemented within a generic layer of iterations. Following this guideline, the aggressive space mapping strategy has been fully automated using a two-level Datapipe architecture [9,13]. Fig. 1 illustrates the two iterative loops involving two different sets of variables. The outer loop updates the optimization variables \mathbf{x}_{em} of the X_{em} model based on the latest mapping. The inner, dotted block, extracts the parameters \mathbf{x}_{os} of the X_{os} model while \mathbf{x}_{em}^i is held constant. The Datapipe techniques allow us to carry out the nested optimization loops in two separate processes while maintaining a functional link between their results (e.g., the next increment to \mathbf{x}_{em} is a function of the results of parameter extraction).

Within the inner loop of parameter extraction, we can also utilize the Datapipe technique to connect external model simulators to the optimization environment (e.g., the Empipe3D system is a specialized Datapipe interface to Maxwell Eminence). Further details of the parameter extraction step will be elaborated in Sections IV through VII.

III. SPACE MAPPING OPTIMIZATION USING MM/NETWORK THEORY AND FEM

We address the design of the H-plane resonator filter with rounded corners shown in Fig. 2(b). The waveguide cross-section is 15.8×7.9 mm, while the thickness of the irises is $t = 0.4$ mm. The radius of the corners is $R = 1$ mm. The iris and resonator dimensions d_1, d_2, l_1, l_2 are selected as the optimization variables.

First, minimax optimization of the X_{os} model (Fig. 2(a)) is performed exploring the waveguide MM library with the following specifications provided by Arndt [14]

$$|S_{21}| < -35 \text{ dB} \quad \text{for} \quad 13.5 \text{ GHz} \leq f \leq 13.6 \text{ GHz}$$

$$|S_{11}| < -20 \text{ dB} \quad \text{for} \quad 14.0 \text{ GHz} \leq f \leq 14.2 \text{ GHz}$$

$$|S_{21}| < -35 \text{ dB} \quad \text{for} \quad 14.6 \text{ GHz} \leq f \leq 14.8 \text{ GHz}$$

where f represents the frequency.

The minimax solution \mathbf{x}_{os}^* is $d_1 = 6.04541$, $d_2 = 3.21811$, $l_1 = 13.0688$ and $l_2 = 13.8841$. It yields the target response for space mapping. At this point, the fine model X_{em} is analyzed by FEM using the \mathbf{x}_{os}^* values. The corresponding responses of the FEM model and hybrid mode-matching/network theory models are shown in Fig. 3. Focusing on the passband, we treat responses in the region $13.96 \leq f \leq 14.24$ GHz. The passband responses of both models at the point \mathbf{x}_{os}^* are shown in Fig. 4. Some discrepancy is evident.

Tables I and II summarize the steps of the successful space mapping optimization. The solution, corresponding to point $d_1 = 6.17557$, $d_2 = 3.29058$, $l_1 = 13.0282$ and $l_2 = 13.8841$, shown in Fig. 5 was obtained after only four Maxwell Eminence simulations, each with only fifteen frequency points. The space mapping results were verified by directly optimizing the H-plane filter using Empipe3D driving the Maxwell Eminence solver. Essentially the same solution was found.

IV. ERROR FUNCTIONS FOR PARAMETER EXTRACTION

A natural choice in formulating the objective function for the parameter extraction phase of space mapping is to use the responses for which the specifications are given. In the case of the H-plane

filter they are $|S_{11}|$ in dB at selected passband frequencies, and thus the individual errors could be formed by subtracting $|S_{11}|$ in dB from the corresponding specifications (also in dB). A good choice of the objective function for parameter extraction is the ℓ_1 norm of the error vector. We are, however, free to use any error formulation that could allow us to align the models. The results reported in the preceding section were obtained using $|S_{21}|$. With that formulation the space mapping iterations proceeded flawlessly. No difficulty in the parameter extraction phase could be noticed.

We also took a close look at the ℓ_1 objective function using some other error formulations. Fig. 6 shows two cases of the ℓ_1 norm for parameter extraction during the second iteration of space mapping. They are determined in the vicinity of the starting point w.r.t. two selected parameters: the iris openings d_1 and d_2 . Fig. 6(a) corresponds to the error definition in terms of $|S_{11}|$ (dB). It exhibits many local minima and provides us with an excellent opportunity to investigate the uniqueness of the parameter extraction phase in space mapping, as well as to improve its robustness. When the errors are defined in terms of $|S_{21}|$ (as was used to obtain the space mapping results reported in Section III), the corresponding function surface becomes significantly smoother, as shown in Fig. 6(b).

V. STATISTICAL PARAMETER EXTRACTION

We propose an automated statistical parameter extraction procedure to overcome potential pitfalls arising out of inaccurate or nonunique solutions. First, we perform standard ℓ_1 parameter extraction [15] of the X_{os} model starting from \mathbf{x}_{os}^* . If the resulting response matches well the X_{em} model response (the ℓ_1 error is small enough) we continue with the space mapping iterations. Otherwise we turn to statistical exploration of the X_{os} model.

The key to statistical parameter extraction is to establish the exploration region. Unlike general purpose random/global optimization approaches we want to carry out local statistical exploration as deemed suitable for space mapping. To this end we take advantage of the fact that during the space mapping iterations the desired parameter extraction solutions should rapidly

approach \mathbf{x}_{os}^* in the X_{os} space (see [5,16]).

Consider the k th space mapping iteration. When the current mapping ($\mathbf{x}_{os} = P^{(k-1)}(\mathbf{x}_{em})$) is applied to the current point in the X_{em} model space we arrive at \mathbf{x}_{os}^* , since that point has been determined by the inverse mapping ($\mathbf{x}_{em}^k = P^{(k-1)^{-1}}(\mathbf{x}_{os}^*)$, see [5]). The fact that the new point (to be extracted) will be different from \mathbf{x}_{os}^* is not only a basis for modifying the mapping, but also it quantitatively establishes the degree of inconsistency w.r.t. the existing mapping. This allows us to define an appropriate exploration region. If, for the k th step, we define the multidimensional interval δ as

$$\delta = \mathbf{x}_{os}^{k-1} - \mathbf{x}_{os}^* \quad (1)$$

the statistical exploration may be limited to the region defined by

$$x_{osi} \in [x_{osi}^* - 2|\delta_i|, x_{osi}^* + 2|\delta_i|] \quad (2)$$

Another choice for the exploration region could be an elliptical multidimensional domain with semiaxes $2|\delta_i|$ defined by

$$\sum_i (x_{osi} - x_{osi}^*)^2 / |\delta_i|^2 \leq 4 \quad (3)$$

A set of N_s starting points is then statistically generated within the region (2) or (3) and N_s parameter extraction optimizations are carried out. These parameter extractions are further aided by a penalty function [16] of the form

$$\lambda \|\mathbf{x}_{os}^k - \mathbf{x}_{os}^*\| \quad (4)$$

augmenting the ℓ_1 objective function. In the case of multiple minima this penalty term forces the optimizer to select local minima closer to \mathbf{x}_{os}^* . The resulting solutions (expected to be multiple) are then categorized into clusters and ranked according to the achieved values of the error function. Finally, the penalty term is removed and the process repeated in order to focus the clustered solution(s). Absence of the penalty term brings the solution point to the "true" local minimum, thus removes "fuzziness" which may occur when the penalty term is used. The aforementioned steps are briefly summarized by the following algorithm and illustrated in the flow chart shown in Fig. 7.

Algorithm

Step 1 Initialize the exploration region. (2) or (3) can be used in the second and all subsequent space mapping iterations.

Step 2 Generate N_s random starting points.

Step 3 Perform N_s parameter extractions from the N_s starting points including the penalty function (4).

Step 4 Categorize the solutions. Select one or more best clusters of the solutions.

Step 5 Focus the clusters by reoptimizing without the penalty term.

This approach has been automated by adding one more level in the Datapipe architecture described in Section II. Furthermore, it can be parallelized since the N_s parameter extractions considered are carried out independently.

VI. PARAMETER EXTRACTION OF THE H-PLANE FILTER

We use the H-plane filter example to investigate the statistical parameter extraction outlined in the preceding section. To verify the robustness of the approach we have used the ℓ_1 objective function with various definitions of individual errors. The case when the individual errors are defined in terms of $|S_{11}|$ in dB was already illustrated by Fig. 6(a) for the second iteration of space mapping.

Fig. 8 presents the variation of the MM/network theory model response in the vicinity of the starting point. Responses are computed along the direction of the first aggressive space mapping step, defined by points \mathbf{x}_{os}^* and \mathbf{x}_{os}^1 . Although the responses shown in Fig. 8 are all smooth when only one parameter is varied, the ℓ_1 objective function defined in terms of $|S_{11}|$ (dB) has multiple minima, hence the optimizer may terminate at an undesirable solution.

A set of 100 starting points is statistically generated from a uniform distribution within the range (2). The corresponding 100 ℓ_1 parameter extraction optimizations with the penalty term (4) are then performed from these points. The distances between the point \mathbf{x}_{os}^* and the random starting points are depicted in Fig. 9(a). Correspondingly, the distances between \mathbf{x}_{os}^* and the solutions of parameter extraction optimizations based on the errors defined in terms of $|S_{11}|$ in dB are shown

in Fig. 9(b). The solutions are scattered, confirming our observation that the ℓ_1 objective function has many local minima, as illustrated in Fig. 6(a). Among the 100 solutions a cluster of 15 points is detected in Fig. 9(b). Removing the penalty term and restarting the parameter extraction process from all these points further sharpens the solution. All the points within the cluster converge to the same solution, as depicted in Fig. 9(c). Figs. 10 and 11 show the responses of the X_{os} model at those 100 points before and after parameter extraction, respectively. Fig. 12 displays the responses corresponding to the cluster of 15 points which converged to the same solution, validating successful parameter extraction.

Fig. 13 illustrates the impact of the penalty term. When the penalty term is not used, only 10 parameter extractions lead to the desired solution, as shown in Fig. 13(a). Here $|S_{11}|$ in dB is used to define the errors. Figs. 13(b) and 13(c) present the results when the errors are defined in terms of $|S_{21}|$. Without the penalty term the procedure leads to 52 successful parameter extractions (Fig. 13(a)); adding the penalty term (4) yields 100% success (Fig. 13(c)). The corresponding responses at the solutions are shown in Fig. 14. Note that for this case of using $|S_{21}|$ in error definition, starting from the default point, \mathbf{x}_{os}^* , yields the correct result. This explain flawless space mapping iterations reported in Section III.

Certainly that definition in terms of scattering coefficient in dB had amplified the error in computed parameter S_{11} . The relative error for such case is higher since S_{11} is small in the pass-band region, and de-facto this approach has implication that optimizer is giving more significance to points with higher error than to more accurate points. We have shown that even for such numerically sensitive case our new procedure guarantee successful parameter extraction.

VII. MULTI-POINT PARAMETER EXTRACTION

We use the two-section waveguide transformer example [17] to further investigate the impact of parameter extraction uniqueness on the convergence of the space mapping iterations. We observe symmetrical ℓ_1 contours with respect to the two section lengths L_1 and L_2 , as illustrated in Fig. 15, with two local minima. Consequently the result of parameter extraction is not unique. The impact

can be seen in the trace depicted in Fig. 16, where the space mapping steps oscillate around the solution due to the "fuzzy" results of parameter extraction.

We introduce a multi-point parameter extraction approach to sharpen the parameter extraction result. Instead of minimizing

$$\|R_{os}(x_{os}^i) - R_{em}(x_{em}^i)\| \quad (5)$$

at a single point, we find x_{os}^i by minimizing

$$\|R_{os}(x_{os}^i + \Delta x) - R_{em}(x_{em}^i + \Delta x)\| \quad (6)$$

where Δx represents a small perturbation to x_{os}^i and x_{em}^i . By simultaneously minimizing (6) with a selected set of Δx , we hope to improve the uniqueness of the parameter extraction process. Conceptually, we are attempting to match not only the response, but also a first-order change in the response with respect to small perturbations in the parameter values. We have exploited a similar concept in multi-circuit modeling [18]. Fig. 17 depicts the ℓ_1 contours for multi-point parameter extraction of the two-section transformer, which indicates a unique solution. We used three points (i.e., original x_{em}^i and two perturbations in L_1 and L_2 directions) for parameter extraction. The corresponding space mapping trace is shown in Fig. 18, where the convergence of the space mapping iterations is dramatically improved. The price we may have to pay for such an improvement might be the increased number of X_{em} simulations required: although more X_{em} model simulations are needed in parameter extraction, the overall number of iterations may be reduced.

VIII. TOLERANCE SIMULATION USING SPACE MAPPING

Once the space mapping is established, it provides not only the design solution (parameter values), but also an efficient means for modeling the circuit in the vicinity of the solution, in particular for statistical analysis. We can map parameter spreads in the X_{em} space to the corresponding incremental changes in the X_{os} space. Consequently, using the space-mapped X_{os} model we can rapidly estimate the effects of tolerances, benefitting at the same time from the accuracy of the X_{em} model.

As an illustration, consider Monte Carlo analysis of the H-plane filter using FEM as the X_{em}

model and the hybrid MM/network theory simulations as the X_{os} model (Section III). Parameter values are assumed to be normally distributed with a standard deviation of 0.0333% (of the order of $1 \mu\text{m}$). The results of Monte Carlo analysis are shown in Fig. 19. For a specification on $|S_{11}| < -15$ dB in the passband the yield, estimated from 200 outcomes, is 88.5%. When the standard deviations is increased to 0.1% the yield drops to 19% for 200 outcomes. The CPU time required for the entire Monte Carlo analysis with 200 outcomes is comparable to just a single full FEM simulation.

IX. SPACE MAPPING OPTIMIZATION USING COARSE AND FINE MM MODELS

To illustrate the flexibility in selecting the X_{em} and X_{os} models, consider space mapping between two hybrid MM/network theory models: a coarse one using very few modes and a fine model using many modes to represent the discontinuities. These two models are applied here to optimize waveguide transformers, specifically three-section and seven-section transformers described in [17]. In this application, space mapping enhances the efficiency of the MM-based optimization.

Sharp corners are assumed here which makes the MM models with large numbers of modes very accurate. The RWGMM library allows the designer to implicitly control the number of higher-order modes which are used to model waveguide transition components. Increasing the number of modes improves accuracy at the expense of higher computational cost.

For the coarse model, we use just one mode. For the fine model, we include all the modes below the cut-off frequency of 50 GHz. The actual number of modes included in the fine model is automatically determined by the RWGMM program. As the lengths and heights of the waveguide sections are optimized, the number of modes included in the fine model varies from 49 to 198 for the three-section and at least 180 for the seven-section transformer. The optimized solutions shown in Figs. 20 and 21 require two and fourteen space mapping iterations, respectively.

X. CONCLUSIONS

We have presented new applications of aggressive space mapping to filter optimization using network theory, mode-matching and finite element simulation techniques. A statistical approach to parameter extraction incorporating the ℓ_1 error and penalty function concepts has effectively addressed the requirement of a unique and consistent solution. We have introduced a multi-point approach to enhancing the prospect of a unique parameter extraction solution in the space mapping process. Space mapping provides a feasible means for Monte Carlo analysis of microwave circuits that could be carried out with the accuracy of FEM simulations. We have also demonstrated space mapping optimization based on coarse and fine MM models with different numbers of modes.

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TABLE I
SPACE MAPPING OPTIMIZATION OF THE H-PLANE FILTER

Point	d_1	d_2	l_1	l_2
x_{em}^1	6.04541	3.21811	13.0688	13.8841
x_{em}^2	6.19267	3.32269	12.9876	13.8752
x_{em}^3	6.17017	3.29692	13.0536	13.8812
x_{em}^4	6.17557	3.29058	13.0282	13.8841

Values of all optimization variables are in mm.

TABLE II
PARAMETER EXTRACTION RESULTS FOR SPACE MAPPING OPTIMIZATION

Point	d_1	d_2	l_1	l_2	$ x_{os}^* - x_{os}^i $
x_{os}^1	5.89815	3.11353	13.1500	13.8930	0.19823
x_{os}^2	6.07714	3.25445	12.9757	13.8757	0.10519
x_{os}^3	6.03531	3.22421	13.1119	13.8806	0.04482
x_{os}^4	6.04634	3.22042	13.0618	13.8831	0.00750

Values of all optimization variables are in mm.

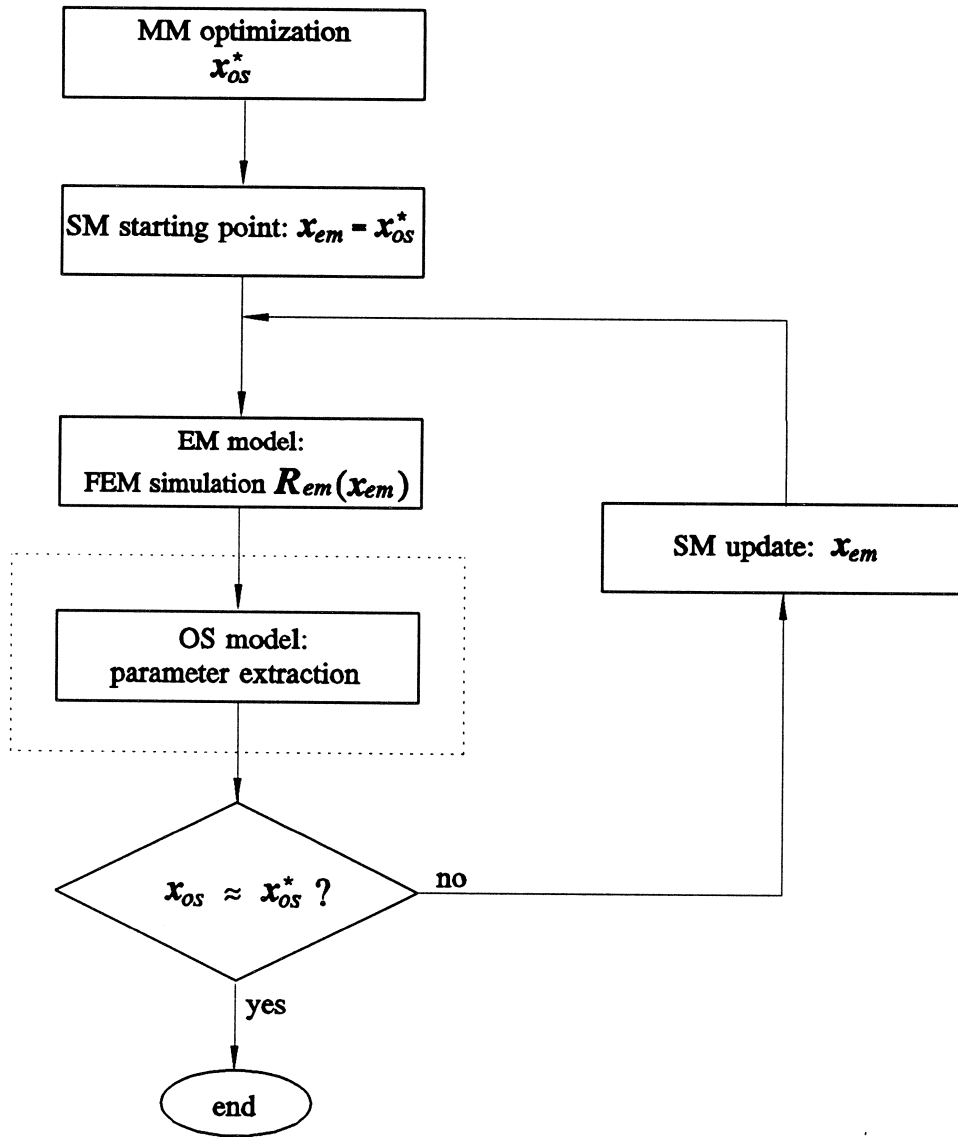
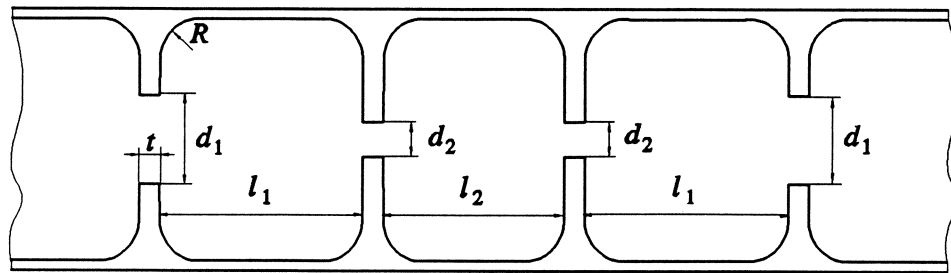
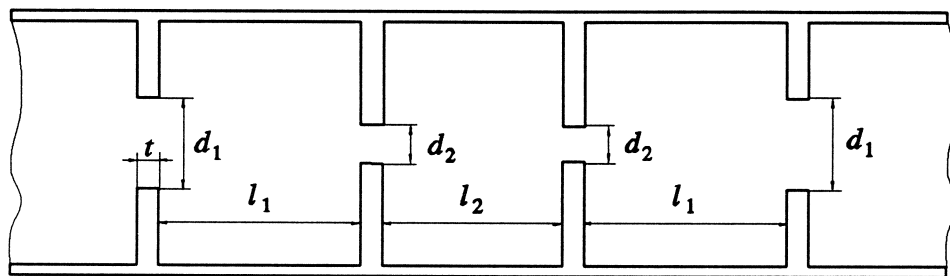


Fig. 1. Flow diagram of the space mapping optimization procedure concurrently exploiting the hybrid MM/network theory and FEM techniques and statistical parameter extraction.



(a)



(b)

Fig. 2. Structures for space mapping optimization: (a) X_{em} model, for analysis by FEM; (b) X_{os} model, for hybrid MM/network theory. The waveguide cross-section is 15.8×7.9 mm, the thickness of the irises is $t = 0.4$ mm. Optimization variables are iris openings d_1 , d_2 and resonator lengths l_1 , l_2 .

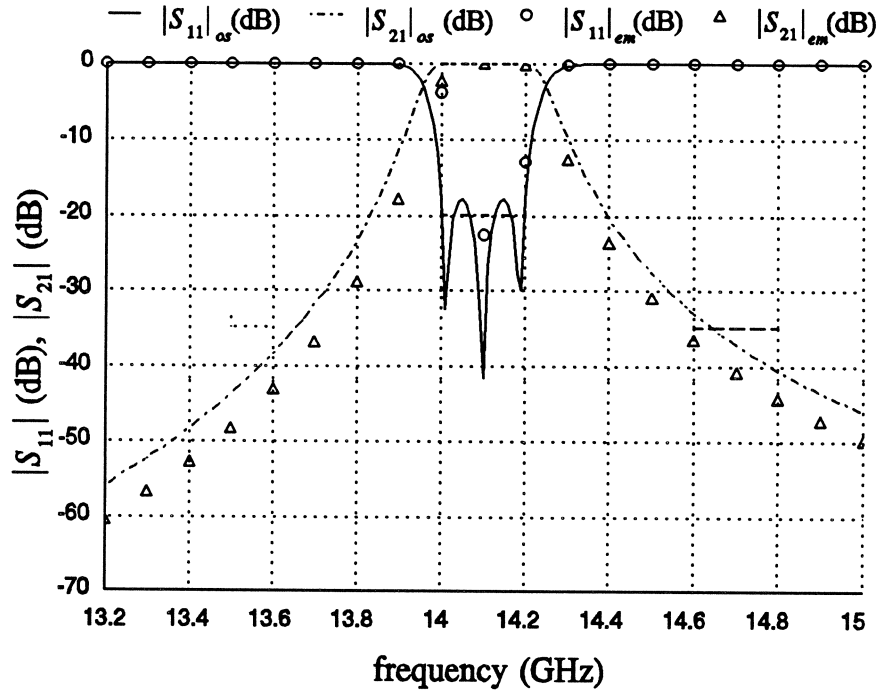


Fig. 3. Magnitudes of S_{11} and S_{21} of the H-plane filter before space mapping optimization, as simulated using RWGMM (curves) and by Maxwell Eminence (points).

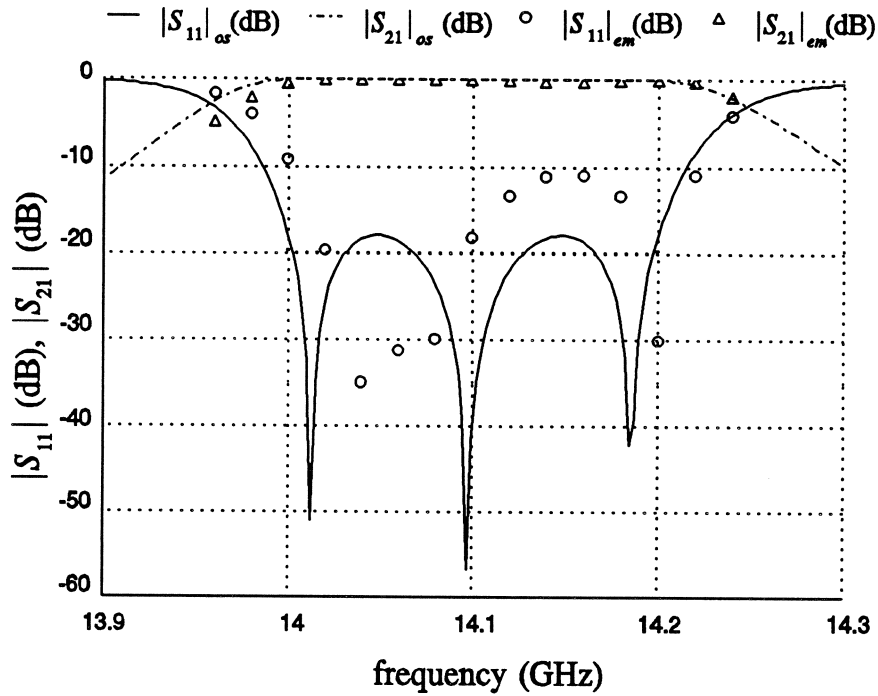


Fig. 4. Magnitudes of S_{11} and S_{21} of the H-plane filter before space mapping optimization, as simulated using RWGMM (curves) and by Maxwell Eminence (points); passband detail.

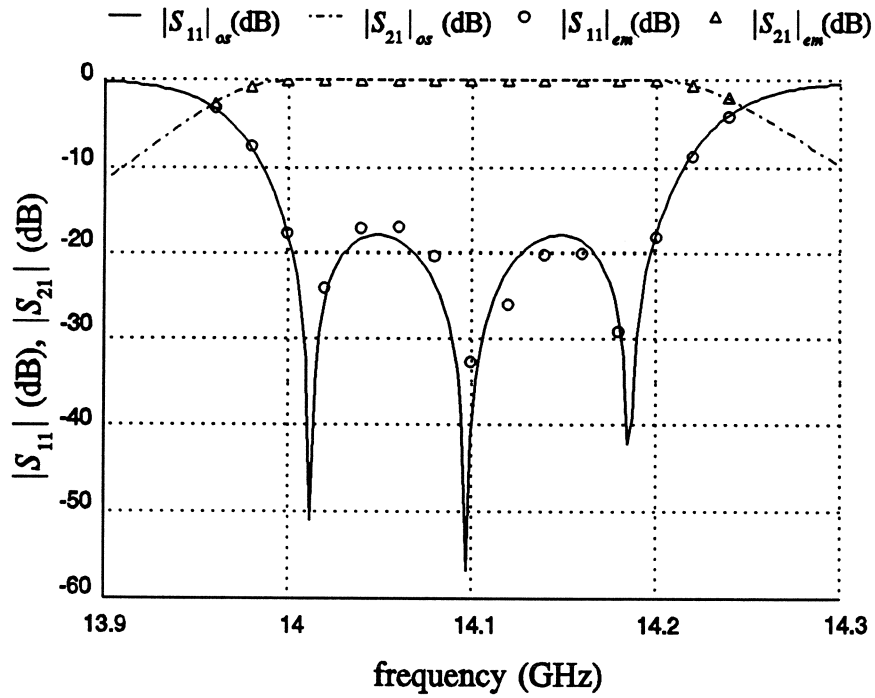
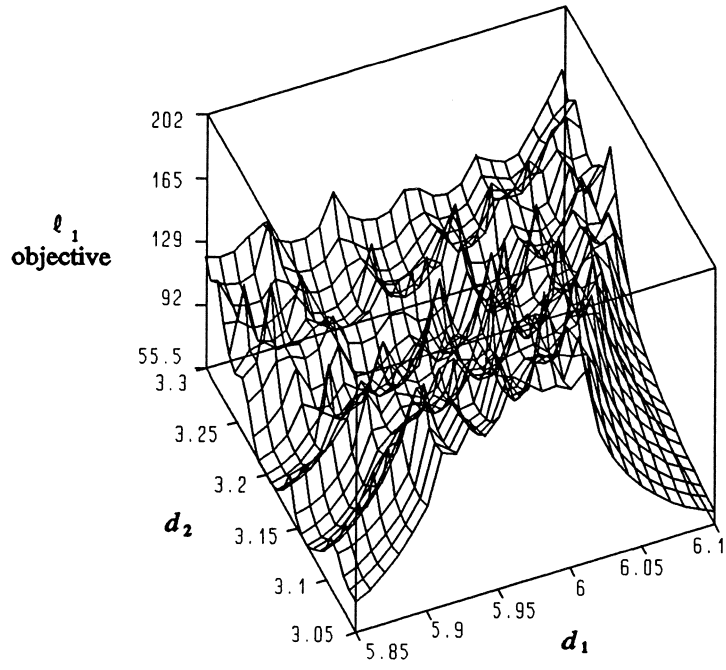
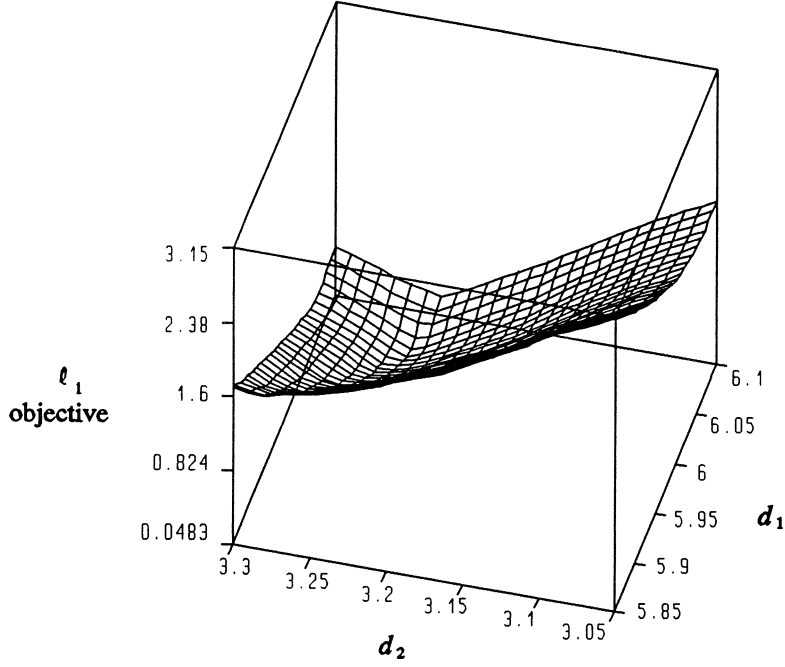


Fig. 5. FEM responses (points) of the H-plane filter at the space mapping solution compared with optimal X_{os} target responses (curves). The results have been obtained after only four simulations by Maxwell Eminence.



(a)



(b)

Fig. 6. Variation of the ℓ_1 objective w.r.t. iris openings d_1 and d_2 . Other parameters are held fixed at values corresponding to \mathbf{x}_{os}^* . Individual errors defined in terms of: (a) $|S_{11}|$ (dB); (b) $|S_{21}|$.

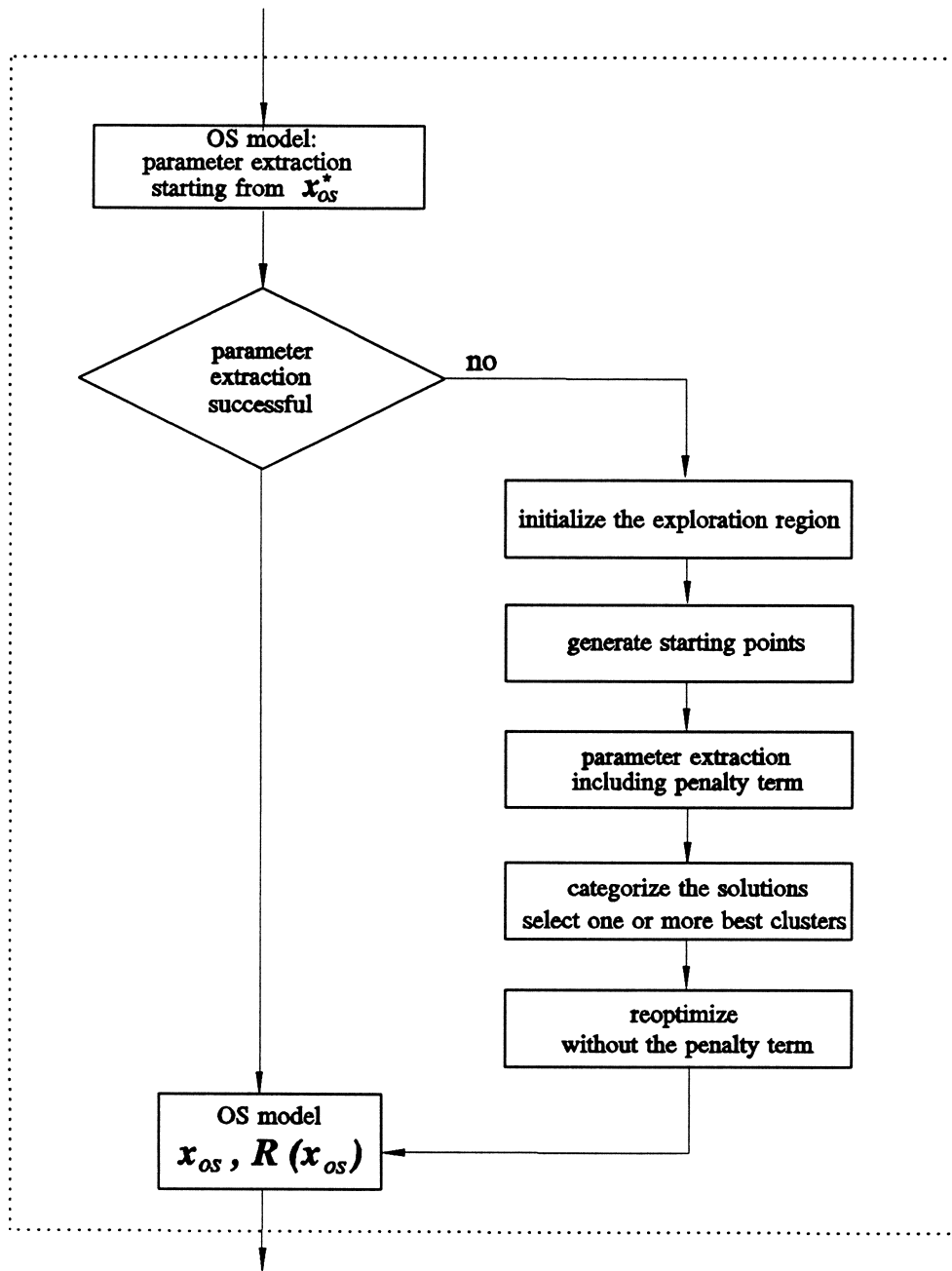


Fig. 7. Flow diagram of the statistical parameter extraction procedure.

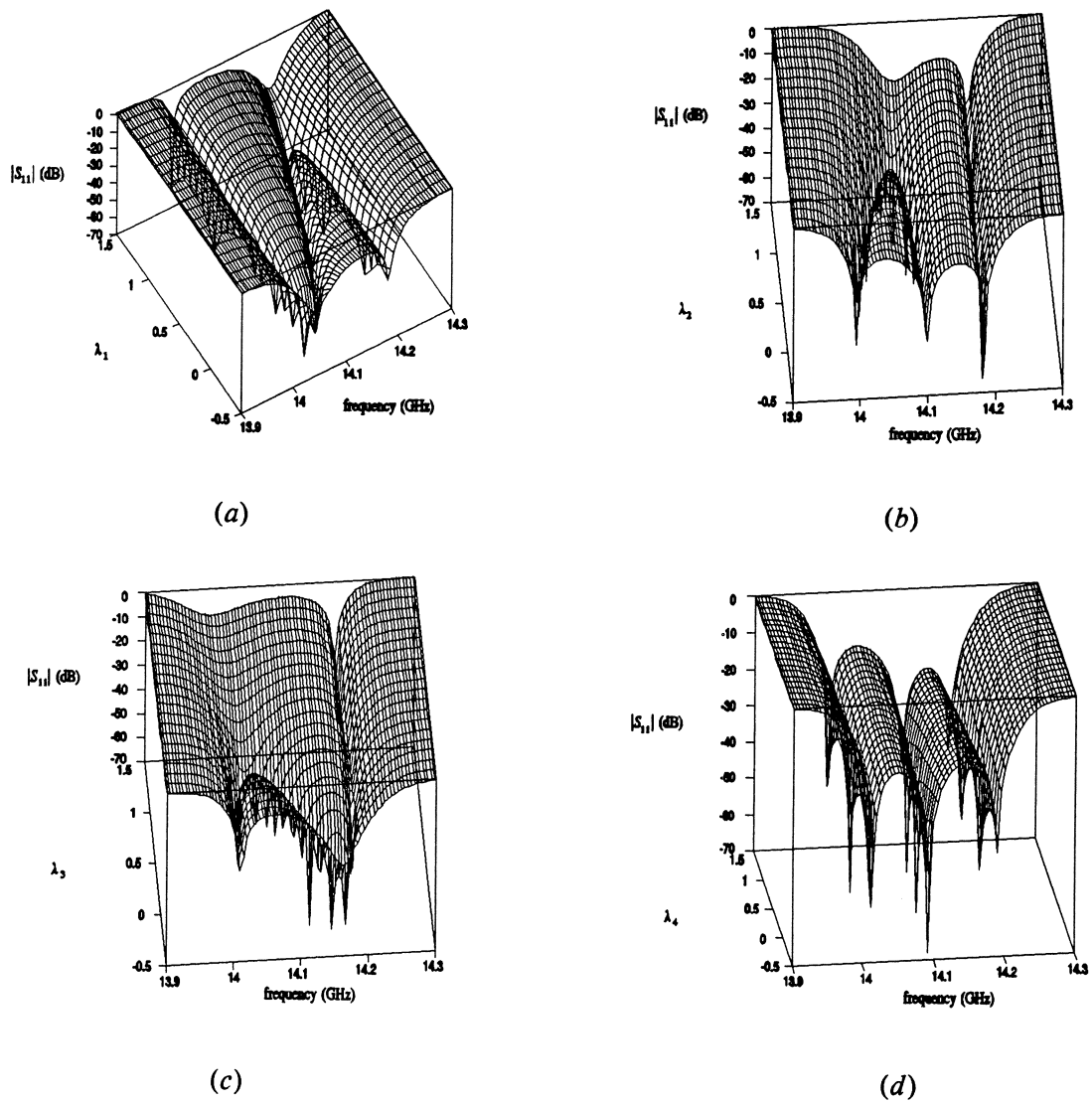
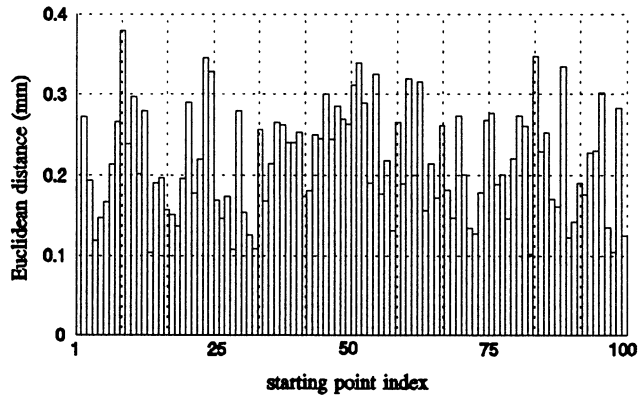
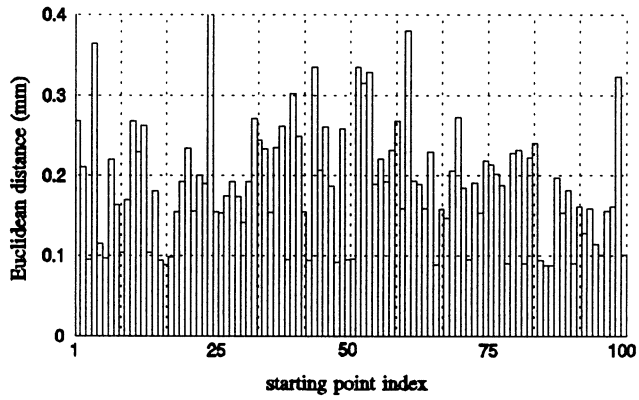


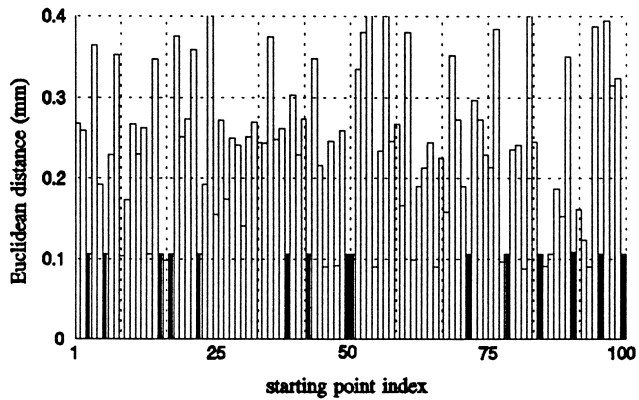
Fig. 8. 3D plots of $|S_{11}|$ in dB vs. frequency and filter parameters: (a) opening of the first iris d_1 ; (b) opening of the second iris, d_2 ; (c) length of the first resonator; (d) length of the second resonator. The range of parameter changes is defined by the first space mapping step: $\lambda_i = 0$ at \mathbf{x}_{OS}^* and $\lambda_i = 1$ at \mathbf{x}_{OS}^1 .



(a)



(b)



(c)

Fig. 9. Euclidean distances measured from x_{os}^* to: (a) the randomly generated starting points for statistical exploration, (b) the converged points after the first stage; (c) the converged points after the second stage of statistical parameter extraction. Individual errors defined in terms of $|S_{11}|$ in dB.

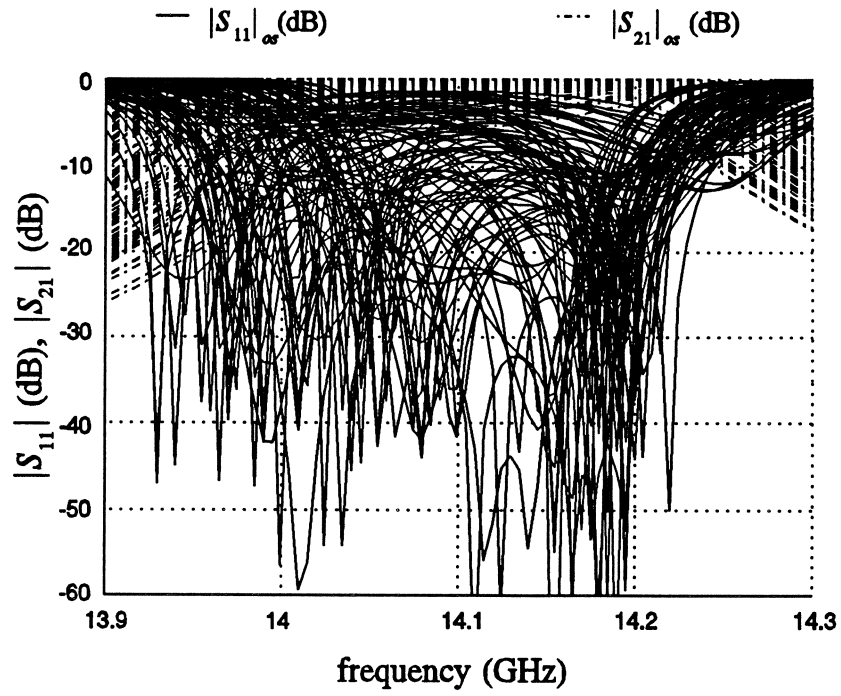


Fig. 10. Statistical parameter extraction: responses at 100 randomly generated starting points.

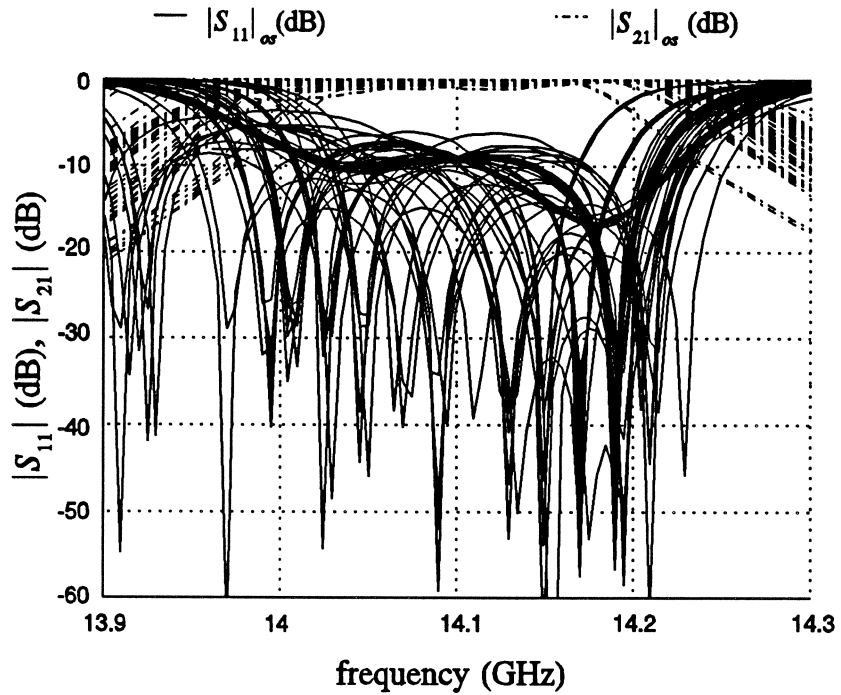


Fig. 11. Statistical parameter extraction: responses at 100 solution points (after two stages).

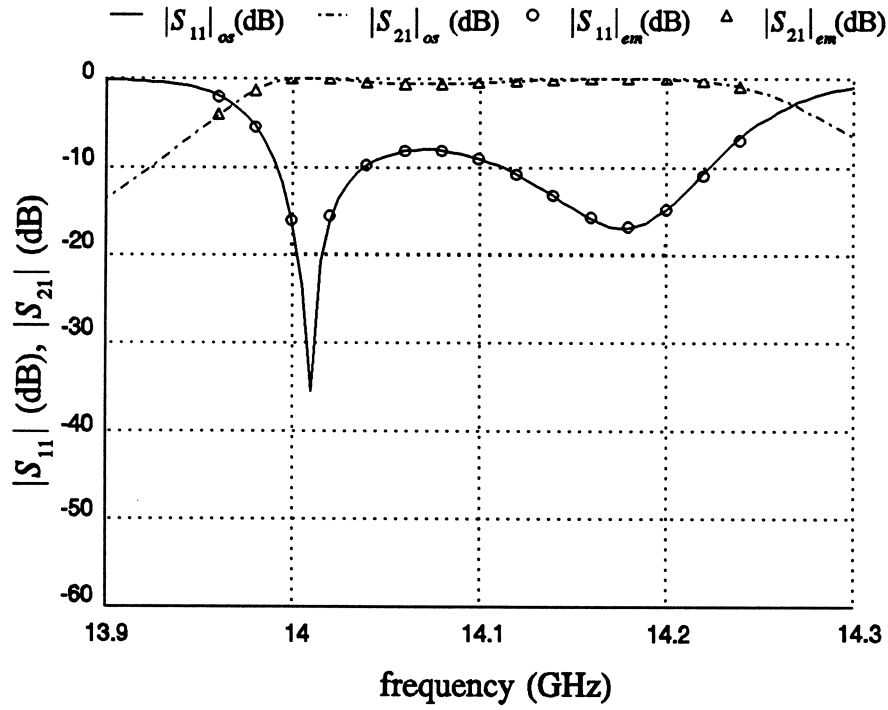
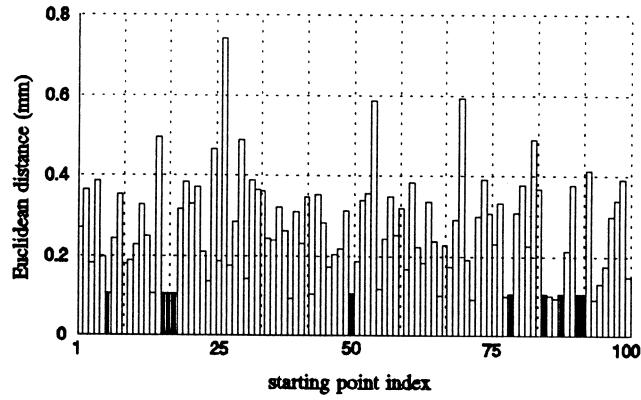
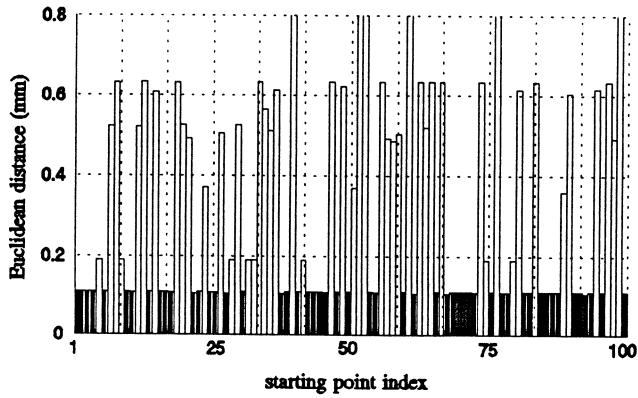


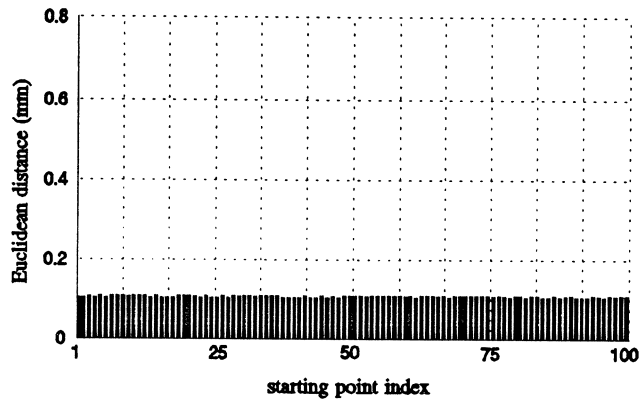
Fig. 12. MM responses corresponding to a cluster of 15 points obtained after statistical parameter extraction. The 15 responses are indistinguishable from each other. The match to the FEM response is very good.



(a)



(b)



(c)

Fig. 13. Euclidean distances measured from x_{os}^* to the solution points after the second stage of statistical parameter extraction. (a) Errors defined in terms of $|S_{11}|$ in dB, no penalty term used. (b) Errors defined in terms of $|S_{21}|$, no penalty term used. (c) Errors defined in terms of $|S_{21}|$, the penalty term (4) used.

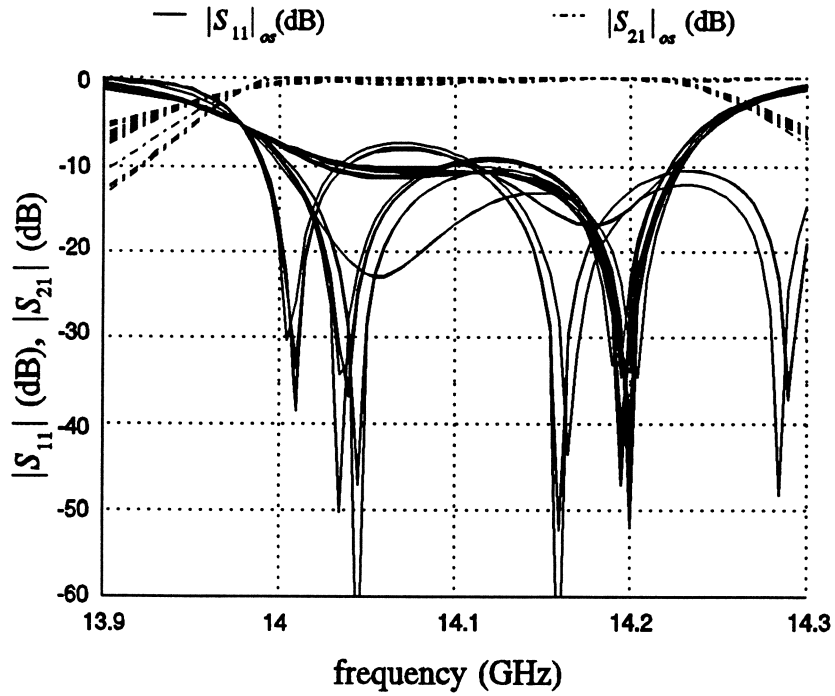


Fig. 14. Statistical parameter extraction: responses at 100 solution points (after two stages) corresponding to Fig. 13(b) when no penalty term is used and individual errors are defined in terms of $|S_{21}|$.

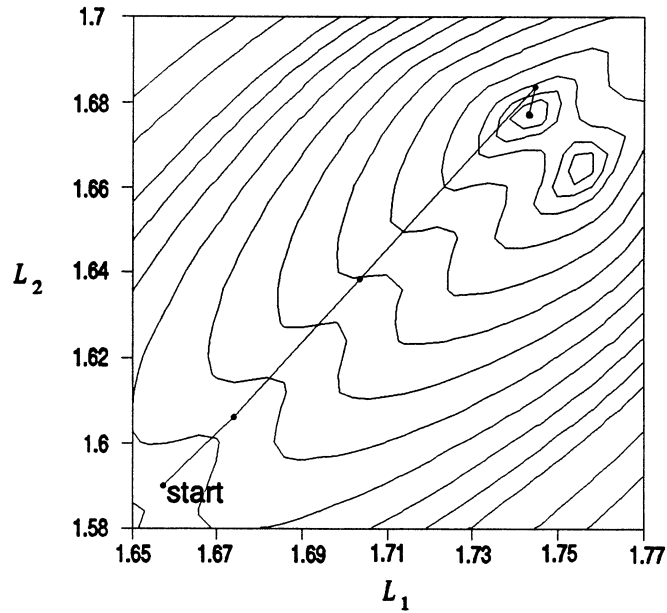


Fig. 15. The ℓ_1 contours of the parameter extraction problem for the two-section waveguide transformer. The symmetry between the variables L_1 and L_2 produces two local minima. Consequently the result of parameter extraction is not unique.

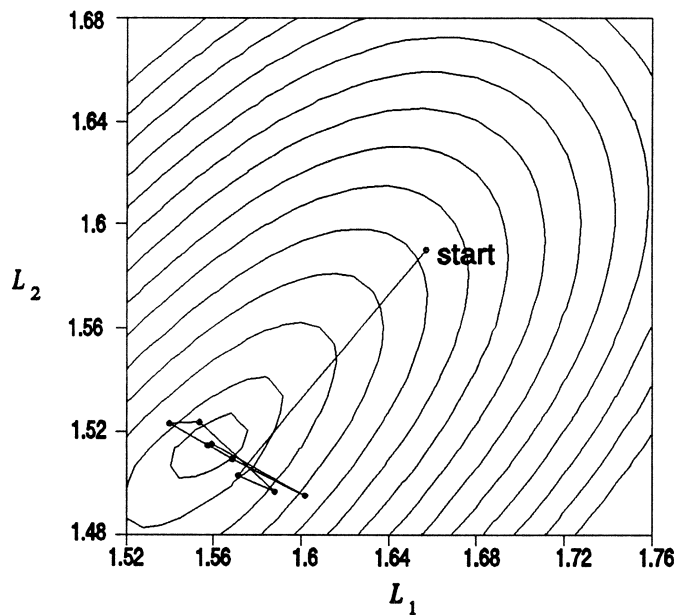


Fig. 16. Trace of the space mapping steps of the two-section waveguide transformer projected onto the minimax contours in the L_1 - L_2 plane. The non-unique parameter extraction results lead to the space mapping steps oscillating around the solution.

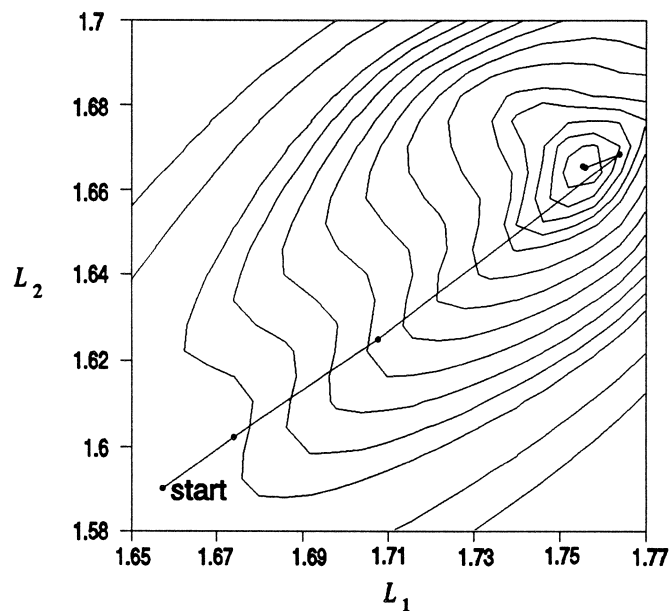


Fig. 17. The ℓ_1 contours of multi-point parameter extraction of the two-section waveguide transformer. The parameter extraction has a unique solution.

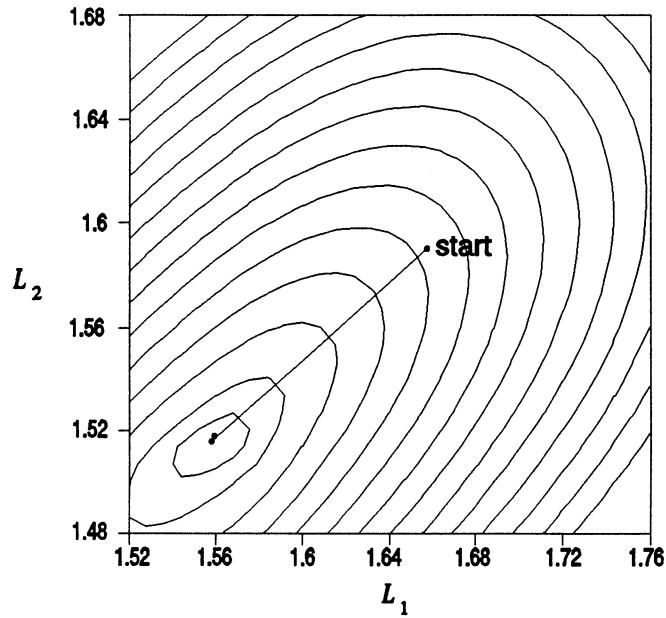


Fig. 18. Trace of the space mapping optimization with multi-point parameter extraction of the two-section transformer projected onto the minimax contours in the L_1 - L_2 plane. The convergence is dramatically improved when compared with Fig. 16.

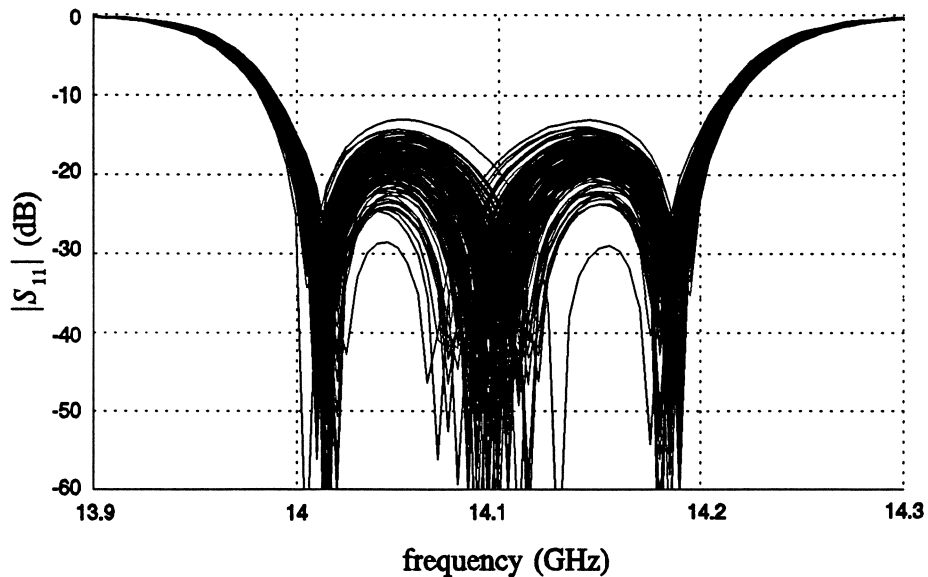


Fig. 19. Monte Carlo analysis of the H-plane filter. The parameter values are randomly generated from a normal distribution with a standard deviation of 0.0333%. The yield, estimated from 200 outcomes, is 88.5%.

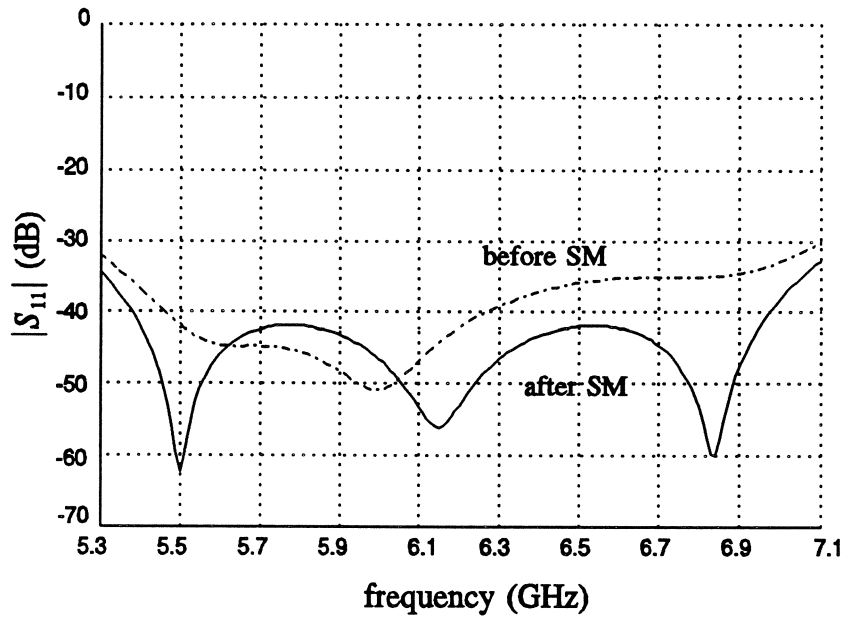


Fig. 20. $|S_{11}|$ (in dB) of a three-section waveguide transformer simulated by RWGMM library before and after two space mapping iterations. The solution is indistinguishable from the optimal coarse model response.

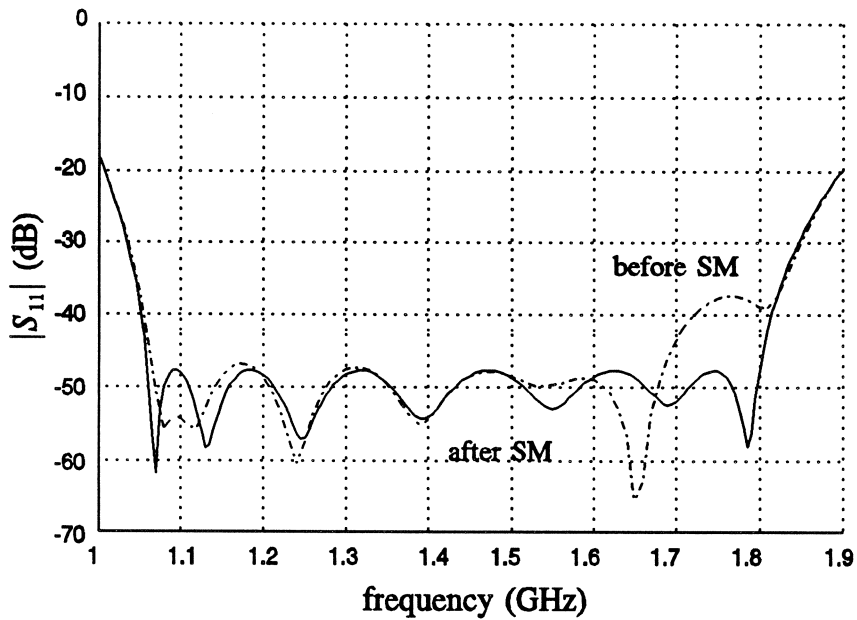


Fig. 21. $|S_{11}|$ (in dB) of a seven-section waveguide transformer simulated by RWGMM library before and after 14 space mapping iterations. The solution is indistinguishable from the optimal coarse model response.

