

COSMOD

A COMPUTERISED CAPITAL COST ESTIMATING  
SYSTEM

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BY  
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## SIGNIFICANCE AND CONCLUSIONS

A computerised cost estimating system, which can be used for making preliminary estimates of fixed capital investment of process plants, has been developed. The constituents of the system are

- (1) a cost calculating routine, COSMOD, compatible with existing modular executive programs, such as GEMCS,
- (2) an equipment data base, and
- (3) an equipment catalogue.

The following are the significant characteristics of the cost estimating system.

It has flexibility. It can be used as an independent cost estimating system, or as part of a modular executive-aided computer program. As part of an executive aided system, it may be used as a subroutine to a 'module' or 'unit computation', or as a 'module' or 'unit computation' itself.

It will estimate the cost of one or more equipment but is capable of accepting costs generated external to itself.

It requires relatively little computer space and time. The COSMOD program is concise and efficient. Its common block

requirements in executive-aided systems is small. It adds little to the cost or time of running equipment design cases on the computer.

It has access to a large quantity of data on equipment costs.

Its data base contains cost information on nearly 300 different types of equipment, ensuring satisfactory fulfilment of its varying and often complex data requirements.

The data are organised in a multiple record, random access file. This allows direct access to the equipment data of interest. It also allows easy addition, deletion or change to the data on file.

An equipment catalogue is provided for the user. It provides information about the equipment whose cost data are available in COSMOD's data file, and serves as a guide for the user in selecting and in providing data required by COSMOD.

In conclusion, this work makes available, complete with cost estimating data and equipment catalogue, a preliminary capital cost estimating system, the absence of which has discouraged or impeded economic evaluations in plant design studies on the computer.

## ACKNOWLEDGEMENTS

This is to put on record the author's sincere gratitude to all those who assisted in the conduct and completion of this work.

Special thanks go to Dr. D.R. Woods and Dr. T. W. Hoffman, the author's thesis supervisors, for their invaluable guidance, and to the Department of Chemical Engineering for providing the support for pursuing the Master of Engineering program at McMaster University.

Not forgotten, of course, is my wife who held the fort (and the kid) all on her own in order to help me complete the writing of this thesis.

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## 1.0 INTRODUCTION

The estimation of capital and operating costs is a vital part of the process of designing, evaluating and operating industrial plants. Alternatives are screened, processing sequences are chosen, equipment is sized and operating plans are formulated on the basis of cost-benefit analyses.

However, a review of published information on computerised capital cost estimating systems and of executive programs which aid equipment or plant design indicated that while significant advances have been made or claimed in each of the two areas, the need of an integrated design-cost system has largely remained unfulfilled.

A computerised capital cost estimating system, compatible with modular executive-aided design systems, has now been developed to fill this need. The development and evaluation of this system, named COSMOD, is the subject matter of this thesis.

In order to present COSMOD in proper perspective, recent developments in modular executive routines and computerised capital cost estimating systems have been briefly reviewed in the following sections. Following this, COSMOD and its application to three real costing problems are presented. The results of these applications are used in evaluating COSMOD as a preliminary capital cost estimating system.

All programs, data and instructions needed for the use of COSMOD have been filed in the appendices.

### 1.1 EXECUTIVE ROUTINES AND CAPITAL COST ESTIMATION SYSTEMS

Computers were being used as an aid in the design and analyses of processes long before executive systems were developed. The development of executive routines provided a simple, systematic and highly efficient procedure for the simulation and design of processes.

Several executive systems have been reported in the literature. PACER (20), MACSIM (12), and later, GEMCS (11), appear to be the most significant developments in modular executive systems.

The overall strategy for an orderly development of a process simulation in a modular system was outlined and illustrated by Crowe et al. (3). Shaw (21) documented his experiences with the application of MACSIM to the simulation of an alkylation plant.

Studies such as those mentioned above helped to identify needs in executive programs and led to the development of auxiliary programs such as physical property packages and convergence promotion routines.

An obvious need, though not emphasised in the various studies done to date, was that for a capital cost estimating system which would be compatible with executive-aided equipment or plant design systems. A survey by Flower and Whitehead (4) noted the absence of such a system. In recent years, however, some cost estimating systems have been described in the literature. Details of such systems have either been kept proprietary or are missing. Some systems that have been reported are mentioned below.

In 1960, representatives of M.W. Kellogg Co. indicated at the AACE meeting in Houston that M.W. Kellogg was working on building an integrated design cost system. It was reported that, with the help of such a system, estimating time for 'average' estimates had been cut down from four man-weeks to about 45 minutes. Apart from drastically reducing costs, errors in estimating were virtually eliminated. (19)

In 1969-1970, Diamond Shamrock (14) reported the development of various systems which were integrated into a system called 'PROVES'. The services of 'PROVES' were for hire.

In 1974, Cadman<sup>\*</sup> reported the use of Icarus Corporation's 'COST' program in design courses. In the same year, Lashmet (16) and

\* Ref. (2)

Gaddy (5) reported the development of design-cost systems for the same purpose. In 1976, Gaddy and Gaines (6) reported the development of 'PROPS', which appears to be a modified version of Gaddy's earlier 'CHEESE' program. More recently, in the years between 1977 and 1982, a modified version of 'FLOWTRAN', which could undertake cost calculations and economic evaluations, was released by CACHE Books, a 'PCOST COSTING PROGRAM' was described by Soni (30) and the development of 'ASPEN' and 'ASPEN PLUS' (31) was reported.

The computer programs and data bases of systems which have been reported as complete design-cost systems are not freely available. The cost estimation part of most of these systems appear to be based on Guthrie's (7) factor method.

A review of capital cost estimating methods and their data and manhour requirements would help illustrate the benefits of an integrated design-cost system. These are presented in the next section.

## 1.2 CAPITAL COST ESTIMATION

Estimates of capital costs may be made in several ways. The methods chosen may depend upon the purpose of the estimate or the amount of information available at the time the estimate is made.

In this section, AACE<sup>1</sup> classification of capital cost estimations is reviewed. Some available information on the cost of making estimates is then presented. The purpose is to identify the situation where a computerised design-cost system would be feasible and to obtain some idea of the economic incentives for developing such a system.

#### 1.2.1 METHODS

AACE proposed the classification of capital cost estimates into five groups. These were

- (1) Order of Magnitude Estimate
- (2) Study Estimate
- (3) Preliminary Estimate
- (4) Definitive Estimate
- (5) Detailed Estimate

Order of Magnitude and Study Class estimates are based on cost correlations in which the correlating parameter is usually plant capacity. Unit costs and some description of the process may also be considered. These methods provide a quick, back of the envelope estimate and their accuracy is over  $\pm 30\%$ .

Preliminary estimates are based on single or multiple factor methods. The information required for making a preliminary

1. American Association of Cost Engineers, Ref. (29).

estimate include the following.

- (1) A flow plan in some stage of development.
- (2) The type, size and material of construction of required equipment. All equipment as large as or larger than a pump is normally included. The 'size' of interest is the one to which the cost of the equipment is correlated. Other information, such as temperature and pressure of the service, may also be required.
- (3) Cost data based on the size of the equipment.
- (4) Cost factors for labour and material required to install the equipment, and for associated expenses such as for site development, buildings, offsites, engineering, field expenses, contractor's fee , etc.

The accuracy of preliminary estimates is within  $\pm 20\%$ .

Definitive estimates are based on the following.

- (1) Firm or preliminary equipment quotations.
- (2) Craft man-hours for labour and their wage rates.
- (3) Architectural drawings for building projects, including accessories.
- (4) Definitive capacities.
- (5) Definitive requirements of utilities and services.
- (6) Storage and handling requirements.

- (7) Final detailed flow diagrams.
- (8) Plot plans.
- (9) Complete equipment lists with specifications.
- (10) An exact location.

The accuracy of definitive estimates is within  $\pm 10\%$ .

Detailed estimates are based on the following.

- (1) Complete engineering drawings.
- (2) Firm bids from contractors.
- (3) Labour rates and craft hours.
- (4) Material take-off from detailed drawings.

The accuracy of detailed estimates is within  $\pm 5\%$ .

### 1.2.2 COSTS

Table (1.1) on page (8) has been reproduced from Jelen (13). It is based on Nichol's (17) data of 1951. Table (1.2) on page (9) has been reproduced from Peters and Timmerhaus (18).

It is evident that the cost of making an estimate varies considerably, depending upon the type of estimate being made and the size of the project being estimated. Fig.(1.1) on page (10), reproduced from Woods (22), indicates that there is a large step change in manhour requirements when estimates of accuracies within  $\pm 30\%$  are needed.



ACCURACY RANGE (%)	PROJECT COST (MILLIONS OF 1951 \$)					
	0.5	1.0	5.0	10.0	15.0	20.0
	COST OF ESTIMATE ('51\$)					
-3 to +12	15000	25000	45000	70000	90000	120000
-5 to +15	7000	13000	20000	35000	45000	60000
-10 to +28	2500	4500	8000	13000	16000	20000
-20 to +40	900	1700	2800	4500	6300	8000
-30 to +50	500	950	1500	2500	3500	4500
-40 to +60	300	600	1000	1700	2300	3000
-50 to +70	250	350	600	900	1300	1700

TABLE (1.1)

TYPICAL COSTS FOR PREPARING ESTIMATES (13)

COST OF PROJECT	LESS THAN \$ 1000000	\$ 1000000 to \$ 5000000	\$ 5000000 to \$ 50000000
ORDER OF MAGNITUDE	\$ 500	\$ 1000	\$ 2000
STUDY ESTIMATE	2000	5000	8000
PRELIMINARY ESTIMATE	7000	16000	24000
DEFINITIVE ESTIMATE	12000	35000	45000
DETAILED ESTIMATE	50000	125000	250000

TABLE (1.2)

TYPICAL COSTS FOR PREPARING ESTIMATES (18)

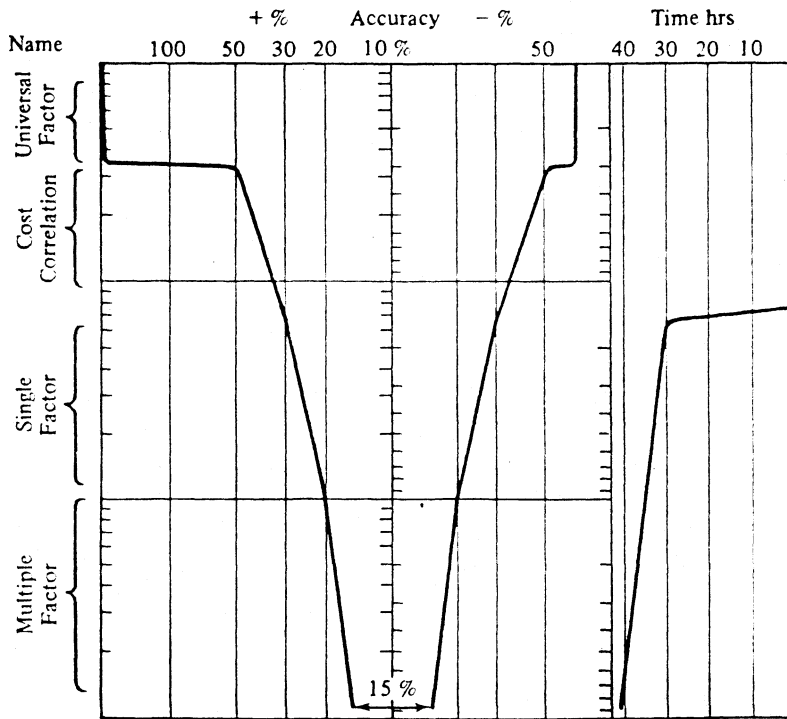


FIG. (1.1)

QUALITATIVE RELATIONSHIP BETWEEN TIME AND  
PRELIMINARY CAPITAL COST ESTIMATE ACCURACY (22)

These and other data show that the cost of making a single preliminary capital cost estimate can run into thousands of dollars. Thus, process design or optimisation studies, which require several estimates in order to define the economic optimum, could become extremely expensive. There is, therefore, the potential for substantial reduction of estimation costs in the development of a preliminary capital cost estimation system which is compatible with process design systems.

A review of the state of the art of published design-cost systems formed the basis upon which the specific objectives of the present work were formulated. These objectives are enunciated in the following section.

### 1.3 OBJECTIVES OF PRESENT WORK

The objectives of this work were

(1) to create a computerized preliminary capital cost estimating system compatible with modular executive-aided design systems, and

(2) to set up a data base and equipment catalogue which would be required for the use of the system.

## 2.0 DEVELOPMENT OF COSMOD

COSMOD, a computerised preliminary capital cost estimating system compatible with modular executive design systems, has been developed to fulfil these objectives.

The description of COSMOD is presented in the next four sub-sections. In the first sub-section, the background and details of the cost estimating technique used in COSMOD is described. The computerisation of this technique, the equipment cost data base and COSMOD's interface with a modular executive routine, GEMCS, are described in the sub-sections that follow.

### 2.1 ESTIMATING TECHNIQUE IN COSMOD

COSMOD uses the factor method of preliminary capital cost estimation as developed by Guthrie (7). The roots of this method lie in the factor method of Lang (15). Lang divided all processes into three main categories. The preliminary estimate for a plant was obtained by multiplying the total cost of delivered equipment by a single factor. These factors were 3.9 for solids processing plants, 4.1 for solid-fluid processing plants, and 4.8 for fluid processing plants. These factors were based on a study of 14 plants, 9 of which were actually constructed. However, Lang factors could not yield reliable estimates for processing sequences which

were radically different from those upon which the factors were based.

Hand (10) attempted to improve Lang's method by subdividing process equipment into seven major equipment groups and applying a different overall factor to each group to arrive at total battery limit costs. Hand's method can be said to be the beginning of the 'module' approach to preliminary capital cost estimating.

Wroth (26) further elaborated on Hand's method, subdividing equipment into twenty groups, and providing an overall factor for each group.

This technique of cost estimation was formally defined and outlined by Guthrie (7) in 1969. Before Guthrie's 'module' approach is described, the terms used in the method are explained below.

Material Factor: The material factor, M, is defined as the ratio of the sum of the cost of an equipment and the cost of all material required to install the equipment to the cost of the equipment alone, i.e.,

$$M = \frac{E+m}{E} , \quad \text{where } E = \text{FOB cost of equipment, and}$$
$$m = \text{total cost of materials.}$$

Labour Factor: The labour factor, L, is the ratio of the cost of field labour required to install the equipment and associated materials to the FOB cost , E, of the equipment alone. In equation form,

$$L = \frac{l}{E} ,$$

where l is the cost of field labour and E is the FOB cost of the equipment to be installed.

Direct Cost Factor or L+M Factor: The direct cost factor, also called the L+M factor, is the sum of the labour and material factors.

Bare Module Cost: The bare module cost is the L+M cost plus the cost of freight, taxes, insurance, engineering and field expenses. This cost, expressed as a fraction of the FOB equipment cost, is known as the Bare Module Factor.

Total Module Cost: The total module cost is the bare module cost plus contractor's fee and contingency. The Total Module Factor is this cost expressed as a fraction of the FOB equipment cost.

All the above module factors apply to a single or a single group of equipment such as shell and tube heat exchangers, centrifugal pumps, etc.

Guthrie (9) and Woods (25) have provided module factors for many different types of equipment. Guthrie indicates that his factors are based on a large number of construction experiences, and are normalised to U.S. Gulf coast conditions of mid 1970. However, Guthrie's method of allocating various material and labour costs to particular equipment groups are not clearly indicated.

Woods indicates that the bare module cost of an equipment may be visualised as the installed cost of the equipment and all material within three meters of the boundary of the equipment. This is indicated in Fig.(14) of Woods (23).

The application of Guthrie's method is outlined in Table (1) of his paper (9). L+M costs are estimated in several "modules" or groups. In the 'Chemical Processing' module, equipment are divided into sub-groups, such as heat exchangers, pumps, pressure vessels, etc. The L+M cost for each group is obtained by multiplying the FOB cost of each sub-group of equipment by the L+M factor for that type of equipment. Expressing in equation form,

$$\text{L+M Cost} = \text{FOB Cost} \times \text{L+M Factor.}$$

The total L+M cost is obtained by adding the L+M costs of the sub-groups of equipment.

The L+M factors are applicable to the FOB cost on a carbon steel basis. L+M factors are sensitive to alloy ratios and pressure



rating of equipment. Guthrie suggests that labour and material expenses, excluding piping, be calculated on a 'base' cost for carbon steel equipment. The cost of piping should then be calculated as a factor of the actual cost of equipment and multiplied by 0.7 to compensate for non-process components of piping.

L+M factors are also affected by the \$ magnitude of equipment groups, by labour productivity, wage rates and conditions at the actual site of construction. A method to compensate for local conditions is shown by Blecker (1).

## 2.2 COMPUTERISATION OF ESTIMATING PROCEDURE

COSMOD's procedure for estimating the L+M cost of equipment follows closely the procedure that an estimator would use in manual calculations. The estimator would need information on:

- (1) cost data or correlations for various types of equipment,
- (2) the size, i.e. the value of the correlating parameter, of the equipment to be costed,
- (3) material of construction of the equipment,
- (4) design pressure, if applicable,
- (5) design temperature, if applicable
- (6) L+M factor for the equipment, and
- (7) other equipment specifications which are likely to affect the cost of the equipment.

Supplied with all necessary information, the estimator would then look up tables, graphs, correlations or perhaps vendor quotations to estimate an FOB , delivered or installed cost of the equipment. If necessary, the estimator would then adjust the cost for material of construction, design pressure, design temperature, etc. An L+M factor would be used to obtain the L+M cost. Finally, an appropriate inflation index could be used to update the cost to the time frame of interest.

Information such as those listed above are also needed by COSMOD. Some of the information are stored in COSMOD's data base. Others have to be supplied to COSMOD by the user, in numerical codes and in a format recognized by COSMOD. For obtaining the FOB cost of equipment, COSMOD has nearly 300 cost correlations stored in its data file. COSMOD will accept from the user the codes of only those equipment for which it has correlations. When all the required information is supplied, COSMOD will retrieve the necessary information from its data file, calculate the L+M cost and update the cost using the inflation index supplied by the user. This cost then becomes available to any other part of a design-cost system where a financial analysis may be conducted if desired.

The method of coding information required by COSMOD and the particular information that must be supplied for various types of equipment are defined in the equipment catalogue. ( See Appendix C ).

The cost calculations made in COSMOD are illustrated in the following example. Table (2.1) on page (19) shows Woods' (25) data on the cost of shell and tube exchangers. The cost data has been correlated in the form

$$C_1 = (S_1/S_0)^n \times C_0 \times f_1 \times f_2 \times f_3 \times \dots$$

where

$C_1$  = cost being calculated, in thousand dollars, 1970 basis

$C_0$  = base cost, used in correlation

$S_1$  = size of interest, specified by user

$S_0$  = base size, used in correlation

$n$  = exponent in correlation

$f_i$  = adjustment or correction factors for pressure, temperature, material of construction, L+M factor, etc.

The size of interest,  $S_1$ , and the adjustment factors are selected and specified to COSMOD by the user. In COSMOD, the size may either be supplied to COSMOD directly by the user or may be calculated and supplied by a design program in an executive aided design-cost system. Similarly, factors for temperature and pressure, where applicable, may be supplied directly by the user or the actual design temperature and pressure may be generated in the design program and supplied to COSMOD. COSMOD will then select the appropriate factor. The factor for the material of construction would have to be supplied directly by the user. The base cost, the base size, and the exponent are retrieved by COSMOD from its data file.

	Size	Unit	Cost 10 <sup>3</sup> \$	Range	n	Err- or %	L+M	L/M	BM	Comments																								
<p><u>SHELL AND TUBE</u></p> <p>Floating head, 150 psi, c/s in c/s shell, bare tube  Delivered cost: standard 16 ft. length, with  either 1" or 3/4" O.D. tubes on square or tri-  angular pitch.</p> <p>Pressure, psi</p> <table> <tr> <td>300 x 1.15</td> <td>1000 x 1.55</td> </tr> <tr> <td>400 x 1.25</td> <td>5000 x 2.5</td> </tr> <tr> <td>600 x 1.45</td> <td>4000 x 2.8</td> </tr> <tr> <td>800 x 1.52</td> <td>5000 x 3.1</td> </tr> </table> <p>tubes in c/s shell:</p> <table> <tr> <td>Al x 1.2</td> <td>s/s 316 x 2.4</td> </tr> <tr> <td>Cu x 1.35</td> <td>s/s 304 x 2.0</td> </tr> <tr> <td>Brass x 1.3</td> <td>Monel x 3.0</td> </tr> <tr> <td>Admiralty x 1.5</td> <td>Ti x 9.0</td> </tr> <tr> <td>70-30 Cu-Ni x 1.7</td> <td>Inconel x 2.4</td> </tr> <tr> <td>Ni x 2.8</td> <td>Hastalloy C x 8.5</td> </tr> </table> <p>tubes and shell:</p> <table> <tr> <td>s/s 316 x 3.0</td> <td>Monel x 4.0</td> </tr> <tr> <td>s/s 304 x 2.8</td> <td>Ti x 13.0</td> </tr> </table>											300 x 1.15	1000 x 1.55	400 x 1.25	5000 x 2.5	600 x 1.45	4000 x 2.8	800 x 1.52	5000 x 3.1	Al x 1.2	s/s 316 x 2.4	Cu x 1.35	s/s 304 x 2.0	Brass x 1.3	Monel x 3.0	Admiralty x 1.5	Ti x 9.0	70-30 Cu-Ni x 1.7	Inconel x 2.4	Ni x 2.8	Hastalloy C x 8.5	s/s 316 x 3.0	Monel x 4.0	s/s 304 x 2.8	Ti x 13.0
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After cooler for compressor, c/s with water on shell side. excl: separator, integral piping, support stand and instrumentation.	0.1	m <sup>3</sup> /sec	0.38	0.03 to 0.3	0.58																													
Cross bore in c/s shell. Karbate. Delivered.	10 108	m <sup>2</sup> (ft <sup>2</sup> )	4	0.7 to 70	0.69																													

TABLE (2.1)

EXAMPLE OF EQUIPMENT COST DATA (25)

Cost correlations stored in COSMOD's data base for various equipment are applicable within various size ranges of the equipment. In many cases, the range is divided into several size intervals, and a different correlation applies to each interval. In such cases, COSMOD selects the values of the parameters which apply to the size of interest.

If the specified or generated size, temperature or pressure is below the range of the correlation, COSMOD assumes the minimum size, pressure or temperature to which the correlation applies, and flags this to the user. If the user specified data is above the range of the correlations, COSMOD does not calculate the cost and prints a message to that effect. The user may then choose to override the limits of the correlation or perhaps duplicate equipment.

The cost generated by COSMOD may be an FOB, delivered or installed cost, depending upon the data available in its data file. However, before applying the L+M factor supplied by the user, COSMOD will divide delivered cost by 1.15, and installed cost by 1.5 to obtain an estimate of the FOB cost. This is because the L+M factor is applied to the FOB cost. The basis of the cost data for various equipment in COSMOD is indicated in the equipment catalogue. The user selecting L+M factors should take note of this

basis and be aware of the reduction factors used in COSMOD.

L+M data are based on carbon steel equipment. When the equipment to be costed is of a material other than carbon steel, COSMOD automatically adjusts the L+M factor to compensate for the material of construction.

If the user desires an adjustment for the piping, which may not all be of the same material as the equipment, COSMOD will do so if the piping factor is supplied by the user. The method of adjustment is illustrated by Woods (24).

No adjustments are made to the supplied L+M factor for the effect of temperature, pressure or dollar magnitude on the L+M factor. Examination of Guthrie's (9) data indicate that the effect of dollar magnitude of equipment on the L+M factor is negligible in the first one million dollar range. Information on the variation of L+M factors with dollar magnitudes is not available for a large number of equipment types. However, the user wishing to adjust L+M factors can do so easily in COSMOD.

Available L+M factors have been listed in the equipment catalogue. (See Appendix). These L+M factors assume the same labour and geographical conditions as Guthrie's (9), i.e., U.S. Gulf Coast conditions. Adjustments may be made to the listed L+M factors if labour productivity, wage rates and site

conditions relative to the U.S. Gulf Coast is known for a particular location. Adjustments may also be made if the L/M factors for a particular location are known.

The user has the option to bypass the calculation of cost based on correlations in COSMOD and introduce an externally generated cost into COSMOD. This may be a cost based on an actual quotation. For consistency, this externally generated cost must be expressed as an L+M cost, updated to the time of interest. COSMOD will not make any modification to an externally supplied cost.

COSMOD will detect certain types of coding errors and print appropriate messages. Also, in order to allow the user to re-check whether the appropriate size units have been used, COSMOD will print the units of size.

The user has the choice of two types of printouts in COSMOD - a concise or a detailed output. The concise output will print the 'equipment codes' supplied by the user, the equipment size with units, the cost and its basis (FOB, Del. or Instld.), and the L+M cost updated to the time frame of interest. The detailed output shows all the parameter values and units used in the calculations. This is to help debug possible errors in coding, in the data base or in the COSMOD program itself.

### 2.3 DATA BASE IN COSMOD

Cost data on the wide variety of equipment and materials used in process plants are essential to the development of an effective computerised capital cost estimating system.

COSMOD depends almost entirely upon the extensive works of Woods (25) for data on equipment costs. Several aspects of the cost tabulations by Woods make his data very compatible with a computerised cost estimating system.

The data of Woods covers a wide variety of equipment. Data on nearly 300 different types of equipment have been selected and stored in COSMOD's data file. These data provide information on almost all types of equipment normally encountered in the design phase of a project.

Wood's data are correlated in a simple mathematical form, as follows.

$$\text{Cost } (\$) = C_0 (\text{size}/S_0)^n$$

$C_0$ ,  $S_0$  and  $n$  are constants, with values depending upon equipment type and size. This common form of correlation for all equipment makes it possible to use the same calculation routine for all the equipment in the data file.



The cost data are normalised to a reference year of 1970 when the MS index was 300. A single index may thus be used to update all costs to the time of interest.

The values for the exponents and constants; the size range in which the exponents and constants are applicable; correction factors for material of construction, design temperature and pressure, and other equipment characteristics which may effect cost; the basis ( FOB, Del., or Installed ) of the cost data; and the accuracy of the data where available; are all clearly indicated. This allows COSMOD to handle cost data on a consistent basis, especially when applying the L+M factors. Much of Woods' data also provide a description of what is included in the price, and what is not. These information aid the choice of L+M factors for the equipment in question.

L+M factors have been suggested by Woods for a large number of equipment. These have been included in the equipment catalogue. In many cases where no L+M data were available, an arbitrary value of 2.0 has been suggested in the catalogue.

All data on each type of equipment have been organised in a list and identified with a unique number. Each list, together with its identification number is referred to here as a 'record' and its identification number as its 'key'. Nearly 300 records

are available in COSMOD's data file . The file is arranged as a multiple record, random access file.

COSMOD merely needs the key for the record of any equipment in order to access and retrieve all the data on that equipment. Woods' data constitute the bulk of the data in each record. Other data of algebraic notations have been included in order to enable COSMOD to recognize the various types of data in its file.

COSMOD reorganises the data it retrieves into several lists and matrices for use in its cost calculation routine. Data in each record have been arranged in a sequence which is compatible with the interpretation and reorganisation logic in COSMOD.

The organisation of data in a multiple record, random access file has yielded the following advantages.

(1) It enables the retrieval and loading into COSMOD only that data which is relevant to the equipment being costed. Hence, while the data base may be large, the cost calculation routine does not require a large data space.

(2) Accessing the data file for checking, updating, deleting or adding data is very easy.

(3) It enables storage of records of various lengths without wasting space on the data file.

There are over 7000 numerical data in the data file at the present time. A listing of all these data and information on how to organise, create, manipulate and use the file are included in the Appendix.

## 2.4 USE OF COSMOD IN GEMCS

Cosmod can be interfaced with the GEMCS system as suggested in Fig.(2.1) on page (28). Information on the structure and operation of GEMCS is contained in a publication by A.I. Johnson and Associates (11). The GEMCS system is not described in detail here. The flow plan, Fig.(2.1), without the steps in dotted line, is the flow plan of GEMCS.

There are two ways in which COSMOD can be used within GEMCS to form a design cost system.

(1) COSMOD may be used as a 'Unit Computation' or 'Module' in GEMCS. In this arrangement, GEMCS would call upon COSMOD to calculate L+M costs after each design module has sized the equipment. The costs generated by COSMOD could then be used in a 'financial analysis module' as suggested in Fig.(2.1).

(2) COSMOD may be called in as a sub-routine by a Unit Computation or design module itself. Such a need may arise if a design optimisation is conducted within a design module. For example, cost data are needed for optimising the area of a waste heat recovery exchanger.

In either case, COSMOD obtains its information from the 'EN VECTOR' (11) of the design module which immediately preceded it or which called it in. COSMOD checks a special location in the EN vector to determine where its input data begin in

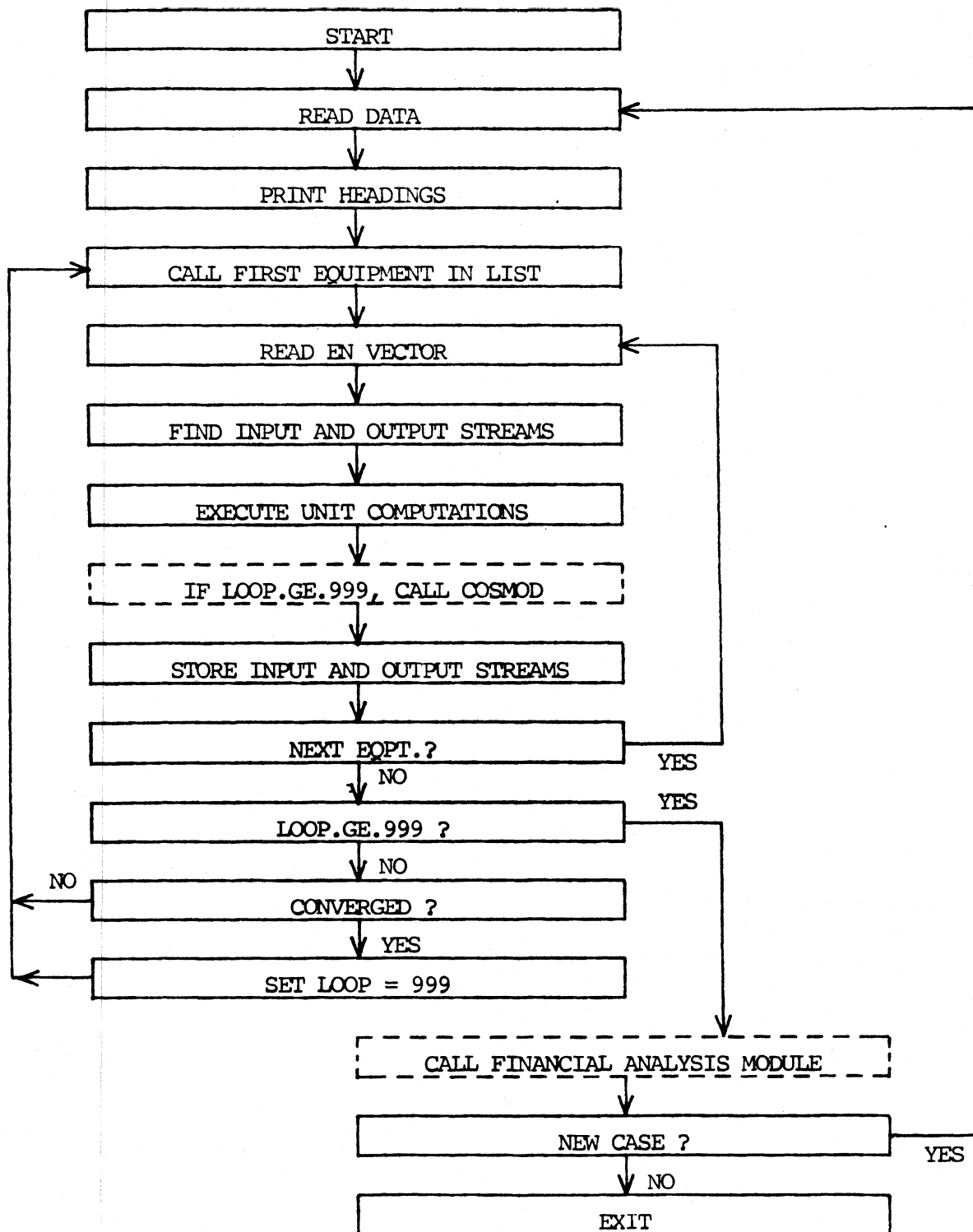
COSMOD'S INTERFACE WITH GEMCS/6400

FIG (2.1)

the EN vector. This location is EN(4).

The following information must be supplied to COSMOD beginning in the location indicated by EN(4).

- (1) Whether or not COSMOD should begin costing the equipment.
- (2) Whether a short or a detailed output is desired.
- (3) Whether or not the equipment to be costed is the last one in the Unit Computation
- (4) The number of identical equipment.
- (5) A unique reference number for the equipment, to be used for storage of the calculated cost in a list by COSMOD, as well as to serve as a reference number for the user's convenience.
- (6) The 'key', i.e. the COSMOD Reference Number in the equipment catalogue (see Appendix)<sup>1</sup>, for the cost correlation to be used.
- (7) The factors for design temperature, design pressure, material of construction, etc.
- (8) The size of the equipment in appropriate units.
- (9) The L+M factor.
- (10) The 'piping factor', if desired, or 0.0.

1. Appendix C.

All these information must be coded in five EN locations for each equipment to be costed. This is further explained in the Equipment Catalogue. ( See Appendix )<sup>1</sup>.

When the cost calculations are complete, COSMOD will store the results in a list which may later be accessed by any other module in GEMCS. COSMOD will also print the calculated cost and then go on to the next equipment to be costed if more than one equipment is specified by the user. COSMOD requires all the information that are given by the user to be placed consecutively if more than one equipment is to be costed in a Unit Computation. If there are no more equipment to be costed, COSMOD will release control to the routine from which it received control.

The evaluation of the COSMOD system, which has been described in the next section, was conducted within GEMCS. Minor changes were made to the GEMCS program for use with COSMOD. The modified listing can be found in the Appendix.<sup>2</sup> Incidentally, the name 'COSMOD' was chosen in the early stages of its development when it was visualised as a 'COSTing MODULE' for GEMCS.

1. Appendix C

2. Appendix A. Line Nos. 9, 31 - 39 were added to GEMCS.

### 3.0 EVALUATION OF COSMOD

COSMOD was used within GEMCS to produce estimates of fixed capital investment required for battery limit installations of three process plants, referred to here as plants #1, #2 and #3.

Table (3.1) summarises the results of these applications. The results generated by COSMOD are compared with costs generated by other sources.

Plant #1 is an Alkylation plant described in Crowe et al (3), page(318). Fig(3.1) is the process flow diagram reproduced from Crowe et al (3). Table (3.2), based on Woods' (22) equipment list for the plant, is the list of equipment on which the estimate of the plant was made. The source of the estimate with which COSMOD's result is compared in Table (3.1) is Crowe et al (3), page (319). An MS index ratio of 472/344 was used to escalate the 1973 cost from the source to 1976 cost, to be on the same basis as COSMOD's cost.

Table (3.3) shows the equipment list for plant #2. The estimate provided by the source is said to have been based on detailed drawings, with an expected accuracy within  $\pm 10\%$ . The cost was based on the first quarter of 1975. An MS index ratio of 472/437 was used to escalate the cost to 1976. Fig(3.2) shows the process flow diagram for Plant #2. (p. 37a)



PLANT #	COSMOD ESTIMATE (1976 \$)	SOURCE ESTIMATE (1976 \$)	DIFFERENCE  (% OF COSMOD'S ESTIMATE)
1	4,053,022 (BL COST)	3,430,233 (BL COST)	15
2	569,060 (BL COST)	527,452 (BL COST)	7
3	1,323,938 (L+M COST)	1,137,533 (L+M COST)	14

BL = battery limits; L+M = labour + material

TABLE (3.1)

COMPARISON OF COSTS GENERATED BY COSMOD  
WITH COSTS AVAILABLE FROM ANOTHER SOURCE

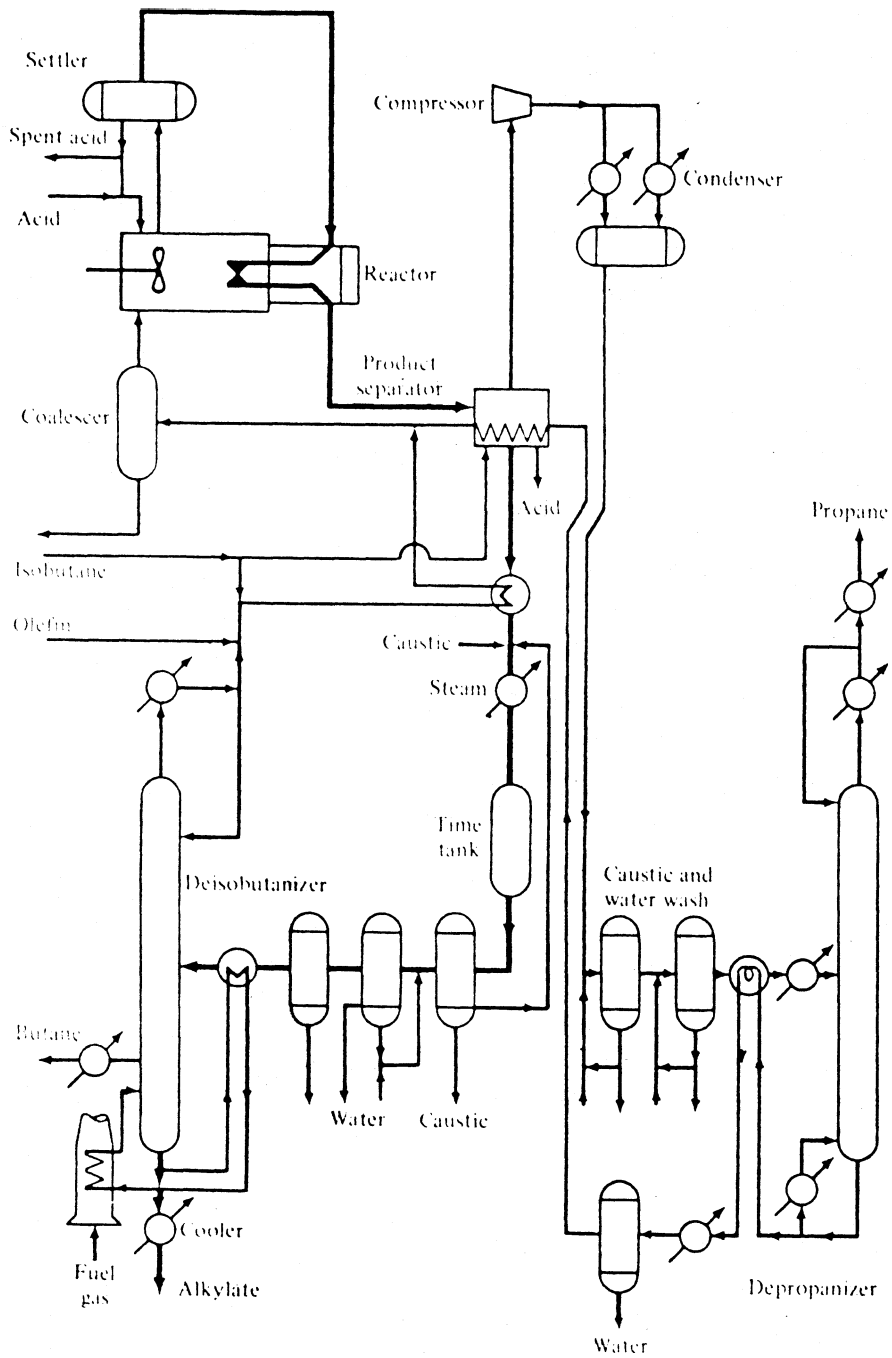


FIG. (3.1)

FLOW PLAN FOR PLANT #1 (3)

TABLE 3.2EQUIPMENT LIST FOR PLANT #1

<u>Ref. No.</u>	<u>Description</u>
1	One reactor vessel, horizontal, 11000 gals. , 70 psig, monel, average complexity.
4	One coalescer, vertical, 1000 gals., 70 psig, c/s, non-jacketed.
5	One settler vessel, horizontal, 13000 gals., 70 psig, monel, average complexity.
6	One product separator vessel, 15000 gals., 70 psig, monel, average complexity. Horizontal.
11	One accumulator vessel, 1000 gals., 70 psig, c/s, average complexity, horizontal.
12	One caustic settler vessel, 3000 gals., 200 psig, c/s, non-jacketed, vertical.
13	One water settler, 3000 gals., 200 psig, c/s, non-jacketed, vertical.
16	One depropaniser distillation column, 60' length, 48" diameter, 350 psig, c/s, non-jacketed, vertical, 18" tray spacing.
33	37 valve type flexitrays, c/s.
20	One coalescer vessel, 100 gals, 150 psig, c/s, non-jacketed, vertical.

TABLE 3.2 (Continued)

23	One reaction time tank, 3000 gals, 200 psig, c/s, non-jacketed, vertical.
24	One caustic settler, 3000 gals., 200 psig, c/s, non-jacketed, vertical.
25	One water settler, 1000 gals., 200 psig, c/s, non-jacketed, vertical.
26	One coalescer vessel, 1000 gals., 70 psig, c/s, non-jacketed, vertical.
32	Deisobutaniser distillation column, length = 130', diameter = 4', tray spacing = 18", 150 psig, c/s, non-jacketed, vertical.
34	80 valve type flexitrays, c/s.
3	One heat-exchanger coil in reactor, 7300 sq. ft., 70 psig, monel.
7	One heat exchanger coil in product separator, 302 sq.ft., 70 psig, monel.
8	One feed heat exchanger, 1112 sq.ft., 150 psig, c/s in c/s.
10	Two condensers, 2410 sq.ft. each, 150 psig, c/s in c/s.
14	Two feed-bottoms exchanger, 526 sq.ft., 150 psig, c/s in c/s.

TABLE 3.2 (Continued)

15	Two steam feed heaters, 252 sq.ft., 150 psig, c/s in c/s.
17	One reboiler, 460 sq.ft., 150 psig, c/s in c/s.
18	One overhead condenser, 1314 sq.ft., 150 psig, c/s in c/s.
19	One overhead cooler, 252 sq.ft., 150 psig, c/s in c/s.
21	Four bottoms coolers, 1314 sq.ft. each, 150 psig, c/s in c/s.
22	Two heat exchangers, 522 sq.ft., 50 psig, c/s in c/s.
27	One feed heat exchanger, 1051 sq.ft., 150 psig, c/s in c/s.
29	One butane cooler, 630 sq.ft., 150 psig, c/s in c/s.
30	Two DIB overhead condensers, 6220 sq.ft. each, 150 psig, c/s in c/s.
31	Two alkylate coolers, 522 sq.ft. each, 150 psig, c/s in c/s.
2	One mixer in reactor, 400 hp. (Assume cost to be equal to two 200 hp mixers.)
28	One furnace reboiler, 500 psig, $10^6$ BTU/ hr.
9	One compressor, 3 stage, centrifugal, 746 kw, 20,000 cu.ft./min.
35	One acid feed pump, 75 hp, monel.

TABLE 3.2 (Continued)

36	Two acid storage cylinders, fresh and spent, 20,000 gals each, atmospheric, monel, non-jacketed.
37	Product separator bottoms pump, 75 hp, c/s.
38	Accumulator bottoms pump, 100 hp, c/s.
39	Two pumps, DIB overhead and bottoms, 125 hp each, c/s.
40	Nine 3 hp pumps, c/s.
41	One deprop pump, 20 hp, c/s.
42	One acid decanter, c/s, cylindrical, 70 psig, monel, non-jacketed, vertical, 940 gals.
43	One acid pump to neutralize caustic, 10 hp, monel
44	Two tanks, 1000 gals. each, c/s.
45	One 20,000 gals. isobutane surge tank, 100 psig, vertical, c/s.

Note: Above equipment list is based on equipment list in  
Woods (22), pp. 178, 179.

Note: Ref. Nos. in table above are arbitrary, user supplied  
numbers for equipment, and is used by COSMOD to identify  
the equipment to the user.

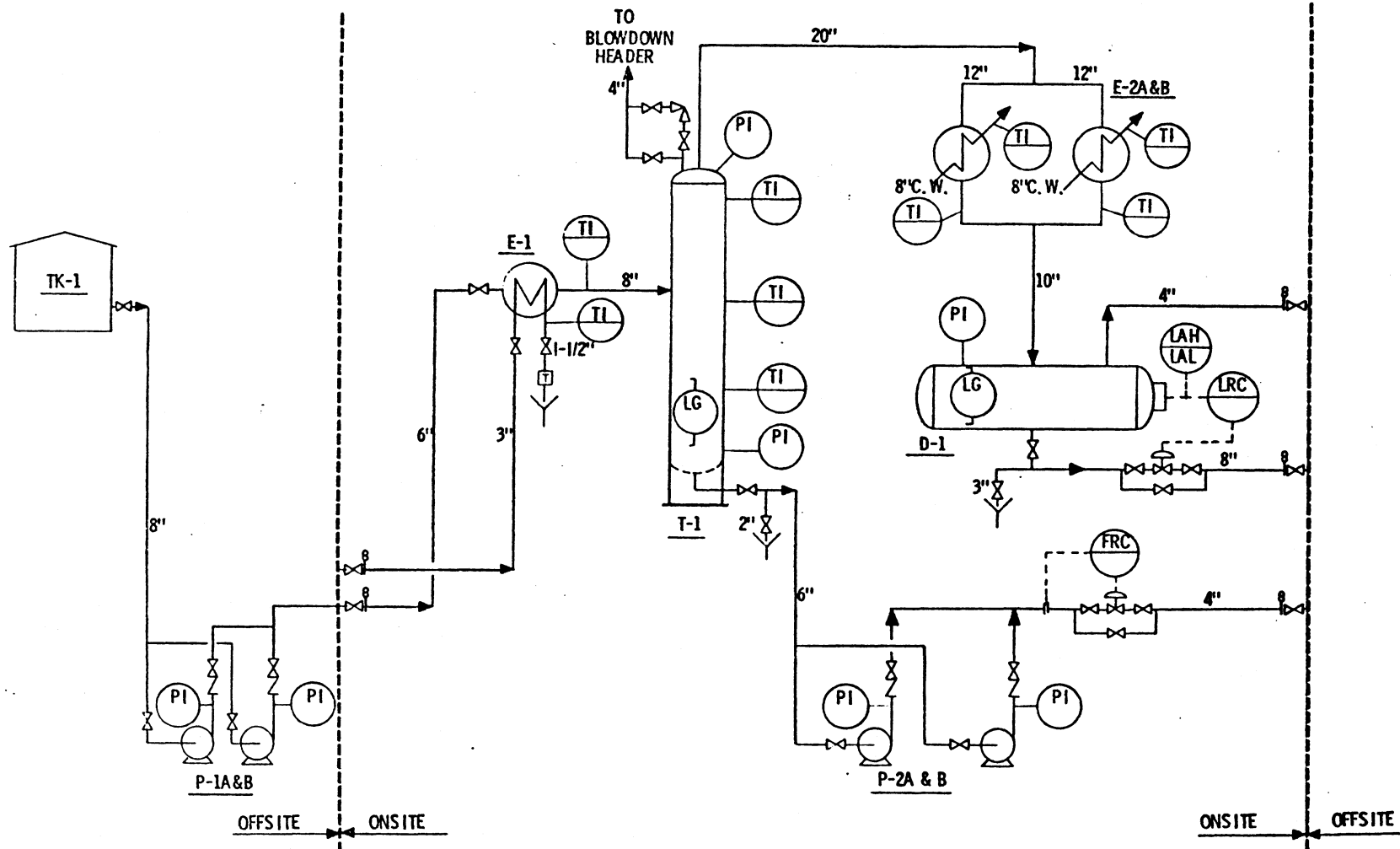


FIG. (3.2)

FLOW PLAN FOR PLANT #2 (27)

TABLE 3.3EQUIPMENT LIST FOR PLANT #2

<u>Ref. No.</u>	<u>Description</u>
1	One fractionating tower, 7 ft. in diameter, 115 ft. height, 190 psig design pressure, 650 <sup>o</sup> F design temperature, A-282 carbon steel, shop fabricated shell.
1	8 jet trays, type 410, field installed.
1	41 single flow sieve trays, field installed.
2	One distillate drum, 6 ft. diameter, 20 ft. length, horizontal, design pressure 190 psig, design temperature 650 <sup>o</sup> F, A-285 carbon steel, shop fabricated.
3	Two pumps with drives, 650 gpm, delta P = 125 psi, delta H = 360 ft., horizontal, centrifugal, 3600 rpm. 100 hp TEFC motors, 3600 rpm.
4	One c/s, shell and tube heat exchanger, 2550 sq.ft. bare tube area, 16 ft. tube length, 300 psig shell, 150 psig tubes.
5	Two shell and tube overhead condensers, 2750 sq.ft. bare tube area, 300 psig shell, 150 psig tubes, c/s shell, 16 ft. admiralty tubes.



Note: Equipment list on previous page is based on information supplied by Imperial Oil. (27)

Note: Same Ref. No. may be used for more than one piece of equipment if the user wishes COSMOD to treat them as part of the same equipment. COSMOD will add up the costs of equipment with the same user Ref. No. before storing the cost in its lists.

Table (3.4) shows the equipment list for plant #3, which is a sulphuric acid plant. The cost provided by the source was based on 1966 costs. This was escalated to 1976 by using an MS index ratio of 472/252.

Table (3.5) shows the additional compilation time, execution time and costs for running the three cases at McMaster University's CDC/6400 computer.

TABLE 3.4EQUIPMENT LIST FOR PLANT NO. #3

<u>Ref. No.</u>	<u>Description</u>
1	Vertical c/s vessel for drying tower, API, 9662 cu. ft.
1	Acid brick lining for drying tower, assumed 9" thick, 2553 sq. ft.
1	3 cast iron distributor pans and 4 support grids for drying tower. (Assumed similar in cost to sieve trays.)
1	4831 cu. ft. of 4-cell partition rings for drying tower.
2	One centrifugal blower with drive, inlet capacity 10.3 Nm <sup>3</sup> /sec.
3	Horizontal c/s vessel for preheater, 941 cu. ft.
3	Insulating firebrick (assumed 9" thick) for horizontal vessel, 410 sq. ft.
3	Shell and tube exchanger for preheater, c/s, 150 psi, fixed tubesheets, 7894 sq. ft.
3	Vertical vessel for preheater, c/s, 578 cu. ft.
3	Insulating firebrick lining for vertical vessel, (assumed 9" thick), 226 sq. ft.
4	C/S heat exchanger, 17,153 sq. ft. bare tube area, 150 psi, fixed tubesheets.

TABLE 3.4 (Continued)

5	C/S heat exchanger, 9948 sq. ft. bare tube area, 150 psi, fixed tubesheets.
6	C/S heat exchanger, 17,153 sq. ft. bare tube area, 150 psi, fixed tubesheets.
7	Two vertical vessels for two converters, c/s, 11,160 cu. ft. each, API.
7	Two shell and tube intercoolers, for converters, c/s, 1156 sq. ft. bare tube area (each), 150 psi.
7	Ten cast iron support grids for converters, assume cost to be similar to that for c/s sieve trays.
7	Firebrick lining, total 5655 sq. ft. for both converters. (Assumed 9" thick).
7	Quartz pebbles, 500 cu. ft. ( Cost assumed similar to that for 6" raschig rings).
8	One vertical vessel for an absorbing tower, c/s, API, 9662 cu. ft.
8	Acid brick lining, assumed 9" thick, for absorbing tower. 2553 sq. ft.
8	4835 cu. ft. 4-cell partition rings packing for absorbing tower.
8	Three distributors and three support trays for absorbing tower, c/s. Assume cost to be similar to that for c/s sieve trays.

TABLE 3.4 (Continued)

- 9 One air compressor, two stage, 9 SCF/M, exhaust pressure 50 psig, 1.5 hp motor.
- 10 One dual tower dehumidifier, 10 SCF/M, silica gel dessicant, air at 45 to 60 psig.
- 11 Two vertical vessels for two acid tanks, c/s, 2425 cu. ft. each, non-jacketed.
- 11 Acid brick linings for acid tanks, linings assumed 9" thick, 1155 sq. ft. each.
- 12 Two acid circulating pumps, 1100 US gals./min each, 50 ft. head, cast iron, 50 hp, 3/60/550/1800 TEFC motor.
- 13 One product acid pump, 60 US gals./min, 70 ft. head, 1720 rpm, 7.5 hp, 3/60/550/1800 TEFC motor.
- 15 Blower for acid stripper. 7.5 hp 3500 rpm 3/60 550 motor. ( Because of lack of information, cost assumed to be twice the cost of motor alone.)
- 16 93% and 98% acid cooler, cast iron pipe rack, 12000 sq. ft. total area, including framing, wood housing, troughs and gates. (Duplication of units assumed)

Note: Above equipment list based on information available on a 370 tons/day  $H_2SO_4$  plant. (28)

PLANT #	ADDITIONAL COMPILATION TIME (sec)	ADDITIONAL EXECUTION TIME (sec)	COST (AT \$166/HR) (¢)
#1	5.584	0.625	0.85
#2	5.726	0.166	0.71
#3	5.561	0.735	0.81

TABLE (3.5)

ADDITIONAL COMPUTER TIME AND COSTS

### 3.1 SUMMARY

Preliminary capital cost estimates for the three test cases were within 15% of estimates available from other sources. Assuming that the estimates available from these sources closely represented actual costs, the accuracy of the estimates from COSMOD were within acceptable limits for preliminary type estimates.

The interface of COSMOD with GEMCS was effective. The two systems are compatible and can be used together in a design-cost system.

The COSMOD program is efficient, and very little computer time is required in the actual costing process, inspite of the vast amount of data that has to be kept available to COSMOD.

#### 4.0 CONCLUSIONS

A computer aided preliminary capital cost estimation program has been developed. This program will operate on any computer that has a multiple record, random access file capability comparable to that of the CDC/6400 computer. The program is written in Fortran IV.

This cost estimating system is complete with an Equipment Catalogue containing cost information on nearly 300 different process equipment, a Data file containing over 7000 bits of data, and instructions for the use of the system.

The program interfaces easily with GEMCS although any modular executive program should be amenable to interfacing with the COSMOD program.

The COSMOD program, through the use of the multiple record, random access file feature, has made it possible to

- (i) store a vast quantity of data on equipment costs and make it available to a cost calculating routine and still keep this routine and its memory requirements relatively small, and
- (ii) easily access, check, update, delete or add data to the data file.



The application of COSMOD to three primarily fluid handling processes produced results which were within 15% of estimates made by other sources. These results indicate that COSMOD is a viable and fairly accurate system for estimating the preliminary capital costs of fluid handling processes.

Although COSMOD has not been applied to process design optimisation in this study, it should be possible to use COSMOD in a design optimisation program. Convergence problems are possible as a result of discontinuities in cost correlations, but these may be overcome by applying some form of smoothing of the cost data.

## 5.0 RECCOMENDATIONS FOR FUTURE WORK

The creation of (i) an Operating Cost Estimating module, and (ii) a Financial Analysis module, compatible with the COSMOD-GEMCS system is recommended. The Financial Analysis module would, for example, calculate a discounted cash flow rate of return on investment based on costs generated by COSMOD and the Operating Cost Estimating module. Such a system would become a powerful tool for the screening, evaluation and optimisation of process plant design and operation.

To keep a cost estimation system useful, its data base must be continually updated and expanded as new and better information become available. This applies to COSMOD's data base as well, and COSMOD's data base has been set up to make these changes extremely easy.

It is also recommended that the COSMOD routine itself be modified to generate L+M factors as more L/M factors become available, to apply individual inflation factors to equipment where these factors are available, and to include the effect of \$ magnitudes of equipment costs on L+M factors when more of such data become available.

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APPENDIXCONTENTS

- A Notes on and listings of programs used for generating preliminary capital cost estimate of Plant #1.
- B Notes on and listings of COSMOD's outputs for Plants #1, #2 and #3.  
Example of a detailed COSMOD output.
- C COSMOD's user specified data requirements and Equipment Catalogue.
- D Notes on and listing of COSMOD's data file.
- E Information on creating and using 'Multiple Record, Random Access' files. Courtesy: Computer Centre, McMaster University.  
Listing of program used for loading COSMOD's data file.

APPENDIX A

Listings of programs used for generating the preliminary capital cost estimate of Plant #1 are filed here.

Some important features of the programs are discussed below.

GEMCS PROGRAMS: The Gemcs programs remain essentially as described by Johnson and Associates (11). Two new lists are added to the common block - EQCST(x) and TCOST(2).

Cost of each equipment calculated by COSMOD is stored in EQCST(x), where x is the unique reference number supplied by the user to identify the particular equipment. The length of the list EQCST(x) must be equal to or greater than the number of equipment to be costed.

FOB costs of all equipment are totalled in TCOST(1) and L+M costs are totalled in TCOST(2).

Both EQCST(x) and TCOST(2) are set to 0.0 for each new case in GEMCS.



SUBROUTINE MAINMOD: This routine merely signifies a module in GEMCS which would call in COSMOD to calculate equipment costs. In a design-cost system, it could be any design module which would call in COSMOD after its design calculations are converged, i.e., the equipment has been sized and specified to its EN vector.

SUBROUTINE FINMOD: This routine merely shows where and how a financial analysis module could be used in a design-cost system. Here, it is used to escalate the L+M cost calculated by COSMOD to the time frame of interest, using a user specified inflation factor as well as to estimate costs on a basis other than L+M. These could be the 'bare module' or 'total module' or 'battery limits' costs. Factors for upgrading L+M costs to some other basis must be supplied by the user within the FINMOD program.

COSMOD PROGRAM: COSMOD calculates the L+M cost of equipment for which certain data have been supplied by the user. COSMOD's data requirements are discussed in Appendix C. Here, COSMOD's COMMON, DIMENSION and DATA declarations are discussed.

The COMMON block for COSMOD is the same as that for GEMCS when being used in GEMCS, with the addition of EQCST(x) and TCOST(2).

Five matrices and six lists are declared in COSMOD's DIMENSION statements. A short description of each is given below.

- INDEX(448) : This list is used in reading from and writing into the multiple record, random access file in which COSMOD's cost correlation data are stored.
- DATA(128) : Cost data for any particular equipment is first retrieved from the data file into this list.
- PARVL(5,10) : Cost correlation parameter values, L+M factor, and correlation error data are reorganised in this matrix from DATA(128).
- RANGE(12) : The range of the size of equipment to which the correlations in PARVL(5,10) apply are reorganised in this list from DATA(128).
- CORFR(5,25) : Correction factors for pressure, temperature, material of construction of equipment , etc., are retrieved from DATA(128) and organised in this matrix.
- FRSLR(5,25) : Values of pressures, temperatures, etc., for which the correction factors in CORFR(5,25) apply are stored in this matrix. Its data is also retrieved from DATA(128).

- NTCOD(10) : This list also gets its data from DATA(128), and contains information on the units of equipment size, pressure, temperature, etc. that are to be used in a particular equipment cost correlation.
- UNIT(65,3) : Data for this matrix is declared in DATA statements in the COSMOD program. The matrix contains alpha-numeric information on the units used in all the correlations and other data stored in COSMOD's data file.
- LNREC(326) : This list contains information on the length of record for each equipment in the data file. It is used when retrieving data on any particular equipment from the data file. The values in LNREC(326) are declared in DATA statements in the COSMOD program.
- NSPEC(12) : Stores user specified data.
- SPEC(12) : Stores user specified data.



	112	FORMAT(1H0,25H\$N TABLE ON ENTERING LOOP,I5)	GFM	398
60		DO 111 IKE=1,III	GFM	400
		IF(SN(IKE,1).LE.0.) GO TO 111	GFM	410
		WRITE(6,103) (SN(IKE,J),J=1,JJ)	GFM	420
		WRITE(6,115)		
	111	CONTINUE	GFM	430
65		READ EN VECTOR	GFM	440
	710	NE=LLST(NC)	GFM	450
		IN=NE	GFM	460
70		CALL DISKIO(1,MM)	GFM	480
		NN=EN(3)+.001	GFM	490
		NIN=EN(6)+.001	GFM	500
		NOLT=EN(11)+.001	GFM	510
		NTYPE = ABS(EN(2)) + .001	GFM	520
75		KSW=0	GFM	530
		IF (EN(2).LE.0.) KSW=1	GFM	540
		IF (KPRNT(4)) 40,40,711	GFM	550
	711	WRITE(6,106) NE	GFM	560
	106	FORMAT(1H0,19HMODULE SET FCR UNIT,I5)	GFM	570
80		WRITE(6,103) (EN(I),I=1,NN)	GFM	580
		FINDING INPUT STREAMS	GFM	600
	40	CONTINUE	GFM	610
85		IF(NIN.EQ.0) GO TO 714	GFM	620
		DO 41 I = 1,NIN		
		S=EN(I+6)	GFM	640
		CALL STREAM(-S)	GFM	650
		IF(IS-III) 43,43,143	GFM	660
90	143	CONTINUE	GFM	670
		SI(I,J)=S	GFM	680
		IF NO STREAM AVAILABLE SET SI(1,-) =0.		
		DO 45 J=2,JJ	GFM	690
	45	SI(I,J)=0.	GFM	700
		GO TO 41	GFM	710
95	43	DO 44 J=1,JJ	GFM	720
	44	SI(I,J)=SN(IS,J)	GFM	730
		IF(INT(S+.001)) 41,41,142	GFM	740
	142	CONTINUE	GFM	750
		M=S+.001	GFM	760
100		IF(NS(M)-6) 41,141,141	GFM	770
	141	CONTINUE	GFM	780
		SN(IS,1)=8.	GFM	790
	41	CONTINUE	GFM	800
		IF (KPRNT(4)) 714,714,713	GFM	810
105	107	FORMAT(1H0,24HINPUT STREAMS FOR MODULE,I5)	GFM	820
	713	WRITE(6,107) NE	GFM	830
		DO 108 IKE=1,NIN	GFM	840
		WRITE(6,105) (SI(IKE,J),J=1,JJ)	GFM	850
110	108	WRITE(6,115)		
	714	CONTINUE	GFM	860
		FINDING OUTPUT STREAMS	GFM	870
		IF(NCUT.EQ.0) GO TO 51	GFM	880
			GFM	890

115		DO 46 I=1,NOUT	G	900
		S=EN(I+1)	G	910
		CALL STREAM(-S)	G	920
		IF (III-IS) 46,146,146	G	930
120	146	CONTINUE	G	940
		DO 49 J=2,JJ	G	950
	49	SO(I,J)=SN(IS,J)	G	960
	46	SO(I,1)=S	G	970
	51	CONTINUE		
125			GEM	980
		CALLING MCCULES	G	990
		CALL MODULE(NTYPE)	G	1000
			G	1010
			G	1020
130			G	1030
	50	CONTINUE	G	1040
		STCRING OUTPUT STREAMS AND PRINTING	G	1050
			G	1060
			G	1070
135			G	1080
		IF (NCUT) 60,60,160	G	1090
	160	CONTINUE	G	1100
		DO 60 I=1,NOUT	G	1110
		S=EN(I+1)	G	1120
		M=S+.001	G	1130
140	164	IF (NS(M),NE,3) GO TO 64		
		IF (ISP.EQ.0) GO TO 64		
	165	WRITE(6,120)M	GEM	1160
	120	FORMAT(1H,26H OUTPUT FOR PRODUCT STREAM,I5)	GEM	1170
		WRITE(6,15) (SO(I,J),J=1,JJ)		
145	64	IF (NS(M)-6) 66,60,66	GEM	1190
	66	CALL STREAM(-S)	GEM	1200
		IF (IS-III) 62,62,171	GEM	1210
		STORES IN NEXT LOCATION AVAILABLE IN SN		
150	171	CALL STREAM(0.)	GEM	1220
		IF (IS-III) 62,62,163	GEM	1230
		IF NO SPACE AVAILABLE IN SN WRITE (6,102)		
155	163	WRITE(6,102)	GEM	1240
		GO TO 60	GEM	1250
		IF NS(M) =7,SO#S STORED IN SN TABLE TEMPORARILY FOR IMMEDIATE		
		USE IN NEXT CALCULATION		
		IF NS(M) =1,2,OR 3 THEN STORED PERMANENTLY		
	62	DO 63 J=1,JJ	GEM	1260
	63	SN(IS,J)=SO(I,J)	GEM	1270
	60	CONTINUE	GEM	1280
160		STORE INPUT STREAMS IF DESIRED		
	68	CONTINUE	GEM	1290
		IF (NIN.LE.0) GO TO 6899		
		DO 699 I=1,NIN		
		S=EN(I+6)		
165		M=S+.001		
		IF (NS(M).GE.6) GO TO 699		
		CALL STREAM(-S)		
		IF (IS.LE.III) GO TO 6299		
		CALL STREAM(0.)		
170		IF (IS.LE.III) GO TO 6299		
		WRITE(6,102)		

	GO TO 699	
175	6299 DO 6399 J=1, JJ	
	6399 SN(IS, J) = SI(I, J)	
	699 CONTINUE	
	6899 CONTINUE	
	IF(NCUT.EQ.0) GO TO 99	
	IF(ISP) 98, 98, 715	GEM 1300
180	715 WRITE(6, 109) NE	GEM 1310
	109 FORMAT(1H0, 25HOUTPUT STREAMS FOR MODULE, I5)	GEM 1320
	DO 110 IKE=1, NOUT	GEM 1330
	WRITE(6, 105) (SO(IKE, J), J=1, JJ)	
	110 WRITE(6, 115)	
185	98 IF(LCOP-999) 99, 97, 97	GEM 1350
	97 IF(KSW.NE.0) GO TO 72	
	PRINT 114, NE	GEM 1370
	114 FORMAT(1H0, 31HFINAL OUTPLT STREAMS FOR MODULE, I5)	GEM 1380
	IF (NOUT) 99, 99, 799	GEM 1390
190	799 CONTINUE	GEM 1400
	DO 116 IKE=1, NOUT	GEM 1410
	WRITE(6, 105) (SO(IKE, J), J=1, JJ)	GEM 1420
	116 WRITE(6, 115)	
	72 CONTINUE	
195	99 NC=NC+1	GEM 1430
	IF(NC-NCALC) 707, 707, 708	GEM 1440
	C	GEM 1450
	708 CONTINUE	GEM 1460
	IF (LOOP-999) 71, 70, 70	GEM 1470
200	71 CONTINUE	GEM 1480
	NC=0	GEM 1490
	GO TO 99	GEM 1500
	70 IF(KTEST) 727, 727, 728	GEM 1510
	727 NC=0	GEM 1520
205	DO 729 IG=1, 5	GEM 1530
	729 KPRINT(IG) = 0	GEM 1540
	KTEST = 1	GEM 1550
	GO TO 99	GEM 1560
	728 CONTINUE	
210	59 WRITE(6, 1(4)	
	IQE=IQE+1	GEM 1580
	IF(IQE.GT.NCASE) CALL EXIT	
	GO TO 755	GEM 1590
	100 FORMAT(2I5)	GEM 1600
215	101 FCRMAT(1H1, 10X, 4HCASE, 1X, I5//)	GEM 1610
	102 FORMAT(1H , 11HERROR IN SN)	GEM 1620
	103 FORMAT(1H , 5F15.5)	
	104 FORMAT(1H2, 16HEND OF EXECUTION)	
	105 FORMAT(1H , 5F15.5)	
220	65478 FORMAT(*, -----* F5, 2)	
	115 FORMAT(/, 1H , *-----*)	
	END	

SUBROUTINE DLOAD1

\*\*\*\*\* COMMON DECLARATIONS - JUNE 22, 1971 \*\*\*\*\*

COMMON EQST(50), TCOST(2)
COMMON LLST(120), NS(120), EN(250), SI(4,21), SO(4,21),
SN(50,21),
IS, NE, JJ, LOOP, NIN, NCU1, PSN, MODE, MPLNT, ISP, NC, III
COMMON KPRINT(10), NCALC, NOCCMP, NSR, KTEST
COMMON EEN(1500), NPOINT(100,2), NCOUNT
COMMON MOPP, X, XHOLE(16), PPSC(16,16), PPHX(19)
COMMON/CC/ KRUM

\*\*\*\*\* PRINTING CONTROL CHARACTERS \*\*\*\*\*

KPRINT(1)=1 CAUSES PRINTING OF NCONT, LLST, NS
KPRINT(1)=0 SUPPRESSES ABOVE PRINTING
KPRINT(2)=1 CAUSES PRINTING OF INITIAL STREAMS
KPRINT(2)=0 SUPPRESSES ABOVE PRINTING
KPRINT(3)=1 CAUSES PRINTING OF MODULES SETS
KPRINT(3)=0 SUPPRESSES ABOVE PRINTING
KPRINT(4)=1 CAUSES PRINTING OF SN TABLE ON ENTERING LOOP
KPRINT(4)=1 CAUSES PRINTING OF EN VECTOR FOR SPECIFIED MODULE SET
KPRINT(4)=1 CAUSES PRINTING OF SI MATRIX FOR SPECIFIED MODULE SET
KPRINT(4)=1 CAUSES PRINTING OF STREAM NUMBERS ENTERING AND LEAVING
SPECIFIED MODULES (RE-PIECE OF EQUIPMENT)
KPRINT(4)=0 SUPPRESSES ABOVE PRINTING

DIMENSION TITLE(10), BIBLE(10)

\*\*\* NOTE \*\*\* THE DIMENSION ON ALLST MUST BE THE SAME AS LLST ALSO THE
DIMENSION ON ANS MUST BE THE SAME AS NS

DIMENSION AKPRINT(10), ALLST(120)
DIMENSION ANS (120)

DO 7070 I=1,250

\*\*\* NOTE \*\*\* THE LIMIT ON THIS DO STATEMENT MUST CORRESPOND TO THE
LENGTH OF THE EN VECTOR

EN(I)=0

DO 7073 I=1,21

DO 7072 J=1,4

\*\*\* NOTE \*\*\* THE LIMIT ON THIS DO STATEMENT MUST CORRESPOND TO THE
DIMENSION ON SI AND SO

SI(J,I)=0

SO(J,I)=0

DO 7073 IK=1, III

SN(IK,I)=0

DO 7075 I=1,1500

EEN(I)=0

READ(5,100) KRUM

116 FORMAT(1,1H,\*,RUM NUMBER\*,15,/)
WRITE(6,116) KRUM

READ(5,100) TITLE

PRINT 101, TITLE

READ(5,100) BIBLE

GEN 200
GEN 2040
GEN 2050
GEN 2060
GEN 2070
GEN 2080
GEN 2090
GEN 2100
GEN 2110
GEN 2120
GEN 2130
GEN 2140
GEN 2150
GEN 2160
GEN 2170
GEN 2180
GEN 2190

GEN 2840

GEN 2870

GEN 2880

GEN 2900

GEN 2920

GEN 2930



```

        PRINT 101,BIBLE
        READ (5,112) AKPRNT
68      DO 7171 I=1,10
        7171 KPRNT(I)=AKPRNT(I)
        C
        C
        C      REPORT ON PRINTING EXPECTED
65      IF (KPRNT(1)-1) 2,1,2
        1 WRITE(6,103)
        2 IF (KPRNT(2)-1) 4,3,4
        3 WRITE(6,104)
        4 IF (KPRNT(3)-1) 6,5,6
70      5 WRITE(6,105)
        6 CONTINUE
        C
        C      READ NO. OF MODULES IN CALCULATION ORDER, AND NO. OF CONFOMENTS
75      READ (5,112) ANCALC,ANOCCH
        NCALC=ANCALC
        NOCOMP=ANOCCH
        IF (KPRNT(1)-1) 12,11,12
        11 WRITE(6,107) NCALC,NOCOMP
        12 CONTINUE
80      IF (-NCALC) 510,509,509
        509 NCALC=-NCALC
        LOOP=999
        GO TO 511
        510 LCOP=1
85      C
        C      READ CALCULATION ORDER
        511 REAC (5,112) (ALLST(I),I=1,NCALC)
90      DO 7172 I=1,NCALC
        7172 LLST(I)=ALLST(I)
        IF (KPRNT(1)-1) 14,13,14
        13 WRITE(6,109) (LLST(I),I=1,NCALC)
        14 CONTINUE
95      C
        C      READ STREAM CODES,MSN IS THE MAXIMUM STREAM NUMBER, IF NEGATIVE
        OUTPUT STREAMS WILL BE PRINTED DURING EXECUTION
        READ(5,112) AMSN
        MSN=AMSN
100      IF (MSN.EQ.0) GO TO 531
        IF (-MSN) 520,519,519
        519 MSN=-MSN
        ISP=1
105      520 IF (KPRNT(1)-1) 16,15,16
        15 WRITE(6,110) MSN
        16 READ(5,112) (ANS(I),I=1,MSN)
        DO 7175 I=1,MSN
        7175 NS(I)=ANS(I)
110      IF (KPRNT(1)-1) 18,17,18
        17 WRITE(6,109) (NS(I),I=1,MSN)
        18 JJ=NCCOMP+5
        READ(5,112) ANSR
        NSR=ANSR
        IF (KPRNT(2)-1) 20,19,20

```

```

GGM 2940
GGM 2950
GGM 2960
GGM 2970
GGM 2980
GGM 2990
GGM 3000
GGM 3010
GGM 3020
GGM 3030
GGM 3040
GGM 3050
GGM 3060
GGM 3070
GGM 3080
GGM 3100
GGM 3110
GGM 3120
GGM 3130
GGM 3140
GGM 3150
GGM 3160
GGM 3170
GGM 3180
GGM 3190
GGM 3200
GGM 3210
GGM 3220
GGM 3230
GGM 3240
GGM 3250
GGM 3260
GGM 3270
GGM 3280
GGM 3290
GGM 3300
GGM 3310
GGM 3320
GGM 3330
GGM 3340
GGM 3350
GGM 3360
GGM 3370
GGM 3380
GGM 3390
GGM 3400
GGM 3410
GGM 3420
GGM 3430
GGM 3440
GGM 3450
GGM 3460
GGM 3470
GGM 3480
GGM 3490

```

```

115      19 WRITE(6,111)NSR
        20 DO 530 I=1,NSR
            READ(5,112) (SN(I,J),J=1,JJ)
            IF(KFRNT(2)-1) 22,21,22
120      21 WRITE(6,113) (SN(I,J),J=1,JJ)
            WRITE(6,115)
        22 CONTINUE
        530 CONTINUE
        531 CONTINUE

125      C
        C      READING MODULE SETS,NOE IN NUMBER
            READ(5,112) ANCE
            NOE=ANCE
            IF(KFRNT(3)-1) 24,23,24
130      23 WRITE(6,114) NCE
        24 DO 540 I=1,NOE
            C      LIMIT ON DO LOOP MUST BE EQUAL TO DIMENSION OF EN VECTOR
            DO 541 IZ=1,250
135      541 EN(IZ)=0
            READ(5,112) (EN(N),N=1,5)
            NN=EN(3)
            NCOUNT=NCOUNT+NN
            READ(5,112) (EN(N),N=6,NN)
            IF(KFRNT(3)-1) 26,25,26
140      25 WRITE(6,113) (EN(N),N=1,NN)
            WRITE(6,115)
        26 MM=EN(1)+.001
            NPCINT(MM,1)=NCOUNT-NN
            NPOINT(MM,2)=NN
145      540 CALL DISKIO(2,MM)
            IF(KFRNT(5).GT.0) GO TO 766
            GO TC 768
        766 DO 767 I=1,NOE
        767 WRITE(6,106) (NPOINT(I,J),J=1,2)
150      768 CCNTINUE
            C      FORMAT STATEMENTS FOR DLCAO
            C
155      100 FORMAT (10A4)
            101 FORMAT (10A4)
            102 FORMAT (10I1)
            103 FORMAT (1H0,22HPRINTING NCONT,LLST,NS)
            104 FORMAT (1H0,24HPRINTING INITIAL STREAMS)
            105 FORMAT (1H0,20HPRINTING MODULE SETS)
            106 FORMAT (2I5)
160      107 FORMAT (1F0,I5,12M MODULE SETS,I5,11H COMPONENTS//
            124H CALCULATION ORDER LIST-)
            108 FORMAT (10I5)
            109 FORMAT (1X,10I5)
            110 FORMAT (1H0,I5,22HSTREAM CODES ARE READ-)
165      111 FORMAT (1H0,I5,25HINITIAL STREAMS ARE READ-)
            112 FORMAT (5F12,5)
            113 FORMAT (1X,5F15,5)
            114 FORMAT (1H0,I5,21HMODULE SETS ARE READ-)
            115 FORMAT (/ ,1H *----*)
170      IF(KFRNT(6)-1) 770,769,770
        769 CALL SLIST

```

```

GEM 3500
GEM 3510
GEM 3520
GEM 3530
GEM 3540
GEM 3550
GEM 3560
GEM 3570
GEM 3580
GEM 3590
GEM 3600
GEM 3610
GEM 3620
GEM 3630
GEM 3640
GEM 3660
GEM 3670
GEM 3680
GEM 3690
GEM 3700
GEM 3710
GEM 3720
GEM 3730
GEM 3740
GEM 3750
GEM 3760
GEM 3770
GEM 3780
GEM 3790
GEM 3800
GEM 3810
GEM 3820
GEM 3830
GEM 3840
GEM 3850
GEM 3860
GEM 3870
GEM 3880
GEM 3890
GEM 3900
G1 0 3930
G1 0 3931
GEM 3920
GEM 3930
GEM 3940
GEM 3950
GEM 3980

```

770 RETURN  
END

--COMMON BLOCKS--

18 /CC/ 76348 //

--EXTERNALS--

DISKIO INPCI. INPCR. OUTCI. OUTCR. OUTPUT= SLIST TAPE=

--STATEMENT LABELS--

.1		678	.2		728	.3		748	.4		778
.5		1018	.6		1048	.11		1158	.12		1208
.13		1608	.14		1748	.15		2148	.16		2178
.17		2438	.18		2578	.19		2718	.20		2748
.21		3158	.22		3348	.23		3508	.24		3538
.25		4178	.26		4358	.100	F	5208	.101	F	5238
.102	F	5248	.103	F	5268	.104	F	5328	.105	F	5378
.106	F	5438	.107	F	5458	.108	F	5558	.109	F	5578
.110	F	5618	.111	F	5668	.112	F	5738	.113	F	5758
.114	F	5778	.115	F	6048	.116	F	5148	.509		1248
.510		1328	.511		1348	.519		2068	.520		2128
.530	O	3358	.531		3418	.540	O	4458	.541	ID	88
.766		4578	.767	ID	4618	.768		5008	.769		5038
.770		5068	.7070	ID	08	.7072	ID	08	.7073	ID	88
.7075	ID	08	.7171	ID	08	.7172	ID	08	.7175	ID	88

--VARIABLE MAP--

AKPRNT	R	12408	18	ALLST	R	12528	120
AMSN		12158		ANCALC	U	10238	
ANOCOM		14448		ANOE		14458	
ANS	U	10248	120	ANSR	R	7758	
BIBLE	R	12168	18	DISKIO	R		
DLOAD1	R	5078	ENTRY	EQCST	R	36428	SUBROUTINE 1500
EN	R	4448	//	II	R	08	// 50
I	U	7778		INPCI.	I	36238	//
IK	U	14438	EXTERNAL.	IS	I	36108	//
INPCR.	U		//	IZ	U	12148	
ISP		36218		JJ		36128	//
J	U	14428		KRUN		08	//CC/
KPRAT		36248	//	LLST		648	// 120
KTEST		36418	//	MM		14478	
LOOP		36138	//	MSN		36168	//
MODE		36178	//	NC		36228	//
N	U	10008		NCOUNT		71068	//
NCALC		36368	//	NIN		36148	//
NE		36118	//	NOCOMP		36378	//
NN		14468		NOPP		71078	//
NOE	I	7768					

1  
5  
10  
15  
20  
25  
30

CCCCCCCC  
C  
C

```

SUBROUTINE DISKIO(IPNT,MM )
THIS SUBROUTINE SIMULATES DISKIO ON360/30
IF IPNT=1. READS FROM MODULE SETS TABLE
IF IPNT=2. WRITES ONTC MODULE SETS TABLE
***** COMMON DECLARATION: - JUNE 22,1971 *****
COMMON EQCST(50), TCOST(2)
COMMON LLST(120),NS(120),EN(250),SI(4,21),SO(4,21),
1 SN(58,21),
2 IS,NE,JJ,LOOP,MIN,NOU1,MSN,MODE,NPLNT,ISP,NC,III
COMMON KPRNT(18),NCALC,NCOMP,NSR,KTEST
COMMON EEN(1500),NPOINT(100,2),NCOUNT
COMMON NOPP,X,XHOLE(16),PPSC(15,16),PPMX(19)
MQ=NPOINT(MM,1)
ML=NPOINT(MM,2)
IF(IFNT-1)2,1,2
1 DO 11 I=1,ML
11 EEN(I)=EEN(MQ+I)
GO TC 70
2 IF(IFNT-2)4,3,4
3 DO 33 I=1,ML
33 EEN(MQ+I)=EN(I)
GO TC 70
4 WRITE(6,100)IPNT,MM
100 FORMAT(1H0,22H DISKIO ERROR-IPNT,MM=,I5,1X,I5)
70 RETURN
END

```

GEM 2360  
GEM 2410  
GEM 2420  
GEM 2430  
GEM 2440  
  
GEM 2450  
GEM 2460  
GEM 2470  
GEM 2480  
GEM 2490  
GEM 2500  
GEM 2510  
GEM 2520  
GEM 2530  
GEM 2540  
GEM 2550  
GEM 2560

--COMMON BLOCKS--

76348 //

--EXTERNALS--

OUTCI. TAPEE

--STATEMENT LABELS--

.1	158	.2	268	.3	318	.4	428
.11	08	.33	08	.70	458	:100	538
ID		ID				F	

--VARIABLE MAP--

DISKIO	I	478	ENTRY	EEN	I	36428	//	1500
EN	I	4448	//	EQCST	I	36208	//	50
IPNT	I	658		III	I	36238	//	
ISP	I	08		IS	I	36108	//	
KPRNT	I	36218	//	JJ	I	36128	//	
LLST	I	36248	//	KTEST	I	36418	//	
		648	//	LOOP	I	36138	//	

```

1      SUBROUTINE STREAM(S)
      C      **** COMMON DECLARATIONS - JUNE 22, 1971 ****
      C
      COMMON EQST(50), TCOST(2)
      COMMON LLST(120), NS(120), EN(250), SI(4,21), SO(4,21),
1      SN(58,21)
2      IS, NE, JJ, LOOP, NIN, NOUT, MSN, MODE, NPLNT, ISP, NC, III
      COMMON KFRNT(10), NCCALC, NCCOMP, NSR, KTEST
10     COMMON EEN(1500), NPOINT(100,2), NCOUNT
      COMMON NOPP, X, XMOLE(16), FPSC(19,16), PPMX(19)
      C
      DO 1 IS=1, III
      KLK=IS
      IF (ABS(SN(IS,1))-ABS(S))-.010) 2,1,1
15     1 CONTINUE
      IS=KLK+1
      IF (S) 2,2,3
      3 CONTINUE
      WRITE(6,400)S
20     400 FORMAT(1H0,14HERROR...STREAM,F3.0,16HNOT IN SN MATRIX)
      2 IF(KFRNT(5)) 70,70,71
      71 WRITE(6,401)IS
      401 FORMAT(1H0,3HIS= ,I3)
      70 RETURN
      END
      C
      GEM 2170
      GEM 2230
      GEM 2250
      GEM 2270
      GEM 2280
      GEM 2290
      GEM 2300
      GEM 2310
      GEM 2320
      GEM 2330
      GEM 2340
  
```

--COMMON BLOCKS--

7634B //

--EXTERNALS--

OUTCI. TAPE6E

--STATEMENT LABELS--

.1	D	168	.2	F	328	.3	F	278	.70	408
.71		358	.400		478	.401		558		

--VARIABLE MAP--

ABS	R		INTRINSIC		EEN	R	36428	//	1500
EN	R	4448	//	250	EQST	R	08	//	50
III	R	36238	//		IS	R	36108	//	
ISP	R	36218	//		JJ	R	36128	//	
KLK	R	708	//		KFRNT	R	36248	//	10
KTEST	R	36418	//		LLST	R	648	//	120
LCOP	R	36138	//		MODE	R	36178	//	
MSN	R	36168	//		NC	R	36228	//	
NCCALC	R	36368	//		NCOUNT	R	71868	//	
NE	R	36118	//		NIN	R	36148	//	
NOCOMP	R	36378	//		NOPP	R	71078	//	
NOUT	R	36158	//		NPLNT	R	36208	//	

73/73 TS

```
1          SUBROUTINE MODULE(NT)
           GO TO (1,2),NT
           1 CONTINUE
           CALL MAINMOD
           5 RETURN
           2 CONTINUE
           CALL FINMOD
           RETURN
           END
```

--EXTERNALS--

FINMOD GOTOER. MAINMOD

--STATEMENT LABELS--

.1 148 .2 208

--VARIABLE MAP--

FINMOD	R	SUBROUTINE	GOTOER.
MAINMOD	I	SUBROUTINE	MODULE
NT	I AU	08	

328 PROGRAM-UNIT LENGTH 7 SYMBOLS  
440008 CH STORAGE USED .044 SECONDS

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PAGE 1

-  
-  
EXTERNAL.  
25B ENTRY

A-15

1

C

SUBROUTINE MAINMOD

COMMON EQCST(50), TCOST(2)  
COMMON LLST(120), NS(120), EN(250), SI(4, 21), SO(4, 21),  
1 SN(58, 21),

5



```

2      IS, NE, JJ, LOOP, NIN, NOUT, MSN, MODE, NPLNT, ISP, NC, III
COMMON KPRNT(10), NCALC, NOCMP, NSR, KTEST
COMMON EEN(1500), NPOINT(100, 2), NCOUNT
COMMON NOFP, X, XMOLE(16), PPSC(19, 16), PPMX(19)
C
IF ((LOOP.EQ.999).AND.(KTEST.EQ.1)) CALL COSMOD
RETURN
END

```

10

C

--COMMON BLOCKS--

76348 //

--EXTERNALS--

COSMOD

--VARIABLE MAP--

COSMOD	R		SUBROUTINE		EEN	R		
FN	RRR	444B	ENTRY	250	EQCST	RRR	36428	// 1500
III	IIII	3623B			IS	IIII	08	// 50
ISP	IIII	3621B			JJ	IIII	3610B	//
KPRNT	IIII	3624B		10	KTEST	IIII	3612B	//
LLST	IIII	64B		120	LOOP	IIII	3641B	//
MAINMOD	IIII	16B	ENTRY		MODE	IIII	3613B	//
MSN	IIII	3616B			NC	IIII	3617B	//
NCALC	IIII	3636B			NCOUNT	IIII	3622B	//
NE	IIII	3611B			NIN	IIII	7106B	//
NOCMP	IIII	3637B			NOPP	IIII	3614B	//
NOUT	IIII	3615B			NPLNT	IIII	7107B	//
NPOINT	IIII	6576B		200	NS	IIII	3620B	//
NSR	IIII	3640B			PPMX	IIII	254B	// 120
PPSC	RRRR	7131B		304	SI	RRRR	7611B	// 150
SN	RRRR	1306B		1218	SO	RRRR	1036B	// 84
TCOST	RRR	62B		2	X	R	1162B	// 84
XMOLE	R	7111B		16			7110B	//

76568 PROGRAM-UNIT LENGTH      35 SYMBOLS  
440008 CH STORAGE USED          .004 SECONDS

```

1 SUBROUTINE COSMOD TCOST(2)
COMMON EDGST(120), NS(120), SEN(250), SI(4,21), SO(4,21),
COMMON KPRNT(10), NPOINT(16), NCGALC(16), NDCOMP(16), NDCUNT(16),
COMMON KENP(1500), NPAR(10), NINDEX(10), SDATE(120), NTCCOD(10), UNIT(65,3), LNREC(326)
DIMENSION NPAR(10), NINDEX(10), SDATE(120), NTCCOD(10), UNIT(65,3), LNREC(326)
DATA (UNIT(I),I=1,3) /F0-H,/,/,/
DATA (UNIT(I),I=4,3) /FRELSSURE,/,/,/
DATA (UNIT(I),I=5,3) /FAMATRL,/,/,/
DATA (UNIT(I),I=6,3) /FADOT,/,/,/
DATA (UNIT(I),I=7,3) /FSCUB,/,/,/
DATA (UNIT(I),I=8,3) /FKN,/,/,/
DATA (UNIT(I),I=9,3) /FQU-M/MIN,/,/,/
DATA (UNIT(I),I=10,3) /FMETER,/,/,/
DATA (UNIT(I),I=11,3) /FTUBE,/,/,/
DATA (UNIT(I),I=12,3) /FHTYPE,/,/,/
DATA (UNIT(I),I=13,3) /FSTRESS,/,/,/
DATA (UNIT(I),I=14,3) /FRC7,/,/,/
DATA (UNIT(I),I=15,3) /FRC/DA,/,/,/
DATA (UNIT(I),I=16,3) /FHP,/,/,/
DATA (UNIT(I),I=17,3) /FHPPE,/,/,/
DATA (UNIT(I),I=18,3) /FHPPE,/,/,/
DATA (UNIT(I),I=19,3) /FHPPE,/,/,/
DATA (UNIT(I),I=20,3) /FHPPE,/,/,/
DATA (UNIT(I),I=21,3) /FHPPE,/,/,/
DATA (UNIT(I),I=22,3) /FHPPE,/,/,/
DATA (UNIT(I),I=23,3) /FHPPE,/,/,/
DATA (UNIT(I),I=24,3) /FHPPE,/,/,/
DATA (UNIT(I),I=25,3) /FHPPE,/,/,/
DATA (UNIT(I),I=26,3) /FHPPE,/,/,/
DATA (UNIT(I),I=27,3) /FHPPE,/,/,/
DATA (UNIT(I),I=28,3) /FHPPE,/,/,/
DATA (UNIT(I),I=29,3) /FHPPE,/,/,/
DATA (UNIT(I),I=30,3) /FHPPE,/,/,/
DATA (UNIT(I),I=31,3) /FHPPE,/,/,/
DATA (UNIT(I),I=32,3) /FHPPE,/,/,/
DATA (UNIT(I),I=33,3) /FHPPE,/,/,/
DATA (UNIT(I),I=34,3) /FHPPE,/,/,/
DATA (UNIT(I),I=35,3) /FHPPE,/,/,/
DATA (UNIT(I),I=36,3) /FHPPE,/,/,/
DATA (UNIT(I),I=37,3) /FHPPE,/,/,/
DATA (UNIT(I),I=38,3) /FHPPE,/,/,/
DATA (UNIT(I),I=39,3) /FHPPE,/,/,/
DATA (UNIT(I),I=40,3) /FHPPE,/,/,/
DATA (UNIT(I),I=41,3) /FHPPE,/,/,/
DATA (UNIT(I),I=42,3) /FHPPE,/,/,/
DATA (UNIT(I),I=43,3) /FHPPE,/,/,/
DATA (UNIT(I),I=44,3) /FHPPE,/,/,/
DATA (UNIT(I),I=45,3) /FHPPE,/,/,/
DATA (UNIT(I),I=46,3) /FHPPE,/,/,/
DATA (UNIT(I),I=47,3) /FHPPE,/,/,/
DATA (UNIT(I),I=48,3) /FHPPE,/,/,/
DATA (UNIT(I),I=49,3) /FHPPE,/,/,/
DATA (UNIT(I),I=50,3) /FHPPE,/,/,/
DATA (UNIT(I),I=51,3) /FHPPE,/,/,/
DATA (UNIT(I),I=52,3) /FHPPE,/,/,/
DATA (UNIT(I),I=53,3) /FHPPE,/,/,/
DATA (UNIT(I),I=54,3) /FHPPE,/,/,/
DATA (UNIT(I),I=55,3) /FHPPE,/,/,/

```





## SUBROUTINE COSMOD 73/73 TS

```

115      WRITE(6,301) EN(N), EN(N+1), IREF
301      FORMAT(1H0,3X,F12.9,/,4X,F12.9, I0)
100      NX = NX+1
        JK = 0
120      IF((EN(NX).LT.0.).AND.(I.GE.3)) JK = 1
110      A1 = ABS(EN(NX))
        IF((I.LT.3).OR.(A1.LT.1.)) GO TO 709
        EQCOST = A1
        EQCOST(IREF) = EQCOST(IREF) + A1
125      TCOST(2) = TCOST(2) + A1
        NX = NX+1
        TCCOST(1) = TCOST(1) + EN(NX)
        K2 = 63
        NX = NX+2
        GO TO 707
130      709 CONTINUE
        IF(I.EQ.3) A1=A1*100.0
101      M = INT(A1+0.001)
        I = I + 1
135      NSPEC(I) = M
        A2 = FLOAT(M)
        A1 = (A1 - A2)*100.0
        IF(I.LE.2) A1=A1*10.0
        IF(I.EQ.3) GO TO 100
        IF((A1.LT.0.01).AND.(I.GT.3)) GO TO 130
140      GO TO 101
130      CONTINUE
        NX = NX + 1
        SPEC(1) = EN(NX)
145      NX = NX+1
        FACHCD = EN(NX)
        NX = NX+1
        PF = EN(NX)
        DO 103 J1=4,I
        IF(NSPEC(J1).LE.90) GO TO 102
150      NX = NX + 1
        SPEC(J1) = EN(NX)
102      CONTINUE
103      CONTINUE
        NEOPT = NSPEC(2)
155      IKEY = NSPEC(3)
        IF((IKEY.EQ.KEY).AND.(JK.EQ.0)) GO TO 209
        KEY = NSPEC(3)
        IF(LNREC(KEY).LT.1) GO TO 700
        LREC = LNREC(KEY)
160      CALL OPENMS(1,INDEX,448,0)
        CALL READMS(1,DATA,LREC,KEY)
        CALL CLOSMS(1)
        DO 201 J1 = 1,12
165      201 RANGE(J1) = 0.0
        DO 202 J1 = 1,5
        DO 214 J2 = 1,25
        CORFR(J1,J2) = 0.0
214      FRSLR(J1,J2) = 0.0
202      CONTINUE
        DO 203 J1=1,5
170      DO 204 J2 = 1,10

```

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```

204 PARVU(J1,J2) = 0.0
203 CONTINUE
N1 = INT(DATA(1)*0.1)
175 N2 = N1*2 + 2
DO 205 J1 = 1,N2
RANGE(J1) = DATA(J1)
205 CONTINUE
IF(JK.EQ.0) GO TO 112
180 J1 = INT(RANGE(1) + 2. (1))
RANGE(2) = 8.
RANGE(J1) = 99999999999.
112 CONTINUE
DO 206 J1 = 1,N1
DO 207 J2 = 1,10
185 N2 = N2+1
207 PARVU(J1,J2) = DATA(N2)
206 CONTINUE
N2 = N2+1
190 K1 = DATA(N2)
DO 212 J1 = 1,K1
N2 = N2+1
212 CONTINUE
N2 = N2+1
195 K2 = 0
208 K2 = K2+1
K1 = INT(DATA(N2))
IF(K1.EQ.0) GO TO 209
200 N2 = N2+1
K3 = IABS(K1)
DO 210 J1 = 1,K3
CORFR(K2,J1) = DATA(N2)
N2 = N2+1
205 210 CONTINUE
IF(K1.LT.0) GO TO 208
DO 211 J1 = 1,K3
FRSLR(K2,J1) = DATA(N2)
N2 = N2+1
210 211 CONTINUE
GO TO 208
209 CONTINUE
K2 = NTCOD(1)
AK = RANGE(2)
215 IF(SPEC(1).GE.AK) GO TO 121
215 K1 = -2
125 CONTINUE
K3 = K1 + 3
220 WRITE(6,122) SPEC(K3),(UNIT(K2,I),I=1,3)
122 FORMAT(6X,*,NOTE* SPECIFICATION=*,E12.5,1X,3A8,/,6X,*,IS OUTSIDE RA
IN GE CF DATA.*/,/,6X,*,EQPT. GENERALLY MANUFACTURED IN FOLLOWING RANG
IF *,/)
IF(K3.GT.1) GO TO 216
DO 217 J1 = 1,N1
225 J2 = RANGE(N1+J1+2)
IF(J2.LT.0) GO TO 218
WRITE(6,219) RANGE(J1+1),RANGE(J1+2),(UNIT(K2,I),I=1,3)
219 FORMAT(6X,E12.5,2X,*,TO*,2X,E12.5,2X,3A8)

```

```

218 CONTINUE
217 CONTINUE
GO TO 220
216 DO 221 J1 = 1, 25
IF (FRSLR(K1, J1).EQ.0.0) GO TO 220
WRITE(6, 270) FRSLR(K1, J1), (UNIT(K2, I), I=1, 3)
235 270 FORMAT(6X, E12.5, 2X, 3A8)
221 CONTINUE
220 CONTINUE
IF (AK-SPEC(K3)) 222, 223, 223
222 WRITE(6, 224)
240 224 FORMAT(1H8, 6X, #EMPT. COST NOT CALCULATED. SPECIFICATION MODIFICATI
10N REQUIRED. #, /)
GO TO 783
223 WRITE(6, 225)
245 225 FORMAT(1H8, 6X, #EMPT. OF MIN. AVAILABLE SPECIFICATION ASSUMED. #, /)
SPEC(K3) = AK
IF (K3.GT.1) GO TO 302
121 CONTINUE
N2 = 0
DO 111 J1=1, N1
250 N2 = N2+1
AK = RANGE(J1+2)
IF (SPEC(1).LE.AK) GO TO 105
111 CONTINUE
GO TO 215
255 105 CONTINUE
J2 = RANGE(N1+J1+2)
AK = RANGE(J1+1)
IF (J2) 215, 215, 20
260 20 CONTINUE
IF (FACMOD.NE.0.0) PARVL(N2, 5) = FACMOD
IF (PF.NE.0.0) PARVL(N2, 9) = PF
IF (EN(N)) 21, 21, 22
21 CONTINUE
WRITE(6, 23) NEOPT, PARVL(N2, 1), PARVL(N2, 2), SPEC(1), PARVL(N2, 3),
265 1(UNIT(K2, I), I=1, 3), PARVL(N2, 4), PARVL(N2, 5), AHSOX, 1YR
23 FORMAT(2X, #VALUES USED FOR FOLLOWING COST ESTIMATES #, //, 6X,
1#NUMBER OF IDENTICAL UNITS #, I5, /, 6X, #BASE COST #, F10.0, /, 6X,
1#BASE SIZE #, E12.5, /, 6X, #SPECIFIED SIZE #, E12.5, /, 6X,
270 1#UNITS OF SIZE #, E12.5, 1X, 3A8, /, 6X, #EXPONENT #, F4.2, /, 6X,
1#MOL FACTOR #, F5.3, /, 6X, #MS INDEX #, F6.1, 3X, #FOR YEAR #, I5,
1//, 2X, #OTHER MULTIPLICATION FACTORS USED #, /)
22 EQCOST=PARVL(N2, 1)*((SPEC(1)/(PARVL(N2, 2)*PARVL(N2, 3)))*PARVL(N2
1, 4))
275 R1 = 0
CH = 1.0
115 K1 = K1 + 1
M=1
K4 = K1+3
IF (NSPEC(K4).LT.0.01) GO TO 119
280 K2 = NTCOC(K1+2)
IF (NSPEC(K4).LE.90) GO TO 116
AK = FRSLR(K1, M)
IF (AK.NE.0.0) GO TO 40
WRITE(6, 41) SPEC(K4), (UNIT(K2, I), I=1, 3)
285 41 FORMAT(6X, #*ERROR* SELECTION OF CORRECTICN FACTOR CANNOT BE MADE F

```



```

10R SPECIFICATCN = *,E12.5,1X,3A8,/,6X,*,COST NCT CALCULATED.*
GO TO 703
40 IF(SPEC(K4).LT.AK) GO TO 125
302 CONTINUE
290 IF(AK.EQ.0.0) GO TO 125
IF(SPEC(K4).LE.AK) GO TO 118
M=M+1
AK = FRSLR(K1,M)
GO TO 302
295 CONTINUE
M=NSPEC(K4)
118 EQCOST = EQCOST*CORFR(K1,M)
IF(K2.EQ.4) CM = CM*CORFR(K1,M)
IF(EN(N).LT.0.0) WRITE(6,50) CORFR(K1,M), (UNIT(K2,I),I=1,3)
300 50 FORMAT(6X,F6.3,4X,*,FOR*,4X,3A8)
GO TO 115
119 CONTINUE
K2 = NTCOD(2)
IF((EN(N).LT.0.0).AND.(PARVL(N2,8).NE.1.0)) WRITE(6,60) (UNIT(K2,I)
305 1), I=1,2), PARVL(N2,8)
60 FORMAT(1H0,6X,2A8,*,COST REDUCED TO FOB BY FACTOR *,F4.2,/)
EQCOST = EQCOST*FLCAT(NEQPT)*AMSDX/300.
FOBCST = EQCOST/(CM*PARVL(N2,8))
TCOST(1) = TCOST(1) + FOBCST
310 IF(CM.NE.1.0) GO TO 708
A1 = FOBCST*PARVL(N2,5)
EQCST(IREF) = EQCST(IREF) + A1
TCOST(2) = TCOST(2) + A1
GO TO 707
315 708 CONTINUE
A1 = FOBCST*CM+FOBCST*(PARVL(N2,5)-PARVL(N2,9)-1)+FOBCST*C
1M*PARVL(N2,9)+0.7
EQCST(IREF) = EQCST(IREF) + A1
TCOST(2) = TCOST(2) + A1
320 707 CONTINUE
J1 = NTCOD(1)
WRITE(6,706) SPEC(1), (UNIT(J1,I),I=1,3), EQCOST,UNIT(K2,1), A1
706 FORMAT(1H+,25X,E12.5,1X,3A8,F10.0,2X,A8,9X,F10.0)
703 IF(IABS(NSPEC(1))) 106,106,702
325 702 I=0
DO 70 J1=1,LREC
70 DATA(J1) = 0.0
GO TO 120
700 CONTINUE
WRITE(6,701) EN(N), EN(N+1)
330 701 FORMAT(1H0,/,/,2X,*,*ERRCR*+ CHECK EQPT. CODE *,2F12.10,*, COST NOT
1 CALCULATED*)
GO TO 703
106 CONTINUE
RETURN
ENC

```

```

1      SUBRCUTINE FINMOD
      C
      C
5     COMMON EQCST(50), TCOST(2)
      C
      C
10    DATA ENGG,FLOEXP,CONGCY,CONFEE,FTI,BLBLOG,ESCLAF,INZR,OTHER,COMP
      C
      C
      C *** NOTE *** EXPRESS ESCLAF IN REAL WHOLE NUMBER (PERCENT ESCALATION)
      C          INZR IN INTEGER,      REST IN DECIMAL FRACTIONS *****
      C
15    WRITE(6,10) TCOST(2)
      C
      C 10 FORMAT(1H1,90X,-----#,//,20X, #TOTAL DIRECT L+M COST#43X,
      C 1F10.0)
      C
20    WRITE(6,20) TCOST(1)
      C 20 FORMAT(1H0,31X, #ESTIMATED TOTAL EQPT. COST, C/S, FOB, 1976 $#,F10
      C 1.0, #)
      C
      C COST = TCOST(1)*FTI
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,30) FTI, COST
      C 30 FORMAT(1H0,31X, #FREIGHT, TAXES, INSURANCE (AT #,F4.2, # OF FOB C/S C
      C 10ST) #, 10X, F10.0)
      C
25    COST = TCOST(1)*ENGG
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,40) ENGG, COST
      C 40 FORMAT(1H0,31X, #ENGINEERING (AT #,F4.2, # OF FOB C/S COST) # 23X, F10
      C 1.0)
      C
30    COST = TCOST(1)*FLOEXP
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,50) FLOEXP, COST
      C 50 FORMAT(1H0,31X, #FIELD EXPENSES (AT #,F4.2, # OF FOB C/S COST) #, 20X,
      C 1F10.0)
      C
35    COST = TCOST(1)*CONFEE
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,60) CONFEE, COST
      C 60 FORMAT(1H0,31X, #CONTRACTOR FEE (AT #,F4.2, # OF FOB C/S COST) #,
      C 120X, F10.0)
      C
40    COST = TCOST(1)*CONGCY
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,70) CONGCY, COST
      C 70 FORMAT(1H0,31X, #CONTINGENCY (AT #,F4.2, # OF FOB C/S COST) #,
      C 123X, F10.0)
      C
45    COST = TCOST(1)*BLBLOG
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,80) BLBLOG, COST
      C 80 FORMAT(1H0,31X, #BL BUILDING (AT #,F4.2, # OF FOB C/S COST) #,
      C 123X, F10.0)
      C
50    COST = TCOST(1)*OTHER
      C TCOST(2) = TCOST(2) + COST
      C WRITE(6,90) OTHER, COST
      C 90 FORMAT(1H0,31X, #OTHER COSTS (AT #,F4.2, # OF FOB C/S COST) #
      C 123X, F10.0)
      C
55    IF (COMP.EC.0.0) GO TO 140
      C COST = TCOST(2)*COMP
      C WRITE(6,120) COMP, COST
      C 120 FORMAT(1H0,31X, #ADDITIONAL CONTINGENCY (AT #,F4.2, # OF TOTAL COST)

```

```

1# 10X,F10.0,/,31X,(FOR STAGE OF DEVELOPMENT OF FLOWSHEET)#)
60 TCCSP(2) = TCOST(2) + COST
140 CONTINUE
WRITE(6,100) TCOST(2)
180 FORMAT(1H0,90X,-----#,/////,28X,#TOTAL FIXED CAPITAL
INVESTMENT 1976 $ #24X,F10.0,/,28X#(EXCL. SITE PREP. AND AUX.)#)
65 IF(INYR.EQ.1976) GO TO 200
TCOST(2) = TCOST(2) + (1.+ESCLAF/100.)*(INYR-1976)
WRITE(6,110) INYR, ESCLAF, COST
110 FORMAT(1H0,/,11X,#ESTIMATED COST IN #I#,(AT#,F3.1,
1# PERCENT INFLATION)#,23X,F10.0)
70 200 CONTINUE
RETURN
END
    
```

--COMMON BLOCKS--

64B //

--EXTERNALS--

OUTCI. TAPE6= XTOI.

--STATEMENT LABELS--

.10	F	135B	.20	FFF	145B	.30	FFF	155B	.40	FFF	165B
.50	FFF	176B	.60	FFF	206B	.70	FFF	216B	.80	FFF	226B
.90	FFF	236B	.100	FFF	263B	.110	FFF	301B	.120	FFF	366B
.140		185B	.200		126B						

--VARIABLE MAP--

BLBLDG	R	413B	COMP	R	411B
CONFEE		410B	CONGCY	RRR	416B
CCST	RRRR	420B	ENGG	RRR	415B
ECST		0B	ESCLAF	RRR	414B
FINMOD	RRRR	130B	FLOEXP	RRI	412B
FTI		407B	INYR	I	417B
OTHER	RRR	406B	OUTCI.	I	EXTERNAL.
TAPE6=		EXTERNAL.	TCOST	R	62B //
XTOI.		EXTERNAL.			2

505B PROGRAM-UNIT LENGTH 31 SYMBOLS

44000B CM STORAGE USED .320 SECONDS

APPENDIX B

GEMCS and COSMOD outputs for preliminary capital cost estimations of Plants #1, #2 and #3 are filed here.

It may be noted that the equipment code supplied by the user is truncated in the GEMCS output, but not in the COSMOD output. (Refer to Appendix C for explanation of equipment code).

An example of a detailed output from COSMOD is also included. How such an output may be obtained is explained in Appendix C.

Note that the input data for the three cost estimation cases are shown in the GEMCS output. Outputs for Plant #1 are on pages B-2 to B-7, for Plant #2 on pages B-8 to B-10 and for Plant #3 on pages B-11 to B-14.

CASE 1

RUN NUMBER 1

TEST OF COST-ESTIMATING SYSTEM  
ALKYLATION PLANT

PRINTING NCONT,LLST,NS

PRINTING INITIAL STREAMS

PRINTING MODULE SETS

-2 MODULE SETS 0 COMPONENTS

CALCULATION ORDER LIST-

1 2

2MODULE SETS ARE READ-

1.000000	1.000000	240.00000	16.00000
0.000000	0.000000	0.000000	0.000000
0.000000	0.000000	0.000000	0.000000
1.00108	0.01060	11000.00000	0.000000
1.00108	.01060	13000.00000	0.000000
1.00108	.01060	15000.00000	0.000000
1.00108	.01010	1000.000000	0.000000
1.00108	.01010	1000.000000	0.000000
1.00108	.03010	3000.000000	0.000000
1.00108	.03010	3000.000000	0.000000
1.00108	.04010	5650.000000	0.000000
1.00108	.01010	1000.000000	0.000000
1.00108	.03010	3000.000000	0.000000
1.00108	.03010	3000.000000	0.000000
1.00108	.03010	1000.000000	0.000000
1.00108	.01010	1000.000000	0.000000
1.00108	.01010	12200.00000	0.000000
1.00208	.01010	1000.000000	0.000000
1.00108	.01110	940.000000	0.000000
1.00208	.01110	20000.00000	0.000000
1.00108	.01010	20000.00000	0.000000
1.03716	.01030	4.000000	0.000000
1.08016	.01030	4.000000	0.000000
1.00100	.01160	678.00000	2.000000
1.00100	.01160	28.000000	2.000000
1.00100	.01010	103.000000	0.000000
1.00200	.01010	224.000000	0.000000
1.00200	.01010	49.000000	0.000000
1.00200	.01010	24.000000	0.000000
1.00100	.01010	43.000000	0.000000
1.00100	.01010	122.000000	0.000000
1.00100	.01010	24.000000	0.000000
1.00400	.01010	122.000000	0.000000
1.00200	.01010	49.000000	0.000000
1.00100	.01010	98.000000	0.000000
1.00100	.01010	59.000000	0.000000
1.00200	.01010	578.000000	0.000000
1.00200	.01010	49.000000	0.000000
1.00212	.050000	199.900000	0.000000
1.00104	.01010	500.000000	0.000000



1.00129	.01010	56.00000	0.00000
1.00129	.01020	56.00000	0.00000
1.00129	.01020	75.00000	0.00000
1.00129	.01020	93.00000	0.00000
1.00129	.01020	2.50000	0.00000
1.00129	.01010	15.00000	0.00000
.00127	0.00000	8.00000	0.00000
		746.00000	2.20000

----

2.00000	2.00000	15.00000	0.00000
8.88888	8.00000	8.88888	8.00000
8.88888	8.00000	8.88888	8.00000

----

0.00000  
0.00000  
0.00000  
0.00000  
0.00000  
0.00000  
0.00000  
0.00000

0.00000  
0.00000



FINAL CALCULATION LOOP

COST ESTIMATION		MODULE SET 1.0		1976 COST (\$)		ESTIMATED 1976 L+M COST (\$)
EQPT. CODE	REF. NO.	SIZE				
1.001075001 .010601000	1	.11000E+05 US GAL		83287.	FOB	118085.
1.001075005 .010601000	5	.13000E+05 US GAL		92376.	FOB	130972.
1.001075006 .010601000	6	.15000E+05 US GAL		100947.	FOB	143123.
1.001075011 .010101000	11	.10000E+04 US GAL		2989.	FOB	6577.
1.001080004 .010101000	4	.10000E+04 US GAL		3199.	FOB	9596.
1.001080012 .030101000	12	.30000E+04 US GAL		8083.	FOB	24248.
1.001080013 .030101000	13	.30000E+04 US GAL		8083.	FOB	24248.
1.001080016 .040101000	16	.56500E+04 US GAL		15902.	FOB	47706.
1.001080020 .010101000	20	.10000E+04 US GAL		3199.	FOB	9596.
1.001080023 .030101000	23	.30000E+04 US GAL		8083.	FOB	24248.
1.001080024 .030101000	24	.30000E+04 US GAL		8083.	FOB	24248.
1.001080025 .030101000	25	.10000E+04 US GAL		3998.	FOB	11995.
1.001080026 .010101000	26	.10000E+04 US GAL		3199.	FOB	9596.
1.001080032 .010101000	32	.12200E+05 US GAL		22535.	FOB	67606.
1.002080044 .010101000	44	.10000E+04 US GAL		6397.	FOB	19192.
1.001080042 .011101000	42	.94000E+03 US GAL		20121.	FOB	30927.
1.002080036 .011101000	36	.20000E+05 US GAL		454844.	FOB	699130.

1.001080045 .010101000	45	.20000E+05 US GAL
1.037163033 .010300000	33	.40000E+01 DIA (IN FEET)
1.080163034 .010300000	34	.40000E+01 DIA (IN FEET)
1.001001003 .011604000	3	.67800E+03 SQ-M
1.001001007 .011604000	7	.28000E+02 SQ-M
1.001001008 .010100000	8	.10300E+03 SQ-M
1.002001010 .010100000	10	.22400E+03 SQ-M
1.002001014 .010100000	14	.49000E+02 SQ-M
1.002001015 .010100000	15	.24000E+02 SQ-M
1.001001017 .010100000	17	.43000E+02 SQ-M
1.001001018 .010100000	18	.12200E+03 SQ-M
1.001001019 .010100000	19	.24000E+02 SQ-M
1.004001021 .010100000	21	.12200E+03 SQ-M
1.002001022 .010100000	22	.49000E+02 SQ-M
1.001001027 .010100000	27	.98000E+02 SQ-M
1.001001029 .010100000	29	.59000E+02 SQ-M
1.002001030 .010100000	30	.57800E+03 SQ-M
1.002001031 .010100000	31	.49000E+02 SQ-M
1.002120002 .050000000	2	.19990E+03 HP
1.001036028 .010100000	28	.50000E+03 KW
1.001292035		

34988.	FOB	104964.
7824.	DEL.	13607.
16916.	DEL.	29420.
58785.	DEL.	63897.
6118.	DEL.	6649.
12854.	DEL.	22354.
44629.	DEL.	77616.
15170.	DEL.	26382.
9139.	DEL.	15894.
6913.	DEL.	12023.
14495.	DEL.	25209.
4569.	DEL.	7947.
57981.	DEL.	100837.
15170.	DEL.	26382.
12407.	DEL.	21578.
8654.	DEL.	15050.
87480.	DEL.	152139.
15170.	DEL.	26382.
73820.	FOB	127704.
16713.	FOB	27576.

.010100000	35	.56000E+02 KW
1.001292037 .010200000	37	.56000E+02 KW
1.001292038 .010200000	38	.75000E+02 KW
1.002292039 .010200000	39	.93000E+02 KW
1.009292040 .010200000	40	.25000E+01 KW
1.001292041 .010200000	41	.15000E+02 KW
1.001292043 .010100000	43	.80000E+01 KW
.001271009 0.000000000	9	.74600E+03 KW

3147.	FOB	7553.
4091.	FOB	8498.
4847.	FOB	10066.
10982.	FOB	22808.
9863.	FOB	20484.
2204.	FOB	4578.
1327.	FOB	3184.
205463.	DEL.	393061.

TOTAL DIRECT L+M COST (ESTIMATED TOTAL EQPT. COST, C/S, FOB, 1976 \$ 824573.)	2774934.
FREIGHT, TAXES, INSURANCE (AT .08 OF FOB C/S COST)	65966.
ENGINEERING (AT .40 OF FOB C/S COST)	329829.
FIELD EXPENSES (AT .50 OF FOB C/S COST)	412287.
CONTRACTOR FEE (AT .17 OF FOB C/S COST)	140177.
CONTINGENCY (AT .40 OF FOB C/S COST)	329829.
BL BUILDING (AT 0.00 OF FOB C/S COST)	0.
OTHER COSTS (AT 0.00 OF FOB C/S COST)	0.

TOTAL FIXED CAPITAL INVESTMENT 1976 \$ (EXCL. SITE PREP. AND AUX.)	4053022.
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END OF EXECUTION

CASE 1

RUN NUMBER 1

TEST OF COST-ESTIMATING SYSTEM  
IOEL PLANT

PRINTING NCONT:LLST:NS

PRINTING INITIAL STREAMS

PRINTING MODULE SETS

-2 MODULE SETS 0 COMPONENTS

CALCULATION ORDER LIST-

1 2

2MODULE SETS ARE READ-

1.00000	1.00000	50.00000	16.00000
0.00000	0.00000	0.00000	0.00000
0.00000	0.00000	0.00000	0.00000
1.00108	.02010	11000.00000	0.00000
1.00816	.01020	7.00000	1.40000
1.04116	.01010	7.00000	1.50000
1.00108	.02010	4230.00000	0.00000
1.00229	.01020	2.50000	0.00000
1.00100	.01010	237.00000	0.00000
.00200	.01050	256.00000	0.00000
----			
2.00000	2.00000	15.00000	0.00000
2.00000	2.00000	15.00000	0.00000
0.00000	0.00000	0.00000	0.00000
----			





FINAL CALCULATION LOOP

COST ESTIMATION		MODULE SET 1.0		1976 COST (\$)		ESTIMATED 1976 L+M COST (\$)
EQPT. CODE	REF. NO.	SIZE				
1.001081001 .020101000	1	.11000E+06 BARE WT		47542.	FOB	142625.
1.008163001 .010200000	1	.70000E+01 DIA (IN FEET)		3700.	DEL.	4505.
1.041163001 .010100000	1	.70000E+01 DIA (IN FEET)		18965.	DEL.	24737.
1.001075002 .020101000	2	.42300E+04 US GAL		8406.	FOB	18494.
1.002294003 .010200000	3	.25000E+01 CU-M/MIN		11238.	FOB	23341.
1.001001004 .010101000	4	.23700E+03 SQ-M		19742.	DEL.	39485.
.002001005 .010501000	5	.25600E+03 SQ-M		62561.	DEL.	102382.

TOTAL DIRECT L+M COST	----- 355568.
(ESTIMATED TOTAL EQPT. COST, C/S, FOB, 1976 \$ 137736.)	
FREIGHT, TAXES, INSURANCE (AT .08 OF FOB C/S COST)	11019.
ENGINEERING (AT .40 OF FOB C/S COST)	55094.
FIELD EXPENSES (AT .50 OF FOB C/S COST)	68868.
CONTRACTOR FEE (AT .17 OF FOB C/S COST)	23415.
CONTINGENCY (AT .40 OF FOB C/S COST)	55094.
BL BUILDING (AT 0.00 OF FOB C/S COST)	0.
OTHER COSTS (AT 0.00 OF FOB C/S COST)	0.
	-----

TOTAL FIXED CAPITAL INVESTMENT 1976 \$	569060.
(EXCL. SITE PREP. AND AUX.)	

END OF EXECUTION

CASE 1

RUN NUMBER 1

TEST OF COST-ESTIMATING SYSTEM  
SULPHURIC ACID PLANT

PRINTING NCONT,LLST,NS

PRINTING INITIAL STREAMS

PRINTING MODULE SETS

-2 MODULE SETS 0 COMPONENTS

CALCULATION ORDER LIST-

1 2

2MODULE SETS ARE READ-

1.000000	1.000000	165.00000
0.000000	0.000000	0.00000
0.000000	0.000000	0.00000
1.001110	.010000	72277.00000
1.001117	-.020000	2553.00000
1.00716	-.01010	20.25000
1.001117	-.030000	4631.00000
1.00127	.01020	10.30000
1.00109	.01010	7040.00000
1.001117	-.010000	410.00000
1.00100	.01010	734.00000
1.00109	.01010	4324.00000
1.001117	-.010000	226.00000
1.00100	.01010	1594.00000
1.00100	.01010	925.00000
1.00100	.01010	1595.00000
1.00210	.010000	83400.00000
1.00200	.01010	100.00000
1.01016	-.01010	20.75000
1.001117	-.010000	5655.00000
1.001117	-.090000	500.00000
1.00110	.010000	72272.00000
1.001117	-.020000	2553.00000
1.001117	-.030000	4635.00000
1.00616	-.01010	20.25000
1.00127	-.000010	1.20000
1.00126	.020000	17.00000
1.00209	.01010	10140.00000
1.00217	-.020000	1155.00000
1.00230	.01010	38.00000
1.00129	.01010	6.00000
1.00304	-.04010	7.50000
.04501	0.00000	24.99000

----

2.000000	2.000000	15.00000
0.000000	0.000000	0.00000
0.000000	0.000000	0.00000

----



FINAL CALCULATION LOOP

COST ESTIMATION		MODULE SET 1.0		1976 COST(\$)		ESTIMATED 1976 L+M COST(\$)
EQPT. CODE	REF. NO.	SIZE				
1.001097001 .010000000	1	.72277E+05 US GAL		18369.	FOB	33983.
1.001173001 -.020000000	1	.25530E+04 SQ-FT		19682.	FOB	27555.
1.007163001 -.010100000	1	.20250E+02 DIA (IN FEET)		27097.	DEL.	32988.
1.001167001 -.030000000	1	.48310E+04 CU-FT		20522.	FOB	24627.
1.001267002 .010200000	2	.10300E+02 NM**3/SEC		78683.	DEL.	109471.
1.001091003 .010100000	3	.70400E+04 US GAL		6700.	FOB	10720.
1.001174003 -.010000000	3	.42000E+03 SQ-FT		3806.	FOB	5328.
1.001001003 .010101000	3	.73400E+03 SQ-M		44053.	DEL.	88106.
1.001093003 .010100000	3	.43240E+04 US GAL		2441.	FOB	3662.
1.001174003 -.010000000	3	.22600E+03 SQ-FT		2098.	FOB	2937.
1.001001004 .010101000	4	.15940E+04 SC-M		76401.	DEL.	152801.
1.001001005 .010101000	5	.92500E+03 SQ-M		51915.	DEL.	103829.
1.001001006 .010101000	6	.15950E+04 SQ-M		76435.	DEL.	152869.
1.002097007 .010000000	7	.83480E+05 US GAL		38472.	FOB	71174.
1.002001007 .010101000	7	.10800E+03 SQ-M		22599.	DEL.	45198.
1.010163007 -.010100000	7	.28750E+02 DIA (IN FEET)		48645.	DEL.	49481.
1.001174007 -.010000000	7	.56550E+04 SQ-FT		52493.	FOB	73491.

1.001166007	7	.50000E+03 CU-FT
-.090000000		
1.001097000	8	.72272E+05 US GAL
.010000000		
1.001173000	8	.25530E+04 SQ-FT
-.020000000		
1.001167000	8	.48350E+04 CU-FT
-.030000000		
1.006163000	8	.20250E+02 DIA (IN FEET)
-.010100000		
1.001271009	9	.12000E+01 KW
-.000100000		
1.001259010	10	.17000E+02 MM <sup>3</sup> /HR
.020000000		
1.002093011	11	.10140E+05 US GAL
.010100000		
1.002173011	11	.11550E+04 SQ-FT
-.020000000		
1.002296012	12	.30000E+02 KW
.010100000		
1.001292013	13	.60000E+01 KW
.010100000		
1.003044015	15	.75000E+01 HP
-.040100000		
.045011016	16	.24990E+02 SQ-M
0.000000000		

2423.	FOB	2988.
18369.	FOB	33982.
19682.	FOB	27555.
20539.	FOB	24647.
23226.	DEL.	28275.
629.	DEL.	1283.
1118.	FOB	2012.
7507.	FOB	11260.
17809.	FOB	24932.
6316.	FOB	9474.
1186.	FOB	2846.
746.	FOB	1193.
76899.	DEL.	165432.

TOTAL DIRECT L+M COST

(ESTIMATED TOTAL EQPT. COST, C/S, FOB, 1976 \$ 710521.)

FREIGHT, TAXES, INSURANCE (AT 0.00 OF FOB C/S COST)

ENGINEERING (AT 0.00 OF FOB C/S COST)

FIELD EXPENSES (AT 0.00 OF FOB C/S COST)

CONTRACTOR FEE (AT 0.00 OF FOB C/S COST)

CONTINGENCY (AT 0.10 OF FOB C/S COST)

BL BUILDING (AT 0.00 OF FOB C/S COST)

OTHER COSTS (AT 0.00 OF FOB C/S COST)

-----  
1323930.

0.  
0.  
0.  
0.  
0.  
0.  
0.

TOTAL FIXED CAPITAL INVESTMENT 1976 \$  
(EXCL. SITE PREP. AND AUX.)

-----  
1323930.

END OF EXECUTION



EXAMPLE OF DETAILED OUTPUT FROM COSMOD

COST ESTIMATION FOR MODULE SET 1.0

EQPT.CODE...1616991412 0 0 0 0 0

\*NOTE\* SPECIFICATION= .10000E+01 SQ-M  
IS OUTSIDE RANGE OF DATA.  
EQPT. GENERALLY MANUFACTURED IN FOLLOWING PARAMETER RANGE

.20000E+01 TO .20000E+04 SQ-M

EQPT. OF MIN. AVAILABLE SPECIFICATION ASSUMED.

VALUES USED FOR FOLLOWING COST ESTIMATES

NUMBER OF IDENTICAL UNITS 1  
BASE COST \$ 6000.  
BASE SIZE .10000E+01  
SPECIFIED SIZE .10000E+01  
UNIT OF SIZE .10000E+03 SQ-M  
EXPONENT .71  
L+M FACTOR 2.300  
MS INDEX 300.0 FOR YEAR 1970

OTHER MULTIPLICATION FACTORS USED

\*NOTE\* SPECIFICATION= .10000E+03 PRESSURE (PSI)  
IS OUTSIDE RANGE OF DATA.  
EQPT. GENERALLY MANUFACTURED IN FOLLOWING PARAMETER RANGE

.15000E+03 PRESSURE (PSI)  
.30000E+03 PRESSURE (PSI)  
.40000E+03 PRESSURE (PSI)  
.50000E+03 PRESSURE (PSI)  
.80000E+03 PRESSURE (PSI)  
.10000E+04 PRESSURE (PSI)  
.30000E+04 PRESSURE (PSI)  
.40000E+04 PRESSURE (PSI)  
.50000E+04 PRESSURE (PSI)

EQPT. OF MIN. AVAILABLE SPECIFICATION ASSUMED.

1.000 FOR PRESSURE (PSI)  
1.500 FOR MATERIAL COST  
1.350 FOR ADDITIONAL CONDITIONS

DELIVERED COST REDUCED TO FOB BY FACTOR 1.15

1970 DELIVERED COST \$ 616.

ERROR + 40. - 40. PERCENT

ESTIMATED 1970 L+M COST \$ 1232.

APPENDIX CCOSMOD's USER SPECIFIED DATA REQUIREMENTS

Whether used within or outside GEMCS, COSMOD's user specified data must be placed in the EN vector for the equipment or module.

The data that must be supplied in the specified EN locations are described below.

EN(4) : This location must be reserved to indicate to COSMOD where in the EN vector it will find the data it needs from the user. e.g. If EN(4) = 17, data for COSMOD begins at EN(17).

EN(EN(4)) : A ten digit equipment code in the format  
± a.bcd efghij  
must be placed here.

EN(EN(4)+1) : A nine digit equipment code must be placed in this location, in the following format.  
± 0.klmnopqr

EN(EN(4)+2) : The size of the equipment, in the units indicated in the Equipment Catalogue, must be given here by the user or a design module.

- EN(EN(4)+3) : The L+M factor for the equipment must be given here.
- EN(EN(4)+4) : The piping factor ,or if no adjustment for piping is desired, a value 0.0 must be entered here. (For selection and use of piping factors for adjusting L+M costs, see Woods (24) ).
- EN(EN(4)+5) : COSMOD will check this and following locations in the EN vector only if told to do so in the equipment codes in EN(EN(4)) and EN(EN(4)+1).

In EN(4), a value of 4 or less indicates to COSMOD that no cost calculations are necessary. This may be used as a switch to keep off cost calculations until calculations within the design module have converged.

In EN(EN(4)), a positive code indicates that a short output is desired from COSMOD. A negative code will produce a detailed output from COSMOD.

The value of 'a' in EN(EN(4)) may be 1 or 0. If 'a' is 1, COSMOD will look for data to cost another equipment immediately after the cost of the present equipment is calculated. It will assume that

data for the next equipment is placed after the last EN location which contains data for the present equipment to be costed. Hence, if more than one equipment is to be costed in the same EN vector, COSMOD's data must be placed one after the other.

'bcd' stand for the number of identical equipment. Hence, if two identical equipment are needed, the code bcd would be 002.

'efg' stands for the COSMOD Reference Number for the equipment, as indicated in the Equipment Catalogue. This number must be chosen from the Equipment Catalogue by the user. Thus, if the COSMOD Ref. No. for a particular equipment is 15 in the Equipment Catalogue, the code efg would be 015.

'hij' stands for the unique number given to the equipment by the user for identification. COSMOD uses this number to store the calculated cost in the vector EQCST(x). Hence, if the user gives the number 22 to an equipment, the code hij would be 022 and COSMOD will store the calculated cost in EQCST(22).

Thus, the ten digit equipment code in location EN(EN(4)) would be, using the numbers assumed above,

+1.002015022

A value of 0 for 'a' in the code would mean that there are no other equipment to be costed after this in this EN vector.

(If more than one equipment is to be costed, then the data for the next equipment must be in the same sequence and format as in the previous equipment, and must start immediately after the end of the data for the previous equipment.)

The nine digit equipment code in EN(EN(4)+1) has to be chosen from the Equipment Catalogue. It contains the users choices for correction factors for pressure, temperature, material of construction, etc. The Equipment Data and Coding Sheets in the Equipment Catalogue show what choices are available for the equipment and what choices must be made.

The negative sign in the nine digit code is used to signal to COSMOD that it should ignore the limits within which the cost correlation applies, should such limits be exceeded. This is to allow the user to override the limits contained in the data file.

COSMOD is able to select some correction factors for the user. Where this option is available, the Equipment Data and Coding Sheet will allow the use of a code '99' in the nine digit equipment code for EN(EN(4)+1). The actual value of the variable for which the correction is needed must be entered in EN(EN(4)+5) either by the user or by a design program. This allows the user to generate a design variable such as pressure in a design module and then get COSMOD to select the correction factor for pressure on the cost of the equipment.

More than one '99' code may be allowed for some equipment. The variable values for which COSMOD must select correction factors must be placed in the appropriate sequence, starting from EN(EN(4)+5).

The EN locations specified above apply to the first equipment whose cost is to be estimated in the EN vector. If more than one equipment's cost is to be estimated in the same EN vector, then what has been described above holds true for the following equipment, except that their data start at an EN location immediately after the data for the previous equipment.

COSMOD allows the user to introduce an externally generated cost for any equipment. In this case, 'efg' in the first ten digit equipment code is entered as 000. The second nine digit equipment code is replaced by the user's FOB cost, escalated to the time frame of interest. This is followed in the next EN location by the L+M cost as estimated by the user, also escalated to the time frame of interest. COSMOD will not modify these costs in any way. The next two EN locations must be left with 0.0 as input. (At least five EN locations must always be filled for each equipment).

The user must also enter the inflation index ( MS Index ) and the year to which it applies in DATA statements for 'AMSDX' and 'IYR' in COSMODS declarations, in order to have the costs calculated by COSMOD inflated to the time frame of interest.

EQUIPMENT CATALOGUE

The following pages contain COSMOD's Equipment Catalogue. It consists of a collection of Equipment Data and Coding Sheets.

The correlation data apply to the equation shown on p. 23.

The coding information is to help the user coin the nine digit equipment code required by COSMOD, as explained in the beginning of Appendix C. Please note that the letters, e, f, g, h, and i used in the following Equipment Data And Coding Sheets should not be taken to correspond to the use of these letters in the explanation of the equipment codes at the beginning of this Appendix.

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell And Tube

COSMOD Reference Number: 001

Description of Equipment:

Floating head, c/s in c/s shell,  
bare tubes, standard 16 ft. in length, with either 1"  
or 3/4" O.D tubes on square or triangular pitch.  
Delivered cost.

## Correlation Data:

$C_o =$  \$ 8000  
 $S_o =$  100 m<sup>2</sup>  
 $n =$  0.71  
 L+M Factor = 2.3  
 Range : 2.0 to 2000 m<sup>2</sup>  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Pressure</u>						
150 psi	1.0		01			
300	1.15		02			
400	1.25		03			
600	1.45		04			
800	1.52		05			
1000	1.55		06			



Coding Data ( Continued ):

COSMOD Reference Number: 001

Correction For	Factor	e	f	g	h	i
3000 psi	2.5		07			
4000	2.8		08			
5000	3.1		09			
Design program specifies pressure, COSMOD selects factor:			99			
<u>Tubes in c/s shell</u>						
c/s	1.0			01		
Al	1.2			02		
Cu	1.35			03		
Brass	1.3			04		
Admiralty	1.5			05		
70-30 Cu-Ni	1.7			06		
Ni	2.8			07		
s/s 316	2.4			08		
s/s 304	2.0			09		
Monel	3.0			10		
Ti	9.0			11		
Inconel	2.4			12		
Hastalloy C	8.5			13		

Coding Data ( Continued ):

COSMOD Reference Number:

001

Correction For	Factor	e	f	g	h	i
<u>Tubes and shell</u>						
s/s 316	3.0			14		
s/s 304	2.8			15		
Monel	4.0			16		
Ti	13.0			17		
<u>Design Variations</u>						
None	1.0				00	
Fixed tube	0.85				01	
U-tube	0.87				02	
Kettle reboiler	1.35				03	
Tubes only	0.3				04	
Expansion joint on fixed tube	1.25				05	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell and Tube

COSMOD Reference Number: 002

Description of Equipment:

After cooler for compressor, c/s  
with water on shell side. Excluding separator, integral  
piping, support stand and instrumentation.  
FOB cost.

Correlation Data:

$C_o =$  \$ 380  
 $S_o =$  0.1 m<sup>3</sup>/s  
 $n =$  0.58  
 L+M Factor = 1.8  
 Range : 0.03 to 0.3 m<sup>3</sup>/s  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell and Tube  
 COSMOD Reference Number: 003  
 Description of Equipment: Shell and tube exchanger, cross  
 bore in c/s shell. Karbate.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 4000  
 $S_o =$  10 m<sup>2</sup>  
 $n =$  0.69  
 L+M Factor = 2.2  
 Range : 0.7 to 70.0 m<sup>2</sup>  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell and Tube  
 COSMOD Reference Number: 004  
 Description of Equipment: Floating head, 150 psi, 1/10 " dia  
 teflon tubes in c/s or s/s shell.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 1900  
 $S_o =$  10 m<sup>2</sup>  
 $n =$  0.5  
 L+M Factor = 2.0 ( assumed )  
 Range : 2.0 to 70.0 m<sup>2</sup>  
 Error : 15 %

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell and tube  
 COSMOD Reference Number: 005  
 Description of Equipment: Floating head, 150 psi, 1/4 " dia teflon tubes.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 3400  
 $S_o =$  10 m<sup>2</sup>  
 $n =$  0.34  
 L+M Factor = 2.0 ( assumed )  
 Range : 10 to 40 m<sup>2</sup>  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell and Tube

COSMOD Reference Number: 006

Description of Equipment:

Floating head, impervious graphite

( karbate ) in c/s shell.

Delivered cost.

## Correlation Data:

$C_o =$	\$ 2900	\$ 30000
$S_o =$	10 m <sup>2</sup>	300 m <sup>2</sup>
n =	0.6	0.97
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	10 to 120 m <sup>2</sup>	120 to 1000 m <sup>2</sup>
Error :	20 %	20 %

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heat Exchanger, Shell and Tube

COSMOD Reference Number: 007

Description of Equipment:

Floating head, 150 psi, c/s in c/s shell,  
finned tube. Standard 16 ft. length.

Delivered cost.

Correlation Data:

$C_o =$	\$ 5000	\$ 14000
$S_o =$	100	500
$n =$	0.57	0.78
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	70 to 300	300 to 1000
Error :	20 %	20 %

Note: Units of Size:  $m^2$ , including area of fins.

Coding Data:

X.XX XX XX XX (Select values from data below)  
e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Air cooled Exchanger

COSMOD Reference Number: 008

Description of Equipment:

Finned tube, 150 psi, c/s with approx.  
16 sq. ft. total area per foot of bare tube area. Cost includes tube bundle, fabricated c/s heater, fan, explosion proof motor, case. Excluding foundation, water trim cooler, field erection and subcontractors overheads, fireproofing, steel stairways, freight, export, crating, overheads & contingencies.FOB.

Correlation Data:

$C_o =$  \$ 26000  
 $S_o =$  280 m<sup>2</sup>  
 $n =$  0.8  
 L+M Factor = 1.58  
 Range : 20 to 2000 m<sup>2</sup>  
 Error : 30 %

Coding Data:

X XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure</u>						
150 psi	1.0		01			
250	1.05		02			
500	1.10		03			
1000	1.15		04			
<u>Tube Material</u>						
c/s	1.0			01		
Admiralty	1.08			02		
Aluminum	1.50			03		

Coding Data ( Continued ):

COSMOD Reference Number: 008

Correction For	Factor	e	f	g	h	i
s/s	2.85			04		
Monel	3.20			05		
<u>Note: For Pressure</u>						
Design program specifies pressure, COSMOD selects factor:						
			99			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Air-cooled Exchanger

COSMOD Reference Number: 009

Description of Equipment:

Finned tubes for refrigeration service with condensing temperature less than 8°C above ambient. Copper tubes with aluminum plate fins. Dripproof motor included. Mount, springs, piping and safety fence not incl. FOB cost.

Correlation Data:

$C_o =$  \$ 1600  
 $S_o =$  100 kW  
 $n =$  0.78  
 L-M Factor = 2.0 (assumed)  
 Range : 30 to 200 kW  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialised Exchangers

COSMOD Reference Number: 010

Description of Equipment:

Plate - coil c/s serpentine or header type  
exchanger, double embossed.

Delivered cost.

## Correlation Data:

$C_o =$	\$ 55	\$ 160
$S_o =$	1 m <sup>2</sup>	5 m <sup>2</sup>
n =	0.37	1.07
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	0.5 to 2.5 m <sup>2</sup>	2.5 to 10.0 m <sup>2</sup>
Error :	.	

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Design Variation</u>						
Double Embossed	1.0			01		
Single Embossed	2.8			02		
<u>Material</u>						
c/s	1.0		01			
s/s	4.4		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 011  
 Description of Equipment: Cascade cooler, cast iron.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 400  
 $S_o =$  9.3 m<sup>2</sup>  
 $n =$  1.0  
 L-M Factor = 2.0 (assumed)  
 Range : 4.0 to 25 m<sup>2</sup>  
 Error : 20 %

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 012  
 Description of Equipment: Cascade cooler, karbate.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 750 \$ 2200  
 $S_o =$  3.3 m<sup>2</sup> 14 m<sup>2</sup>  
 $n =$  0.61 0.82  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 2 to 5 m<sup>2</sup> 5 to 35 m<sup>2</sup>  
 Error : 50 %

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
Karbate	1.0		01			
Glass	1.25		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialised Exchangers

COSMOD Reference Number: 013

Description of Equipment:

Double-pipe, c/s in c/s, inner tube finned,  
total area/bare tube area = 5 to 10. Area increases must be by  
appropriate selection of fins, tube length. Duplication of  
units not allowed.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 400  
 $S_o =$  2 m<sup>2</sup>  
 $n =$  0.14  
 L+M Factor = 2.0 (assumed)  
 Range : 0.3 to 25 m<sup>2</sup>  
 Error : 20 %

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure</u>						
150 psi	1.0		01			
900	1.1		02			
1000	1.25		03			
<u>Material</u>						
Finned centre tubes						
c/s + c/s fins	1.0			01		
s/s + c/s fins	2.65			02		

Coding Data ( Continued ):

COSMOD Reference Number: 013

Correction For	Factor	e	f	g	h	i
s/s+s/s in s/s jacket	5.5			03		
Smooth centre tubes s/s in c/s	2.1			04		
glass in c/s	2.5			05		



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers

COSMOD Reference Number: 014

Description of Equipment:

Same as equipment with COSMOD Ref.

No. 013, but duplication of units allowed.

Delivered cost.

Correlation Data:

$C_o =$  \$ 3400  
 $S_o =$  20 m<sup>2</sup>  
 $n =$  0.67  
 L+M Factor = 1.6 (assumed)  
 Range : 5 to 200 m<sup>2</sup>  
 Error : 100 %

Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Choose values from equipment with COSMOD Ref. No. 013						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 015  
 Description of Equipment: Plate exchanger. 316 s/s plates, 100 psi.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 15000  
 $S_o =$  100 m<sup>2</sup>  
 $n =$  0.65  
 L+M Factor = 2.0 (assumed)  
 Range : 10 to 600 m<sup>2</sup>  
 Error : 20 %

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
s/s	1.0		01			
Ti	1.1		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 016  
 Description of Equipment: Spiral plate, c/s, 50 psig.  
 Delivered cost.

Correlation Data:

$C_o =$	\$ 1400	\$ 2200	\$ 3700
$S_o =$	9.3	28	65
$n =$	0.27	0.48	0.72
L+M Factor =	2.0 (assumed)	2.0 (assumed)	2.0 (assumed)
Range :	4 to 20	20 to 40	40 to 100
Error :			
Note: Units of Size:	$m^2$		

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 017  
 Description of Equipment: Spiral plate. 316 s/s, 50 psig.  
 Delivered cost.

Correlation Data:

$C_o =$  \$ 2400 \$ 6300 \$ 13500  
 $S_o =$  6.5 28 79  
 $n =$  0.51 0.75 0.53  
 L+M Factor = 2.0 (assumed) 2.0 (assumed) 2.0 (assumed)  
 Range : 5 to 10 10 to 70 70 to 100  
 Error :  
 Note: Units of Size:  $m^2$

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 018  
 Description of Equipment: Spiral tube, (heliflow), c/s tubes.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 120 \$ 470  
 $S_o =$  0.5 3.0  
 $n =$  0.43 0.83  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 0.25 to 0.75 0.75 to 6  
 Error :

Note; Units of Site:  $m^2$ , coil surface area

## Coding Data:

$\frac{x}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s			01			
s/s			02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 019  
 Description of Equipment: Bayonet Heater.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 80 \$ 700  
 $S_o =$  0.3 5.0  
 $n =$  0.25 1.33  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 0.1 to 1.3 1.3 to 12  
 Error : 30 %  
 Note: Units of Size:  $m^2$

Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 020  
 Description of Equipment: Tank suction heater, U tube,  
 150 psi, c/s in c/s.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 1400 \$ 3300  
 $S_o =$  20 50  
 $n =$  0.58 1.04  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 3 to 25 25 to 150  
 Error :  
 Note: Units of Size:  $m^2$

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 021  
 Description of Equipment: Electric Emersion heater.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 700  
 $S_o =$  50 kW (Energy input)  
 $n =$  0.87  
 L-M Factor = 2.0 (assumed)  
 Range : 10 to 200 kW  
 Error :

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers

COSMOD Reference Number: 022

Description of Equipment:

Cubic heat exchanger. Graphite in  
c/s steel shell. Process pressure 75 psig.  
FOB cost.

Correlation Data:

$C_o =$  \$ 1700  
 $S_o =$  6.5 m<sup>2</sup>  
 $n =$  0.7 (assumed)  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 20 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 023  
 Description of Equipment: C/S coil in tank. Excluding tank.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 290  
 $S_o =$  2.8 m<sup>2</sup>  
 $n =$  0.7 (assumed)  
 L+M Factor = 2.0 (assumed)  
 Range : 0.1 to 30 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Materials</u>		0				
c/s	1.0		01			
s/s	2.3		02			
glass	3.5		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers  
 COSMOD Reference Number: 024  
 Description of Equipment: Teflon coil in tank. Excluding tanf.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 1400  
 $S_o =$  9.3 m<sup>2</sup>  
 $n =$  0.62  
 L+M Factor = 2.0 (assumed)  
 Range : 1.5 to 70 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialised Exchangers

COSMOD Reference Number: 025

Description of Equipment:

Thermal screw. Single screw.

Excluding motor and drive.

FOB cost.

Correlation Data:

$C_o =$	\$ 7500	\$ 11000
$S_o =$	3.0	10
$n =$	0.13	0.78
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	1 to 7.5	7.5 to 40
Error :		40 %

Note: Units of Size:  $m^2$

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers

COSMOD Reference Number: 026

Description of Equipment:

Cryogenic service: lamella or Ramen,  
plate-fin brazed aluminum. Less than 1000 psig.  
Delivered.

Correlation Data:

$C_o =$  \$ 4500 \$ 19000  
 $S_o =$  500 4000  
 $n =$  0.34 1.0  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 100 to 1300 1300 to 10000  
 Error :  
 Note: Units of Size:  $m^2$

Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Specialized Exchangers

COSMOD Reference Number: 027

Description of Equipment:

Cryogenic service: mandrel wound. Aluminum,  
less than 3000 psig.  
FOB cost.

Correlation Data:

$C_o =$	\$ 55000	\$ 130000
$S_o =$	300	1500
$n =$	0.42	1.0
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	70 to 1000	1000 to 10000
Error :		30 %
Note: Units of Size: m <sup>2</sup>		

Coding Data:

X.XX XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Direct Contact Exchangers

COSMOD Reference Number: 028

Description of Equipment:

Barometric condensers, c/s, multijet  
 spray type. Excluding hot well.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 2800  
 $S_o =$  2 m<sup>3</sup>/min  
 $n =$  0.6  
 L+M Factor = 2.0 (assumed)  
 Range : 0.2 to 40 m<sup>3</sup>/min  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Materials</u>						
c/s	1.0		01			
cast iron	1.5		02			
rubber lined	2.0		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Direct Contact Exchangers  
 COSMOD Reference Number: 029  
 Description of Equipment:  
 Same equipment as in 028, but with cost correlated to body diameter.

## Correlation Data:

$C_o =$  \$ 4600  
 $S_o =$  1 m  
 $n =$  1.37  
 L+M Factor = 2.0 (assumed)  
 Range : 0.1 to 2.5 m  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Materials</u>						
c/s	1.0		01			
cast iron	1.5		02			
rubber lined	2.0		03			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Direct Contact Exchangers

COSMOD Reference Number: 030

Description of Equipment:

Thermal wheels: Ljungstrom heaters. Low temperature applications. Aluminum or asbestos coated lithium chloride. Based on 700 ft/min face velocity for each side of a gas flow exchanger. Including wheel, housing and motor drive. Excluding air chambers, fans, reheat coil.

FOB cost.

Correlation Data:

$C_o =$  \$ 4000  
 $S_o =$  5 m<sup>3</sup>/s (Nominal std. for one side)  
 $n =$  0.43  
 L+M Factor = 2.0 (assumed)  
 Range : 0.6 to 20.0  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Associated Eqpt.</u>		0		00	00	00
As above	1.0		01			
Incl: inlet and exhaust air chamber, fans, motors, drives, reheat coils, filters, vibration eliminators and panel with electric starters	2.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Direct Contact Exchangers

COSMOD Reference Number: 031

Description of Equipment:

Same as in 030, but for high temp.,  
s/s or enamel coated medium. Less than 400°C.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 7000  
 $S_o =$  5 m<sup>3</sup>/s  
 $n =$  0.5  
 L+M Factor = 2.0 (assumed)  
 Range : 1.2 to 12 m<sup>3</sup>/s  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Direct Contact Exchangers  
 COSMOD Reference Number: 032  
 Description of Equipment: Same as in 031, but for less than 800°C.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 22000  
 $S_o =$  5 m<sup>3</sup>/s  
 $n =$  0.75  
 L+M Factor = 2.0 (assumed)  
 Range : 2 to 10 m<sup>3</sup>/s  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	0 0

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 033

Description of Equipment:

Box type, 500 psi. c/s in convection  
and radiant sections. Stack and firing included. Excluding  
tax and import duty.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 54000  
 $S_o =$  12000 kW (Heat absorbed)  
 $n =$  0.75  
 L+M Factor = 1.60  
 Range : 10000 to 400000 kW  
 Error : 40%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure</u>						
500 psi	1.0		01			
1000	1.1		02			
2000	1.25		03			
3000	1.6		04			
<u>Tube Matrl., Radiant</u>						
<u>Section</u>						
c/s	1.0			01		

Coding Data ( Continued ):

COSMOD Reference Number:

Correction For	Factor	e	f	g	h	i
Cr-Mo	1.35			02		
s/s 304	1.75			03		
s/s 316	2.30			04		
Incalloy	2.0			05		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace  
 COSMOD Reference Number: 034  
 Description of Equipment: Convection section load, box type as in 033.  
 Installed cost.

## Correlation Data:

$C_o =$  \$ 115000  
 $S_o =$  12000 kW (Heat absorbed)  
 $n =$  0.79  
 L+M Factor = 2.0 (assumed)  
 Range : 15000 to 110000 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace  
 COSMOD Reference Number: 035  
 Description of Equipment: Box type, as in 033, radiation  
 section load.  
 Installed cost.

## Correlation Data:

$C_o =$  \$ 260000  
 $S_o =$  12000 kW (Heat absorbed)  
 $n =$  0.79  
 L+M Factor = 2.0 (assumed)  
 Range : 15000 to 250000 kW  
 Error :

## Coding Data:

$\frac{x}{e} \cdot \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 036

Description of Equipment:

Cylinder type direct fired furnace.

Vertical, 500 psig, high grade c/s or low grade chrome alloy in convection and radiation sections.

FOB cost.

## Correlation Data:

$C_o =$  \$ 40000  
 $S_o =$  3000 kW (heat absorbed)  
 $n =$  0.74  
 L+M Factor = 1.65  
 Range : 500 to 100000 kW  
 Error :

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure</u>						
500 psig	1.0		01			
1000	1.15		02			
1500	1.20		03			
<u>Radiant Section</u>						
c/s or low alloy						
tubes	1.0			01		
Cr-Mo tubes	1.45			02		
s/s tubes	1.5			03		



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 037

Description of Equipment:

Multiple hearth furnace, assumes appropriate increase in the number of hearths as diameter increases. Enclosure, gas scrubber, exhaust included. Installed cost. Also included: ash handling.

## Correlation Data:

$C_o =$  \$ 250000  
 $S_o =$  5 m ( outside diameter)  
 $n =$  1.55  
 L+M Factor = 2.0 (assumed)  
 Range : 3 to 6 m  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 038

Description of Equipment:

Same equipment as in COSMOD

Ref. No. 037, but cost correlated to solid feed rate.

## Correlation Data:

$C_o =$  \$ 750000  
 $S_o =$  1000 kg/h (solids feed rate)  
 $n =$  0.59  
 L+M Factor = 2.0 (assumed)  
 Range : 100 to 30000 kg/h  
 Error :

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 039

Description of Equipment:

Fluid bed combustion furnace, as applied to waste treatment for feed concentration 22% solids. Unit includes solids preparation, grinding, dewatering, conveying, feeding, burning & air supply, gas treatment, ash handling, electrical, piping, engineering and contractor overheads. Installed cost.

Correlation Data:

$C_o =$	\$ 270000	\$ 680000
$S_o =$	230	1000
$n =$	0.53	0.78
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	180 to 600	600 to 4000
Error :		

Note: Units of Size: kg/h , (solids incinerated)

Coding Data:

<u>X</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>
e	f	g	h	i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>% Solids</u>						
22	1.0		01			
44	0.8		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 040

Description of Equipment:

Burners for furnaces, including blower, motor, and automatic ignited pilot. Fresh air system.  
FOB cost.

Correlation Data:

$C_o =$  \$ 200 \$ 400  
 $S_o =$  200 1000  
 $n =$  0.16 0.85  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 150 to 500 500 to 3000  
 Error :  
 Note: Units of Size: kW , (heat duty)

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 041

Description of Equipment:

Equipment as in COSMOD Ref. No. 040,

but immersion type.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1000  
 $S_o =$  1000 kW (heat duty)  
 $n =$  0.26  
 L+M Factor = 2.0 (assumed)  
 Range : 300 to 1500 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace

COSMOD Reference Number: 042

Description of Equipment:

Equipment as in COSMOD Ref. No. 040,  
standard incinerator.

FOB cost.

## Correlation Data:

$C_o =$  \$ 300  
 $S_o =$  200 kW (heat absorbed)  
 $n =$  0.57  
 L+M Factor = 2.0 (assumed)  
 Range : 150 to 500 kW  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnace  
 COSMOD Reference Number: 043  
 Description of Equipment: Tunnel kiln for brick-tile. Excluding  
 labor to erect.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 180000  
 $S_o =$  100 Mg/day (brick capacity)  
 $n =$  0.98  
 L+M Factor = 2.0 (assumed)  
 Range : 60 to 100 Mg/day  
 Error :

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor

COSMOD Reference Number: 044

Description of Equipment:

AC 3 phase, induction, squirrel cage,  
TEFC, 1800 rpm. Excluding starter gearing, duty and taxes.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 2100  
 $S_o =$  100 hp  
 $n =$  1.10  
L+M Factor = 1.36  
Range : 50 to 200000 hp  
Error : 80%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>rpm</u>						
900	1.3		01			
1200	1.5		02			
1800	1.0		03			
3600	1.3		04			
<u>Enclosure</u>						
TEFC	1.0			01		
Open drip-proof	0.7			02		
Gaurded drip-proof	0.9			03		
Explosion proof	1.15			04		



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor

COSMOD Reference Number: 045

Description of Equipment:

AC 3 phase induction, squirrel cage,  
open drip-proof, 1800 rpm. Including motor, starter, controls.

Excluding panel, transformer, duty and tax.

Installed cost.

## Correlation Data:

$C_o =$  \$ 10000  
 $S_o =$  200 hp  
 $n =$  0.81  
 L+M Factor = 1.8  
 Range : 1000 to 500000 hp  
 Error : 30%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor

COSMOD Reference Number: 046

Description of Equipment:

AC 3 phase, induction, wound motor,  
open drip-proof, 1800 rpm.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1000  
 $S_o =$  70 hp  
 $n =$  0.93  
 L+M Factor = 1.8  
 Range : 10 to 200 hp  
 Error :

## Coding Data:

$\underline{X.XX}$   $\underline{XX}$   $\underline{XX}$   $\underline{XX}$   
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor  
 COSMOD Reference Number: 047  
 Description of Equipment: AC 3 phase, induction, wound motor,  
 TEFC, 1800 rpm.  
 FOB cost.

## Correlation Data:

$C_o =$	\$ 3700	\$ 5800
$S_o =$	10 hp	70 hp
$n =$	0.0	0.77
L+M Factor =	1.8	1.8
Range :	10 to 25 hp	25 to 200 hp
Error :		

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motors  
 COSMOD Reference Number: 048  
 Description of Equipment: AC 3 phase, induction, wound motor,  
 TEFC, 700 rpm.  
 Installed cost.

## Correlation Data:

$C_o =$  \$ 120000  
 $S_o =$  3000 hp  
 $n =$  0.55  
 L+M Factor = 1.8  
 Range : 2000 to 4500 hp  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>rpm</u>						
200	1.7		01			
500	1.25		02			
700	1.0		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motors

COSMOD Reference Number: 049

Description of Equipment:

AC synchronous, open drip-proof,  
1200 rpm. Excluding gears, taxes and duties.  
Delivered cost.

## Correlation Data:

$C_o =$  \$ 33000  
 $S_o =$  3000 hp  
 $n =$  0.81  
 L+M Factor = 1.8  
 Range : 700 to 10000 hp  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>rpm</u>						
514	1.25		01			
900	1.10		02			
1200	1.0		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motors

COSMOD Reference Number: 050

Description of Equipment:

AC synchronous, open drip-proof,  
1800 rpm, excluding gears and tax.  
Delivered cost.

## Correlation Data:

C<sub>o</sub> = \$ 48000S<sub>o</sub> = 3000 hp

n = 0.96

L+M Factor = 1.8

Range : 500 to 10000 hp

Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor  
 COSMOD Reference Number: 051  
 Description of Equipment: DC open drip-proof, 1800 rpm.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 1100  
 $S_o =$  20 hp  
 $n =$  1.0  
 L+M Factor = 1.8  
 Range : 7 to 100 hp  
 Error :

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motors

COSMOD Reference Number: 052

Description of Equipment:

Starters - controls, breaker type,  
 industrial enclosures, larger sizes use part winding,  
 primary resistor, or auto transformer type. Single phase.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 43  
 $S_o =$  3 hp  
 $n =$  0.26  
 L+M Factor = 1.8  
 Range : 1 to 8 hp  
 Error : 50%

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor

COSMOD Reference Number: 053

Description of Equipment:

Same as equipment in COSMOD Ref. No. 052

but three phase.

FOB cost.

## Correlation Data:

 $C_o =$  \$ 700 $S_o =$  100 hp $n =$  1.0

L+M Factor = 1.8

Range : 10 to 200 hp

Error : 80%

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motors

COSMOD Reference Number: 054

Description of Equipment:

Gear reduced drive: TEFC motor at  
1800 rpm plus gear reducer unit giving fixed output rpm.  
FOB cost.

## Correlation Data:

$C_o =$	\$ 200	\$ 510
$S_o =$	1 hp	10 hp
$n =$	0.2	0.53
L+M Factor =	1.8	1.8
Range :	0.5 to 2.5 hp	2.5 to 25 hp
Error :		

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor

COSMOD Reference Number: 055

Description of Equipment:

Variable speed drive: TEFC motor at  
1800 rpm plus variable speed gear reducer unit.

Installed cost.

## Correlation Data:

 $C_o =$  \$ 3500 $S_o =$  10 hp $n =$  0.79

L+M Factor = 1.8

Range : 5 to 25 hp

Error :

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electric Motor

COSMOD Reference Number: 056

Description of Equipment:

Variable speed drive: TEFC motor  
at 1800 rpm plus v-belt unit for speed control 2/1 to  
5/1 at maximum rpm of 3480, 520 and 30. Motor included.  
Starter excluded. ( Use 3480, 520 or 30 rpm in correlation. )

## Correlation Data:

$C_o =$  \$ 1000  
 $S_o =$  2 (input hp) / (max. rpm)<sup>0.2</sup>  
 $n =$  0.63  
 L+M Factor = 1.8  
 Range : 0.5 to 10.0 (input hp) / (max. rpm)<sup>0.2</sup>  
 Error : 50%

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Gasoline Engine  
 COSMOD Reference Number: 057  
 Description of Equipment: .  
 Engine only. FOB cost.

## Correlation Data:

$C_o =$  \$ 50000  
 $S_o =$  400 hp  
 $n =$  0.82  
 L+M Factor = 1.8 (assumed)  
 Range : 30 to 7000 hp  
 Error : 70%

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Turbine

COSMOD Reference Number: 058

Description of Equipment:

Steam, non-condensing, 300 psig,  
 200 to 300 °F superheat. Approximately 25" wheel diameter.  
 Less than 100 psig back pressure. Single valve, single  
 stage. Excluding gears and lubrication.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 11000  
 $S_o =$  400 hp  
 $n =$  0.51  
 L+M Factor = 1.8 (assumed)  
 Range : 10 to 400 hp  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Pressure</u>						
300 psig	1.0		01			
600	1.22		02			
850	1.5		03			
2000	1.6		04			
<u>Superheat</u>						
100 °F	1.08			01		
200	0.97			02		
300	1.0			03		

## Coding Data ( Continued ):

COSMOD Reference Number: 058

Correction For	Factor	e	f	g	h	i
<u>Superheat (cont.)</u>						
350 °F	1.05			04		
400	1.10			05		
 <u>If design program to specify and COSMOD to select factor</u>						
for pressure:			99			
for superheat:				99		
 <u>Design Variation</u>						
Steam condensing at 4" Hg., incl. condenser, integral piping, accessories	1.85				02	
No variation	1.0				01	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Turbine

COSMOD Reference Number: 059

Description of Equipment:

Same as equipment with COSMOD Ref. No. 058,  
but single valve, multistage.

FOB cost.

## Correlation Data:

$C_o =$  \$ 100000  
 $S_o =$  4000 hp  
 $n =$  0.46  
 L+M Factor = 1.8 (assumed)  
 Range : 1000 to 20000 hp  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select factors from chart for COSMOD Ref. No. 058						



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Turbine

COSMOD Reference Number: 060

Description of Equipment:

Same as equipment with COSMOD Ref. No. 058,  
but multivalve, multi stage.

FOB cost

Correlation Data:

$C_o =$  \$ 160000  
 $S_o =$  4000 hp  
 $n =$  0.35  
 L+M Factor = 1.8 (assumed)  
 Range : 2000 to 20000 hp  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
Select factors from chart for COSMOD Ref. No. 058						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Turbines

COSMOD Reference Number: 061

Description of Equipment:

Gas driven turbine, excluding equipment  
pertaining to gas supply.

FOB cost.

Correlation Data:

$C_o =$  \$ 250000  
 $S_o =$  5000 kW  
 $n =$  0.8  
 L+M Factor = 1.8 (assumed)  
 Range : 1000 to 30000 kW  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Turbines

COSMOD Reference Number: 062

Description of Equipment:

Combustion gas driven turbine, including  
 min inlet air system, compressor, combustion chamber,  
 firing, turbine, starter and exhaust system.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 520000  
 $S_o =$  5000 kW  
 $n =$  0.55  
 L+M Factor = 1.8 (assumed)  
 Range : 650 to 15000 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Turbines

COSMOD Reference Number: 063

Description of Equipment:

Steam or gas driven turbine plus  
electricity generator. Steam at 125 to 250 psig or gas driven  
without regenerator.

FOB cost.

## Correlation Data:

$C_o =$  \$ 600000  
 $S_o =$  10000 kW  
 $n =$  0.73  
 L+M Factor = 1.8 (assumed)  
 Range : 3000 to 50000 kW  
 Error : 20%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Steam pressure</u>						
Gas driven	1.0		01			
125 psig	1.0		01			
250	1.0		02			
850	1.3		03			
2400	1.5		04			
<u>Gas regenerator</u>						
None or steam gen.	1.0			01		
With gas regenerator	1.25			02		

Coding Data ( Continued ):

COSMOD Reference Number: 063

Correction For	Factor	e	f	g	h	i
If program to specify pressure of steam and COSMOD to select correction factor			99			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Power Transmission Units

COSMOD Reference Number: 064

Description of Equipment:

Gear units, general, including types single, double, triple reduction on concentric, offset and vertical right angle drives. Excluding motor and lubrication system.

FOB cost.

## Correlation Data:

$C_o =$	\$ 580	\$ 3600
$S_o =$	40	500
$n =$	0.45	0.75
L+M Factor =	1.8 (assumed)	1.8 (assumed)
Range :	4 to 150	150 to 2000
Error :		

Note: Size units: (input hp at 1800 rpm) (nominal reduc. ratio)<sup>0.5</sup>

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Power Transmission Units  
 COSMOD Reference Number: 065  
 Description of Equipment: Gear unit, medium duty, single reduction  
 20/1 to 50/1.  
 FOB cost.

## Correlation Data:

$C_o =$  \$260 \$ 2400  
 $S_o =$  40 500  
 $n =$  0.54 1.9  
 L+M Factor = 1.8 (assumed) 1.8 (assumed)  
 Range : 4 to 250 250 to 1200  
 Error :

Note: Size units: (input hp at 1800 rpm) (nominal reduc. ratio)<sup>0.5</sup>

## Coding Data:

$\frac{X}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Power Transmission Units

COSMOD Reference Number: 066

Description of Equipment:

V-belt and pulleys, centre to centre  
distance 3 ft., 6/1 reduction ratio, input at 1800 rpm,  
excluding guard.

FOB cost.

## Correlation Data:

$C_o =$  \$ 140  
 $S_o =$  10 hp  
 $n =$  0.88  
 L+M Factor = 1.8 (assumed)  
 Range : 2 to 30 hp  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Power Transmission Units

COSMOD Reference Number: 067

Description of Equipment:

Sprockets and roller chains, centre to  
centre distance 3 ft., 6/1 reduction ratio, input at  
1800 rpm, excluding guard.

FOB cost.

## Correlation Data:

$C_o =$  \$ 55  
 $S_o =$  10 hp  
 $n =$  0.21  
 L+M Factor = 1.8 (assumed)  
 Range : 2 to 10 hp  
 Error :

## Coding Data:

$\frac{X.XX}{e}$   $\frac{XX}{f}$   $\frac{XX}{g}$   $\frac{XX}{h}$   $\frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: AC-DC Power Converters

COSMOD Reference Number: 068

Description of Equipment:

Semi-converter, voltage and current  
single direction. Input 3-phase AC 230/460/575, Nema 1.  
FOB cost.

## Correlation Data:

$C_o =$	\$ 840	\$ 2800
$S_o =$	5 kW	30 kW
$n =$	0.75	0.46
L+M Factor =	1.8 (assumed)	1.8 (assumed)
Range :	1.5 to 15 kW	15 to 500 kW
Error :		

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: AC-DC Power Converters

COSMOD Reference Number: 069

Description of Equipment:

Uni-converter, current single direction,  
voltage either direction, input 3-phase AC 230/460/575, Nema 1.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 5500  
 $S_o =$  30 kW  
 $n =$  0.61  
 L+M Factor = 1.8  
 Range : 10 to 80 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
As above	1.0		01			
Dual-converter, voltage and current in either direction, Nema 1, FOB	1.1		02			
Nema 12 enclosure	1.64		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 075

Description of Equipment:

Horizontal, cylindrical, dished ends, c/s  
 150 psig, unfired. Including manhole, usual nozzles, support  
 saddles. Excluding stress relieving, foundations.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1900  
 $S_o =$  1000 US gal.  
 $n =$  0.62  
 L+M Factor = 2.2  
 Range : 100 to 80000 US gal.  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Pressure</u>						
150 psig	1.0		01			
200	1.15		02			
300	1.25		03			
500	1.45		04			
600	1.60		05			
700	1.70		06			
800	1.90		07			
900	2.3		08			

## Coding Data ( Continued ):

COSMOD Reference Number: 075

Correction For	Factor	e	f	g	h	i
<u>Pressure</u> (cont.)						
1000	2.5		09			
Design program specifies pressure, COSMOD selects correction factor			99			
<u>Materials</u>						
c/s	1.0			01		
316 s/s	4.0			02		
316 s/s clad	2.25			03		
Titanium	8.0			04		
Titanium clad	4.25			05		
Monel	6.3			06		
Monel clad	3.9			07		
<u>Complexity</u>						
Average complexity	1.0				01	
No accessories	0.8				02	
Complex accessories	1.3				03	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 076

Description of Equipment:

Same as equipment with COSMOD Ref. No. 075,  
but cost correlated to bare weight of equipment.  
FOB cost.

## Correlation Data:

$C_o =$	\$ 600	\$ 3300
$S_o =$	1000 lb	10000 lb
$n =$	0.57	0.79
L+M Factor =	2.2	2.2
Range :	100 to 2000 lb	2000 to 100000 lb
Error :		

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select code from sheet for equipment with COSMOD Ref. No. 075.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 077

Description of Equipment:

Same as equipment with COSMOD Ref. No. 075,  
but cost correlated to length and diameter of vessel.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 11000  
 $S_o =$  3.0 (length, ft) (diam., ft)<sup>1.5</sup>  
 $n =$  0.84  
 L+M Factor = 2.2  
 Range : 12 to 100 (length, ft) (diam., ft)<sup>1.5</sup>  
 Error :

## Coding Data:

$\frac{X.XX}{e}$   $\frac{XX}{f}$   $\frac{XX}{g}$   $\frac{XX}{h}$   $\frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
Select code from sheet for equipment with COSMOD Ref. No. 075.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 079

Description of Equipment:

Vertical cylinders, dished ends, c/s,  
150 psig, unfired. Including manhole, usual nozzles and  
support skirt. Excluding foundations.

FOB cost.

## Correlation Data:

 $C_o =$  \$ 4800 $S_o =$  100 (length, ft) (diam., ft)<sup>1.5</sup> $n =$  0.81

L+M Factor = 3.0

Range : 8 to 350 (length, ft) (diam., ft)<sup>1.5</sup>

Error : 50%

## Coding Data:

 $\frac{X}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Pressure</u>						
150 psig	1.0		01			
200	1.2		02			
300	1.25		03			
400	1.4		04			
500	1.5		05			
600	1.65		06			
700	1.9		07			
800	2.0		08			



## Coding Data ( Continued ):

COSMOD Reference Number: 079

Correction For	Factor	e	f	g	h	i
<u>Pressure (cont.)</u>						
900 psig	2.4		09			
1000	2.6		10			
Design program to specify, COSMOD to select			99			
<u>Materials</u>						
c/s	1.0			01		
304 s/s	2.75			02		
304 s/s clad	2.50			03		
316 s/s	3.65			04		
316 s/s clad	2.25			05		
310 s/s	3.25			06		
410 s/s	2.1			07		
glass lined	2.3			08		
rubber lined	1.6			09		
nickel	8.2			10		
monel	6.5			11		
monel clad	4.0			12		
titanium	7.9			13		
titanium clad	4.25			14		
inconel	8.2			15		
<u>Design variation</u>						
Non-jacketed	1.0				01	
Jacketed	1.6				02	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 080

Description of Equipment:

Same as equipment with COSMOD Ref. No. 079,  
but cost correlated to nominal volume of vessel.  
FOB cost.

## Correlation Data:

$C_o =$	\$ 600	\$12000
$S_o =$	100 US gal.	10000 US gal.
$n =$	0.53	0.89
L+M Factor =	3.0	3.0
Range :	10 to 2500 US gal.	2500 to 28000 US gal.
Error :	40%	40%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select code from sheet for equipment with COSMOD Ref. No. 079.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 081

Description of Equipment:

Same as equipment with COSMOD Ref. No. 079,  
but cost correlated to bare weight of vessel.  
FOB cost.

Correlation Data:

$C_o =$  \$ 4700  
 $S_o =$  10000 lb  
 $n =$  0.7  
 L+M Factor = 3.0  
 Range : 100 to 300000 lb  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
Select code from sheet for equipment with COSMOD Ref. No. 079.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 087

Description of Equipment:

Spherical storage tanks, c/s, 30 psig,  
ASME construction. Supports, ladders, walkways, relief  
valves and gauging devices included. Foundation not included.  
Field erected cost.

## Correlation Data:

$C_o =$  \$ 28000  
 $S_o =$  100 m<sup>3</sup>  
 $n =$  0.7  
 L+M Factor = 1.65  
 Range : 40 to 1500 m<sup>3</sup>  
 Error : 40%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Pressure</u>						
30 psig	1.0		01			
50	1.1		02			
75	1.2		03			
100	1.3		04			
200	1.6		05			
Design program to specify pressure, COSMOD to select factor			99			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels

COSMOD Reference Number: 088

Description of Equipment:

Spheroid storage vessels, c/s,  
15 psig, including manholes, relief valves and  
staircase. Excluding foundation and dykes.  
Field erected cost.

## Correlation Data:

$C_o =$  \$ 90000  
 $S_o =$  3780 m<sup>3</sup> (nominal volume)  
 $n =$  0.73  
 L+M Factor = 2.0 (assumed)  
 Range : 1200 to 5000 m<sup>3</sup>  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels  
 COSMOD Reference Number: 089  
 Description of Equipment: Underground cavities, salt dome,  
 complete. (Installed cost).

Correlation Data:

$C_o =$  \$ 450000  
 $S_o =$  30000 m<sup>3</sup> (nominal volume)  
 $n =$  0.73  
 L+M Factor = 2.0 (assumed)  
 Range : 8000 to 50000 m<sup>3</sup>  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pressure Vessels  
 COSMOD Reference Number: 090  
 Description of Equipment: Underground cavities, mined, complete.  
 (Installed cost).

## Correlation Data:

$C_o =$  \$ 1400000  
 $S_o =$  30000 m<sup>3</sup> (nominal volume)  
 $n =$  0.58  
 L+M Factor = 2.0 (assumed)  
 Range : 13000 to 100000 m<sup>3</sup>  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 091

Description of Equipment:

Horizontal cylinders, flanged and dished heads or flat end, c/s, including nominal accessories, manhole and nozzles. Excluding foundation.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 1400  
 $S_o =$  1000 US gal  
 $n =$  0.57  
 L+M Factor = 2.0 (assumed)  
 Range : 100 to 40000 US gal  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
aluminum	2.8		02			
rubber lined	2.8		03			
lead lined	3.0		04			
s/s 304	4.4		05			
s/s 316	6.8		06			
inconel	7.9		07			
monel	6.6		08			



Coding Data ( Continued ):

COSMOD Reference Number:

091

Correction For	Factor	e	f	g	h	i
<u>Complexity</u>						
Average	1.0			01		
Minimum for bulk storage	0.5			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 092

Description of Equipment:

Same as equipment with COSMOD Ref. no. 091,  
but cost correlated to weight of vessel.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1800  
 $S_o =$  3000 lb  
 $n =$  0.93  
 L+M Factor = 2.0 (assumed)  
 Range : 400 to 20000 lb  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select values from sheet for equipment with COSMOD Ref. No. 091.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 093

Description of Equipment:

Vertical cylinder, open tank or flat roof, c/s, flat bottom. Including 18" manhole, one 4" nozzle, one 6" nozzle and four 2" nozzles. Excluding foundation.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1000  
 $S_o =$  1000 US gal  
 $n =$  0.3  
 L+M Factor = 1.5  
 Range : 100 to 20000 US gal  
 Error : 20%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
aluminum	1.4		02			
rubber lined	1.5		03			
lead lined	1.5		04			
glass lined	4.3		05			
redwood	0.5		06			
s/s 304 alloy	3.0		07			
s/s 304 clad	1.5		08			

Coding Data ( Continued ):

COSMOD Reference Number: 093

Correction For	Factor	e	f	g	h	i
<u>Material</u> (cont.)						
s/s 316 alloy	3.0		09			
s/s 316 clad	2.5		10			
inconel alloy	5.8		11			
inconel clad	3.0		12			
nickel alloy	5.9		13			
nickel clad	3.0		14			
monel alloy	5.1		15			
monel clad	3.0		16			
<u>Jacketing</u>						
Non- jacketed	1.0			01		
Jacketed	1.2			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 094

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 093, but cost correlated to weight of vessel.

FOB cost.

## Correlation Data:

$C_o =$  \$ 2200  
 $S_o =$  3000 lb  
 $n =$  0.51  
 L+M Factor = 1.5  
 Range : 400 to 20000 lb  
 Error :

## Coding Data:

$\frac{x}{e} \cdot \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select values from sheet for equipment with COSMOD Ref. No. 093.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels  
 COSMOD Reference Number: 095  
 Description of Equipment: Vertical cylinder, open tank, c/s,  
 jacketed.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 4500  
 $S_o =$  1000 US gal  
 $n =$  0.57  
 L+M Factor = 2.0 (assumed)  
 Range : 70 to 1500 US gal  
 Error : 40%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.5		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 096

Description of Equipment:

Vertical cylinder, open tank, c/s,  
agitated, including motor and drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 3700  
 $S_o =$  10 US gal  
 $n =$  0.5  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 200 US gal  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.9		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 097

Description of Equipment:

Vertical cylinder, API, flat bottom,  
fixed cone roof. Including 18" manhole, one 4" nozzle,  
one 6" nozzle, four 2" nozzles and spiral staircase.  
Excluding foundations and dyking.  
FOB cost.

Correlation Data:

$C_o =$  \$ 6200  
 $S_o =$  10000 US gal  
 $n =$  0.32  
 L+M Factor = 1.85  
 Range : 1000 to 850000 US gal  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
aluminum	1.4		02			
rubber lined	1.5		03			
lead lined	1.5		04			
glass lined	4.3		05			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 098

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 097, but field erected cost.

## Correlation Data:

$C_o =$  \$ 70000  
 $S_o =$  1000000 US gal  
 $n =$  0.58  
 L+M Factor = 2.0 (assumed)  
 Range : 30000 to 3000000  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
rubber lined	1.5		02			
lead lined	1.6		03			
304 s/s	3.2		04			
316 s/s	3.5		05			
nickel	5.9		06			
inconel	5.8		07			
monel	5.1		08			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 099

Description of Equipment:

Vertical cylinder, API movable roof,  
c/s, lifter type, 5 ft. lift, liquid seal. Including  
manholes, relief valves, roof supports, glide slides,  
spiral stairway, ladder, usual flanged connections.  
Excluding foundations and dyking.  
Field erected cost.

Correlation Data:

$C_o =$  \$ 88000  
 $S_o =$  1000000 US gal  
 $n =$  0.63  
 L+M Factor = 2.0 (assumed)  
 Range : 250000 to 3000000 US gal  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Design Variations</u>						
None	1.0		01			
Pontoon	0.85		02			
<u>Lift</u>						
5 ft.	1.0			01		
10 ft.	1.3			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 100

Description of Equipment:

Trickling filter (rock media).

Including earthwork, structure, underdrain system, filter media and rotary feed distributor. Excluding engineering overheads.

Installed cost.

## Correlation Data:

$C_o =$	\$ 35000	\$ 160000
$S_o =$	1000 ft <sup>3</sup> (filter media)	100000 ft <sup>3</sup>
$n =$	0.45	0.79
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	4000 to 25000	25000 to 300000
Error :		

Note: Units of range : ft<sup>3</sup> filter media volume

## Coding Data:

<u>X.XX</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>
e	f	g	h
			i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 101

Description of Equipment:

Complete plant for waste water treatment. Feed at 200 ppm BODs. Excluding bonding cost and sludge disposal equipment cost.

Installed cost.

## Correlation Data:

$C_o =$  \$ 160000  
 $S_o =$  220000 US gal/day (throughput)  
 $n =$  0.79  
 L+M Factor = 2.0 (assumed)  
 Range : 100000 to 100000000 US gal/day (throughput)  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 103

Description of Equipment:

Activated sludge unit. Conventional aeration chamber plus secondary clarifier with necessary pumps, aerators and piping. Excluding sludge disposal and overheads.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 54000  
 $S_o =$   $10^6$  US gal/day (throughput)  
 $n =$  0.78  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^4$  to  $10^8$  US gal/day (throughput)  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 104

Description of Equipment:

Activated sludge unit. Aeration tank only (conventional). Excluding aeration equipment, air piping, diffusers, recirculating and intermediate pumps, secondary clarifier and overheads.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 120000  
 $S_o =$   $10^5$  ft<sup>3</sup> (liquid volume)  
 $n =$  0.77  
 L+M Factor = 2.0 (assumed)  
 Range : 3000 to  $10^6$  ft<sup>3</sup> (liquid volume)  
 Error :

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 105

Description of Equipment:

Concrete chlorination contact basin, including basin structure, normal earthwork, baffles to prevent short circuit. Excluding sludge collection mechanism, chlorination feed system and overheads.

Installed cost.

Correlation Data:

$C_o =$  \$ 32000  
 $S_o =$   $10^5$  US gal (liquid volume)  
 $n =$  0.63  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $10^6$  US gal (liquid volume)  
 Error :

Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Overheads</u>						
Without	1.0			01		
With	1.25			02		
<u>Additional Eqpt.</u>						
none	1.0		01			
Including sludge collection mechanism and chlorination system	1.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 106

Description of Equipment:

Equalization basin earthwork.

Excluding engineering and contingencies.

Installed cost.

## Correlation Data:

$C_o =$  \$ 19000  
 $S_o =$   $10^5$  US gal (liquid volume)  
 $n =$  0.51  
 L+M Factor = 2.0 (assumed)  
 Range :  $7 \times 10^4$  to  $7 \times 10^7$  US gal (liquid vol.)  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Engineering and Contingencies</u>		0		00	00	00
Not included	1.0		01			
Included	1.25		02			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 107

Description of Equipment:

Oxidation ponds or aerated lagoon  
earthwork. Excluding land cost and sludge disposal.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 90000  
 $S_o =$   $10^6$  US gal (liquid volume)  
 $n =$  0.67  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^5$  to  $2 \times 10^8$  US gal (liquid volume)  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 111

Description of Equipment:

Sludge lagoons, for storage and drying of sludge after digestion. Including normal excavation, dike construction, sludge distribution and piping.

Installed cost.

Correlation Data:

$C_o =$  \$ 26000  
 $S_o =$   $10^4 \text{ m}^3$   
 $n =$  0.6  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $10^6 \text{ m}^3$   
 Error :

Coding Data:

$\underline{X.XX}$   $\underline{XX}$   $\underline{XX}$   $\underline{XX}$   
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 112

Description of Equipment:

Concrete sludge holding tank.

Excluding engineering and overheads.

Installed cost.

## Correlation Data:

 $C_o =$  \$ 92000 $S_o =$   $10^3 \text{ m}^3$  $n =$  0.56

L+M Factor = 2.0 (assumed)

Range : 28 to  $10^4 \text{ m}^3$ 

Error :

## Coding Data:

 $\frac{X}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessel

COSMOD Reference Number: 113

Description of Equipment:

Imhoff plant for anaerobic sludge  
digestion. Packaged Imhoff. Excluding clarifier.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 37000  
 $S_o =$   $10^6$  US gal  
 $n =$  0.82  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^5$  to  $10^7$  US gal  
 Error :

## Coding Data:

$\frac{X}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Atmospheric Vessels

COSMOD Reference Number: 114

Description of Equipment:

Anaerobic sludge digester,  
including heaters, mixers, pumps, concrete tank  
cover and control building. Excluding overheads.  
Installed cost.

## Correlation Data:

$C_o =$	\$ 37000	\$ 480000
$S_o =$	283 m <sup>3</sup>	8500 m <sup>3</sup>
n =	0.41	0.97
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	28 to 297 m <sup>3</sup>	297 to 140000 m <sup>3</sup>
Error :		

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Mechanical)  
 COSMOD Reference Number: 115  
 Description of Equipment: Propeller mixer, c/s, portable,  
 TEFC motor.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 600  
 $S_o =$  2 hp (drive)  
 $n =$  0.58  
 L+M Factor = 2.0 (assumed)  
 Range : 0.25 to 7.5 hp (drive)  
 Error : 30%

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.12		02			
316 s/s	1.17		03			
rubber covered	1.36		04			
monel	1.37		05			
<u>Drive</u>						
direct drive	1.0			01		
gear drive	1.2			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Mechanical)

COSMOD Reference Number: 116

Description of Equipment:

Propeller mixer, c/s, top entry,  
fixed open tank. Including TEFC motor, gear  
reduction unit. Excluding starter, wiring, taxes  
and duties.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1100  
 $S_o =$  5 hp (drive)  
 $n =$  0.52  
L+M Factor = 1.62  
Range : 1 to 30 hp (drive)  
Error : 40%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.12		02			
316 s/s	1.17		03			
rubber covered	1.36		04			
monel	1.37		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Mechanical)

COSMOD Reference Number: 117

Description of Equipment:

Propeller mixer, c/s, top entry,  
fixed closed tank. Including TEFC motor and  
mechanical seal.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1800  
 $S_o =$  5 hp (drive)  
 $n =$  0.57  
 L+M Factor = 1.62  
 Range : 1 to 50 hp (drive)  
 Error : 40%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.12		02			
316 s/s	1.17		03			
rubber covered	1.36		04			
monel	1.37		05			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid mixing (Mechanical)

COSMOD Reference Number: 118

Description of Equipment:

Propeller mixer, c/s, side entry,  
fixed mechanical seal. Including TEFC motor, belt,  
drive and seal.

FOB cost.

## Correlation Data:

$C_o =$	\$ 920	\$ 1550
$S_o =$	2 hp (drive)	10 hp (drive)
$n =$	0.19	0.48
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	1 to 5 hp (drive)	5 to 30 hp (drive)
Error :		

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Mechanical)

COSMOD Reference Number: 119

Description of Equipment:

Turbine mixer, c/s, top entry,  
fixed open tank. Including TEFC motor, gear  
reduction unit. Excluding starter, wiring and taxes.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 2100  
 $S_o =$  10 hp (drive)  
 $n =$  0.45  
 L+M Factor = 1.67  
 Range : 2 to 30 hp (drive)  
 Error : 50%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.13		02			
316 s/s	1.17		03			
rubber covered	1.36		04			
monel	1.40		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Mechanical)

COSMOD Reference Number: 120

Description of Equipment:

Turbine mixer, c/s, top entry,  
fixed closed tank. Including TEFC motor, mechanical  
seal. Single speed. Excluding starter, wiring  
and taxes.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 3200  
 $S_o =$  10 hp (drive)  
 $n =$  0.56  
L+M Factor = 2.0 (assumed)  
Range : 2 to 200 hp (drive)  
Error : 20%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.15		02			
316 s/s	1.17		03			
rubber covered	1.36		04			
monel	1.37		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Aeration)

COSMOD Reference Number: 121

Description of Equipment:

Sparger diffusion, diffused air system. Including blowers, drives, building for air compressor, air piping to the diffusers.

Installed cost.

## Correlation Data:

$C_o =$	\$ 46000	\$ 250000
$S_o =$	4000 ft <sup>3</sup> /min	30000 ft <sup>3</sup> /min
$n =$	0.66	0.93
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	400 to 7500 ft <sup>3</sup> /min	7500 to 50000
Error :		

Note: Units of size and range: ft<sup>3</sup>/min (capacity)

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid mixing (Aeration)

COSMOD Reference Number: 122

Description of Equipment:

Diffused air system for the aeration  
tank of a secondary waste water treatment unit.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 280000  
 $S_o =$   $10^6$  US gal (vol. of aeration tank)  
 $n =$  0.8  
 L+M Factor = 2.0 (assumed)  
 Range :  $2 \times 10^5$  to  $4 \times 10^6$  US gal  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Liquid Mixing (Aeration)

COSMOD Reference Number: 123

Description of Equipment:

Surface aerators, single unit  
capacity. Including cost of supports and motor.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 8500  
 $S_o =$  20 hp (drive)  
 $n =$  0.55  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 200 hp (drive)  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Viscous Liquid Mixing (Mechanical)

COSMOD Reference Number: 124

Description of Equipment:

Anchor mixing, c/s, top entry,  
closed tank. TEFC motor, constant speed gear  
drive included.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1350  
 $S_o =$  2 hp (drive)  
 $n =$  0.41  
L+M Factor = 2.0 (assumed)  
Range : 1 to 3 hp (drive)  
Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s	1.14		02			
316 s/s	1.18		03			
rubber covered	1.54		04			
monel	1.40		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crystallization (Batch)

COSMOD Reference Number: 127

Description of Equipment:

Vacuum, welded, c/s, including vacuum  
equipment, mixer, central draft tube.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 30000  
 $S_o =$  2000 US gal (working capacity)  
 $n =$  0.68  
 L+M Factor = 1.6  
 Range : 500 to 10000 US gal  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
rubber lined	1.27		02			
304 s/s clad	2.35		03			
316 s/s clad	2.4		04			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crystallization (Mechanical)

COSMOD Reference Number: 128

Description of Equipment:

Swenson- Walker, c/s.

FOB cost.

## Correlation Data:

 $C_o =$  \$ 5500 $S_o =$  70 ft<sup>2</sup> (cooling area)

n = 0.55

L+M Factor = 2.0 (assumed)

Range : 30 to 150 ft<sup>2</sup> (cooling area)

Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
s/s	2.0		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crystallization (Mechanical)  
 COSMOD Reference Number: 129  
 Description of Equipment: Scraped surface, c/s. Excluding motor  
 and drive.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 6500  
 $S_o =$  100 ft<sup>2</sup> (cooling area)  
 $n =$  0.79  
 L+M Factor = 2.0 (assumed)  
 Range : 70 to 600 ft<sup>2</sup> (cooling area)  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crystallization (Growth)

COSMOD Reference Number: 131

Description of Equipment:

Conventional forced circulation, c/s,  
including pump, drive, heat exchanger, vacuum equipment  
and crystallizer. Excluding foundation.

## Correlation Data:

$C_o =$  \$ 85000  
 $S_o =$  100 short tons/day (crystal capacity)  
 $n =$  0.53  
 L+M Factor = 1.75  
 Range : 10 to 1000 short tons/day  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
cast iron	1.0		02			
rubber lined	0.75		03			
s/s	3.0		04			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crystallization (Growth)

COSMOD Reference Number: 132

Description of Equipment:

Growth and classifying type, c/s,  
including vapour body, retention chamber, heating element,  
recirculation pump, piping, TEFC motor, condenser and  
ejectors.

FOB cost.

## Correlation Data:

$C_o =$  \$ 130000  
 $S_o =$  100 short tons/day (crystal capacity)  
 $n =$  0.62  
 L+M Factor = 1.75  
 Range : 10 to 10000 short tons/day  
 Error : 1000%

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
rubber lined graphite	1.2		02			
s/s	1.1		03			
<u>Type</u>						
Oslo	1.0			01		
Krystall	1.0			02		
Pachuca	0.7			03		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crystallization (Growth)

COSMOD Reference Number: 133

Description of Equipment:

Same as equipment with COSMOD Ref.  
No. 132, but with cost correlated to heating surface.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 90000  
 $S_o =$  1000 ft<sup>2</sup> (heating surface)  
 $n =$  0.57  
 L+M Factor = 1.75  
 Range : 200 to 1200 ft<sup>2</sup> (heating surface)  
 Error : 30%

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
Select values from sheet for equipment with COSMOD Ref. No 132.						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Coagulation- Flocculation

COSMOD Reference Number: 134

Description of Equipment:

Coagulation unit, municipal waste,  
including rapid mix, mixer, coagulation basin, mechanical  
coagulator, drive and settling basin.

Installed cost.

## Correlation Data:

$C_o =$  \$ 62000  
 $S_o =$   $10^6$  US gal/day (capacity)  
 $n =$  0.62  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^5$  to  $10^8$  US gal/day  
 Error : 60%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Source of Waste</u>						
municipal	1.0		01			
industrial	3.0		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:           Crushers  
 COSMOD Reference Number:   135  
 Description of Equipment:    Jaw crushers, c/s, including drive,  
                                   excluding motor.  
                                   FOB cost.

## Correlation Data:

$C_o =$	\$ 10000	\$ 85000
$S_o =$	7.5 kW (drive power)	75 kW (drive power)
$n =$	0.65	0.81
L+M Factor =	1.57	1.57 (assumed)
Range :	0.7 to 42 kW	42 to 280 kW
Error :	40%	

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 136

Description of Equipment:

Same as equipment with COSMOD Ref.

No. 135, but with cost correlated to grinding capacity.

FOB cost.

## Correlation Data:

$C_o =$	\$ 14000	\$ 100000
$S_o =$	10 Mg/h	350 Mg/h
$n =$	0.58	1.11
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	0.5 to 30 Mg/h	350 to 1000 Mg/h
Error :		

Note: No data available for intermediate range.

## Coding Data:

<u>X.XX</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>
e	f	g	h
			i

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 137

Description of Equipment:

Same as equipment with COSMOD Ref.

No. 135, but with cost correlated to feed opening.

FOB cost.

Correlation Data:

$C_o =$  \$ 70000  
 $S_o =$  1 m<sup>2</sup> (feed opening)  
 $n =$  1.28  
 L+M Factor = 2.0 (assumed)  
 Range : 0.2 to 1.9 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \cdot \frac{XX}{g} \cdot \frac{XX}{h} \cdot \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 138

Description of Equipment:

Gyratory crushers, c/s, including  
lubrication system. Excluding motor, drive and tax.  
FOB cost.

## Correlation Data:

$C_o =$	\$ 9000	\$ 90000
$S_o =$	10 kW (drive)	100 kW (drive)
$n =$	0.5	1.19
L+M Factor =	1.57	1.57 (assumed)
Range :	1 to 70 kW	70 to 750 kW
Error :	50%	40%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 139

Description of Equipment:

Same as equipment with COSMOD Ref. No.138,  
but with cost correlated to grinding capacity.  
FOB cost.

Correlation Data:

$C_o =$  \$ 310000  
 $S_o =$  1000 Mg/h (grinding capacity)  
 $n =$  0.92  
 L+M Factor = 2.0 (assumed)  
 Range : 150 to 4000 Mg/h  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 140

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 138, but with drive included and cost correlated to receiver opening. Used as secondary crusher.

FOB cost.

## Correlation Data:

$C_o =$  \$ 160000  
 $S_o =$  1 m<sup>2</sup> (receiver opening)  
 $n =$  0.95  
 L+M Factor = 2.0 (assumed)  
 Range : 0.5 to 1.3 m<sup>2</sup>  
 Error :

## Coding Data:

$\frac{X.XX}{e}$   $\frac{XX}{f}$   $\frac{XX}{g}$   $\frac{XX}{h}$   $\frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:           Crushers  
 COSMOD Reference Number:   141  
 Description of Equipment:  
                                   Cone crusher, c/s, including drive.  
                                   Excluding motor.  
                                   FOB cost.

Correlation Data:

$C_o =$                          \$ 50000  
 $S_o =$                          100 kW (drive power)  
 $n =$                              0.92  
 L+M Factor =                 2.0 (assumed)  
 Range :                       20 to 200 kW (drive power)  
 Error :

Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$                          (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 142

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 141, but cost correlated to grinding capacity.

FOB cost.

## Correlation Data:

 $C_o =$  \$ 35000 $S_o =$  100 Mg/h ( grinding capacity) $n =$  0.64

L+M Factor = 1.57

Range : 25 to 1000 Mg/h (grinding capacity)

Error : 100%

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Crushers

COSMOD Reference Number:       143

Description of Equipment:

  Same as equipment with COSMOD

  Ref. No. 141, but cost correlated to diameter of  
  discharge annulus.

  FOB cost.

Correlation Data:

    C<sub>o</sub> =                               \$ 33000  
     S<sub>o</sub> =                               1 m (diameter of discharge annulus)  
     n =                                 1.8  
     L+M Factor =                    2.0 (assumed)  
     Range :                          0.6 to 2.1 m  
     Error :

Coding Data:

X.XX XX XX XX                   (Select values from data below)  
   e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:           Crushers  
 COSMOD Reference Number:   144  
 Description of Equipment:  
                                   Rotary crusher, c/s, excluding  
                                   drive and motor.  
                                   FOB cost.

## Correlation Data:

$C_o =$                        \$ 2500  
 $S_o =$                        10 kW (drive)  
 $n =$                          0.65  
 L+M Factor =               2.0 (assumed)  
 Range :                     1 to 100 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 145

Description of Equipment:

Twin, smooth roll crushers, c/s,  
excluding drive, motor and tax. Light duty.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 2600  
 $S_o =$  1 kW (drive)  
 $n =$  0.94  
 L+M Factor = 2.0 (assumed)  
 Range : 0.5 to 15 kW  
 Error : 60%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 146

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 145, but heavy duty.

FOB cost.

## Correlation Data:

$C_o =$  \$ 8500  
 $S_o =$  10 kW (drive)  
 $n =$  0.61  
 L+M Factor = 2.0 (assumed)  
 Range : 0.75 to 200 kW  
 Error : 60%

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 147

Description of Equipment:

Same as equipment with COSMOD Ref.

No. 145, but cost correlated to grinding capacity.

FOB cost.

## Correlation Data:

$C_o =$  \$ 9400  
 $S_o =$  10 Mg/h (grinding capacity)  
 $n =$  0.61  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 60 Mg/h  
 Error : 100%

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \cdot \frac{XX}{g} \cdot \frac{XX}{h} \cdot \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Crushers

COSMOD Reference Number: 148

Description of Equipment:

Sawtooth roll crusher, c/s, excluding  
drive, motor and tax.  
FOB cost.

Correlation Data:

C<sub>o</sub> = \$ 2300  
S<sub>o</sub> = 10 kW (drive power)  
n = 0.59  
L+M Factor = 2 (assumed)  
Range : 3 to 30 kW  
Error :

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                      Size Reduction (Liquids into Liquids)

COSMOD Reference Number:            149

Description of Equipment:

Homogenizer, reciprocating plunger,  
6890 kPa, (1000 psig), c/s, including baseplate and  
gears, excluding motor.

## Correlation Data:

$C_o =$                                       \$ 60000  
 $S_o =$                                       100 kW (drive)  
 $n =$                                          0.52  
L+M Factor =                            2.0 (assumed)  
Range :                                     8 to 150 kW  
Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Size Reduction (Liquids into Liquids)  
 COSMOD Reference Number: 150  
 Description of Equipment:  
 Colloid mill, s/s, including open  
 dripproof motor and drive.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 6500  
 $S_o =$  7.5 kW (drive)  
 $n =$  0.61  
 L+M Factor = 2.0 (assumed)  
 Range : 3 to 25 kW  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:           Crushers

COSMOD Reference Number:   151

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 138, but including drive and cost correlated to receiver opening. Used as primary crusher.

FOB cost.

Correlation Data:

C<sub>o</sub> =                   \$ 300000  
 S<sub>o</sub> =                   2 m<sup>2</sup> (receiver opening)  
 n =                    1.41  
 L+M Factor =         2.0 (assumed)  
 Range :               1.1 to 4.0 m<sup>2</sup>  
 Error :

Coding Data:

X.XX XX XX XX XX           (Select values from data below)  
 e f g h i

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (External Circulation)

COSMOD Reference Number: 155

Description of Equipment:

Natural, short tube heater, c/s,  
including vapour piping, barometric condenser, vacuum  
equipment, integral piping and condensate receivers.  
FOB cost.

## Correlation Data:

 $C_o =$  \$ 10000 $S_o =$  50 ft<sup>2</sup> (heating surface area) $n =$  0.5

L+M Factor = 1.9

Range : 20 to 200 ft<sup>2</sup>

Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
As described above	1.0		01			
Evaporator body only	0.3		02			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (External Circulation)

COSMOD Reference Number: 156

Description of Equipment:

Forced circulation, short tube heater,  
c/s, including vapour piping, condenser, vacuum equipment,  
integral piping, receivers, circulating pump and drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 65000  
 $S_o =$  1000 ft<sup>2</sup> (heating surface area)  
 $n =$  0.74  
 L+M Factor = 1.9  
 Range : 200 to 5000 ft<sup>2</sup>  
 Error : 40%

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
cast iron + Cu tubes	1.0		02			
monel clad	1.8		03			
nickel clad	1.5		04			
<u>Design Variations</u>						
As described above	1.0			01		
Evap. body only	0.35			02		
Kettle type	1.0			03		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (Internal Circulation)

COSMOD Reference Number: 157

Description of Equipment:

Horizontal tube, internal circulation,  
c/s, including all auxiliaries such as vapour piping,  
barometric condenser, vacuum ejectors and condensate  
receivers.

FOB cost.

## Correlation Data:

$C_o =$  \$ 20000  
 $S_o =$  500 ft<sup>2</sup> (heating surface area)  
 $n =$  0.47  
 L+M Factor = 1.90  
 Range : 100 to 9000 ft<sup>2</sup>  
 Error : 30%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
cast iron body with Cu tubes	1.0		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (Internal Circulation)

COSMOD Reference Number: 158

Description of Equipment:

Vertical tube-basket, calandria,  
internal circulation, c/s, including all auxiliaries  
such as vapour piping, barometric condenser, vacuum  
ejectors and condensate receivers.

FOB cost.

## Correlation Data:

$C_o =$  \$ 21000  
 $S_o =$  500 ft<sup>2</sup> (heating surface area)  
 $n =$  0.55  
 L+M Factor = 1.9  
 Range : 100 to 6000 ft<sup>2</sup>  
 Error : 60%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
cast iron body with						
Cu tubes	1.0		02			
lead lined	2.0		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (Internal Circulation)

COSMOD Reference Number: 159

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 158, but with forced circulation via internal propeller, including propeller and drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 550000  
 $S_o =$  30000 ft<sup>2</sup> (heating surface area)  
 $n =$  0.70  
 L+M Factor = 2.0 (assumed)  
 Range : 10000 to 70000 ft<sup>2</sup>  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$   
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (Long Tube)

COSMOD Reference Number: 160

Description of Equipment:

Vertical rising or falling film, c/s,  
including thermal section, separator, vacuum equipment,  
integral piping and all auxiliaries.

FOB cost.

## Correlation Data:

$C_o =$  \$ 23000  
 $S_o =$  1000 ft<sup>2</sup> (heating surface area)  
 $n =$  0.68  
 L+M Factor = 2.0 (assumed)  
 Range : 10 to 10<sup>5</sup> ft<sup>2</sup>  
 Error : 70%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
Cast iron body with Cu tubes	2.0		02			
Rubber lined body + Karbate tubes	3.0		03			
all Cu	3.5		04			
all Ni	10.0		05			

Coding Data ( Continued ):

COSMOD Reference Number:

160

Correction For	Factor	e	f	g	h	i
<u>Auxiliaries</u> Including auxiliaries	1.0			01		
Excluding auxiliaries. (Evaporator only)	0.85			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (Wiped Film)

COSMOD Reference Number: 161

Description of Equipment:

Vertical, 316 s/s, including thermal section, separator and drive. Excluding vacuum equipment and auxiliaries.

FOB cost.

## Correlation Data:

$C_o =$	\$ 10000	\$ 45000
$S_o =$	5 ft <sup>2</sup>	100 ft <sup>2</sup>
n =	0.36	0.62
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	1 to 18 ft <sup>2</sup>	18 to 250 ft <sup>2</sup>
Error :	30%	30%

Note: Units of size : Evaporation heating surface area, ft<sup>2</sup>.

## Coding Data:

$$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
316 s/s	1.0		01			
304 s/s	0.9		02			
<u>Vacuum Equipment</u>						
Not included	1.0			01		
Included	1.5			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Evaporators (Jacketed)  
 COSMOD Reference Number: 162  
 Description of Equipment: Jacketed glass lined vessel.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 16000  
 $S_o =$  100 US gal (capacity)  
 $n =$  0.48  
 L+M Factor = 1.75  
 Range : 50 to 1000 US gal  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Liquid Contacting)

COSMOD Reference Number: 163

Description of Equipment:

Trays, cost per tray, sieve type,  
c/s, installed in sections.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 600  
 $S_o =$  10 ft (tray diameter)  
 $n =$  2.0  
 L+M Factor = 2.0 (assumed)  
 Range : 3 to 15 ft  
 Error : 30%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0			00	00
<u>Material</u>	c/s	1.0		01			
	copper	1.15		02			
	s/s 304	2.5		03			
	s/s 316	2.7		04			
	monel	9.9		05			
<u>Type</u>	Sieve tray	1.0			01		
	Turbogrid	1.0			02		
	Valve	1.4			03		

Coding Data ( Continued ):

COSMOD Reference Number:

163

Correction For	Factor	e	f	g	h	i
<u>Type</u> (continued)						
Trough	1.4			04		
Buble cap	2.8			05		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Liquid Contacting)

COSMOD Reference Number: 164

Description of Equipment:

Tray Unit at 24" plate spacing,  
sieve trays, c/s. Including trays, supports, fittings and  
all installation at the shop. Excluding column shell.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 4500  
 $S_o =$  1000 (tray stack height,ft) (tray diam)<sup>1.65</sup>  
 $n =$  0.88  
 L+M Factor = 2.0 (assumed)  
 Range : 20 to 60000  
 Error : 50%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Material</u>						
c/s	1.0		01			
copper	1.15		02			
304 s/s	2.5		03			
316 s/s	2.7		04			
monel	9.9		05			
<u>Type</u>						
Sieve tray	1.0			01		
Turbogrid	1.0			02		

Coding Data ( Continued ):

COSMOD Reference Number: 164

Correction For	Factor	e	f	g	h	i
<u>Type</u> (continued)						
Valve	1.4			03		
Trough	1.4			04		
Bubble cap	2.8			05		
<u>Tray Spacing</u>						
24"	1.0				01	
18"	1.4				02	
12"	2.2				03	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Liquid Contacting)

COSMOD Reference Number: 165

Description of Equipment:

Tray Distillation Column Units, c/s,  
 1 to 10 atmosphere pressure, above ambient temperature,  
 including tower, trays, foundation, piping, instrumentation and  
 auxiliaries such as pumps, reboilers, condensers, accumulators,  
 indirect engineering, overheads and startup.  
 Installed cost.

Correlation Data:

$C_o =$  \$ 1000000  
 $S_o =$  4000 (No. of plates)  $(10^6 \text{ lb/yr feed})^{0.65}$   
 $n =$  1.0  
 L+M Factor = 2.0 (assumed)  
 Range : 300 to 30000  
 Error : 26%

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Pressure</u>						
50 to 100 mm Hg.	4.0		01			
350 to 400	1.7		02			
760	1.0		03			
7600	1.0		04			
Design program to specify			99			
<u>Material</u>						
c/s	1.0			01		

## Coding Data ( Continued ):

COSMOD Reference Number: 165

Correction For	Factor	e	f	g	h	i
<u>Material</u> (continued)						
410 s/s	1.5			02		
316 s/s	1.7			03		
<u>Other Factors</u>						
No offsites	1.0				01	
Including offsites usual on establish- ed site	1.35				02	
Including offsites, grass roots, based on c/s only	2.0				03	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Liquid Contacting)  
 COSMOD Reference Number: 166  
 Description of Equipment: Chemical stoneware Raschig Rings, for  
 tower packing.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 1  
 $S_o =$  1.0 ft<sup>3</sup> (packing volume)  
 $n =$  1.0  
 L+M Factor = 1.2 (assumed)  
 Range : (Not limited. Use negative code as  
 Error : shown below)

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		-0		00	00	00
<u>Size of Packing</u>						
1/2 inch	21.75		01			
5/8	21.75		02			
3/4	14.55		03			
1	8.48		04			
1 1/2	6.38		05			
2	6.00		06			
3	5.25		07			
4	3.75		08			
6	3.08		09			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Liquid Contacting)  
 COSMOD Reference Number: 167  
 Description of Equipment: Chemical Stoneware Cross Partition rings  
 for tower packing.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 1  
 $S_o =$  1 ft<sup>3</sup> (packing volume)  
 $n =$  1.0  
 L+M Factor = 1.2 (assumed)  
 Range : (Not limited. Use negative code as  
 Error : shown below)

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		-0		00	00	00
<u>Size of Packing</u>						
3 inch	3.90		01			
4	4.24		02			
6	2.70		03			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Liquid Contacting)

COSMOD Reference Number: 173

Description of Equipment:

Acid brick lining for vessels.

FOB cost.

## Correlation Data:

 $C_o =$  \$ 1 $S_o =$  1 ft<sup>2</sup> (lining area) $n =$  1.0

L+M Factor = 1.4 (assumed)

Range : (Not limited. Use negative code as shown below)

Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		-0		00	00	00
<u>Lining Thickness</u>						
3 inches	3.10		01			
4	4.90		02			
6	6.85		03			
9	9.00		04			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Furnaces (Refractory Lining)  
 COSMOD Reference Number: 174  
 Description of Equipment: Fire-brick lining for furnaces.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1  
 $S_o =$  1 ft<sup>2</sup> (lining area)  
 $n =$  1.0  
 L+M Factor = 1.4 (Assumed)  
 Range : (Not limited. Use negative code as shown below)  
 Error :

## Coding Data:

$\frac{x}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		-0		00	00	00
<u>Thickness of Bricks</u>						
4.5 inches	5.90		01			
9	8.35		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid systems)

COSMOD Reference Number: 175

Description of Equipment:

Grit Chamber, controlled velocity to separate greater than 65 mesh sand. Including grit collection, washing, engineering and contractor overheads. Installed cost.

Correlation Data:

$C_o =$  \$ 24000  
 $S_o =$   $10^4$  m<sup>3</sup>/d (maximum capacity)  
 $n =$  0.6  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $10^6$  m<sup>3</sup>/d  
 Error : 20%

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid System)

COSMOD Reference Number: 176

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 175, but cost correlated to surface area.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 19000  
 $S_o =$  300 m<sup>2</sup>  
 $n =$  0.37  
 L+M Factor = 2.0 (assumed)  
 Range : 50 to 1500 m<sup>2</sup>  
 Error : 40%

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 177

Description of Equipment:

Air supply system for aerated grit chamber. Including swing header, diffusers, air lift pump, winch and blowers. Excluding grit chamber and piping to grit chamber.

FOB cost.

Correlation Data:

$C_o =$  \$ 4500  
 $S_o =$  50000 m<sup>3</sup>/d (Grit chamber capacity, Peak flow)  
 $n =$  0.49  
 L+M Factor = 2.0 (assumed)  
 Range : 30000 to 90000 m<sup>3</sup>/d  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid System)

COSMOD Reference Number: 178

Description of Equipment:

Complete pretreatment unit for wastewater. Including bar screen, grit chamber, overflow and bypass chamber, and Parshall flume. Concrete construction. Excluding financing, engineering and contingencies. Installed cost.

## Correlation Data:

$C_o =$  \$ 37000  
 $S_o =$   $10^4$  m<sup>3</sup>/d (Capacity)  
 $n =$  0.61  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^2$  to  $10^6$  m<sup>3</sup>/d  
 Error :

## Coding Data:

$\frac{X.XX}{e}$   $\frac{XX}{f}$   $\frac{XX}{g}$   $\frac{XX}{h}$   $\frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Engineering and Contingencies</u>		0		00	00	00
Not included	1.0		01			
Included	1.35		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 179

Description of Equipment:

Clarifier/Thickener. Single compartment, concrete. Including 10' walls, overflow wier-launders, without central rake. Excluding excavation, site preparation, piping, feed launders, tunnels and overflow pump. Installed cost.

Correlation Data:

$C_o =$  \$ 51000  
 $S_o =$  100 m<sup>2</sup> (horizontal cross-sectional area)  
 $n =$  0.38  
 L+M Factor = 2.0 (assumed)  
 Range : 80 to 2000 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 180

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 179, but with central rake mechanism and motor of c/s. For continuous operation of rake at 25 ft/min.

Installed cost.

Correlation Data:

$C_o =$	\$ 14000	\$ 135000
$S_o =$	40 m <sup>2</sup>	1000 m <sup>2</sup>
n =	0.36	0.78
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	10 to 80 m <sup>2</sup>	80 to 10000 m <sup>2</sup>
Error :		

Note: Units of size: Horizontal cross-sectional area, m<sup>2</sup>.

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separations (Liquid-Solid Systems)

COSMOD Reference Number: 181

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 180, but cost correlated to total capacity.

Installed cost.

## Correlation Data:

$C_o =$  \$ 750000

$S_o =$   $10^4 \text{ m}^3/\text{d}$

$n =$  0.69

L+M Factor = 2.0 (assumed)

Range : 100 to 7000  $\text{m}^3/\text{d}$

Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 182

Description of Equipment:

Mechanism only for single compartment clarifier/thickener. Including surface skimmers, drive, access platform, centre shaft, bridge, rake and scraping arm, handrail. Excluding inlet piping, overflow launder and tax. FOB cost.

Correlation Data:

$C_o =$  \$ 11500  
 $S_o =$  100 m<sup>2</sup> (horizontal cross-sectional area)  
 $n =$  0.59  
 L+M Factor = 2.0 (assumed)  
 Range : 45 to 4000 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \cdot \frac{XX}{g} \cdot \frac{XX}{h} \cdot \frac{XX}{i}$   
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 183

Description of Equipment:

Reactor-clarifier central reaction zone.

Including normal site preparation. Excluding excavation, piping, feed launder, tunnels, pumps, chemical feed equipment, electrical and instruments.

Installed cost.

Correlation Data:

$C_o =$	\$ 62000	\$ 75000
$S_o =$	100 m <sup>2</sup>	1000 m <sup>2</sup>
$n =$	0.33	0.53
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	10 to 290 m <sup>2</sup>	290 to 3000 m <sup>2</sup>
Error :		

Note: Units of size: Horizontal cross-sectional area, m<sup>2</sup>.

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 185

Description of Equipment:

API oil-water separator. Excluding contingencies, engineering, administration of the contract and land costs.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 63000  
 $S_o =$   $10^3 \text{ m}^3/\text{d}$  (influent flow)  
 $n =$  0.59  
 L+M Factor = 2.0 (assumed)  
 Range : 100 to  $800 \text{ m}^3/\text{d}$   
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Contingencies, etc.</u>		0		00	00	00
As above	1.0		01			
Including items excluded above	1.35		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 193

Description of Equipment:

Electrostatic precipitator, for non-corrosive gas, minimum cost construction. Including collecting plates, transformer, mechanical rectifier. Excluding foundations and supports. FOB cost.

## Correlation Data:

$C_o =$	\$ 23000	\$ 115000
$S_o =$	$10^4$ ft <sup>3</sup> /min at 100°F	$2 \times 10^5$ ft <sup>3</sup> /min at 100°F
$n =$	0.39	0.81
L+M Factor =	1.7	1.7 (assumed)
Range :	$10^3$ to $8 \times 10^4$ ft <sup>3</sup> /min	$8 \times 10^4$ to $10^6$ ft <sup>3</sup> /min
Error :	40%	40%

Note: Units of size: Inlet gas capacity, ft<sup>3</sup>/min at 100°F

## Coding Data:

X.XX XX XX XX (Select values from data below)  
e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Service Variation</u>						
None	1.0		01			
Fly ash service	2.0		02			
Blast furnace	2.0		03			
Acid service	12.0		04			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 192

Description of Equipment:

Multicyclones, dry, c/s. Excluding fans, ductwork, instrumentation.

FOB cost.

## Correlation Data:

$C_o =$  \$ 2000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (Inlet gas capacity)  
 $n =$  0.66  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $1.5 \times 10^5$  std.ft<sup>3</sup>/min  
 Error : 30%

## Coding Data:

$\frac{X}{e}$ ,  $\frac{XX}{f}$ ,  $\frac{XX}{g}$ ,  $\frac{XX}{h}$ ,  $\frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 191

Description of Equipment:

Cyclones, dry, c/s, high efficiency.

Excluding fans, duct work, instrumentation.

FOB cost.

## Correlation Data:

$C_o =$  \$ 3000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.56  
 LHM Factor = 1.69  
 Range :  $10^3$  to  $8 \times 10^4$  std.ft<sup>3</sup>/min  
 Error : 30%

## Coding Data:

$\underline{X.XX}$   $\underline{XX}$   $\underline{XX}$   $\underline{XX}$   $\underline{XX}$   
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Efficiency</u>						
High efficiency	1.0		01			
Low efficiency	0.4		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 189

Description of Equipment:

Dissolved air flotation unit for  
 sludge thickening purposes. Including polymer addition.  
 Excluding building, land and contingencies.  
 Installed cost.

Correlation Data:

$C_o =$	\$ 60000	\$ 150000
$S_o =$	100 m <sup>3</sup> /d	1000 m <sup>3</sup> /d
$n =$	0.28	0.47
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	30 to 380 m <sup>3</sup> /d	380 to 3000 m <sup>3</sup> /d
Error :		

Note: Units of size: Throughput flow to flotation unit, m<sup>3</sup>/d.

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 188

Description of Equipment:

Dissolved air flotation unit for clarification purposes. Excluding building, polymer addition, land and contingencies.

Installed cost.

Correlation Data:

$C_o =$  \$ 26000  
 $S_o =$   $10^3$  m<sup>3</sup>/d (throughput flow to flotation unit)  
 $n =$  0.47  
 L+M Factor = 2.0 (assumed)  
 Range : 200 to  $10^4$  m<sup>3</sup>/d  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 187

Description of Equipment:

All c/s equipment needed for a working dissolved air flotation unit. Excluding flotation tank. FOB cost.

## Correlation Data:

$C_o =$  \$ 55000  
 $S_o =$  100 m<sup>2</sup> (surface area)  
 $n =$  0.61  
 L+M Factor = 2.0 (assumed)  
 Range : 50 to 400 m<sup>2</sup>  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Additional Items</u>						
None	1.0		01			
Including polymer addition facilities and building	2.1		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Liquid-Solid Systems)

COSMOD Reference Number: 186

Description of Equipment:

Dissolved air flotation unit. Shop fabricated c/s package unit, including pumps, motors, internal piping. Excluding tax, concrete pad, influent and effluent lines, building, installation materials and labour, contractor's fees, land, polymer addition equipment. FOB cost.

Correlation Data:

$C_o =$  \$ 25000  
 $S_o =$  100 m<sup>2</sup> (surface area)  
 $n =$  0.59  
 L+M Factor = 2.0 (assumed)  
 Range : 5 to 100 m<sup>2</sup>  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Additional Equipt.</u>						
As above	1.0		01			
Including polymer addition equipment. (chemical feed system, air compressor, polymer mix tank and control panel)	1.4		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 194

Description of Equipment:

Electrostatic precipitator, total  
module for windbox sintering plant or power plant.

Installed cost.

## Correlation Data:

$C_o =$  \$ 600000  
 $S_o =$   $10^5$  ft<sup>3</sup>/min (inlet gas capacity at 100°F)  
 $n =$  0.78  
 L+M Factor = 2.0 (assumed)  
 Range :  $2 \times 10^4$  to  $8 \times 10^5$  ft<sup>3</sup>/min  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Service Variation</u>						
None	1.0		01			
Scarfig plant	0.8		02			
New open hearth plant	1.4		03			
Added to existing open hearth plant	1.9		04			
Blast furnace	2.6		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 195

Description of Equipment:

Wet cyclone or centrifugal scrubber,  
c/s, including housing and spray locations. Excluding  
fan.

FOB cost.

## Correlation Data:

$C_o =$  \$ 4000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.72  
 L+M Factor = 2.0 (assumed)  
 Range : 500 to  $10^5$  std.ft<sup>3</sup>/min  
 Error : 50%

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
316 s/s	1.6		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)  
 COSMOD Reference Number: 196  
 Description of Equipment: Venturi-jet type, low energy, c/s scrubber,  
 excluding fan.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 5000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.50  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $10^5$  std.ft<sup>3</sup>/min  
 Error :

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
s/s	1.7		02			
<u>Type</u>						
Low energy	1.0			01		
High energy	2.0			02		
Submerged jet	0.7			03		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)  
 COSMOD Reference Number: 197  
 Description of Equipment:  
     Wet impingement baffle type scrubber,  
     c/s, excluding fan.  
     FOB cost.

## Correlation Data:

$C_o =$  \$ 4500  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.68  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $7 \times 10^4$  std.ft<sup>3</sup>/min  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
s/s	1.65		02			
<u>Type</u>						
As above	1.0			01		
Peabody type for acid	35.0			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)  
 COSMOD Reference Number: 198  
 Description of Equipment: Gravity spray, light duty, c/s  
 scrubber.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 3100  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.70  
 L+M Factor = 2.0 (assumed)  
 Range :  $5 \times 10^2$  to  $5 \times 10^5$  std.ft<sup>3</sup>/min  
 Error :

Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Duty</u>						
Light	1.0		01			
Heavy	3.0		02			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 199

Description of Equipment:

Packed column wet scrubber, polyester fiberglass, including packing. Excluding fans, duct work and instrumentation.

FOB cost.

Correlation Data:

$C_o =$	\$ 3500	\$ 8300
$S_o =$	$2 \times 10^3$ std.ft <sup>3</sup> /min	$10^4$ std.ft <sup>3</sup> /min
$n =$	0.39	0.68
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	$10^3$ to $4 \times 10^3$ std.ft <sup>3</sup> /min	$4 \times 10^3$ to $3 \times 10^4$
Error :		

Note: Units of size: Inlet gas capacity, ft<sup>3</sup>/min.

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)  
 COSMOD Reference Number: 200  
 Description of Equipment: Generalised wet collector.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 3000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.70  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $10^5$  std.ft<sup>3</sup>/min  
 Error :

Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)  
 COSMOD Reference Number: 201  
 Description of Equipment: Generalised wet scrubber, for metallurgical application.  
 Installed cost.

## Correlation Data:

$C_o =$  \$ 700000  
 $S_o =$   $10^5$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.83  
 L+M Factor = 2.0 (assumed)  
 Range :  $2.5 \times 10^4$  to  $2 \times 10^5$  std.ft<sup>3</sup>/min  
 Error :

## Coding Data:

$\frac{x}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 202

Description of Equipment:

Dynamic wet-dry separator, including  
hopper. Excluding settler, motor and drive.

FOB cost.

## Correlation Data:

$C_o =$	\$ 3200	\$ 7800
$S_o =$	$10^4$ std.ft <sup>3</sup> /min	$3 \times 10^4$ std.ft <sup>3</sup> /min
$n =$	0.61	1.0
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	$10^3$ to $1.8 \times 10^4$	$1.8 \times 10^4$ to $6 \times 10^4$
Error :	40%	

Note: Units of size: Inlet gas capacity, std.ft<sup>3</sup>/min.

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Equipt.</u>		0		00	00	00
None	1.0		01			
Including settler	1.3		02			
Including settler and motor	1.7		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 203

Description of Equipment:

Dry louvered impingement collector, c/s,  
parallel louvers with a minimum pressure drop. Including  
hopper.

FOB cost.

## Correlation Data:

$C_o =$  \$ 3200  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.39  
 L+M Factor = 2.0 (assumed)  
 Range :  $5 \times 10^3$  to  $3 \times 10^4$  std.ft<sup>3</sup>/min  
 Error :

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Louver Type</u>						
Parallel	1.0		01			
Centrifugal	1.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 204

Description of Equipment:

Bag filter, intermittent shaker type,  
c/s, light duty. Including electric motors for shakers.  
Excluding fans, ductwork and instrumentation.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 5000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.79  
 L+M Factor = 2.0 (assumed)  
 Range :  $10^3$  to  $5 \times 10^4$  std.ft<sup>3</sup>/min  
 Error : 50%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
s/s	1.6		02			
<u>Duty</u>						
Light	1.0			01		
Heavy	3.0			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 205

Description of Equipment:

Bag filter, continuous, reverse jet type, c/s, low temperature. Excluding air compressor and jet mechanism.

FOB cost.

Correlation Data:

$C_o =$  \$ 6400  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.71  
 L+M Factor = 2.0 (assumed)  
 Range :  $5 \times 10^3$  to  $6 \times 10^4$  std.ft<sup>3</sup>/min  
 Error :

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Temperature</u>		0		00	00	00
Low	1.0		01			
High	1.3		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 206

Description of Equipment:

Bag filter unit, for metallurgical open hearth, sinter windbox or sintering materials handling. Excluding waste heat boiler and fans.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 360000  
 $S_o =$   $2 \times 10^5$  m<sup>3</sup>/h (inlet gas capacity)  
 $n =$  0.92  
 L+M Factor = 2.0 (assumed)  
 Range :  $7 \times 10^4$  to  $10^6$  m<sup>3</sup>/h  
 Error : 20%

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Service</u>		0		00	00	00
As described above	1.0		01			
For tar-fired furnace	1.6		02			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Separation (Gas-Solid)

COSMOD Reference Number: 207

Description of Equipment:

Mist eliminators, standard glass fibers, stainless steel construction, medium pressure drop, fine drops. Including gaskets, cap screws, washer and polygon frame. Excluding vessel or tank.

FOB cost.

## Correlation Data:

$C_o =$  \$ 12000  
 $S_o =$   $10^4$  std.ft<sup>3</sup>/min (inlet gas capacity)  
 $n =$  0.72  
 L+M Factor = 2.0 (assumed)  
 Range :  $8 \times 10^3$  to  $2 \times 10^5$  std.ft<sup>3</sup>/min  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Service</u>		0		00	00	00
Medium pressure drop and fine drops	1.0		01			
Low pressure drop and coarse drops	0.6		02			
High pressure drop, high efficiency and fine drops	4.0		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 208

Description of Equipment:

Spray driers, c/s, inlet temperature 150°C. Including furnace, instrumentation, dust collectors, atomizer, spray machine, fans and motors. Excluding foundations.

FOB cost.

Correlation Data:

$C_o =$  \$ 150000  
 $S_o =$  5000 lb/h (capacity, water evaporation rate)  
 $n =$  0.71  
 L+M Factor = 2.0  
 Range : 250 to 20000 lb/h  
 Error :

Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
s/s	2.0		02			
<u>Inlet Temperature</u>						
150 °C	1.0			01		
100	1.25			02		
250	0.62			03		
550	0.35			04		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 209

Description of Equipment:

Transported bed dryer, c/s, inlet temperature approximately 650°C. Including dust collectors, motors, cage mill or pulverizer.

FOB cost.

## Correlation Data:

$C_o =$  \$ 40000  
 $S_o =$  1000 lb/h (water evaporation rate)  
 $n =$  0.42  
 L+M Factor = 2.0 (assumed)  
 Range : 600 to 20000 lb/h  
 Error : 30%

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Material</u>		0			00	00
c/s	1.0		01			
s/s	2.0		02			
<u>Additional Equipt.</u>						
With size reduction equipment	1.0			01		
Without	0.85			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 210

Description of Equipment:

Fluidized bed dryer, c/s, direct  
fired. Auxiliaries included. Excluding supporting  
structure.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 45000  
 $S_o =$  10 (bed dia,ft) (fluidizing velocity,ft/s)<sup>0.35</sup>  
 $n =$  0.73  
 L+M Factor = 2.0 (assumed)  
 Range : 3 to 26  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 211

Description of Equipment:

Drum dryer, atmospheric pressure,  
 (Flaker), c/s. Including dip feed pan, doctor knife  
 assembly, rotary steam/water joints, end scrapers, side  
 conveyors. Excluding drive, motor and fume hood.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 22000  
 $S_o =$  100 ft<sup>2</sup> (total drum surface area)  
 $n =$  0.52  
 L+M Factor = 1.65  
 Range : 10 to 400 ft<sup>2</sup>  
 Error : 40%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers  
 COSMOD Reference Number: 212  
 Description of Equipment:  
 Drum dryer, vacuum. c/s.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 74000  
 $S_o =$  100 ft<sup>2</sup> (total drum surface area)  
 $n =$  0.70  
 L+M Factor = 2.0 (assumed)  
 Range : 10 to 150 ft<sup>2</sup>  
 Error : 30%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Material</u>						
c/s	1.0		01			
chrome plated	1.2		02			
<u>Additional Equipmt.</u>						
None	1.0			01		
Incl. motor, drive	1.1			02		
<u>Drums</u>						
Single	1.0				01	
Double or twin	1.0				02	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 213

Description of Equipment:

Cone or vacuum tumble dryer,  
jacketed, s/s inside. Including butterfly valve, stand,  
drive, bleed, guard, vacuum equipment and motors.  
FOB cost.

Correlation Data:

C<sub>o</sub> = \$ 9200  
S<sub>o</sub> = 10 ft<sup>3</sup> (working capacity)  
n = 0.5  
L+M Factor = 2.0 (assumed)  
Range : 1 to 300 ft<sup>3</sup>  
Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
e f g h i

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
As above	1.0		01			
Glass lined	2.0		02			
s/s clad	0.8		03			
<u>Equipment</u>						
As above	1.0			01		
Dryer only	0.5			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 214

Description of Equipment:

Turbo dryers, c/s, packaged, field erected outside. Including TEFC motors, insulation, variable speed drive. Excluding internal or external heaters.

Delivered cost.

## Correlation Data:

$C_o =$	\$ 26000	\$ 60000	\$ 230000
$S_o =$	300 ft <sup>2</sup>	2000 ft <sup>2</sup>	10000 ft <sup>2</sup>
$n =$	0.64	0.66	1.03
L+M Factor =	2.0	2.0	2.0 (all assumed)
Range :	200 to 400	400 to 6000	6000 to 20000 ft <sup>2</sup>
Error :			

Note; Units of size: Net drying area, ft<sup>2</sup>.

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Equipt.</u>		0		00	00	00
As above	1.0		01			
Internal heater	1.3		02			
External heater	1.2		03			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 215

Description of Equipment:

Tray or truck dryers, insulated aluminum panel construction, steel frame, atmospheric pressure, steam heat. Including steamheating coils, fan, motor and instrumentation. Excluding trays and trucks. FOB cost.

Correlation Data:

$C_o =$  \$ 4000  
 $S_o =$  100 ft<sup>2</sup> (tray area)  
 $n =$  0.37  
 L+M Factor = 1.75  
 Range : 20 to 1500 ft<sup>2</sup>  
 Error :

Coding Data:

$\frac{x}{e} \cdot \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s frame	1.0		01			
s/s frame	2.0		02			
<u>Trays</u>						
Excluding trays	1.0			01		
Including s/s trays	1.1			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 216

Description of Equipment:

Vacuum shelf dryer, c/s. Including vacuum tight box and shelves. Excluding vacuum equipment and trays.

FOB cost.

## Correlation Data:

$C_o =$  \$ 5100  
 $S_o =$  100 ft<sup>2</sup> (tray area)  
 $n =$  0.56  
 L+M Factor = 2.0 (assumed)  
 Range : 15 to 100 ft<sup>2</sup>  
 Error :

## Coding Data:

$\frac{X}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
c/s	1.0		01			
s/s	2.2		02			
<u>Vacuum Equipment</u>						
Excluded	1.0			01		
Included	1.9			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 217

Description of Equipment:

Pan dryer, cast iron. Including  
auxiliaries. Excluding motor and drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 5800  
 $S_o =$  100 US gal (holding capacity)  
 $n =$  0.32  
 L+M Factor = 2.0 (assumed)  
 Range : 50 to 300 US gal  
 Error : 20%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				00
<u>Material</u>						
cast iron	1.0		01			
c/s	1.0		02			
304 s/s clad	1.25		03			
304 s/s alloy	1.7		04			
316 s/s clad	1.6		05			
316 s/s alloy	2.0		06			
nickel	2.4		07			

## Coding Data ( Continued ):

COSMOD Reference Number: 217

Correction For	Factor	e	f	g	h	i
<u>Pressure</u>						
vacuum	1.0			01		
atmospheric	0.8			02		
<u>Motor</u>						
excluded	1.0				01	
included	1.3				02	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 218

Description of Equipment:

Tunnel dryer, insulated aluminum panels, s/s conveying apron. Including heating coils, fans, motors, drives and instrumentation.

FOB cost.

## Correlation Data:

$C_o =$  \$ 62000  
 $S_o =$  400 ft<sup>2</sup> (exposed conveying surface)  
 $n =$  0.94  
 L+M Factor = 2.0 (assumed)  
 Range : 150 to 1000 ft<sup>2</sup>  
 Error : 10%

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 219

Description of Equipment:

Rotary dryer, atmospheric, c/s,  
hot air, indirect fired or 'indirect-direct' fired.  
Including motors, drives, cyclones and heating equipment.  
FOB cost.

Correlation Data:

$C_o =$  \$ 28000  
 $S_o =$  400 ft<sup>2</sup> (peripheral surface area)  
 $n =$  1.0  
 L+M Factor = 2.0 (assumed)  
 Range : 100 to 2000 ft<sup>2</sup>  
 Error : 40%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
s/s	3.0		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 220

Description of Equipment:

Rotary dryer, atmospheric, c/s, hot air, direct. Including induced draft fan, stack, cyclone, oil burner, solids feeder, instrumentation.

FOB cost.

Correlation Data:

$C_o =$  \$ 18000  
 $S_o =$  400 ft<sup>2</sup> (peripheral surface area)  
 $n =$  0.88  
 L+M Factor = 2.0 (assumed)  
 Range : 100 to 4000 ft<sup>2</sup>  
 Error : 30%

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Material</u>		0			00	00
c/s	1.0		01			
s/s	3.0		02			
<u>Heat Media</u>						
Hot air	1.0			1.0		
Flue gas	1.7			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 221

Description of Equipment:

Rotary dryer, atmospheric, direct fired  
kiln or incinerator or roaster, solid waste disposal  
at 4500 BTU/lb.  
Installed cost.

## Correlation Data:

$C_o =$  \$ 150000  
 $S_o =$  100 short tons/d (waste feed)  
 $n =$  0.84  
 L+M Factor = 2.0 (assumed)  
 Range : 40 to 600 short tons/d  
 Error : 40%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 222

Description of Equipment:

Roto-Louvre, atmospheric, c/s.

Including heater or steam coil, dust collection, fans,  
motors, drives and controls.

FOB cost.

## Correlation Data:

$C_o =$  \$ 35000  
 $S_o =$  200 ft<sup>2</sup> (peripheral surface area)  
 $n =$  0.62  
 L+M Factor = 2.0 (assumed)  
 Range : 50 to 1000 ft<sup>2</sup>  
 Error : 10%

## Coding Data:

 $\frac{X}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 223

Description of Equipment:

Rotary dryer, atmospheric, steam tube,  
c/s. Including motor, drive, intake, hopper, discharge,  
hood stack and rain hood.

FOB cost.

Correlation Data:

$C_o =$  \$ 18000  
 $S_o =$  1000 ft<sup>2</sup> (total heating area)  
 $n =$  0.75  
 L+M Factor = 2.0 (assumed)  
 Range : 30%  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Materials</u>						
c/s	1.0		01			
304 s/s shell and flights	1.85		02			
316 s/s shell and flights	1.25		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Dryers

COSMOD Reference Number: 224

Description of Equipment:

Rotary vacuum dryer, horizontal type, c/s, jacketted, indirect heat. Including motor, drive, fan, vacuum pump, receiver and condenser.  
FOB cost.

Correlation Data:

$C_o =$  \$ 23000  
 $S_o =$  100 ft<sup>2</sup> (heating surface peripheral area)  
 $n =$  0.49  
 L+M Factor = 1.74  
 Range : 20 to 1000 ft<sup>2</sup>  
 Error : 30%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
c/s	1.0		01			
304 s/s clad	1.25		02			
316 s/s clad	1.60		03			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Screens (Solid-Solid Separation)

COSMOD Reference Number: 225

Description of Equipment:

Continuous screens, mechanically vibrated, single deck construction, open housing, simple construction, fixed elevation, c/s. Including frame, pulley and eccentric. Excluding screen deck cloth, bottom hopper and controls.

FOB cost.

Correlation Data:

$C_o =$	\$ 1200	\$ 3400
$S_o =$	5 ft <sup>2</sup>	50 ft <sup>2</sup>
n =	0.30	0.62
L+M Factor =	1.32	1.32 (assumed)
Range :	2.5 to 15 ft <sup>2</sup>	15 to 75 ft <sup>2</sup>
Error :		

Note: Units of size: Single deck screening area, ft<sup>2</sup>.

Coding Data:

<u>X</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>
e	f	g	h	i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>No. of Decks</u>		0				00
Single deck	1.0		01			
Double deck	1.3		02			
Triple deck	1.4		03			
<u>Design Variation</u>						
None	1.0			01		
With bottom hopper	1.10			02		
Totally enclosed	1.25			03		

Coding Data ( Continued ):

COSMOD Reference Number: 225

Correction For	Factor	e	f	g	h	i
<u>Construction</u>						
Simple	1.0				01	
Adjustable slope and motion	1.3				02	

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Screens (Solid-Solid Separation)

COSMOD Reference Number: 227

Description of Equipment:

Continuous screen, mechanically vibrated, single deck, open, simple, fixed elevation, c/s, for heavy duty primary screening. Including screen and motor.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 17000  
 $S_o =$  100 ft<sup>2</sup> (single deck screening area)  
 $n =$  0.99  
 L+M Factor = 2.0 (assumed)  
 Range : 90 to 150 ft<sup>2</sup>  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>No. of Decks</u>						
Single deck	1.0		01			
Double deck	1.2		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Screens (Solid-Solid Separation)

COSMOD Reference Number: 228

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 227, but for standard duty secondary screening.

Delivered cost.

## Correlation Data:

$C_o =$	\$ 3500	\$ 6300
$S_o =$	50 ft <sup>2</sup>	80 ft <sup>2</sup>
$n =$	0.62	0.81
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	15 to 70 ft <sup>2</sup>	70 to 90 ft <sup>2</sup>
Error :		

Note: Units of size: Single deck screening area, ft<sup>2</sup>.

## Coding Data:

X.XX XX XX XX      (Select values from data below)  
e f g h i

Correction For	Factor	e	f	g	h	i
<u>No. of Decks</u>		0		00	00	00
Single deck	1.0		01			
Double deck	1.2		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Screens (Solid-Solid Separation)

COSMOD Reference Number: 229

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 227, but for standard duty, fines screening.

Delivered cost.

Correlation Data:

$C_o =$  \$ 5500  
 $S_o =$  50 ft<sup>2</sup> (single deck screening area)  
 $n =$  0.90  
 L+M Factor = 2.0 (assumed)  
 Range : 30 to 90 ft<sup>2</sup>  
 Error : 20%

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>No. of Decks</u>						
Single deck	1.0		01			
Double deck	1.2		02			



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Screens (Solid-Solid Separation)  
 COSMOD Reference Number: 230  
 Description of Equipment: Screens, rapped at 45° to horizontal,  
 including pneumatic rapper and controls.  
 Delivered cost.

Correlation Data:

$C_o =$  \$ 5000  
 $S_o =$  10 ft<sup>2</sup> (area)  
 $n =$  0.18  
 L+M Factor = 2.0 (assumed)  
 Range : 6 to 18 ft<sup>2</sup>  
 Error :

Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Flotation Unit (Solid-Solid Separation)

COSMOD Reference Number: 231

Description of Equipment:

Induced draft type flotation unit,  
c/s. Excluding feed connection and discharge boxes, motors,  
blowers and launder.

Delivered cost.

## Correlation Data:

$C_o =$	\$ 1600	\$ 3600
$S_o =$	40 ft <sup>3</sup>	200 ft <sup>3</sup> (liquid capacity)
$n =$	0.37	0.74
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	20 to 100 ft <sup>3</sup>	100 to 300 ft <sup>3</sup>
Error :		

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Additional Items</u>						
None	1.0		01			
All connection boxes	1.1		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Hydraulics Based (Solid-Solid Separation)

COSMOD Reference Number:       232

Description of Equipment:

Jigs, including drive, motor and  
ragging.  
Delivered cost.

Correlation Data:

$C_o =$                                \$ 2500                       \$ 8600  
 $S_o =$                                100 Mg/d                   1000 Mg/d  
 $n =$                                    0.17                         1.56  
L+M Factor =                       2.0 (assumed)           2.0 (assumed)  
Range :                               40 to 350 Mg/d         700 to 1400 Mg/d  
Error :

Note: Units of size: Solids capacity, Mg/d.

Coding Data:

X.XX XX XX XX                   (Select values from data below)  
e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Hydraulics Based (Solid-Solid Separation)  
 COSMOD Reference Number:        234  
 Description of Equipment:  
   Rake classifiers, including  
   motor drive.  
   Delivered cost.

## Correlation Data:

$C_o =$                                    \$ 13500  
 $S_o =$                                    7 (tank width,ft) (tank length,ft)<sup>0.2</sup>  
 $n =$                                      1.8  
 L+M Factor =                        2.0 (assumed)  
 Range :                                4.5 to 12  
 Error :

## Coding Data:

$\frac{X}{e}, \frac{XX}{f}, \frac{XX}{g}, \frac{XX}{h}, \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Hydraulics Based (Solid-Solid Separation)  
 COSMOD Reference Number:        235  
 Description of Equipment:           Spiral classifiers, including drive.  
   Delivered cost.

Correlation Data:

$C_o =$                                  \$ 12500  
 $S_o =$                                  50 inches (spiral diameter)  
 $n =$                                     1.53  
 L+M Factor =                        2.0 (assumed)  
 Range :                                25 to 75 inches  
 Error :

Coding Data:

X.XX XX XX XX                    (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Hydraulics Based (Solid-Solid Separation)

COSMOD Reference Number:       237

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 236, but made of fibreglass.

Delivered cost.

Correlation Data:

C<sub>o</sub> =                               \$ 55000  
 S<sub>o</sub> =                               100 Mg/d (capacity)  
 n =                                   0.87  
 L+M Factor =                   2.0 (assumed)  
 Range :                            1.3 to 2500 Mg/d  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Hydraulics Based (Solid-Solid Separation)

COSMOD Reference Number:       238

Description of Equipment:

Air classifier, cyclone system.

Including blowers, lines and all auxiliaries.

Delivered cost.

Correlation Data:

C <sub>o</sub> =	\$ 7900	\$ 13800	\$ 54000
S <sub>o</sub> =	0.3 Mg/h	3 Mg/h	30 Mg/h
n =	0.06	0.42	0.82
L+M Factor =	2.0	2.0	2.0 (all assumed)
Range :	0.09 to 0.9	0.9 to 9	9 to 70 Mg/d
Error :			

Note: Units of size: Solids capacity, Mg/h

Coding Data:

$\frac{\underline{X.XX}}{e} \frac{\underline{XX}}{f} \frac{\underline{XX}}{g} \frac{\underline{XX}}{h} \frac{\underline{XX}}{i}$ 
(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment:                   Hydraulics Based (Solid-Solid Separation)

COSMOD Reference Number:       239

Description of Equipment:

Wet classifier, hydrocyclone  
system at 65% passes through 200 mesh.  
Delivered cost.

Correlation Data:

C <sub>o</sub> =	\$ 1250	\$ 5000
S <sub>o</sub> =	10 Mg/h	100 Mg/h
n =	0.45	1.0
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	7.5 to 38 Mg/h	38 to 380 Mg/h
Error :		

Note: Units of size: Dry solids capacity, Mg/h.

Coding Data:

X.XX XX XX XX                   (Select values from data below)  
e f g h i

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Heavy Media Circuit (Solid-Solid Separation)

COSMOD Reference Number: 240

Description of Equipment:

Heavy Media Circuit. Complete plant.  
Including heavy media separators, screens, densifiers,  
magnetic separators, hoppers, sumps, launders, motors,  
controls.  
Delivered cost.

Correlation Data:

$C_o =$  \$ 110000  
 $S_o =$  100 Mg/h (capacity)  
 $n =$  0.18  
 L+M Factor = 2.0 (assumed)  
 Range : 25 to 200 Mg/h  
 Error :

Coding Data:

X.XX XX XX XX      (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)

COSMOD Reference Number: 241

Description of Equipment:

Dry drum, 2' diameter. Including drive, drip-proof motor. Excluding chute, duties and tax.

FOB cost.

Correlation Data:

$C_o =$  \$ 5200  
 $S_o =$  4 ft (drum width)  
 $n =$  0.75  
 L+M Factor = 2.0 (assumed)  
 Range : 2.5 to 5.5 ft  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)  
 COSMOD Reference Number: 242  
 Description of Equipment:  
 Dry drum, 530 Gauss. Including TEFC  
 motor and chute. Excluding tax and duties.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 1700 \$ 3500  
 $S_o =$  1 (drum width, ft) (diam. ft)<sup>1.25</sup>  
 $n =$  0.26 0.66  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 0.6 to 1.7 1.7 to 10  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
530 Gauss	1.0		01			
400	0.92		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)

COSMOD Reference Number: 243

Description of Equipment:

Wet drum, 500 Gauss finisher.

Including s/s wear shell and drive. Excluding motor.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 8000  
 $S_o =$  7 ft (drum width)  
 $n =$  1.0  
 L+M Factor = 2.0 (assumed)  
 Range : 3 to 10 ft  
 Error :

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Design Variation</u>						
500 Gauss finisher	1.0		01			
700 Gauss finisher	1.23		02			
750-800 Gauss rougner	1.55		03			
880 Gauss cobber	1.70		04			
<u>Wear Shell Material</u>						
s/s	1.0			01		
ceramic	1.1			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separator (Solid-Solid)

COSMOD Reference Number: 244

Description of Equipment:

Pulley, tramp metal removal,  
 1000 Gauss at 1". Excluding surface lagging, drive,  
 motor.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 1600  
 $S_o =$  4 (width,ft) (diam.,ft)<sup>1.65</sup>  
 $n =$  0.86  
 L+M Factor = 2.0 (assumed)  
 Range : 0.8 to 12  
 Error : 20%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
1000 Gauss	1.0		01			
1400	1.2		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)

COSMOD Reference Number: 245

Description of Equipment:

Pulley, mineral processing (ore cobbing), 1500 Gauss at 1". Excluding surface lagging, drive, motor.

FOB cost.

Correlation Data:

$C_o =$  \$ 2100  
 $S_o =$  4 (width,ft) (diam.,ft)<sup>1.5</sup>  
 $n =$  0.82  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 20  
 Error : 30%

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)  
 COSMOD Reference Number: 246  
 Description of Equipment: Plate, single gap, magnet only.

FOB cost.

## Correlation Data:

$C_o =$  \$ 320  
 $S_o =$  30 inches (width)  
 $n =$  1.02  
 L+M Factor = 2.0 (assumed)  
 Range : 6 to 50 inches  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
Single gap	1.0		01			
Double gap suspended						
2" from conveyor	1.7		02			
3" from conveyor	2.5		03			
4" from conveyor	3.0		04			
5" from conveyor	3.2		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)  
 COSMOD Reference Number: 247  
 Description of Equipment: Grate, 2 banks of c/s, magnetic  
 tubes in drawer.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 500  
 $S_o =$  10 inches (tube length)  
 $n =$  1.13  
 L+M Factor = 2.0 (assumed)  
 Range : 6 to 25 inches  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)

COSMOD Reference Number: 248

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 247, but with 4 banks of c/s magnetic tubes.

FOB cost.

## Correlation Data:

$C_o =$  \$ 2000  
 $S_o =$  10 inches (tube length)  
 $n =$  0.94  
 L+M Factor = 2.0 (assumed)  
 Range : 6 to 15 inches  
 Error :

## Coding Data:

$\frac{X.XX}{e}$   $\frac{XX}{f}$   $\frac{XX}{g}$   $\frac{XX}{h}$   $\frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Materials</u>						
c/s	1.0		01			
s/s	1.4		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separators (Solid-Solid)

COSMOD Reference Number: 249

Description of Equipment:

Rectangular, suspended, lift type.

24" width. Including clearing bar.

FOB cost.

## Correlation Data:

$C_o =$  \$ 2200  
 $S_o =$  24 inches (length)  
 $n =$  1.53  
 L+M Factor = 2.0 (assumed)  
 Range : 18 to 48 inches  
 Error :

## Coding Data:

$\frac{x}{e} \cdot \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$   
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
24" width	1.0		01			
16"	0.72		02			
30"	1.25		03			
54"	2.0		04			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separator (Solid-Solid)

COSMOD Reference Number: 250

Description of Equipment:

In-line belted magnetic separator,  
including belt, magnet, drive and motor.

FOB cost.

Correlation Data:

$C_o =$  \$ 4600  
 $S_o =$  30 inches (belt width)  
 $n =$  1.40  
 L+M Factor = 2.0 (assumed)  
 Range : 20 to 48 inches  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
As described above	1.0		01			
Cross belted	1.42		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Magnetic Separator (Solid-Solid)

COSMOD Reference Number: 251

Description of Equipment:

High intensity, alternating polarity,  
30" diameter drum, including motor, starter, housing  
and drive.

FOB cost.

Correlation Data:

$C_o =$  \$ 8800  
 $S_o =$  30 inches (drum width)  
 $n =$  0.27  
 L+M Factor = 2.0 (assumed)  
 Range : 12 to 72 inches  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electromagnetic Separators (Solid-Solid)

COSMOD Reference Number: 252

Description of Equipment:

Rectangular, suspended, lift type.

Including transformer oil, ring and sling, DC disconnect switch. Excluding rectifier.

FOB cost.

## Correlation Data:

$C_o =$  \$ 3500  
 $S_o =$  5 kW (power)  
 $n =$  1.0  
 L+M Factor = 2.0 (assumed)  
 Range : 2 to 12 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u> Belted, incl. belt, head and tail pulley, frame, drive, motor, in-line	1.85		02			
Cross-belted	1.87		03			
No variation	1.0		01			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electromagnetic Separators (Solid-Solid)

COSMOD Reference Number: 253

Description of Equipment:

Induced roll, dry, 2 7/16" diameter rotor, 16000 Gauss. Including base, drive, starter, rectifier. Excluding air valve, controls, transformers. Delivered cost.

Correlation Data:

$C_o =$  \$ 8000  
 $S_o =$  3000 lb/h (nominal capacity)  
 $n =$  0.58  
 L+M Factor = 2.0 (assumed)  
 Range : 1500 to 23000 lb/h  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Additional Equipment</u>						
None	1.0		01			
Incl. air valve and transformer	1.08		02			
<u>Design Variation</u>						
16000 Gauss	1.0			01		
18000	1.16			02		



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electromagnetic Separators (Solid-Solid)

COSMOD Reference Number: 254

Description of Equipment:

Induced roll, dry, 4 to 30"  
 diameter rotors, 150 lb/h/linear inch. Including motor,  
 drives, starters, housing, control panels.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 8000  
 $S_o =$  0.9 kW (power)  
 $n =$  0.7  
 L+M Factor = 2.0 (assumed)  
 Range : 0.5 to 4 kW  
 Error : 40%

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Design Variation</u>						
150 lb/h/linear inch	1.0		01			
300	1.65		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electromagnetic Separators (Solid-Solid)

COSMOD Reference Number: 255

Description of Equipment:

Induced roll, wet. Including motor,  
drive, starter, rotating separation zones, waterproof  
magnetic coils.  
Delivered cost.

## Correlation Data:

$C_o =$  \$ 19000  
 $S_o =$   $10^4$  lb/h (nominal capacity)  
 $n =$  0.68  
 L+M Factor = 2.0 (assumed)  
 Range : 4000 to 32000 lb/h  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Equipment</u>		0		00	00	00
None	1.0		01			
Including rectifier and variable speed drive	1.2		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electromagnetic Separator (Solid-Solid)

COSMOD Reference Number: 256

Description of Equipment:

High intensity, alternating polarity,  
30" diameter drum. Including motor, starter, housing,  
drives, control panel. Excluding rectifiers.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 10000  
 $S_o =$  30 inches (drum width)  
 $n =$  0.46  
 L+M Factor = 2.0 (assumed)  
 Range : 12 to 72 inches  
 Error : 30%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Equipment</u>		0		00	00	00
None	1.0		01			
Drum only	0.6		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Electrostatic Separators

COSMOD Reference Number: 258

Description of Equipment:

Electrostatic separators, including  
motor, drive and switches. Excluding rectifier,  
transformers, air valve controls.  
Delivered cost.

## Correlation Data:

$C_o =$  \$ 4500  
 $S_o =$   $10^4$  (See note below for units)  
 $n =$  0.58  
 L+M Factor = 2.0 (assumed)  
 Range :  $9 \times 10^3$  to  $3 \times 10^5$   
 Error : 20%

Note: Units of size: (rotor diam,in)<sup>0.65</sup> (nom. capacity,lb/h)

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Equipment</u>		0		00	00	00
None	1.0		01			
Including rectifier, transformers and air valve controls	1.25		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Air Drying-Dehydration

COSMOD Reference Number: 259

Description of Equipment:

Solid absorbent drying unit with pressure regeneration. Including swing bed, regeneration facilities, automatic controls, pre and after filters, dual system, activated alumina or silica gel. 790 kPa.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 6300  
 $S_o =$   $10^3 \text{ Nm}^3/\text{h}$   
 $n =$  0.6  
 L+M Factor = 1.72  
 Range : 10 to 10000  $\text{Nm}^3/\text{h}$   
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Design Variation</u>		0		00	00	00
Pressure regen.	1.0		01			
Thermal regen.	1.3		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Fans (Gas Transportation)  
 COSMOD Reference Number: 261  
 Description of Equipment: Centrifugal, radial bladed, 2.5 kPa.  
 Excluding motor, starter, gearing.  
 Delivered cost.

Correlation Data:

$C_o =$  \$ 2000  
 $S_o =$  10 Nm<sup>3</sup>/s (inlet capacity)  
 $n =$  0.78  
 L+M Factor = 2.0 (assumed)  
 Range : 2 to 100 Nm<sup>3</sup>/s  
 Error : 40%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
<u>Design Variation</u>		0		00	00	00
As described above	1.0		01			
Backward bladed	1.2		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Fans (Gas Transportation)

COSMOD Reference Number: 262

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 261, but including TEFC motor and starter.

Excluding tax.

Delivered cost.

Correlation Data:

$C_o =$  \$ 3500  
 $S_o =$  10 Nm<sup>3</sup>/s (inlet capacity)  
 $n =$  0.93  
 L+M Factor = 2.0 (assumed)  
 Range : 2 to 50 Nm<sup>3</sup>/s  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Fans (Gas Transportation)  
 COSMOD Reference Number: 263  
 Description of Equipment: Vane-axial, 0.5 kPa. Including  
 dripproof motor. Excluding tax.  
 FOB cost.

## Correlation Data:

$C_o =$  \$ 620  
 $S_o =$  1 Nm<sup>3</sup>/s (inlet capacity)  
 $n =$  0.36  
 L+M Factor = 2.0 (assumed)  
 Range : 0.5 to 10 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Fans (Gas Transportation)  
 COSMOD Reference Number: 264  
 Description of Equipment: Propeller, including motor housing.  
 Excluding tax.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 170 \$ 580  
 $S_o =$  1 Nm<sup>3</sup>/s 10 Nm<sup>3</sup>/s  
 $n =$  0.58 0.36  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 0.5 to 6 Nm<sup>3</sup>/s 6 to 50 Nm<sup>3</sup>/s  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Fans (Gas Transportation)

COSMOD Reference Number: 265

Description of Equipment:

Fan unit, air conditioning package, including two fans, chiller, integral piping, heat exchangers, filter. Excluding ductwork, refrigeration and cooling tower circuits, offsites, overheads, building. Installed cost.

Correlation Data:

$C_o =$  \$ 6000  
 $S_o =$  3 Nm<sup>3</sup>/s (inlet capacity)  
 $n =$  0.67  
 L+M Factor = 2.0 (assumed)  
 Range : 0.8 to 8 Nm<sup>3</sup>/s  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Fans (Gas Transportation)

COSMOD Reference Number: 266

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 265, but delivered and field erected cost.

## Correlation Data:

$C_o =$  \$ 95000  
 $S_o =$  30 Nm<sup>3</sup>/s (inlet capacity)  
 $n =$  0.90  
 L+M Factor = 2.0 (assumed)  
 Range : 15 to 120 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Basis of Cost</u>		0		00	00	00
Delivered and field erected	1.0		01			
Delivered materials only	0.65		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Blowers (Gas Transportation)  
 COSMOD Reference Number: 267  
 Description of Equipment: Centrifugal, 28 kPa. Excluding  
 tax and motor.  
 Delivered cost.

## Correlation Data:

$C_o =$  \$ 60000  
 $S_o =$  30 Nm<sup>3</sup>/s  
 $n =$  0.61  
 L+M Factor = 1.6 (assumed)  
 Range : 0.2 to 70 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure (for range)</u>						
28 kPa	1.0		01			
7        0.05 to 5	0.3		02			
14       0.05 to 5	0.45		03			
50 to 70 0.5 to 20	1.75		04			
140 to 200 1.0 to 20	4.5		05			
<u>Additional Equipment</u>						
None	1.0			01		
Incl. drive, motor	1.6			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Blowers (Gas Transportation)

COSMOD Reference Number: 268

Description of Equipment:

Rotary lobe, 70 kPa, single stage,  
excluding motor and tax.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 5500  
 $S_o =$  0.4 Nm<sup>3</sup>/s  
 $n =$  0.73  
 L+M Factor = 2.0 (assumed)  
 Range : 0.05 to 1 Nm<sup>3</sup>/s  
 Error : 40%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>No. of Stages</u>						
Single	1.0		01			
Two stages	2.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Blowers (Gas Transportation)

COSMOD Reference Number: 269

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 268, but including dripproof motor.

FOB cost.

## Correlation Data:

$C_o =$  \$ 3200  
 $S_o =$  30 kW (drive)  
 $n =$  0.55  
 L+M Factor = 2.0 (assumed)  
 Range : 4 to 60 kW  
 Error :

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>No. of Stages</u>						
Single	1.0		01			
Two	2.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Blowers (Gas Transportation)

COSMOD Reference Number: 270

Description of Equipment:

Rotary sliding vane, 275 kPa.

Including lubricator, coupling, base. Excluding drive,  
tax.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 3700  
 $S_o =$  0.1 Nm<sup>3</sup>/s (inlet capacity)  
 $n =$  0.40  
 L+M Factor = 2.0 (assumed)  
 Range : 0.01 to 0.4 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 271

Description of Equipment:

Centrifugal, less than 7000 kPa.

Including open dripproof induction motor, starter,  
baseplate and necessary gearing, lube system.

Delivered cost.

## Correlation Data:

$C_o =$	\$ 170000	\$ 1300000
$S_o =$	$10^3$ kW (drive)	$10^4$ kW (drive)
$n =$	0.90	0.71
L+M Factor =	2.2 (assumed)	2.2 (assumed)
Range :	2 to 4000 kW	8000 to 25000 kW
Error :		

## Coding Data:

<u>X.XX</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>
e	f	g	h

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 272

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 271, but cost correlated to inlet capacity  
at 700 kPa exit pressure.  
Delivered cost.

## Correlation Data:

$C_o =$  \$ 95000  
 $S_o =$  3 Nm<sup>3</sup>/s  
 $n =$  0.58  
 L+M Factor = 2.0 (assumed)  
 Range : 0.4 to 10.0 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 273

Description of Equipment:

Compressor, cast steel, less  
than 7000 kPa. Excluding motor and auxiliaries.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 110000  
 $S_o =$   $10^3$  kW (drive)  
 $n =$  0.53  
L+M Factor = 2.0 (assumed)  
Range : 500 to 4000 kW  
Error :

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Exit Pressure</u>						
Less than 7000 kPa	1.0		01			
1.7 MPa	0.8		02			
6.9	1.0		03			
14.0	1.15		04			
34.0	1.43		05			
48.0	1.51		06			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 277

Description of Equipment:

Axial compressor, 15-stage, including  
steam turbine drive (5500 kPa steam), base plate,  
lubrication.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 2300000  
 $S_o =$  100 Nm<sup>3</sup>/s (capacity)  
 $n =$  0.91  
 L+M Factor = 2.0 (assumed)  
 Range : 30 to 300 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 278

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 277, but cost correlated to drive power.  
Delivered cost.

Correlation Data:

$C_o =$  \$ 2700000  
 $S_o =$   $10^4$  kW (drive)  
 $n =$  1.33  
 L+M Factor = 2.0 (assumed)  
 Range : 4000 to 20000 kW  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 279

Description of Equipment:

Helical screw, including dripproof  
motor, starter, lubricating system and some controls.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 60000  
 $S_o =$  300 kW (drive)  
 $n =$  0.77  
 L+M Factor = 2.0 (assumed)  
 Range : 100 to 600 kW  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 281

Description of Equipment:

Reciprocating, less than 7000 kPa.

Including driver (open dripproof electric motor), gears,  
aftercooler, lubricating system.

FOB cost.

## Correlation Data:

$C_o =$  \$ 23000  
 $S_o =$  100 kW (drive)  
 $n =$  0.79  
 L+M Factor = 2.2  
 Range : 1 to 10000 kW  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure</u>						
7 MPa	1.0		01			
17	1.25		02			
34	1.5		03			
41	1.6		04			
48	1.68		05			
55	1.78		06			
62	1.86		07			
69	1.95		08			

Coding Data ( Continued ):

COSMOD Reference Number: 281

Correction For	Factor	e	f	g	h	i
<u>Drive</u>						
Electric motor	1.0			01		
Steam turbine	1.4			02		
Gas engine	2.8			03		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 282

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 281, but excluding motor drive.

FOB cost.

Correlation Data:

$C_o =$  \$ 8000

$S_o =$  100 kW (drive)

$n =$  1.04

L+M Factor = 2.0 (assumed)

Range : 10 to 100 kW

Error :

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 283

Description of Equipment:

Single stage, approximately  
 860 kPa (double acting for greater than  $0.2 \text{ Nm}^3/\text{s}$ ).  
 Including open dripproof motor, gears, lubricating system,  
 filters.  
 Delivered cost.

Correlation Data:

$C_o =$  \$ 8000  
 $S_o =$   $0.1 \text{ Nm}^3/\text{s}$  (inlet air capacity)  
 $n =$  0.77  
 L+M Factor = 2.0 (assumed)  
 Range :  $0.002$  to  $5 \text{ Nm}^3/\text{s}$   
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Compressors (Gas Transportation)

COSMOD Reference Number: 284

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 283, but having two stages and approximately  
3500 kPa pressure.

Delivered cost.

## Correlation Data:

$C_o =$  \$ 13000  
 $S_o =$  0.1 Nm<sup>3</sup>/s (inlet air capacity)  
 $n =$  0.53  
 L+M Factor = 2.0 (assumed)  
 Range : 0.03 to 0.2 Nm<sup>3</sup>/s  
 Error :

## Coding Data:

$\frac{x.xx}{e} \frac{xx}{f} \frac{xx}{g} \frac{xx}{h} \frac{xx}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>No. of Stages</u>						
Two	1.0		01			
Three	1.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)  
 COSMOD Reference Number: 285  
 Description of Equipment: Steam ejector systems. Single stage,  
 6.7 to 40 kPa pressure, 700 kPa steam. Ejector only.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 600  
 $S_o =$  10 kg.h<sup>-1</sup>.kPa<sup>-1</sup>(abs) (ejector capacity)  
 $n =$  0.45  
 L+M Factor = 2.0 (assumed)  
 Range : 0.015 to 750  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 286

Description of Equipment:

Steam ejectors, two stage, barometric condenser. 1.3 to 13 kPa pressure, 700 kPa steam, 29°C water (maximum temperature), including ejectors, barometric condenser and interconnecting piping.  
FOB cost.

Correlation Data:

$C_o =$  \$ 2700  
 $S_o =$  10 kg.h<sup>-1</sup>.kPa<sup>-1</sup> (abs) (ejector capacity)  
 $n =$  0.39  
 L-M Factor = 2.0 (assumed)  
 Range : 0.7 to 20  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 287

Description of Equipment:

Multistage, barometric inter condensers.

0.07 to 27 kPa (absolute). 700 kPa steam, 29°C maximum

water temperature. Including ejectors, cast iron

barometric condensers and interconnecting piping.

FOB cost.

Correlation Data:

 $C_o =$  \$ 3600 $S_o =$  10 kg.h<sup>-1</sup>.kPa<sup>-1</sup> (abs) (ejector capacity)

n = 0.24

L+M Factor = 2.0 (assumed)

Range : 0.8 to 80

Error :

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
cast iron	1.0		01			
c/s	1.3		02			
s/s	2.0		03			
hastelloy	3.0		04			
<u>Condenser Type</u>						
Barometric	1.0			01		
Surface	1.25			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 288

Description of Equipment:

Horizontal, 1800 rpm, 50 ft. head,  
cast iron, radial flow. Including impeller, mechanical  
seal, baseplate, coupling. Excluding motor, duties,  
sales tax.  
FOB cost.

Correlation Data:

C <sub>o</sub> =	\$ 750	\$ 2000
S <sub>o</sub> =	10 kW (power)	100 kW (power)
n =	0.26	0.43
L+M Factor =	2.0	2.0
Range :	0.2 to 16 kW	16 to 400 kW
Error :	+200	+100
	-30	-50

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				
<u>Suction Pressure</u>						
150 psi	1.0		01			
500	1.6		02			
1000	2.0		03			
Design program to specify			99			
<u>Material</u>						
cast iron	1.0			01		
c/s	1.3			02		

## Coding Data ( Continued ):

COSMOD Reference Number: 288

Correction For	Factor	e	f	g	h	i
<u>Material</u> (cont.)						
bronze	1.5			03		
316 s/s alloy	1.9			04		
316 s/s clad	1.4			05		
titanium	9.5			06		
graphite	1.3			07		
304 s/s alloy	1.9			08		
nickel	3.0			09		
monel	3.0			10		
Alloy 20, Worthite or Carpenter 20	1.9			11		
Hastalloy C	2.8			12		
<u>Type</u>						
As described	1.0				01	
Self priming	1.5				02	
Heavy duty	1.1				03	
Closed impeller	1.15				04	
<u>Number of Stages</u>						
one	1.0					01
two	1.3					02
three	1.4					03
four	1.5					04
five	1.7					05

Coding Data ( Continued ):

COSMOD Reference Number: 288

Correction For	Factor	e	f	g	h	i
<u>Number of Stages</u> (continued)						
six	1.9					06



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 289

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 288, but with cost correlated to capacity.  
FOB cost.

Correlation Data:

$C_o =$  \$ 1200  
 $S_o =$  0.5 m<sup>3</sup>/min  
 $n =$  0.34  
 L+M Factor = 2.0 (assumed)  
 Range : 0.05 to 30 m<sup>3</sup>/min  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
Select factors from sheet for equipment with COSMOD Ref. No. 288						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 290

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 288, but with cost correlated to capacity  
and head.  
FOB cost.

Correlation Data:

$C_o =$  \$ 1300  
 $S_o =$  10 (m<sup>3</sup>/s) (m)<sup>0.5</sup>  
 $n =$  0.34  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 300 (m<sup>3</sup>/s) (m)<sup>0.5</sup>  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
Select factors from sheet for equipment with COSMOD Ref. No. 288						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 291

Description of Equipment:  
 Same as equipment with COSMOD  
 Ref. No. 288, but with cost correlated to functions  
 of capacity and head.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 1900  
 $S_o =$  5000 (m<sup>3</sup>/s)<sup>0.6</sup> (m)<sup>2.5</sup>  
 $n =$  0.34  
 L+M Factor = 2.0 (assumed)  
 Range : 1000 to 30000 (m<sup>3</sup>/s)<sup>0.6</sup> (m)<sup>2.5</sup>  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
Select factors from sheet for equipment with COSMOD Ref. No. 288						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 292

Description of Equipment:

Centrifugal pump, including impeller,  
mechanical seal, baseplate, coupling, TEFC motor.

Excluding duties and sales tax.

FOB cost.

Correlation Data:

C <sub>o</sub> =	\$ 920	\$ 2800
S <sub>o</sub> =	10 kW	100 kW
n =	0.39	0.58
L+M Factor =	2.4	2.4 (assumed)
Range :	1 to 23 kW	23 to 250 kW
Error :		

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Suction Pressure</u>		0			00	00
150 psi	1.0		01			
500	1.5		02			
1000	1.9		03			
Design program to specify			99			
<u>Material</u>						
Cast iron	1.0			01		
c/s	1.3			02		

## Coding Data ( Continued ):

COSMOD Reference Number: 292

Correction For	Factor	e	f	g	h	i
<u>Material</u> (cont.)						
bronze	1.28			03		
316 s/s alloy	1.93			04		
316 s/s clad	1.45			05		
titanium	9.0			06		
nickel	3.5			07		
monel	3.2			08		
Alloy 20	2.3			09		
Hastalloy C	2.95			10		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 294

Description of Equipment:

Same as equipment with COSMOD Ref. No. 292,  
but with cost correlated to capacity.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1600  
 $S_o =$  1 m<sup>3</sup>/min  
 $n =$  0.59  
 L+M Factor = 2.4 (assumed)  
 Range : 0.04 to 30 m<sup>3</sup>/min  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select factors from sheet for equipment with COSMOD Ref. No. 292						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 295

Description of Equipment:

Heavy duty, non-clog, cast iron centrifugal pump. 1800 rpm. Including baseplate, coupling and seal. Excluding motor. FOB cost.

## Correlation Data:

$C_o =$	\$ 1050	\$ 2500
$S_o =$	10 kW	40 kW
$n =$	0.11	1.10
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	0.8 to 19 kW	19 to 150 kW
Error :	30%	50%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 296

Description of Equipment:

Vertical, in-line, cast iron  
centrifugal pump. Including baseplate, coupling and  
TEFC motor.  
FOB cost.

## Correlation Data:

$C_o =$	\$ 700	\$ 1750
$S_o =$	3 kW	30 kW
$n =$	0.28	0.58
L+M Factor =	1.27	1.27 (assumed)
Range :	0.5 to 11 kW	11 to 60 kW
Error :	50%	50%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Pressure</u>						
150 psi	1.0		01			
500	1.48		02			
1000	1.92		03			
<u>Material</u>						
cast iron	1.0			01		
cast steel	1.28			02		
clad s/s	1.3			03		
s/s	1.64			04		



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 297

Description of Equipment:

Horizontal, cast iron, mixed flow centrifugal pump. Including impeller, mechanical seal, baseplate, coupling, TEFC motor. Excluding sales tax. FOB cost.

## Correlation Data:

$C_o =$  \$ 25000  
 $S_o =$  100 m<sup>3</sup>/min  
 $n =$  0.85  
 L+M Factor = 2.0 (assumed)  
 Range : 4 to 700 m<sup>3</sup>/min  
 Error : 50%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction	For	Factor	e	f	g	h	i
			0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 298

Description of Equipment:

Axial flow centrifugal pump, steel.

Including impeller, coupling, TEFC motor. Excluding sales tax, duties.

FOB cost.

## Correlation Data:

$C_o =$	\$ 17500	\$ 33000
$S_o =$	10 m <sup>3</sup> /min	100 m <sup>3</sup> /min
$n =$	0.03	0.65
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	4 to 40 m <sup>3</sup> /min	40 to 1000 m <sup>3</sup> /min
Error :	50%	50%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Centrifugal Pumps

COSMOD Reference Number: 299

Description of Equipment:

Peripheral flow (turbine), steel.

Including impeller, mechanical seal, baseplate,

TEFC motor. Excluding sales tax, duties.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1400  
 $S_o =$  10 kW  
 $n =$  0.48  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 500 kW  
 Error : 40%

## Coding Data:

 $\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$ 

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
steel	1.0		01			
cast iron	0.7		02			
bronze fitted	0.65		03			
all bronze	1.0		04			
s/s (pump only)	2.0		05			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 300

Description of Equipment:

Reciprocating piston or plunger,  
cast iron, 150 psig suction pressure, 150 to 300 rpm  
with exit pressure less than 1000 psig. Including  
base plate and gears. Excluding motor.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 1500  
 $S_o =$  10 kW  
 $n =$  0.52  
 L+M Factor = 2.0 (assumed)  
 Range : 1 to 70 kW  
 Error : 40%

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0				
<u>Material</u>						
cast iron	1.0		01			
c/s	1.55		02			
s/s	2.10		03			
<u>Suction Pressure</u>						
150 psig	1.0			01		
500	1.2			02		
1000	2.10			03		
Design program to specify						99

Coding Data ( Continued ):

COSMOD Reference Number: 300

Correction For	Factor	e	f	g	h	i
<u>Exit Pressure</u>						
1000 psig	1.0				01	
10000	2.5				02	
<u>Drive</u>						
electric motor	1.0					01
steam turbine	0.17					02

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 301

Description of Equipment:

Reciprocating piston or plunger,  
cast iron, 305 m head. Including TEFC electric motor  
drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 5200  
 $S_o =$  0.1 m<sup>3</sup>/min  
 $n =$  0.58  
 L+M Factor = 2.4  
 Range : 0.02 to 2 m<sup>3</sup>/min  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
cast iron	1.0		01			
c/s	1.55		02			
s/s	2.10		03			
bronze	1.25		04			
<u>Suction Pressure</u>						
150 psig	1.0			01		
500	1.2			02		
1000	1.4			03		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 302

Description of Equipment:

Reciprocating piston metering pumps  
or chemical injection pumps. 316 s/s. Including drive,  
baseplate and TEFC motor.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 1800  
 $S_o =$  1 kW  
 $n =$  0.85  
L+M Factor = 1.58  
Range : 0.3 to 3.0 kW  
Error : 60%

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
s/s 316	1.0		01			
cast steel	0.64		02			
cast iron	0.5		03			
<u>Pressure</u>						
150 psig	1.0			01		
500	1.37			02		
1000	1.79			03		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 304

Description of Equipment:

Diaphragm metering pump, s/s,  
PTFE diaphragm, including TEFC motor.  
FOB cost.

Correlation Data:

$C_o =$  \$ 2300  
 $S_o =$  1 kW  
 $n =$  0.67  
 L+M Factor = 2.0 (assumed)  
 Range : 0.1 to 3.0 kW  
 Error : 70%

Coding Data:

$\frac{X.XX}{e f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 305

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 304, but with cost correlated to capacity.  
FOB cost.

Correlation Data:

$C_o =$  \$ 1000  
 $S_o =$  0.001 m<sup>3</sup>/s  
 $n =$  0.54  
 L+M Factor = 2.0 (assumed)  
 Range : 0.0001 to 0.02 m<sup>3</sup>/s  
 Error : 100%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 306

Description of Equipment:

Diaphragm pumps, large capacity,  
5 m head, including motor.  
FOB cost.

Correlation Data:

$C_o =$  \$ 1600  
 $S_o =$  0.4 m<sup>3</sup>/s  
 $n =$  0.46  
 L+M Factor = 2.0 (assumed)  
 Range : 0.06 to 2.0 m<sup>3</sup>/s  
 Error : 20%

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 307

Description of Equipment:

Rotary gear, cast iron, including  
gear reducer, baseplate and open dripproof motor.

FOB cost.

## Correlation Data:

$C_o =$  \$ 920  
 $S_o =$  1 m<sup>3</sup>/min  
 $n =$  0.43  
 L+M Factor = 2.0 (assumed)  
 Range : 0.04 to 4.0 m<sup>3</sup>/min  
 Error : 20%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0			00	00
<u>Material</u>						
cast iron	1.0		01			
316 s/s	2.40		02			
glass lined	3.60		03			
bronze	1.40		04			
<u>Additional Eqpt.</u>						
None	1.0			01		
pump only	0.3			02		

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 308

Description of Equipment:

Rotary Moyno pump, cast iron,  
including pump, baseplate, V-belt drive, belt guard.  
Excluding motor.  
FOB cost.

Correlation Data:

C <sub>o</sub> =	\$ 700	\$ 2500
S <sub>o</sub> =	0.1 m <sup>3</sup> /min	1.0 m <sup>3</sup> /min
n =	0.5	0.6
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	0.04 to 0.35	0.35 to 1.50
Error :	10%	10%

Coding Data:

X.XX XX XX XX (Select values from data below)  
e f g h i

Correction For	Factor	e	f	g	h	i
<u>Additional Eqpt.</u>		0		00	00	00
None	1.0		01			
TEFC motor	1.2		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 309

Description of Equipment:

Rotary sliding-vane cast iron pump.

Including pump, gear box or coupling, baseplate.

Excluding motor.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1800  
 $S_o =$  1 m<sup>3</sup>/min  
 $n =$  0.75  
 L+M Factor = 2.0 (assumed)  
 Range : 0.03 to 3.0 m<sup>3</sup>/min  
 Error : 40%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Eqpt.</u>		0		00	00	00
None	1.0		01			
motor	1.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 310

Description of Equipment:

Same as equipment with COSMOD Ref.

No. 309, but with cost correlated to power.

FOB cost.

## Correlation Data:

$C_o =$	\$ 170	\$ 500
$S_o =$	1 kW	10 kW
$n =$	0.14	1.04
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	0.7 to 4.0 kW	4.0 to 70 kW
Error :	50%	50%

## Coding Data:

<u>X</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>	<u>XX</u>
e	f	g	h	i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Additional Eqpt.</u>						
None	1.0		01			
motor	1.7		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Positive Displacement Pumps

COSMOD Reference Number: 311

Description of Equipment:

Double helical screw, cast iron,  
with discharge pressure of 500 to 2000 psig. Including  
baseplate, coupling, guard. Excluding motor.

FOB cost.

## Correlation Data:

$C_o =$	\$ 1200	\$ 4500
$S_o =$	20 kW	150 kW
$n =$	0.45	1.73
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	20 to 100 kW	100 to 150 kW
Error :		

## Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0		00	00	00
<u>Material</u>						
cast iron	1.0		01			
ductile iron	1.3		02			
cast steel	1.52		03			
316 s/s	2.5		04			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pump House

COSMOD Reference Number: 312

Description of Equipment:

Booster pumping stations, including pumps, drives, building contractors' fees, and standby units. Excluding engineering, contingencies, intakes. Installed cost.

Correlation Data:

$C_o =$  \$ 51000  
 $S_o =$  100 kW  
 $n =$  0.67  
 L+M Factor = 2.0 (assumed)  
 Range : 10 to 10000 kW  
 Error :

Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pump House

COSMOD Reference Number: 313

Description of Equipment:

For raw domestic sewage. Including normal earthwork, pumping station, structures, pumps, drives, controls, integral piping, screens, wet well. Excluding unusual foundations, piping, rock excavation, dewatering soil, heating, ventillating, wiring of pump house. Installed cost.

Correlation Data:

$C_o =$	\$ 25000	\$ 70000	\$ 400000
$S_o =$	0.01 m <sup>3</sup> /s	0.1 m <sup>3</sup> /s	1.0 m <sup>3</sup> /s
n =	0.37	0.70	0.85
L+M Factor =	2.0 (assumed)	2.0 (assumed)	2.0 (assumed)
Range :	0.01 to 0.05	0.05 to 0.4	0.4 to 20.0
Error :			

Coding Data:

X.XX XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Jobsite Material</u>		0		00	00	00
Not included	1.0		01			
FOB cost of jobsite material only	0.5		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pump House

COSMOD Reference Number: 314

Description of Equipment:

Same as equipment with COSMOD Ref.

No. 313, but with cost correlated to power.

Installed cost.

## Correlation Data:

$C_o =$  \$ 60000  
 $S_o =$  40 kW  
 $n =$  0.33  
 L+M Factor = 2.0 (assumed)  
 Range : 15 to 80 kW  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
Select code from sheet for equipment with COSMOD Ref. No. 313						

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pump House

COSMOD Reference Number: 315

Description of Equipment:

For sludge from the primary settler in wastewater treatment, and providing reliable, continuous operation with two or three pumps running. The capacity is for two pumps, the cost is for three. Including normal earth-work, station integral piping. Excluding heating, ventillating and wiring of pump house. Installed cost.

Correlation Data:

$C_o =$	\$ 45000	\$ 155000
$S_o =$	0.01 m <sup>3</sup> /s	0.1 m <sup>3</sup> /s
$n =$	0.39	0.61
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	0.002 to 0.18	0.18 to 0.40
Error :		

Coding Data:

X.XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pump House

COSMOD Reference Number: 316

Description of Equipment:

For recirculating or intermediate pumping  
in the activated sludge process for wastewater treatment.

Pump and drive only.

Installed cost.

## Correlation Data:

$C_o =$  \$ 8000  
 $S_o =$  0.1 m<sup>3</sup>/s  
 $n =$  0.61  
 L+M Factor = 2.0 (assumed)  
 Range : 0.03 to 0.5 m<sup>3</sup>/s  
 Error :

## Coding Data:

$\frac{X}{e} \cdot \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Pump House

COSMOD Reference Number: 317

Description of Equipment:

Same as equipment with COSMOD

Ref. No. 316, but with station included. Deep wet well excluded.

Installed cost.

## Correlation Data:

$C_o =$	\$ 40000	\$ 78000	\$ 118000
$S_o =$	0.1 m <sup>3</sup> /s	0.3 m <sup>3</sup> /s	1.0 m <sup>3</sup> /s
$n =$	0.42	0.65	0.87
L+M Factor =	2.0 (assumed)	2.0 (assumed)	2.0 (assumed)
Range :	0.02 to 0.10	0.10 to 0.75	0.75 to 15
Error :			

## Coding Data:

X XX XX XX XX  
e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
<u>Additional Eqpt.</u>		0		00	00	00
None	1.0		01			
Including heating, ventillating and wiring	1.3		02			

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 318

Description of Equipment:

Rotary vane vacuum pump, 85 to 95 kPa (vacuum). Including dripproof motor, baseplate, gearing and reservoir.

FOB cost.

Correlation Data:

$C_o =$  \$ 2800  
 $S_o =$  10 m<sup>3</sup>/min (free air displacement)  
 $n =$  0.38  
 L+M Factor = 2.0 (assumed)  
 Range : 0.2 to 100 m<sup>3</sup>/min  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 319

Description of Equipment:

Reciprocating vacuum pump, cast iron.

Including TEFC motor, baseplate and belt drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 1600  
 $S_o =$  1 kg.h<sup>-1</sup>.kPa<sup>-1</sup> (abs) (capacity)  
 $n =$  0.66  
 L+M Factor = 2.0 (assumed)  
 Range : 0.1 to 80  
 Error :

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$  (Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 320

Description of Equipment:

Reciprocating vacuum pump, cast iron, 84 kPa (abs). Including baseplate and V-belt drive. Excluding motor. FOB cost.

Correlation Data:

C<sub>o</sub> = \$ 3500  
 S<sub>o</sub> = 0.1 m<sup>3</sup>/s (inlet capacity)  
 n = 0.69  
 L+M Factor = 2.0 (assumed)  
 Range : 0.003 to 1.2 m<sup>3</sup>/s  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00



EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 321

Description of Equipment:

Same as equipment with COSMOD  
Ref. No. 320, but cost correlated to drive power.  
FOB cost.

Correlation Data:

$C_o =$  \$ 3300  
 $S_o =$  10 kW (drive power)  
 $n =$  0.88  
 L+M Factor = 2.0 (assumed)  
 Range : 4 to 80 kW  
 Error :

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 322

Description of Equipment:

Rotary Piston oil-sealed vacuum pump,  
0.013 Pa pressure. Including open dripproof motor,  
belt guard, drive.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 1250  
 $S_o =$  1 m<sup>3</sup>/min (free air displacement)  
 $n =$  0.55  
 L+M Factor = 2.0 (assumed)  
 Range : 0.02 to 100 m<sup>3</sup>/min  
 Error :

## Coding Data:

X.XX XX XX XX  
 e f g h i

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)

COSMOD Reference Number: 323

Description of Equipment:

Rotary Liquid-Piston, vacuum pump,  
85 to 95 kPa. Excluding drive.  
FOB cost.

## Correlation Data:

$C_o =$  \$ 13000  
 $S_o =$  100 m<sup>3</sup>/min (actual free air displacement)  
 $n =$  0.73  
 L+M Factor = 2.0 (assumed)  
 Range : 5 to 300 m<sup>3</sup>/min  
 Error :

## Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment

COSMOD Reference Number: 324

Description of Equipment:

Generalised vacuum pump, including  
TEFC motor, baseplate and belt drive.

FOB cost.

## Correlation Data:

$C_o =$  \$ 6200  
 $S_o =$  10 kg.h<sup>-1</sup>.kPa<sup>-1</sup> (abs) (capacity)  
 $n =$  0.64  
 L+M Factor = 2.0 (assumed)  
 Range : 0.01 to 500  
 Error : 30%

## Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		00	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Vacuum Equipment (Gas Transportation)  
 COSMOD Reference Number: 325  
 Description of Equipment: Vacuum oil diffusion pump. Complete  
 unit.  
 FOB cost.

Correlation Data:

$C_o =$  \$ 360 \$ 1700  
 $S_o =$  10 m<sup>3</sup>/min 300 m<sup>3</sup>/min  
 $n =$  0.22 0.89  
 L+M Factor = 2.0 (assumed) 2.0 (assumed)  
 Range : 0.4 to 95 m<sup>3</sup>/min 95 to 10<sup>3</sup> m<sup>3</sup>/min  
 Error :

Note: Units of size: Actual free air displacement, m<sup>3</sup>/min.

Coding Data:

X.XX XX XX XX (Select values from data below)  
 e f g h i

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

EQUIPMENT DATA AND CODING SHEET

Type of Equipment: Chlorine Feed System

COSMOD Reference Number: 326

Description of Equipment:

Chlorine feed systems for water and waste water treatment. Including chlorine feeding and handling equipment, scales, evaporators, structure, housing and inside storage space for chlorine. Excluding storage tanks and chlorination contact vessel.

Correlation Data:

$C_o =$	\$ 21000	\$ 57000
$S_o =$	30 kg.day <sup>-1</sup>	300 kg.day <sup>-1</sup>
$n =$	0.32	0.48
L+M Factor =	2.0 (assumed)	2.0 (assumed)
Range :	5 to 65	65 to 4000
Error :		

Note: Units of size: Average dosage rate, kg.day<sup>-1</sup>

Coding Data:

$\frac{X.XX}{e} \frac{XX}{f} \frac{XX}{g} \frac{XX}{h} \frac{XX}{i}$

(Select values from data below)

Correction For	Factor	e	f	g	h	i
		0	00	00	00	00

APPENDIX D

COSMOD's equipment data file is listed here. COSMOD uses this file to access cost correlation and other data on nearly 300 different equipment.

Information on how these data are organised begin on p. D-73 of this Appendix.

LISTING OF DATA ON FILE

RECORD NO.	1	LENGTH OF RECORD 65	
	1.0000	2.0000	2000.0000
	1.0000	100.0000	.7100
	40.0000	1.1500	0.0000
	1.0000	2.0000	3.0000
	9.0000	1.0000	1.1500
	1.5200	1.5500	2.5000
	150.0000	300.0000	400.0000
	1000.0000	3000.0000	4000.0000
	1.0000	1.2000	1.3500
	1.7000	2.8000	2.4000
	9.0000	2.4000	8.5000
	4.0000	13.0000	-5.0000
	1.3500	.3000	1.2500
RECORD NO.	2	LENGTH OF RECORD 20	
	1.0000	.0300	.3000
	.1000	1.0000	.5800
	0.0000	1.0000	0.0000
	6.0000	7.0000	0.0000
RECORD NO.	3	LENGTH OF RECORD 20	
	1.0000	.7000	70.0000
	10.0000	1.0000	.6900
	0.0000	1.1500	0.0000
	1.0000	2.0000	0.0000
RECORD NO.	4	LENGTH OF RECORD 20	
	1.0000	2.0000	70.0000



1.0000	8000.0000
2.3000	40.0000
0.0000	5.0000
4.0000	5.0000
1.2500	1.4500
2.8000	3.1000
600.0000	800.0000
5000.0000	-17.0000
1.3000	1.5000
2.0000	3.0000
3.0000	2.8000
.9500	.8700
0.0000	0.0000

1.0000	380.0000
1.8000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	4000.0000
2.2000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	1900.0000
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1.0000	10.0000	.5000
15.0000	1.1500	0.0000
1.0000	2.0000	0.0000

RECORD NO.	5	LENGTH OF RECORD	20
	1.0000	10.0000	40.0000
	1.0000	10.0000	.3400
	0.0000	1.1500	0.0000
	1.0000	2.0000	0.0000

RECORD NO.	6	LENGTH OF RECORD	30
	2.0000	10.0000	120.0000
	1.0000	2900.0000	1.0000
	2.0000	20.0000	20.0000
	0.0000	30000.0000	30.0000
	2.0000	20.0000	20.0000
	0.0000	2.0000	1.0000

RECORD NO.	7	LENGTH OF RECORD	30
	2.0000	70.0000	300.0000
	1.0000	5000.0000	1.0000
	2.0000	20.0000	20.0000
	0.0000	14000.0000	5.0000
	2.0000	20.0000	20.0000
	0.0000	2.0000	1.0000

RECORD NO.	8	LENGTH OF RECORD	35
	1.0000	20.0000	2000.0000
	2.8000	100.0000	.8000
	30.0000	1.0000	0.0000
	1.0000	7.0000	3.0000
	1.0000	1.0500	1.1000
	250.0000	500.0000	1000.0000

2.0000	15.0000
0.0000	2.0000
0.0000	0.0000

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1.0000	3400.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

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1000.0000	1.0000
10.0000	.6000
1.1500	0.0000
10.0000	.9700
1.1500	0.0000
2.0000	0.0000

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1000.0000	1.0000
100.0000	.5700
1.1500	0.0000
100.0000	.7800
1.1500	0.0000
2.0000	0.0000

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1.0000	26000.0000
1.5800	30.0000
0.0000	4.0000
4.0000	4.0000
1.1500	190.0000
-5.0000	1.0000

1.0000                      1.5000                      2.9500

RECORD NO.	9	LENGTH OF RECORD 20	
	1.0000	30.0000	200.0000
	1.0000	100.0000	.7800
	0.0000	1.0000	0.0000
	9.0000	7.0000	0.0000

RECORD NO.	10	LENGTH OF RECORD 40	
	2.0000	.5000	2.5000
	1.0000	55.0000	1.0000
	2.0000	0.0000	0.0000
	0.0000	160.0000	5.0000
	2.0000	0.0000	0.0000
	0.0000	4.0000	1.0000
	5.0000	-2.0000	1.0000
	1.0000	2.8000	0.0000

RECORD NO.	11	LENGTH OF RECORD 20	
	1.0000	4.0000	25.0000
	.9300	10.0000	1.0000
	20.0000	1.1500	0.0000
	1.0000	2.0000	0.0000

RECORD NO.	12	LENGTH OF RECORD 35	
	2.0000	2.0000	5.0000
	1.0000	750.0000	3.3000
	2.0000	0.0000	0.0000
	0.0000	2200.0000	14.0000
	2.0000	50.0000	50.0000
	0.0000	3.0000	1.0000
	-2.0000	1.0000	1.2500

3.2000            0.0000

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1.0000            1600.0000

2.0000            0.0000

0.0000            2.0000

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0.0000            0.0000

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10.0000           1.0000

1.0000            .3700

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1.1500            0.0000

1.0000            1.0700

1.1500            0.0000

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2.0000            4.0000

4.4000            -2.0000

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0.0000            0.0000

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1.0000            400.0000

2.0000            20.0000

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0.0000            2.0000

---

0.0000            0.0000

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35.0000           1.0000

1.0000            .6100

---

1.1500            0.0000

1.0000            .8200

---

1.1500            0.0000

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2.0000            4.0000

---

0.0000            0.0000

RECORD NO.	13	LENGTH OF RECORD	35
	1.0000	.3000	25.0000
	2.0000	1.0000	.1400
	20.0000	1.1500	0.0000
	1.0000	2.0000	3.0000
	1.0000	1.1000	1.2500
	1000.0000	-5.0000	1.0000
	2.1000	2.5000	0.0000

RECORD NO.	14	LENGTH OF RECORD	35
	1.0000	5.0000	200.0000
	20.0000	1.0000	.6700
	100.0000	1.1500	0.0000
	1.0000	2.0000	3.0000
	1.0000	1.1000	1.2500
	1000.0000	-5.0000	1.0000
	2.1000	2.5000	0.0000

RECORD NO.	15	LENGTH OF RECORD	25
	1.0000	10.0000	600.0000
	1.0000	100.0000	.6500
	20.0000	1.1500	0.0000
	1.0000	2.0000	4.0000
	1.1000	0.0000	0.0000

RECORD NO.	16	LENGTH OF RECORD	45
	3.0000	4.0000	20.0000
	1.0000	1.0000	1.0000
	10.0000	.2700	2.0000
	1.1500	0.0000	0.0000
	10.0000	.4800	2.0000
	1.1500	0.0000	0.0000

1.0000	400.0000
2.0000	20.0000
0.0000	4.0000
5.0000	3.0000
150.0000	900.0000
2.6500	5.5000
0.0000	0.0000

1.0000	3400.0000
1.6000	100.0000
0.0000	4.0000
5.0000	3.0000
150.0000	900.0000
2.6500	5.5000
0.0000	0.0000

1.0000	15000.0000
2.0000	20.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

40.0000	100.0000
1400.0000	.9300
0.0000	0.0000
2200.0000	2.8000
0.0000	0.0000
3700.0000	6.5000

10.0000	.7200	2.0000
1.1500	0.0000	0.0000
2.0000	0.0000	0.0000

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RECORD NO.	17	LENGTH OF RECORD	45
	3.0000	5.0000	10.0000
	1.0000	1.0000	1.0000
	10.0000	.5100	2.0000
	1.1500	0.0000	0.0000
	10.0000	.7500	2.0000
	1.1500	0.0000	0.0000
	10.0000	.5300	2.0000
	1.1500	0.0000	0.0000
	2.0000	0.0000	0.0000

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RECORD NO.	18	LENGTH OF RECORD	35
	2.0000	.2500	.7500
	1.0000	120.0000	.5000
	2.0000	0.0000	0.0000
	0.0000	470.0000	3.0000
	2.0000	0.0000	0.0000
	0.0000	3.0000	1.0000
	-2.0000	1.0000	1.0000

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RECORD NO.	19	LENGTH OF RECORD	30
	2.0000	.1000	1.3000
	1.0000	80.0000	.3000
	2.0000	30.0000	30.0000
	0.0000	700.0000	5.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	1.0000

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0.0000	0.0000
2.0000	1.0000
0.0000	0.0000

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70.0000	100.0000
2400.0000	.6500
0.0000	0.0000
6300.0000	2.8000
0.0000	0.0000
13500.0000	7.9000
0.0000	0.0000
2.0000	1.0000
0.0000	0.0000

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6.0000	1.0000
1.0000	.4300
1.1500	0.0000
1.0000	.8300
1.1500	0.0000
2.0000	4.0000
0.0000	0.0000

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12.0000	1.0000
1.0000	.2500
1.0000	0.0000
1.0000	1.3300
1.0000	0.0000
7.0000	0.0000

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RECORD NO.	20	LENGTH OF RECORD	30
	2.0000	3.0000	25.0000
	1.0000	1400.0000	2.0000
	2.0000	0.0000	0.0000
	0.0000	3300.0000	5.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	1.0000

RECORD NO.	21	LENGTH OF RECORD	20
	1.0000	10.0000	200.0000
	50.0000	1.0000	.8700
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

RECORD NO.	22	LENGTH OF RECORD	20
	1.0000	1.0000	20.0000
	6.5000	1.0000	.7000
	0.0000	1.0000	0.0000
	1.0000	7.0000	0.0000

RECORD NO.	23	LENGTH OF RECORD	25
	1.0000	.1000	30.0000
	2.8000	1.0000	.7000
	0.0000	1.0000	0.0000
	1.0000	7.0000	4.0000
	2.3000	3.5000	0.0000

RECORD NO.	24	LENGTH OF RECORD	20
	1.0000	1.5000	70.0000
	.9300	10.0000	.6200
	0.0000	1.0000	0.0000
	1.0000	7.0000	0.0000

150.0000	1.0000
10.0000	.5800
1.0000	0.0000
10.0000	1.0400
1.0000	0.0000
7.0000	0.0000

1.0000	700.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	1700.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	290.0000
2.0000	0.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	1400.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

RECORD NO.	25	LENGTH OF RECORD	30
	2.0000	1.0000	7.5000
	1.0000	7500.0000	.3000
	2.0000	0.0000	0.0000
	0.0000	11000.0000	1.0000
	2.0000	40.0000	40.0000
	0.0000	2.0000	1.0000

RECORD NO.	26	LENGTH OF RECORD	30
	2.0000	100.0000	1300.0000
	1.0000	4500.0000	5.0000
	2.0000	0.0000	0.0000
	0.0000	19000.0000	40.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	1.0000

RECORD NO.	27	LENGTH OF RECORD	30
	2.0000	70.0000	1000.0000
	1.0000	55000.0000	3.0000
	2.0000	0.0000	0.0000
	0.0000	130000.0000	15.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	1.0000

RECORD NO.	28	LENGTH OF RECORD	25
	1.0000	.2000	40.0000
	2.0000	1.0000	.5000
	40.0000	1.1500	0.0000
	9.0000	2.0000	4.0000
	1.5000	2.0000	0.0000

RECORD NO.	29	LENGTH OF RECORD	25
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40.0000	1.0000
10.0000	.1300
1.0000	0.0000
10.0000	.7800
1.0000	0.0000
7.0000	0.0000

10000.0000	1.0000
100.0000	.3400
1.1500	0.0000
100.0000	1.0000
1.1500	0.0000
2.0000	0.0000

10000.0000	1.0000
100.0000	.4200
1.0000	0.0000
100.0000	1.0000
1.0000	0.0000
7.0000	0.0000

1.0000	2800.0000
2.0000	40.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	.1000	2.5000
1.0000	1.0000	1.3700
30.0000	1.1500	0.0000
10.0000	2.0000	4.0000
1.5000	2.0000	0.0000

RECORD NO. 30                      LENGTH OF RECORD 25

1.0000	.6000	20.0000
5.0000	1.0000	.4300
0.0000	1.0000	0.0000
6.0000	7.0000	5.0000
2.7000	0.0000	0.0000

RECORD NO. 31                      LENGTH OF RECORD 20

1.0000	1.2000	12.0000
5.0000	1.0000	.5000
0.0000	1.0000	0.0000
6.0000	7.0000	0.0000

RECORD NO. 32                      LENGTH OF RECORD 20

1.0000	2.0000	10.0000
5.0000	1.0000	.7500
0.0000	1.0000	0.0000
6.0000	7.0000	0.0000

RECORD NO. 33                      LENGTH OF RECORD 40

1.0000	10000.0000	400000.0000
12.0000	1000.0000	.7500
40.0000	1.1500	0.0000
8.0000	2.0000	3.0000
4.0000	1.0000	1.1000
500.0000	1000.0000	2000.0000
1.0000	1.3500	1.7500

1.0000	4600.0000
2.0000	30.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	4000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	7000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	22000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	54000.0000
1.5000	40.0000
0.0000	5.0000
11.0000	12.0000
1.2500	1.6000
3000.0000	-5.0000
2.3000	2.0000

	-3.0000	1.0000	1.1000
RECORD NO.	34	LENGTH OF RECORD	20
	1.0000	15000.0000	110000.0000
	12.0000	1000.0000	.7900
	0.0000	1.5000	0.0000
	8.0000	13.0000	0.0000
RECORD NO.	35	LENGTH OF RECORD	20
	1.0000	15000.0000	250000.0000
	12.0000	1000.0000	.7900
	0.0000	1.5000	0.0000
	8.0000	13.0000	0.0000
RECORD NO.	36	LENGTH OF RECORD	35
	1.0000	500.0000	100000.0000
	3.0000	1000.0000	.7400
	0.0000	1.0000	0.0000
	8.0000	7.0000	3.0000
	1.0000	1.1500	1.2000
	1500.0000	-3.0000	1.0000
	0.0000	0.0000	0.0000
RECORD NO.	37	LENGTH OF RECORD	20
	1.0000	3.0000	6.0000
	5.0000	1.0000	1.5500
	0.0000	1.5000	0.0000
	10.0000	13.0000	0.0000
RECORD NO.	38	LENGTH OF RECORD	20
	1.0000	100.0000	30000.0000
	1.0000	1000.0000	.5900



1.3500            0.0000

1.0000            115000.0000  
2.0000            0.0000  
0.0000            2.0000  
0.0000            0.0000

1.0000            260000.0000  
2.0000            0.0000  
0.0000            2.0000  
0.0000            0.0000

1.0000            40000.0000  
1.6500            0.0000  
0.0000            4.0000  
4.0000            3.0000  
500.0000            1000.0000  
1.4500            1.5000  
0.0000            0.0000

1.0000            250000.0000  
2.0000            0.0000  
0.0000            2.0000  
0.0000            0.0000

1.0000            750000.0000  
2.0000            0.0000

0.0000	1.5000	0.0000
15.0000	13.0000	0.0000

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RECORD NO.	39	LENGTH OF RECORD	35
	2.0000	180.0000	600.0000
	1.0000	270000.0000	.2300
	2.0000	0.0000	0.0000
	0.0000	580000.0000	1.0000
	2.0000	0.0000	0.0000
	0.0000	3.0000	15.0000
	-2.0000	1.0000	.8000

---

RECORD NO.	40	LENGTH OF RECORD	30
	2.0000	150.0000	500.0000
	1.0000	200.0000	.2000
	2.0000	0.0000	0.0000
	0.0000	400.0000	1.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	8.0000

---

RECORD NO.	41	LENGTH OF RECORD	20
	1.0000	300.0000	1500.0000
	1.0000	1000.0000	.2600
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

---

RECORD NO.	42	LENGTH OF RECORD	20
	1.0000	150.0000	500.0000
	.2000	1000.0000	.5700
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

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RECORD NO.	43	LENGTH OF RECORD	20
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0.0000	2.0000
0.0000	0.0000

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4000.0000	1.0000
1000.0000	.5300
1.5000	0.0000
1000.0000	.7800
1.5000	0.0000
13.0000	5.0000
0.0000	0.0000

---

3000.0000	1.0000
1000.0000	.1600
1.0000	0.0000
1000.0000	.8500
1.0000	0.0000
7.0000	0.0000

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1.0000	1000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

---

1.0000	500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

---



1.0000	60.0000	100.0000
1.0000	100.0000	.9600
0.0000	1.0000	0.0000
16.0000	7.0000	0.0000
RECORD NO. 44		
1.0000	50.0000	200000.0000
1.0000	100.0000	1.1000
80.0000	1.0000	0.0000
17.0000	7.0000	18.0000
1.3000	1.5000	1.0000
1200.0000	1800.0000	3600.0000
.7000	.9000	1.1500
RECORD NO. 45		
1.0000	1000.0000	500000.0000
2.0000	100.0000	.8100
30.0000	1.5000	0.0000
17.0000	13.0000	0.0000
RECORD NO. 46		
1.0000	10.0000	200.0000
70.0000	1.0000	.9300
0.0000	1.0000	0.0000
17.0000	7.0000	0.0000
RECORD NO. 47		
2.0000	10.0000	25.0000
1.0000	3700.0000	10.0000
1.8000	0.0000	0.0000
0.0000	5800.0000	70.0000
1.8000	0.0000	0.0000
0.0000	0.0000	0.0000

0.0000                      2.0000                      17.0000

RECORD NO.    48                      LENGTH OF RECORD    30

---

1.0000	2000.0000	4500.0000
3.0000	1000.0000	.5500
0.0000	1.5000	0.0000
17.0000	13.0000	18.0000

---

1.2500	1.0000	200.0000
0.0000	0.0000	0.0000

RECORD NO.    49                      LENGTH OF RECORD    30

---

1.0000	700.0000	10000.0000
3.0000	1000.0000	.8100
0.0000	1.1500	0.0000
17.0000	2.0000	18.0000

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1.1000	1.0000	514.0000
0.0000	0.0000	0.0000

RECORD NO.    50                      LENGTH OF RECORD    20

---

1.0000	500.0000	10000.0000
3.0000	1000.0000	.9600
0.0000	1.1500	0.0000
17.0000	2.0000	0.0000

---

RECORD NO.    51                      LENGTH OF RECORD    20

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1.0000	7.0000	100.0000
20.0000	1.0000	1.0000

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0.0000	1.0000	0.0000
17.0000	7.0000	0.0000

RECORD NO.    52                      LENGTH OF RECORD    20

---

1.0000	1.0000	0.0000
3.0000	1.0000	.2600

7.0000            0.0000

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~~1.0000            120000.0000~~

~~1.8000            0.0000~~

~~0.0000            3.0000~~

~~3.0000            1.7000~~

---

~~500.0000            700.0000~~

~~0.0000            0.0000~~

---

~~1.0000            35000.0000~~

~~1.8000            0.0000~~

~~0.0000            3.0000~~

~~3.0000            1.2500~~

---

~~900.0000            1200.0000~~

~~0.0000            0.0000~~

---

~~1.0000            48000.0000~~

~~1.8000            0.0000~~

~~0.0000            2.0000~~

~~0.0000            0.0000~~

---

~~1.0000            1100.0000~~

~~1.8000            0.0000~~

~~0.0000            2.0000~~

~~0.0000            0.0000~~

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~~1.0000            43.0000~~

~~1.8000            50.0000~~

50.0000	1.0000	0.0000
17.0000	7.0000	0.0000

RECORD NO.	53	LENGTH OF RECORD	20
	1.0000	10.0000	2000.0000
	1.0000	100.0000	1.0000
	80.0000	1.0000	0.0000
	17.0000	7.0000	0.0000

RECORD NO.	54	LENGTH OF RECORD	30
	2.0000	.5000	2.5000
	1.0000	200.0000	1.0000
	1.8000	0.0000	0.0000
	0.0000	510.0000	10.0000
	1.8000	0.0000	0.0000
	0.0000	2.0000	17.0000

RECORD NO.	55	LENGTH OF RECORD	20
	1.0000	5.0000	25.0000
	10.0000	1.0000	.7900
	0.0000	1.5000	0.0000
	17.0000	13.0000	0.0000

RECORD NO.	56	LENGTH OF RECORD	20
	1.0000	.5000	10.0000
	2.0000	1.0000	63.0000
	50.0000	1.0000	0.0000
	20.0000	7.0000	0.0000

RECORD NO.	57	LENGTH OF RECORD	20
	1.0000	30.0000	7000.0000
	400.0000	1.0000	.8200



0.0000 2.0000

0.0000 0.0000

---

1.0000 700.0000

1.0000 80.0000

0.0000 2.0000

0.0000 0.0000

---

25.0000 1.0000

1.0000 .2000

1.0000 0.0000

1.0000 .5300

1.0000 0.0000

7.0000 0.0000

---

1.0000 3500.0000

1.0000 0.0000

0.0000 2.0000

0.0000 0.0000

---

1.0000 1000.0000

1.0000 50.0000

0.0000 2.0000

0.0000 0.0000

---

1.0000 50000.0000

1.0000 70.0000

D-15

1.0500	2000.0000
5.0000	1.5000
1.6000	21.0000
5.0000	0.0000
5.0000	1.5000
0.0000	1.0000
16000.0000	1.0000
0.0000	0.0000
400.0000	350.0000
1.1000	1.0500
5.0000	2000.0000
1.6000	1.5000
5.0000	21.0000
5.0000	0.0000
0.0000	1.9000
10000.0000	1.0000
0.0000	0.0000
400.0000	350.0000
1.1000	1.0500
5.0000	2000.0000
1.6000	1.5000
5.0000	21.0000
5.0000	0.0000
0.0000	1.8000
11000.0000	1.0000
0.0000	0.0000
2.0000	0.0000

70.0000 1.0000 0.0000  
17.0000 7.0000 0.0000

RECORD NO. 58 LENGTH OF RECORD 45

1.0000 10.0000 4000.0000  
400.0000 1.0000 5100  
0.0000 1.0000 0.0000  
17.0000 7.0000 3.0000  
4.0000 1.0000 1.2200  
300.0000 600.0000 800.0000  
1.0000 1.0000 1.0000  
100.0000 200.0000 300.0000  
-2.0000 1.0000 1.0500

RECORD NO. 59 LENGTH OF RECORD 45

1.0000 1000.0000 20000.0000  
4000.0000 1.0000 4600  
0.0000 1.0000 0.0000  
17.0000 7.0000 3.0000  
4.0000 1.0000 1.2200  
300.0000 600.0000 800.0000  
1.0000 1.0000 1.0000  
100.0000 200.0000 300.0000  
-2.0000 1.0000 1.0500

RECORD NO. 60 LENGTH OF RECORD 45

1.0000 2000.0000 20000.0000  
4000.0000 1.0000 3500  
0.0000 1.0000 0.0000  
17.0000 7.0000 3.0000  
4.0000 1.0000 1.2200  
300.0000 600.0000 800.0000  
1.0000 1.0000 1.0000  
100.0000 200.0000 300.0000  
-2.0000 1.0000 1.0500

300.0000 600.0000 800.0000  
4.0000 1.0000 1.2200  
17.0000 7.0000 3.0000  
0.0000 1.0000 0.0000

100.0000	200.0000	300.0000
-2.0000	1.0000	1.8500

---

RECORD NO.	61	LENGTH OF RECORD	20
	1.0000	1000.0000	30000.0000
	5.0000	1000.0000	.8000
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

---

RECORD NO.	62	LENGTH OF RECORD	20
	1.0000	650.0000	15000.0000
	5.0000	1000.0000	.5500
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

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RECORD NO.	63	LENGTH OF RECORD	35
	1.0000	3000.0000	50000.0000
	10.0000	1000.0000	.7300
	20.0000	1.0000	0.0000
	8.0000	7.0000	3.0000
	1.0000	1.0000	1.3000
	250.0000	850.0000	2400.0000
	1.2500	0.0000	0.0000

---

RECORD NO.	64	LENGTH OF RECORD	30
	2.0000	4.0000	150.0000
	1.0000	580.0000	40.0000
	1.8000	0.0000	0.0000
	0.0000	3600.0000	500.0000
	1.8000	0.0000	0.0000
	0.0000	2.0000	22.0000

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350.0000	400.0000
0.0000	0.0000

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1.0000	250000.0000
1.8000	0.0000
0.0000	2.0000
0.0000	0.0000

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1.0000	520000.0000
1.8000	0.0000
0.0000	2.0000
0.0000	0.0000

---

1.0000	600000.0000
1.8000	20.0000
0.0000	4.0000
5.0000	4.0000
1.5000	125.0000
-2.0000	1.0000
0.0000	0.0000

---

2000.0000	1.0000
1.0000	.4500
1.0000	0.0000
1.0000	.7500
1.0000	0.0000
7.0000	0.0000

RECORD NO.	65	LENGTH OF RECORD	30
	2.0000	4.0000	250.0000
	1.0000	260.0000	40.0000
	1.8000	0.0000	0.0000
	0.0000	2400.0000	500.0000
	1.8000	0.0000	0.0000
	0.0000	2.0000	22.0000

RECORD NO.	66	LENGTH OF RECORD	20
	1.0000	2.0000	30.0000
	10.0000	1.0000	.8800
	0.0000	1.0000	0.0000
	17.0000	7.0000	0.0000

RECORD NO.	67	LENGTH OF RECORD	20
	1.0000	2.0000	10.0000
	10.0000	1.0000	.2100
	0.0000	1.0000	0.0000
	17.0000	7.0000	0.0000

RECORD NO.	68	LENGTH OF RECORD	30
	2.0000	1.5000	15.0000
	1.0000	840.0000	5.0000
	1.8000	0.0000	0.0000
	0.0000	2800.0000	30.0000
	1.8000	0.0000	0.0000
	0.0000	2.0000	9.0000

RECORD NO.	69	LENGTH OF RECORD	25
	1.0000	10.0000	80.0000
	30.0000	1.0000	.5100
	0.0000	1.0000	0.0000
	8.0000	7.0000	5.0000

1200.0000	1.0000
1.0000	.5400
1.0000	0.0000
1.0000	1.9000
1.0000	0.0000
7.0000	0.0000

1.0000	140.0000
1.8000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	55.0000
1.8000	0.0000
0.0000	2.0000
0.0000	0.0000

500.0000	1.0000
1.0000	.7500
1.0000	0.0000
1.0000	.4600
1.0000	0.0000
7.0000	0.0000

1.0000	550.0000
1.8000	0.0000
0.0000	3.0000
-3.0000	1.0000

1.1000

1.6400

0.0000

---

RECORD NO. 70                      LENGTH OF RECORD 0

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RECORD NO. 71                      LENGTH OF RECORD 0

---

RECORD NO. 72                      LENGTH OF RECORD 0

---

RECORD NO. 73                      LENGTH OF RECORD 0

---

RECORD NO. 74                      LENGTH OF RECORD 0

---

RECORD NO. 75                      LENGTH OF RECORD 55

1.0000                      100.0000                      80000.0000

1.0000                      1000.0000                      .6200

---

0.0000                      1.0000                      0.0000

23.0000                      7.0000                      3.0000

9.0000                      1.0000                      1.1500

---

1.6000                      1.7000                      1.9000

---

150.0000                      200.0000                      300.0000

700.0000                      800.0000                      900.0000

1.0000                      4.0000                      2.2500

---

6.3000                      3.9000                      -3.0000

---

1.3000                      0.0000                      0.0000

RECORD NO. 76                      LENGTH OF RECORD 65

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2.0000                      100.0000                      2000.0000

---

1.0000                      600.0000                      1.0000

2.2000                      0.0000                      0.0000

0.0000                      3300.0000                      10.0000

---

2.2000                      0.0000                      0.0000

---

0.0000                      5.0000                      24.0000



0.0000

0.0000

1.0000

1900.0000

2.2000

0.0000

0.0000

5.0000

4.0000

5.0000

1.2500

1.4500

2.3000

2.5000

500.0000

600.0000

1000.0000

-7.0000

8.0000

4.2500

1.0000

.8000

0.0000

0.0000

100000.0000

1.0000

1000.0000

.5700

1.0000

0.0000

1000.0000

.7900

1.0000

8.0000

7.0000

3.0000

1.0000	1.1500
1.7000	1.9000
200.0000	300.0000
800.0000	900.0000
4.0000	2.2500
3.9000	-3.0000
0.0000	0.0000
1.0000	1100.0000
2.2000	0.0000
0.0000	5.0000
4.0000	5.0000
1.2500	1.4500
2.3000	2.5000
500.0000	600.0000
1000.0000	-7.0000
6.0000	4.2500
1.0000	0.0000
1.0000	2.5000
300.0000	400.0000
2.0000	2.4000
900.0000	900.0000
2.7500	2.5000



3.6500	2.2500	3.2500
1.6000	8.2000	6.5000
4.2500	8.2000	-2.0000
0.0000	0.0000	0.0000

RECORD NO.	80	LENGTH OF RECORD	75
	2.0000	10.0000	2500.0000
	1.0000	600.0000	.1000
	3.0000	40.0000	40.0000
	0.0000	1200.0000	10.0000
	3.0000	40.0000	40.0000
	0.0000	5.0000	23.0000
	4.0000	5.0000	10.0000
	1.2500	1.4000	1.5000
	2.0000	2.4000	2.6000
	300.0000	400.0000	500.0000
	800.0000	900.0000	1000.0000
	2.7500	2.5000	3.6500
	2.1000	2.3000	1.6000
	4.0000	7.9000	4.2500
	1.0000	1.6000	0.0000

RECORD NO.	81	LENGTH OF RECORD	65
	1.0000	100.0000	30000.0000
	10.0000	1000.0000	.7000
	0.0000	1.0000	0.0000
	24.0000	7.0000	3.0000
	10.0000	1.0000	1.2000
	1.5000	1.6500	1.9000
	2.6000	150.0000	200.0000
	500.0000	600.0000	700.0000
	1000.0000	-15.0000	1.0000

2.1000 2.3000

4.0000 7.9000

1.0000 1.6000

0.0000 0.0000

20000.0000 1.0000

1000.0000 .5300

1.0000 0.0000

1000.0000 .8900

1.0000 0.0000

7.0000 3.0000

1.0000 1.2000

1.6500 1.9000

150.0000 200.0000

600.0000 700.0000

-15.0000 1.0000

2.2500 3.2500

8.2000 6.5000

8.2000 -2.0000

0.0000 0.0000

1.0000 4700.0000

3.0000 0.0000

0.0000 5.0000

4.0000 5.0000

1.2500 1.4000

2.0000 2.4000

300.0000 400.0000

800.0000 900.0000

2.7500 2.5000

3.6500	2.2500	3.2500
1.6000	8.2000	6.5000
4.2500	8.2000	-2.0000
0.0000	0.0000	0.0000

RECORD NO. 82                      LENGTH OF RECORD 0

RECORD NO. 83                      LENGTH OF RECORD 0

RECORD NO. 84                      LENGTH OF RECORD 0

RECORD NO. 85                      LENGTH OF RECORD 0

RECORD NO. 86                      LENGTH OF RECORD 0

RECORD NO. 87                      LENGTH OF RECORD 30

1.0000	40.0000	1500.0000
100.0000	1.0000	.7000
40.0000	1.5000	0.0000
26.0000	13.0000	3.0000
1.1000	1.2000	1.3000
50.0000	75.0000	100.0000

RECORD NO. 88                      LENGTH OF RECORD 20

1.0000	1200.0000	5000.0000
3.7600	1000.0000	.7300
0.0000	1.5000	0.0000
26.0000	13.0000	0.0000

RECORD NO. 89                      LENGTH OF RECORD 20

1.0000	8000.0000	50000.0000
3.0000	10000.0000	.7300
0.0000	1.5000	0.0000

2.1000	2.3000
4.0000	7.9000
1.0000	1.6000
0.0000	0.0000

1.0000	20000.0000
1.6500	40.0000
0.0000	3.0000
5.0000	1.0000
1.6000	30.0000
200.0000	0.0000

1.0000	90000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	450000.0000
2.0000	0.0000
0.0000	2.0000

26.0000

13.0000

0.0000

RECORD NO.	90	LENGTH OF RECORD	20
	1.0000	13000.0000	100000.0000
	3.0000	10000.0000	.5000
	0.0000	1.5000	0.0000
	26.0000	13.0000	0.0000

RECORD NO.	91	LENGTH OF RECORD	35
	1.0000	100.0000	40000.0000
	1.0000	1000.0000	.5700
	0.0000	1.0000	0.0000
	23.0000	7.0000	4.0000
	1.0000	2.8000	2.8000
	6.8000	7.9000	6.6000
	.5000	0.0000	0.0000

RECORD NO.	92	LENGTH OF RECORD	35
	1.0000	400.0000	20000.0000
	3.0000	1000.0000	.9300
	0.0000	1.0000	0.0000
	27.0000	7.0000	4.0000
	1.0000	2.8000	2.8000
	6.8000	7.9000	6.6000
	.5000	0.0000	0.0000

RECORD NO.	93	LENGTH OF RECORD	45
	1.0000	100.0000	20000.0000
	1.0000	1000.0000	.3000
	20.0000	1.0000	0.0000
	23.0000	7.0000	4.0000
	1.0000	1.4000	1.5000



0.0000            0.0000

1.0000            1400000.0000

2.0000            0.0000

0.0000            2.0000

0.0000            0.0000

1.0000            1400.0000

2.0000            0.0000

0.0000            4.0000

5.0000            -5.0000

3.0000            4.4000

-2.0000            1.0000

0.0000            0.0000

1.0000            1800.0000

2.0000            0.0000

0.0000            4.0000

5.0000            -5.0000

3.0000            4.4000

-2.0000            1.0000

0.0000            0.0000

1.0000            1000.0000

1.5000            20.0000

0.0000            4.0000

5.0000            -16.0000

1.5000            4.3000

.5000	3.0000	1.5000
5.8000	3.0000	5.9000
3.0000	-2.0000	1.0000
0.0000	0.0000	0.0000

RECORD NO.	94	LENGTH OF RECORD	45
	1.0000	400.0000	20000.0000
	3.0000	1000.0000	.5100
	0.0000	1.0000	0.0000
	27.0000	7.0000	4.0000
	1.0000	1.4000	1.5000
	.5000	3.0000	1.5000
	5.8000	3.0000	5.9000
	3.0000	-2.0000	1.0000
	0.0000	0.0000	0.0000

RECORD NO.	95	LENGTH OF RECORD	25
	1.0000	70.0000	1500.0000
	1.0000	1000.0000	.5700
	40.0000	1.0000	0.0000
	23.0000	7.0000	4.0000
	1.5000	0.0000	0.0000

RECORD NO.	96	LENGTH OF RECORD	25
	1.0000	1.0000	200.0000
	1.0000	10.0000	.5000
	0.0000	1.0000	0.0000
	23.0000	7.0000	4.0000
	1.9000	0.0000	0.0000

RECORD NO.	97	LENGTH OF RECORD	30
	1.0000	1000.0000	850000.0000
	1.0000	10000.0000	.3200

3.0000	2.5000
3.0000	5.1000
1.2000	0.0000
0.0000	0.0000

1.0000	2200.0000
1.5000	0.0000
0.0000	4.0000
5.0000	-15.0000
1.5000	4.3000
3.0000	2.5000
3.0000	5.1000
1.2000	0.0000
0.0000	0.0000

1.0000	4500.0000
2.0000	40.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	3700.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	6200.0000
1.9500	0.0000

0.0000	1.0000	0.0000
23.0000	7.0000	4.0000
1.4000	1.5000	1.5000
0.0000	0.0000	0.0000

RECORD NO.	98	LENGTH OF RECORD	30
	1.0000	30000.0000	3000000.0000
	1.0000	1000000.0000	.5800
	0.0000	1.5000	0.0000
	23.0000	28.0000	4.0000
	1.5000	1.6000	3.2000
	5.8000	5.1000	0.0000

RECORD NO.	99	LENGTH OF RECORD	30
	1.0000	250000.0000	3000000.0000
	1.0000	1000000.0000	.6300
	0.0000	1.5000	0.0000
	23.0000	28.0000	5.0000
	1.0000	.8500	-2.0000
	0.0000	0.0000	0.0000

RECORD NO.	100	LENGTH OF RECORD	40
	2.0000	4000.0000	25000.0000
	1.0000	35000.0000	10.0000
	2.0000	0.0000	0.0000
	0.0000	160000.0000	100.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	29.0000
	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000

RECORD NO.	101	LENGTH OF RECORD	20
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0.0000	3.0000
-5.0000	1.0000
4.3000	0.0000
0.0000	0.0000

1.0000	70000.0000
2.0000	0.0000
0.0000	3.0000
-8.0000	1.0000
3.5000	5.9000
0.0000	0.0000

1.0000	88000.0000
2.0000	0.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	1.3000
0.0000	0.0000

300000.0000	1.0000
1000.0000	.4500
1.5000	0.0000
1000.0000	.7900
1.5000	0.0000
13.0000	0.0000
0.0000	0.0000
0.0000	0.0000

1.0000	100000.0000	100000000.0000
.2200	1000000.0000	.7900
0.0000	1.5000	0.0000
30.0000	13.0000	0.0000

RECORD NO. 102                      LENGTH OF RECORD 0

RECORD NO. 103	LENGTH OF RECORD 20	
1.0000	10000.0000	100000000.0000
1.0000	1000000.0000	.7800
0.0000	1.5000	0.0000
30.0000	13.0000	0.0000

RECORD NO. 104	LENGTH OF RECORD 25	
1.0000	3000.0000	1000000.0000
100000.0000	1.0000	.7700
0.0000	1.5000	0.0000
29.0000	13.0000	0.0000
0.0000	0.0000	0.0000

RECORD NO. 105	LENGTH OF RECORD 30	
1.0000	1000.0000	1000000.0000
100000.0000	1.0000	.6300
0.0000	1.5000	0.0000
23.0000	13.0000	5.0000
1.0000	17.0000	-2.0000
0.0000	0.0000	0.0000

RECORD NO. 106	LENGTH OF RECORD 25	
1.0000	70000.0000	70000000.0000
100000.0000	1.0000	.5100
0.0000	1.5000	0.0000
23.0000	13.0000	5.0000

1.0000	160000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	54000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	120000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000
0.0000	0.0000

1.0000	32000.0000
2.0000	0.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	1.2500
0.0000	0.0000

1.0000	19000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000

1.2500

0.0000

0.0000

RECORD NO.	107	LENGTH OF RECORD	20
	1.0000	100000.0000	200000000.0000
	1000000.0000	1.0000	.6700
	40.0000	1.5000	0.0000
	23.0000	13.0000	0.0000

RECORD NO.	108	LENGTH OF RECORD	0
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RECORD NO.	109	LENGTH OF RECORD	0
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RECORD NO.	110	LENGTH OF RECORD	0
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RECORD NO.	111	LENGTH OF RECORD	20
	1.0000	1000.0000	1000000.0000
	10000.0000	1.0000	.6000
	0.0000	1.5000	0.0000
	26.0000	13.0000	0.0000

RECORD NO.	112	LENGTH OF RECORD	20
	1.0000	20.0000	10000.0000
	1000.0000	1.0000	.5600
	0.0000	1.5000	0.0000
	26.0000	13.0000	0.0000

RECORD NO.	113	LENGTH OF RECORD	20
	1.0000	100000.0000	10000000.0000
	1.0000	1000000.0000	.8200
	0.0000	1.5000	0.0000
	23.0000	13.0000	0.0000



0.0000

0.0000

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1.0000

90000.0000

2.0000

40.0000

0.0000

2.0000

0.0000

0.0000

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1.0000

26000.0000

2.0000

0.0000

0.0000

2.0000

0.0000

0.0000

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1.0000

92000.0000

2.0000

0.0000

0.0000

2.0000

0.0000

0.0000

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1.0000

420000.0000

2.0000

0.0000

0.0000

2.0000

0.0000

0.0000

RECORD NO. 114

LENGTH OF RECORD 30

2.0000	28.0000	987.0000
1.0000	37000.0000	283.0000
2.0000	0.0000	0.0000
0.0000	480000.0000	85000.0000
2.0000	0.0000	0.0000
0.0000	2.0000	26.0000

RECORD NO. 115

LENGTH OF RECORD 30

1.0000	.2500	7.5000
2.0000	1.0000	.5800
30.0000	1.0000	0.0000
17.0000	7.0000	4.0000
1.0000	1.1200	1.1700
-2.0000	1.0000	1.2000

RECORD NO. 116

LENGTH OF RECORD 25

1.0000	1.0000	30.0000
5.0000	1.0000	.5200
40.0000	1.0000	0.0000
17.0000	7.0000	4.0000
1.1200	1.1700	1.3600

RECORD NO. 117

LENGTH OF RECORD 25

1.0000	1.0000	50.0000
5.0000	1.0000	.5700
40.0000	1.0000	0.0000
17.0000	7.0000	4.0000
1.1200	1.1700	1.3600

RECORD NO. 118

LENGTH OF RECORD 30

2.0000	1.0000	9.0000
1.0000	920.0000	2.0000

140000.0000	1.0000
1.0000	.4100
1.5000	0.0000
1.0000	.9700
1.5000	0.0000
13.0000	0.0000

1.0000	500.0000
2.0000	30.0000
0.0000	4.0000
5.0000	-5.0000
1.3600	1.3700
0.0000	0.0000

1.0000	1100.0000
1.6200	40.0000
0.0000	3.0000
-5.0000	1.0000
1.3700	0.0000

1.0000	1800.0000
1.6200	40.0000
0.0000	3.0000
-5.0000	1.0000
1.3700	0.0000

30.0000	1.0000
1.0000	.1900

2.0000	0.0000	0.0000
0.0000	1550.0000	10.0000
2.0000	0.0000	0.0000
0.0000	2.0000	17.0000

RECORD NO. 119	LENGTH OF RECORD 25	
1.0000	2.0000	30.0000
10.0000	1.0000	.4500
50.0000	1.0000	0.0000
17.0000	7.0000	4.0000
1.1300	1.1700	1.3600

RECORD NO. 120	LENGTH OF RECORD 25	
1.0000	2.0000	200.0000
10.0000	1.0000	.5600
20.0000	1.0000	0.0000
17.0000	7.0000	4.0000
1.1500	1.1700	1.3600

RECORD NO. 121	LENGTH OF RECORD 30	
2.0000	400.0000	7500.0000
1.0000	46000.0000	4.0000
2.0000	0.0000	0.0000
0.0000	250000.0000	30.0000
2.0000	0.0000	0.0000
0.0000	2.0000	32.0000

RECORD NO. 122	LENGTH OF RECORD 20	
1.0000	200000.0000	4000000.0000
1.0000	1000000.0000	.0000
0.0000	1.5000	0.0000
23.0000	13.0000	0.0000

1.0000	0.0000
1.0000	.4000
1.0000	0.0000
7.0000	0.0000

1.0000	2100.0000
1.6700	50.0000
0.0000	3.0000
-5.0000	1.0000
1.4000	0.0000

1.0000	3200.0000
2.0000	20.0000
0.0000	3.0000
-5.0000	1.0000
1.3700	0.0000

50000.0000	1.0000
1000.0000	.6600
1.5000	0.0000
1000.0000	.9300
1.5000	0.0000
13.0000	0.0000

1.0000	200000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

RECORD NO.	123	LENGTH OF RECORD	20
	1.0000	1.0000	200.0000
	20.0000	1.0000	.9900
	0.0000	1.0000	0.0000
	17.0000	7.0000	0.0000
RECORD NO.	124	LENGTH OF RECORD	25
	1.0000	1.0000	3.0000
	2.0000	1.0000	.4100
	0.0000	1.0000	0.0000
	17.0000	7.0000	4.0000
	1.1400	1.1800	1.5400
RECORD NO.	125	LENGTH OF RECORD	0
RECORD NO.	126	LENGTH OF RECORD	0
RECORD NO.	127	LENGTH OF RECORD	25
	1.0000	900.0000	10000.0000
	2.0000	1000.0000	.6800
	0.0000	1.1500	0.0000
	23.0000	2.0000	4.0000
	1.2700	2.3500	2.4000
RECORD NO.	128	LENGTH OF RECORD	25
	1.0000	30.0000	150.0000
	70.0000	1.0000	.9900
	0.0000	1.0000	0.0000
	35.0000	7.0000	4.0000
	2.0000	0.0000	0.0000
RECORD NO.	129	LENGTH OF RECORD	20

1.0000 8500.0000

2.0000 0.0000

0.0000 2.0000

0.0000 0.0000

1.0000 1350.0000

2.0000 0.0000

0.0000 3.0000

-5.0000 1.0000

1.4000 0.0000

1.0000 30000.0000

1.6000 0.0000

0.0000 3.0000

-4.0000 1.0000

0.0000 0.0000

1.0000 5500.0000

2.0000 0.0000

0.0000 3.0000

-2.0000 1.0000

0.0000 0.0000

	1.0000	70.0000	600.0000
	100.0000	1.0000	.7900
	0.0000	1.0000	0.0000
	33.0000	7.0000	0.0000

RECORD NO. 130                      LENGTH OF RECORD 0

RECORD NO. 131		LENGTH OF RECORD 25	
	1.0000	10.0000	1000.0000
	100.0000	1.0000	.5300
	0.0000	1.0000	0.0000
	34.0000	7.0000	4.0000
	1.0000	.7500	3.0000

RECORD NO. 132                      LENGTH OF RECORD 30

	1.0000	10.0000	10000.0000
	100.0000	1.0000	.6200
	100.0000	1.0000	0.0000
	34.0000	7.0000	4.0000
	1.0000	1.2000	1.1000
	1.0000	.7000	0.0000

RECORD NO. 133                      LENGTH OF RECORD 30

	1.0000	200.0000	1200.0000
	1000.0000	1.0000	.5700
	30.0000	1.0000	0.0000
	33.0000	7.0000	4.0000
	1.0000	1.2000	1.1000
	1.0000	.7000	0.0000

RECORD NO. 134                      LENGTH OF RECORD 25

	1.0000	100000.0000	100000000.0000
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1.0000	6500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	85000.0000
1.7500	0.0000
0.0000	3.0000
-4.0000	1.0000
0.0000	0.0000

1.0000	130000.0000
1.7500	100.0000
0.0000	4.0000
5.0000	-3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	90000.0000
1.7500	30.0000
0.0000	4.0000
5.0000	-3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	62000.0000
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1.0000	1000000.0000	.6200
60.0000	1.5000	0.0000
30.0000	13.0000	5.0000
3.0000	0.0000	0.0000

RECORD NO. 135	LENGTH OF RECORD 30	
2.0000	.7000	42.0000
1.0000	10000.0000	7.5000
1.5700	40.0000	40.0000
0.0000	85000.0000	75.0000
1.5700	0.0000	0.0000
0.0000	2.0000	8.0000

RECORD NO. 136	LENGTH OF RECORD 49	
3.0000	.5000	30.0000
1.0000	1.0000	1.0000
1.0000	.5800	2.0000
1.0000	0.0000	0.0000
0.0000	0.0000	0.0000
0.0000	0.0000	0.0000
1.0000	1.1100	2.0000
1.0000	0.0000	0.0000
7.0000	0.0000	0.0000

RECORD NO. 137	LENGTH OF RECORD 20	
1.0000	.2000	1.9000
1.0000	1.0000	1.2000
0.0000	1.0000	0.0000
1.0000	7.0000	0.0000

RECORD NO. 138	LENGTH OF RECORD 30	
2.0000	1.0000	70.0000
1.0000	9000.0000	1.0000

2.0000	60.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

280.0000	1.0000
1.0000	.6500
1.0000	0.0000
1.0000	.8100
1.0000	0.0000
7.0000	0.0000

350.0000	1000.0000
14000.0000	10.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
100000.0000	350.0000
0.0000	0.0000
2.0000	35.0000
0.0000	0.0000

1.0000	70000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

750.0000	1.0000
10.0000	.5000

1.5700	50.0000	50.0000
0.0000	90000.0000	1.0000
1.5700	40.0000	40.0000
0.0000	2.0000	8.0000

RECORD NO. 139	LENGTH OF RECORD 20	
1.0000	150.0000	4000.0000
1.0000	1000.0000	.9200
0.0000	1.0000	0.0000
35.0000	7.0000	0.0000

RECORD NO. 140	LENGTH OF RECORD 20	
1.0000	.5000	1.3000
1.0000	1.0000	.9500
0.0000	1.0000	0.0000
1.0000	7.0000	0.0000

RECORD NO. 141	LENGTH OF RECORD 20	
1.0000	20.0000	2000.0000
100.0000	1.0000	.9200
0.0000	1.0000	0.0000
8.0000	7.0000	0.0000

RECORD NO. 142	LENGTH OF RECORD 20	
1.0000	25.0000	1000.0000
1.0000	100.0000	.6400
100.0000	1.0000	0.0000
35.0000	7.0000	0.0000

RECORD NO. 143	LENGTH OF RECORD 20	
1.0000	.6000	2.1000
1.0000	1.0000	1.8000

1.0000	0.0000
100.0000	1.1900
1.0000	0.0000
7.0000	0.0000

1.0000	310000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	160000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	50000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	35000.0000
1.5700	100.0000
0.0000	2.0000
0.0000	0.0000

1.0000	33000.0000
2.0000	0.0000

0.0000	1.0000	0.0000
10.0000	7.0000	0.0000

RECORD NO. 144	LENGTH OF RECORD 20	
1.0000	1.0000	100.0000
10.0000	1.0000	.6500
0.0000	1.0000	0.0000
8.0000	7.0000	0.0000

RECORD NO. 145	LENGTH OF RECORD 20	
1.0000	.5000	15.0000
1.0000	1.0000	.9400
60.0000	1.0000	0.0000
8.0000	7.0000	0.0000

RECORD NO. 146	LENGTH OF RECORD 20	
1.0000	.7500	200.0000
10.0000	1.0000	.6100
60.0000	1.0000	0.0000
8.0000	7.0000	0.0000

RECORD NO. 147	LENGTH OF RECORD 20	
1.0000	1.0000	60.0000
10.0000	1.0000	.6100
100.0000	1.0000	0.0000
35.0000	7.0000	0.0000

RECORD NO. 148	LENGTH OF RECORD 20	
1.0000	3.0000	30.0000
10.0000	1.0000	.5900
0.0000	1.0000	0.0000
8.0000	7.0000	0.0000

0.0000	2.0000
0.0000	0.0000

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1.0000	2500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

---

1.0000	2600.0000
2.0000	60.0000
0.0000	2.0000
0.0000	0.0000

---

1.0000	8500.0000
2.0000	60.0000
0.0000	2.0000
0.0000	0.0000

---

1.0000	9400.0000
2.0000	100.0000
0.0000	2.0000
0.0000	0.0000

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1.0000	2300.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

RECORD NO.	149	LENGTH OF RECORD	20
	1.0000	8.0000	150.0000
	100.0000	1.0000	.5200
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

RECORD NO.	150	LENGTH OF RECORD	20
	1.0000	3.0000	25.0000
	7.5000	1.0000	.6100
	0.0000	1.0000	0.0000
	8.0000	7.0000	0.0000

RECORD NO.	151	LENGTH OF RECORD	20
	1.0000	1.1000	4.0000
	2.0000	1.0000	1.4100
	0.0000	1.0000	0.0000
	1.0000	7.0000	0.0000

RECORD NO.	152	LENGTH OF RECORD	0
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RECORD NO.	153	LENGTH OF RECORD	0
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RECORD NO.	154	LENGTH OF RECORD	0
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RECORD NO.	155	LENGTH OF RECORD	25
	1.0000	20.0000	200.0000
	50.0000	1.0000	.5000
	0.0000	1.0000	0.0000
	33.0000	7.0000	5.0000
	.3000	0.0000	8.0000

RECORD NO.	156	LENGTH OF RECORD	30
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1.0000	60000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	6500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	300000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	10000.0000
1.9000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	200.0000	5000.0000
1.0000	1000.0000	.7500
40.0000	1.0000	0.0000
33.0000	7.0000	4.0000
1.0000	1.0000	1.0000
1.0000	.3500	1.0000

RECORD NO. 157                      LENGTH OF RECORD 25

1.0000	100.0000	9000.0000
5.0000	100.0000	.4700
30.0000	1.0000	0.0000
33.0000	7.0000	4.0000
1.0000	0.0000	0.0000

RECORD NO. 158                      LENGTH OF RECORD 25

1.0000	100.0000	6000.0000
5.0000	100.0000	.5500
60.0000	1.0000	0.0000
33.0000	7.0000	4.0000
1.0000	2.0000	0.0000

RECORD NO. 159                      LENGTH OF RECORD 20

1.0000	10000.0000	70000.0000
300.0000	100.0000	.7000
0.0000	1.0000	0.0000
33.0000	7.0000	0.0000

RECORD NO. 160                      LENGTH OF RECORD 30

1.0000	10.0000	100000.0000
1000.0000	1.0000	.6800
70.0000	1.0000	0.0000
33.0000	7.0000	4.0000
1.0000	2.0000	3.0000

1.0000	65000.0000
1.9000	40.0000
0.0000	4.0000
5.0000	-4.0000
1.5000	-3.0000
0.0000	0.0000

1.0000	20000.0000
1.9000	30.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	21000.0000
1.9000	60.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	550000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	23000.0000
2.0000	70.0000
0.0000	4.0000
5.0000	-5.0000
3.5000	10.0000

-2.0000

1.0000

.8500

RECORD NO. 161

LENGTH OF RECORD 40

2.0000	1.0000	18.0000
1.0000	10000.0000	5.0000
2.0000	30.0000	30.0000
0.0000	45000.0000	100.0000
2.0000	30.0000	30.0000
0.0000	4.0000	33.0000
5.0000	-2.0000	1.0000
1.0000	1.5000	0.0000

RECORD NO. 162

LENGTH OF RECORD 20

1.0000	50.0000	1000.0000
100.0000	1.0000	.4800
0.0000	1.0000	0.0000
23.0000	7.0000	0.0000

RECORD NO. 163

LENGTH OF RECORD 35

1.0000	3.0000	15.0000
10.0000	1.0000	2.0000
30.0000	1.1500	0.0000
36.0000	2.0000	4.0000
1.0000	1.1500	2.5000
-5.0000	1.0000	1.0000
2.8000	0.0000	0.0000

0.0000                      0.0000

250.0000                    1.0000

1.0000                      ,3600

1.0000                      0.0000

1.0000                      .6200

1.0000                      0.0000

7.0000                      4.0000

.9000                       -2.0000

0.0000                      0.0000

1.0000                    16000.0000

1.7500                      0.0000

0.0000                      2.0000

0.0000                      0.0000

1.0000                    600.0000

2.0000                    30.0000

0.0000                      4.0000

5.0000                    -5.0000

2.7000                    9.9000

1.4000                    1.4000

0.0000                      0.0000

LISTING OF DATA ON FILE

RECORD NO.	164	LENGTH OF RECORD 40	
	1.0000	20.0000	60000.0000
	1000.0000	1.0000	.8800
	50.0000	1.0000	0.0000
	37.0000	7.0000	4.0000
	-5.0000	1.0000	1.1500
	9.9000	-5.0000	1.0000
	1.4000	2.8000	-3.0000
	2.2000	0.0000	0.0000

RECORD NO.	165	LENGTH OF RECORD 40	
	1.0000	300.0000	30000.0000
	4000.0000	1.0000	1.0000
	0.0000	1.5000	0.0000
	38.0000	13.0000	39.0000
	4.0000	4.0000	1.7000
	100.0000	400.0000	760.0000
	1.0000	1.5000	1.7000
	1.3500	2.0000	0.0000

RECORD NO.	166	LENGTH OF RECORD 30	
	1.0000	.5000	6.0000
	1.0000	1.0000	1.0000
	0.0000	1.0000	0.0000
	29.0000	7.0000	64.0000
	21.7500	14.5500	8.4800
	5.2500	3.7500	3.0800

RECORD NO.	167	LENGTH OF RECORD 25	
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1.0000	4500.0000
2.0000	50.0000
0.0000	5.0000
5.0000	5.0000
2.5000	2.7000
1.0000	1.4000
1.0000	1.4000
0.0000	0.0000

1.0000	1000000.0000
2.0000	0.0000
0.0000	5.0000
4.0000	5.0000
1.0000	1.0000
7500.0000	-3.0000
-3.0000	1.0000
0.0000	0.0000

1.0000	1.0000
1.2000	0.0000
0.0000	3.0000
-9.0000	21.7500
6.3000	6.0000
0.0000	0.0000

	1.0000	3.0000	6.0000
	1.0000	1.0000	1.0000
	0.0000	1.0000	0.0000
	29.0000	7.0000	64.0000
	4.2400	2.7000	0.0000

RECORD NO. 168                      LENGTH OF RECORD    0

RECORD NO. 169                      LENGTH OF RECORD    0

RECORD NO. 170                      LENGTH OF RECORD    0

RECORD NO. 171                      LENGTH OF RECORD    0

RECORD NO. 172                      LENGTH OF RECORD    0

RECORD NO. 173                      LENGTH OF RECORD    25

	1.0000	3.0000	9.0000
	1.0000	1.0000	1.0000
	0.0000	1.0000	0.0000
	33.0000	7.0000	64.0000
	4.9000	6.8500	9.0000

RECORD NO. 174                      LENGTH OF RECORD    25

	1.0000	4.5000	9.0000
	1.0000	1.0000	1.0000
	0.0000	1.0000	0.0000
	33.0000	7.0000	64.0000
	8.3500	8.0000	0.0000

RECORD NO. 175                      LENGTH OF RECORD    20

	1.0000	1000.0000	1000000.0000
	10.0000	1000.0000	.6000



1.0000	1.0000
1.2000	0.0000
0.0000	3.0000
-3.0000	3.9000
0.0000	0.0000

1.0000	1.0000
1.4000	0.0000
0.0000	3.0000
-4.0000	3.1000
0.0000	0.0000

1.0000	1.0000
1.4000	0.0000
0.0000	3.0000
-2.0000	3.9000
0.0000	0.0000

1.0000	24000.0000
2.0000	20.0000

20.0000	1.5000	0.0000
40.0000	13.0000	0.0000

RECORD NO. 176	LENGTH OF RECORD 20	
1.0000	50.0000	1500.0000
3.0000	100.0000	.3700
40.0000	1.5000	0.0000
1.0000	13.0000	0.0000

RECORD NO. 177	LENGTH OF RECORD 20	
1.0000	30000.0000	90000.0000
50.0000	1000.0000	.4900
0.0000	1.0000	0.0000
30.0000	7.0000	0.0000

RECORD NO. 178	LENGTH OF RECORD 25	
1.0000	100.0000	1000000.0000
10.0000	1000.0000	.6100
0.0000	1.5000	0.0000
40.0000	13.0000	5.0000
1.3500	0.0000	0.0000

RECORD NO. 179	LENGTH OF RECORD 20	
1.0000	80.0000	2000.0000
1.0000	100.0000	.3800
0.0000	1.5000	0.8800
1.0000	13.0000	0.0000

RECORD NO. 180	LENGTH OF RECORD 30	
2.0000	10.0000	80.0000
1.0000	14000.0000	.4000
2.0000	0.0000	0.0000

0.0000	2.0000
0.0000	0.0000

1.0000	19000.0000
2.0000	40.0000
0.0000	2.0000
0.0000	0.0000

1.0000	4500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	37000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	51000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

10000.0000	1.0000
100.0000	.3600
1.5000	0.0000



0.0000	135000.0000	10.0000
2.0000	0.0000	0.0000
0.0000	2.0000	1.0000

RECORD NO. 181                      LENGTH OF RECORD 20

1.0000	100.0000	7000.0000
10.0000	1000.0000	.6900
0.0000	1.5000	0.0000
40.0000	13.0000	0.0000

RECORD NO. 182                      LENGTH OF RECORD 20

1.0000	45.0000	4000.0000
1.0000	100.0000	.5900
0.0000	1.0000	0.0000
1.0000	7.0000	0.0000

RECORD NO. 183                      LENGTH OF RECORD 30

2.0000	10.0000	290.0000
1.0000	62000.0000	1.0000
2.0000	0.0000	0.0000
0.0000	75000.0000	10.0000
2.0000	0.0000	0.0000
0.0000	2.0000	1.0000

RECORD NO. 184                      LENGTH OF RECORD 0

RECORD NO. 185                      LENGTH OF RECORD 25

1.0000	100.0000	8000.0000
1.0000	1000.0000	.8400
0.0000	1.5000	0.0000
40.0000	13.0000	5.0000
1.3500	0.0000	0.0000

100.0000	.7800
1.5000	0.0000
13.0000	0.0000

1.0000	75000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	11500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

3000.0000	1.0000
100.0000	.3300
1.5000	0.0000
100.0000	.5300
1.5000	0.0000
13.0000	0.0000

1.0000	63000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

RECORD NO.	186	LENGTH OF RECORD	30
	1.0000	5.0000	100.0000
	1.0000	10.0000	.5900
	0.0000	1.0000	0.0000
	1.0000	7.0000	5.0000
	1.0000	1.4000	-2.0000
	0.0000	0.0000	0.0000

RECORD NO.	187	LENGTH OF RECORD	25
	1.0000	50.0000	400.0000
	10.0000	10.0000	.6100
	0.0000	1.0000	0.0000
	1.0000	7.0000	5.0000
	2.1000	0.0000	0.0000

RECORD NO.	188	LENGTH OF RECORD	20
	1.0000	200.0000	10000.0000
	1.0000	1000.0000	.4700
	0.0000	1.5000	0.0000
	40.0000	13.0000	0.0000

RECORD NO.	189	LENGTH OF RECORD	30
	2.0000	30.0000	380.0000
	1.0000	60000.0000	.1000
	2.0000	0.0000	0.0000
	0.0000	150000.0000	1.0000
	2.0000	0.0000	0.0000
	0.0000	2.0000	40.0000

RECORD NO.	190	LENGTH OF RECORD	0
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RECORD NO.	191	LENGTH OF RECORD	25
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1.0000	25000.0000
1.2000	0.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	1.7000
0.0000	0.0000

1.0000	55000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	26000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

3000.0000	1.0000
1000.0000	.2000
1.5000	0.0000
1000.0000	.4700
1.5000	0.0000
13.0000	0.0000

1.0000	1000.0000	80000.0000
10000.0000	1.0000	.5600
30.0000	1.0000	0.0000
32.0000	7.0000	5.0000
.4000	0.0000	0.0000

RECORD NO. 192	LENGTH OF RECORD 25	
1.0000	1000.0000	150000.0000
10000.0000	1.0000	.6600
30.0000	1.0000	0.0000
32.0000	7.0000	0.0000
0.0000	0.0000	0.0000

RECORD NO. 193	LENGTH OF RECORD 40	
2.0000	1000.0000	80000.0000
1.0000	25000.0000	10000.0000
1.7000	40.0000	40.0000
0.0000	115000.0000	200000.0000
1.7000	40.0000	40.0000
0.0000	5.0000	32.0000
-4.0000	1.0000	2.0000
0.0000	0.0000	0.0000

RECORD NO. 194	LENGTH OF RECORD 25	
1.0000	20000.0000	800000.0000
100000.0000	1.0000	.7800
0.0000	1.5000	0.0000
32.0000	13.0000	5.0000
.8000	1.4000	1.9000

RECORD NO. 195	LENGTH OF RECORD 25	
1.0000	500.0000	100000.0000
10000.0000	1.0000	.7200



1.0000	3000.0000
1.5900	30.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	2000.0000
2.0000	30.0000
0.0000	2.0000
0.0000	0.0000
0.0000	0.0000

1000000.0000	1.0000
1.0000	.3900
1.0000	0.0000
1.0000	.0100
1.0000	0.0000
7.0000	9.0000
2.0000	12.0000
0.0000	0.0000

1.0000	600000.0000
2.0000	0.0000
0.0000	3.0000
-9.0000	1.0000
2.5000	0.0000

1.0000	4000.0000
2.0000	50.0000

50.0000	1.0000	0.0000	0.0000	3.0000
32.0000	7.0000	4.0000	-2.0000	1.0000
1.6000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 196	LENGTH OF RECORD 30			
1.0000	1000.0000	100000.0000	1.0000	5000.0000
10000.0000	1.0000	.5000	2.0000	0.0000
0.0000	1.0000	0.0000	0.0000	4.0000
32.0000	7.0000	4.0000	5.0000	-2.0000
1.0000	2.0000	-3.0000	1.0000	2.0000
.7000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 197	LENGTH OF RECORD 30			
1.0000	1000.0000	70000.0000	1.0000	4500.0000
10000.0000	1.0000	.6000	2.0000	0.0000
0.0000	1.0000	0.0000	0.0000	4.0000
32.0000	7.0000	4.0000	5.0000	-2.0000
1.0000	1.6500	-2.0000	1.0000	35.0000
0.0000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 198	LENGTH OF RECORD 25			
1.0000	500.0000	500000.0000	1.0000	3100.0000
10000.0000	1.0000	.7000	2.0000	0.0000
0.0000	1.0000	0.0000	0.0000	3.0000
32.0000	7.0000	5.0000	-2.0000	1.0000
3.0000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 199	LENGTH OF RECORD 30			
2.0000	1000.0000	4000.0000	30000.0000	1.0000
1.0000	3500.0000	2000.0000	1.0000	.3900
2.0000	0.0000	0.0000	1.0000	0.0000
0.0000	8300.0000	10000.0000	1.0000	.6800

2.0000	0.0000	0.0000
0.0000	2.0000	32.0000

RECORD NO. 200	LENGTH OF RECORD	20
1.0000	1000.0000	100000.0000
1000.0000	1.0000	.7000
0.0000	1.0000	0.0000
32.0000	7.0000	0.0000

RECORD NO. 201	LENGTH OF RECORD	20
1.0000	25000.0000	200000.0000
100000.0000	1.0000	.8300
0.0000	1.5000	0.0000
32.0000	13.0000	0.0000

RECORD NO. 202	LENGTH OF RECORD	35
2.0000	1000.0000	10000.0000
1.0000	3200.0000	10000.0000
2.0000	40.0000	40.0000
0.0000	7000.0000	50000.0000
2.0000	0.0000	0.0000
0.0000	3.0000	32.0000
-3.0000	1.0000	1.3000

RECORD NO. 203	LENGTH OF RECORD	25
1.0000	5000.0000	30000.0000
10000.0000	1.0000	.3900
0.0000	1.0000	0.0000
32.0000	7.0000	5.0000
1.7000	0.0000	0.0000

RECORD NO. 204	LENGTH OF RECORD	30
1.0000	1000.0000	50000.0000

1.0000	0.0000
7.0000	0.0000

1.0000	3000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	700000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

60000.0000	1.0000
1.0000	.6100
1.0000	0.0000
1.0000	1.0000
1.0000	0.0000
7.0000	5.0000
1.7000	0.0000

1.0000	3200.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	5000.0000
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10000.0000	1.0000	.7900	2.0000	50.0000
50.0000	1.0000	0.0000	0.0000	4.0000
32.0000	7.0000	4.0000	5.0000	-2.0000
1.0000	1.6000	-2.0000	1.0000	3.0000
0.0000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 205      LENGTH OF RECORD 25

1.0000	5000.0000	60000.0000	1.0000	6400.0000
10000.0000	1.0000	.7100	2.0000	0.0000
0.0000	1.0000	0.0000	0.0000	3.0000
32.0000	7.0000	5.0000	-2.0000	1.0000
1.3000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 206      LENGTH OF RECORD 25

1.0000	70000.0000	1000000.0000	1.0000	360000.0000
200.0000	1000.0000	.9200	2.0000	20.0000
20.0000	1.5000	0.0000	0.0000	3.0000
41.0000	13.0000	5.0000	-2.0000	1.0000
1.6000	0.0000	0.0000	0.0000	0.0000

RECORD NO. 207      LENGTH OF RECORD 25

1.0000	8000.0000	200000.0000	1.0000	12000.0000
10000.0000	1.0000	.7200	2.0000	0.0000
0.0000	1.0000	0.0000	0.0000	3.0000
32.0000	7.0000	5.0000	-3.0000	1.0000
.6000	4.0000	0.0000	0.0000	0.0000

RECORD NO. 208      LENGTH OF RECORD 30

1.0000	250.0000	20000.0000	1.0000	150000.0000
5.0000	1000.0000	.7100	2.0000	0.0000
0.0000	1.0000	0.0000	0.0000	4.0000
42.0000	7.0000	4.0000	43.0000	-2.0000



1.0000	2.0000	-4.0000
.6200	.3500	0.0000

RECORD NO. 209                      LENGTH OF RECORD 30

1.0000	600.0000	20000.0000
1.0000	1000.0000	.4200
30.0000	1.0000	0.0000
42.0000	7.0000	4.0000
1.0000	2.0000	-2.0000
0.0000	0.0000	0.0000

RECORD NO. 210                      LENGTH OF RECORD 20

1.0000	3.0000	26.0000
10.0000	1.0000	.7300
0.0000	1.0000	0.0000
44.0000	7.0000	0.0000

RECORD NO. 211                      LENGTH OF RECORD 20

1.0000	10.0000	400.0000
100.0000	1.0000	.5200
40.0000	1.0000	0.0000
33.0000	7.0000	0.0000

RECORD NO. 212                      LENGTH OF RECORD 35

1.0000	10.0000	150.0000
100.0000	1.0000	.7000
30.0000	1.0000	0.0000
33.0000	7.0000	4.0000
-2.0000	1.0000	1.2000
1.1000	-3.0000	1.0000
0.0000	0.0000	0.0000

RECORD NO. 213                      LENGTH OF RECORD 30

1.0000	1.2500
0.0000	0.0000

1.0000	40000.0000
2.0000	30.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	.8500
0.0000	0.0000

1.0000	45000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	22000.0000
1.8500	40.0000
0.0000	2.0000
0.0000	0.0000

1.0000	74000.0000
2.0000	30.0000
0.0000	5.0000
9.0000	9.0000
-2.0000	1.0000
1.0000	1.0000
0.0000	0.0000

1.0000	1.0000	300.0000
10.0000	1.0000	.5200
0.0000	1.0000	0.0000
29.0000	7.0000	4.0000
1.0000	2.0000	.8000
.5000	0.0000	0.0000

RECORD NO. 214	LENGTH OF RECORD 50	
3.0000	200.0000	400.0000
1.0000	1.0000	1.0000
1000.0000	.6400	2.0000
1.1500	0.0000	0.0000
1000.0000	.6600	2.0000
1.1500	0.0000	0.0000
1000.0000	1.0300	2.0000
1.1500	0.0000	0.0000
2.0000	5.0000	-3.0000
1.2000	0.0000	0.0000

RECORD NO. 215	LENGTH OF RECORD 30	
1.0000	20.0000	1500.0000
1.0000	100.0000	.3700
0.0000	1.0000	0.0000
33.0000	7.0000	4.0000
1.0000	2.0000	-2.0000
0.0000	0.0000	0.0000

RECORD NO. 216	LENGTH OF RECORD 30	
1.0000	15.0000	1000.0000
1.0000	100.0000	.5600
0.0000	1.0000	0.0000
33.0000	7.0000	4.0000



1.0000	9200.0000
2.0000	0.0000
0.0000	4.0000
5.0000	-3.0000
-2.0000	1.0000
0.0000	0.0000

6000.0000	20000.0000
26000.0000	.3000
0.0000	0.0000
60000.0000	2.0000
0.0000	0.0000
230000.0000	10.0000
0.0000	0.0000
3.0000	33.0000
1.0000	1.3000
0.0000	0.0000

1.0000	4000.0000
1.7500	0.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	1.1000
0.0000	0.0000

1.0000	5100.0000
2.0000	0.0000
0.0000	4.0000
5.0000	-2.0000

1.0000	2.2000	-2.0000
0.0000	0.0000	0.0000

RECORD NO. 217                      LENGTH OF RECORD 35

1.0000	50.0000	300.0000
100.0000	1.0000	.3200
20.0000	1.0000	0.0000
23.0000	7.0000	4.0000
-7.0000	1.0000	1.0000
1.6000	2.0000	2.4800
.8000	-2.0000	1.0000

RECORD NO. 218                      LENGTH OF RECORD 20

1.0000	150.0000	1000.0000
400.0000	1.0000	.9400
10.0000	1.0000	0.0000
33.0000	7.0000	0.0000

RECORD NO. 219                      LENGTH OF RECORD 25

1.0000	100.0000	2000.0000
400.0000	1.0000	1.0000
40.0000	1.0000	0.0000
33.0000	7.0000	4.0000
3.0000	0.0000	0.0000

RECORD NO. 220                      LENGTH OF RECORD 30

1.0000	100.0000	4000.0000
400.0000	1.0000	.8800
30.0000	1.0000	0.0000
33.0000	7.0000	4.0000
1.0000	3.0000	-2.0000
0.0000	0.0000	0.0000

1.0000	1.9000
0.0000	0.0000

1.0000	5800.0000
2.0000	20.0000
0.0000	5.0000
5.0000	5.0000
1.2500	1.7000
-2.0000	1.0000
1.3000	0.0000

1.0000	62000.0000
2.0000	10.0000
0.0000	2.0000
0.0000	0.0000

1.0000	28000.0000
2.0000	40.0000
0.0000	5.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	18000.0000
2.0000	30.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	1.7000
0.0000	0.0000

RECORD NO.	221	LENGTH OF RECORD	20
	1.0000	40.0000	600.0000
	100.0000	1.0000	.8400
	40.0000	1.5000	0.0000
	34.0000	13.0000	0.0000

RECORD NO.	222	LENGTH OF RECORD	20
	1.0000	50.0000	1000.0000
	200.0000	1.0000	.6200
	10.0000	1.0000	0.0000
	33.0000	7.0000	0.0000

RECORD NO.	223	LENGTH OF RECORD	25
	1.0000	400.0000	7000.0000
	1000.0000	1.0000	.7500
	30.0000	1.0000	0.0000
	33.0000	7.0000	4.0000
	1.8500	1.2500	0.0000

RECORD NO.	224	LENGTH OF RECORD	25
	1.0000	20.0000	1000.0000
	100.0000	1.0000	.4900
	30.0000	1.0000	0.0000
	33.0000	7.0000	4.0000
	1.2500	1.6000	0.0000

RECORD NO.	225	LENGTH OF RECORD	45
	2.0000	2.5000	15.0000
	1.0000	1200.0000	5.0000
	1.3200	0.0000	0.0000
	0.0000	3400.0000	50.0000
	1.3200	0.0000	0.0000

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1.0000	150000.0000
2.0000	40.0000
0.0000	2.0000
0.0000	0.0000

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1.0000	35000.0000
2.0000	10.0000
0.0000	2.0000
0.0000	0.0000

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1.0000	18000.0000
2.0000	30.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

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1.0000	23000.0000
1.7400	30.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

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75.0000	1.0000
1.0000	.3000
1.0000	8.0000
1.0000	.6200
1.0000	0.0000

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0.0000	5.0000	33.0000
5.0000	5.0000	-3.0000
1.4000	-3.0000	1.0000
-2.0000	1.0000	1.5000

RECORD NO. 226                      LENGTH OF RECORD 0

RECORD NO. 227	LENGTH OF RECORD 25	
1.0000	90.0000	150.0000
10.0000	10.0000	.9900
0.0000	1.1500	0.0000
33.0000	2.0000	5.0000
1.2000	0.0000	0.0000

RECORD NO. 228                      LENGTH OF RECORD 35

2.0000	19.0000	70.0000
1.0000	3500.0000	5.0000
2.0000	0.0000	0.0000
0.0000	6300.0000	8.0000
2.0000	0.0000	0.0000
0.0000	3.0000	33.0000
-2.0000	1.0000	1.2000

RECORD NO. 229                      LENGTH OF RECORD 25

1.0000	30.0000	90.0000
5.0000	10.0000	.9000
20.0000	1.1500	0.0000
33.0000	2.0000	5.0000
1.2000	0.0000	0.0000

RECORD NO. 230                      LENGTH OF RECORD 20

1.0000	6.0000	19.0000
1.0000	10.0000	.1800

7.0000	5.0000
1.0000	1.3000
1.1000	1.2500
0.0000	0.0000

1.0000	17000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

90.0000	1.0000
10.0000	.6200
1.1500	0.0000
10.0000	.8100
1.1500	0.0000
2.0000	5.0000
0.0000	0.0000

1.0000	5500.0000
2.0000	20.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	5000.0000
2.0000	0.0000

0.0000	1.1500	0.0000
33.0000	2.0000	0.0000

RECORD NO. 231	LENGTH OF RECORD 35	
2.0000	20.0000	100.0000
1.0000	1600.0000	.4000
2.0000	0.0000	0.0000
0.0000	3600.0000	2.0000
2.0000	0.0000	0.0000
0.0000	3.0000	29.0000
-2.0000	1.0000	1.1000

RECORD NO. 232	LENGTH OF RECORD 45	
3.0000	40.0000	350.0000
1.0000	-1.0000	1.0000
1.0000	.1700	2.0000
1.1500	0.0000	0.0000
0.0000	0.0000	0.0000
0.0000	0.0000	0.0000
1.0000	1.5600	2.0000
1.1500	0.0000	0.0000
2.0000	0.0000	0.0000

RECORD NO. 233	LENGTH OF RECORD 20	
1.0000	25.0000	90.0000
50.0000	1.0000	.3500
0.0000	1.1500	0.0000
33.0000	2.0000	0.0000

RECORD NO. 234	LENGTH OF RECORD 20	
1.0000	4.5000	12.0000
7.0000	1.0000	1.0000



0.0000	2.0000
0.0000	0.0000

300.0000	1.0000
100.0000	.3700
1.1500	0.0000
100.0000	.7400
1.1500	0.0000
2.0000	5.0000
0.0000	0.0000

700.0000	1400.0000
2500.0000	100.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
8600.0000	1000.0000
0.0000	0.0000
2.0000	15.0000
0.0000	0.0000

1.0000	2300.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	13500.0000
2.0000	0.0000

0.0000	1.1500	0.0000
45.0000	2.0000	0.0000

RECORD NO. 235	LENGTH OF RECORD 20	
1.0000	25.0000	75.0000
50.0000	1.0000	1.5300
0.0000	1.1500	0.0000
46.0000	2.0000	0.0000

RECORD NO. 236	LENGTH OF RECORD 20	
1.0000	1.3000	2500.0000
100.0000	1.0000	1.0000
0.0000	1.1500	0.0000
35.0000	2.0000	0.0000

RECORD NO. 237	LENGTH OF RECORD 20	
1.0000	1.3000	2500.0000
100.0000	1.0000	.8700
0.0000	1.1500	0.0000
35.0000	2.0000	0.0000

RECORD NO. 238	LENGTH OF RECORD 49	
3.0000	.8900	.9000
1.0000	1.0000	1.0000
1.0000	.8600	2.0000
1.1500	0.0000	0.0000
1.0000	.4200	2.0000
1.1500	0.0000	0.0000
1.0000	.8200	2.0000
1.1500	0.0000	0.0000
2.0000	0.0000	0.0000

RECORD NO. 239	LENGTH OF RECORD 30
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0.0000	2.0000
0.0000	0.0000

1.0000	12500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	60000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	55000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

9.0000	70.0000
7900.0000	.3000
0.0000	0.0000
13000.0000	3.0000
0.0000	0.0000
50000.0000	30.0000
0.0000	0.0000
2.0000	35.0000
0.0000	0.0000

2.0000	7.5000	38.0000
1.0000	1250.0000	10.0000
2.0000	0.0000	0.0000
0.0000	5000.0000	100.0000
2.0000	0.0000	0.0000
0.0000	2.0000	35.0000

RECORD NO. 240	LENGTH OF RECORD 20	
1.0000	25.0000	200.0000
100.0000	1.0000	.1800
0.0000	1.1500	0.0000
35.0000	2.0000	0.0000

RECORD NO. 241	LENGTH OF RECORD 20	
1.0000	2.5000	5.5000
4.0000	1.0000	.7500
0.0000	1.0000	0.0000
47.0000	7.0000	0.0000

RECORD NO. 242	LENGTH OF RECORD 35	
2.0000	.6000	1.7000
1.0000	1700.0000	1.0000
2.0000	0.0000	0.0000
0.0000	3500.0000	5.0000
2.0000	0.0000	0.0000
0.0000	3.0000	48.0000
-2.0000	1.0000	.9200

RECORD NO. 243	LENGTH OF RECORD 30	
1.0000	3.0000	10.0000
7.0000	1.0000	1.0000
0.0000	1.1500	0.0000

380.0000 1.0000

1.0000 .4500

1.1500 0.0000

1.0000 1.0000

1.1500 0.0000

2.0000 0.0000

1.0000 110000.0000

2.0000 0.0000

0.0000 2.0000

0.0000 0.0000

1.0000 5200.0000

2.0000 0.0000

0.0000 2.0000

0.0000 0.0000

10.0000 1.0000

2.0000 .2600

1.0000 0.0000

1.0000 .6600

1.0000 0.0000

7.0000 5.0000

0.0000 0.0000

1.0000 8000.0000

2.0000 0.0000

0.0000 4.0000

47.0000	2.0000	5.0000
1.0000	1.2300	1.5500
1.0000	1.1000	0.0000

RECORD NO. 244	LENGTH OF RECORD 25	
1.0000	.8000	12.0000
4.0000	1.0000	.8600
20.0000	1.0000	0.0000
49.0000	7.0000	5.0000
1.2000	0.0000	0.0000

RECORD NO. 245	LENGTH OF RECORD 20	
1.0000	1.0000	20.0000
4.0000	1.0000	.8200
30.0000	1.0000	0.0000
50.0000	7.0000	0.0000

RECORD NO. 246	LENGTH OF RECORD 25	
1.0000	6.0000	50.0000
30.0000	1.0000	1.0200
0.0000	1.0000	0.0000
51.0000	7.0000	5.0000
1.7000	2.5000	3.0000

RECORD NO. 247	LENGTH OF RECORD 20	
1.0000	6.0000	29.0000
10.0000	1.0000	1.1300
0.0000	1.0000	0.0000
51.0000	7.0000	0.0000

RECORD NO. 248	LENGTH OF RECORD 25	
1.0000	6.0000	19.0000
10.0000	1.0000	.9400

5.0000	-4.0000
1.7000	-2.0000
0.0000	0.0000

1.0000	1500.0000
2.0000	20.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	2100.0000
2.0000	30.0000
0.0000	2.0000
0.0000	0.0000

1.0000	320.0000
2.0000	0.0000
0.0000	3.0000
-5.0000	1.0000
3.2000	0.0000

1.0000	500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	2000.0000
2.0000	0.0000

0.0000	1.0000	0.0000
51.0000	7.0000	5.0000
1.4000	0.0000	0.0000

RECORD NO. 249	LENGTH OF RECORD 25	
1.0000	18.0000	48.0000
24.0000	1.0000	1.5300
0.0000	1.0000	0.0000
51.0000	7.0000	5.0000
.7200	1.2500	2.0000

RECORD NO. 250	LENGTH OF RECORD 25	
1.0000	20.0000	48.0000
30.0000	1.0000	1.4000
0.0000	1.0000	0.0000
51.0000	7.0000	5.0000
1.4200	0.0000	0.0000

RECORD NO. 251	LENGTH OF RECORD 20	
1.0000	12.0000	72.0000
30.0000	1.0000	.2700
0.0000	1.0000	0.0000
51.0000	7.0000	0.0000

RECORD NO. 252	LENGTH OF RECORD 25	
1.0000	2.0000	12.0000
5.0000	1.0000	1.0000
0.0000	1.0000	0.0000
8.0000	7.0000	5.0000
1.0500	1.8700	0.0000

RECORD NO. 253	LENGTH OF RECORD 30	
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0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	2200.0000
2.0000	0.0000
0.0000	3.0000
-4.0000	1.0000
0.0000	0.0000

1.0000	4600.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	8800.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	3500.0000
2.0000	0.0000
0.0000	3.0000
-3.0000	1.0000
0.0000	0.0000

	1.0000	1500.0000	23000.0000
	3.0000	1000.0000	.5800
	0.0000	1.1500	0.0000
	42.0000	2.0000	5.0000
	1.0000	1.0800	-2.0000
	0.0000	0.0000	0.0000

RECORD NO. 254                      LENGTH OF RECORD 25

	1.0000	.5000	4.0000
	.9000	1.0000	.7000
	40.0000	1.0000	0.0000
	8.0000	7.0000	5.0000
	1.6500	0.0000	0.0000

RECORD NO. 255                      LENGTH OF RECORD 25

	1.0000	4000.0000	32000.0000
	10.0000	1000.0000	.6800
	0.0000	1.1500	0.0000
	42.0000	2.0000	5.0000
	1.2000	0.0000	0.0000

RECORD NO. 256                      LENGTH OF RECORD 25

	1.0000	12.0000	72.0000
	30.0000	1.0000	.4600
	30.0000	1.0000	0.0000
	51.0000	7.0000	5.0000
	.6000	0.0000	0.0000

RECORD NO. 257                      LENGTH OF RECORD 0

RECORD NO. 258                      LENGTH OF RECORD 25

	1.0000	9000.0000	300000.0000
	10000.0000	1.0000	.5800

1.0000	8000.0000
2.0000	0.0000
0.0000	4.0000
5.0000	-2.0000
1.0000	1.1600
0.0000	0.0000

1.0000	8000.0000
2.0000	40.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	19000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	10000.0000
2.0000	30.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	4500.0000
2.0000	20.0000

20.0000	1.1500	0.0000
52.0000	2.0000	5.0000
1.2500	0.0000	0.0000

RECORD NO. 259	LENGTH OF RECORD 25	
1.0000	10.0000	10000.0000
1.0000	1000.0000	.6000
0.0000	1.0000	0.0000
65.0000	7.0000	5.0000
1.3000	0.0000	0.0000

RECORD NO. 260	LENGTH OF RECORD 0	
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RECORD NO. 261	LENGTH OF RECORD 25	
1.0000	2.0000	100.0000
10.0000	1.0000	.7800
40.0000	1.1500	0.0000
53.0000	2.0000	5.0000
1.2000	0.0000	0.0000

RECORD NO. 262	LENGTH OF RECORD 20	
1.0000	2.0000	50.0000
10.0000	1.0000	.9300
0.0000	1.1500	0.0000
53.0000	2.0000	0.0000

RECORD NO. 263	LENGTH OF RECORD 20	
1.0000	.5000	10.0000
1.0000	1.0000	.3600
0.0000	1.0000	0.0000
53.0000	7.0000	0.0000

0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	6300.0000
1.7200	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	2000.0000
2.0000	40.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	3500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	620.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

RECORD NO. 264                      LENGTH OF RECORD 30

2.0000	.5000	6.0000
1.0000	170.0000	1.0000
2.0000	0.0000	0.0000
0.0000	580.0000	10.0000
2.0000	0.0000	0.0000
0.0000	2.0000	53.0000

RECORD NO. 265                      LENGTH OF RECORD 20

1.0000	.8000	8.0000
3.0000	1.0000	.6700
0.0000	1.5000	0.0000
53.0000	13.0000	0.0000

RECORD NO. 266                      LENGTH OF RECORD 25

1.0000	15.0000	120.0000
30.0000	1.0000	.9000
0.0000	1.5000	0.0000
53.0000	54.0000	5.0000
.8500	0.0000	0.0000

RECORD NO. 267                      LENGTH OF RECORD 30

1.0000	.2000	70.0000
30.0000	1.0000	.6100
0.0000	1.1500	0.0000
53.0000	2.0000	3.0000
1.0000	.3000	.4500
-2.0000	1.0000	1.6000

RECORD NO. 268                      LENGTH OF RECORD 25

1.0000	.0500	1.0000
.4000	1.0000	.7300
40.0000	1.1500	0.0000

50.0000	1.0000
1.0000	.5000
1.0000	0.0000
1.0000	.3600
1.0000	0.0000
7.0000	0.0000

1.0000	6000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	95000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	60000.0000
1.5000	0.0000
0.0000	4.0000
5.0000	-5.0000
1.7500	4.5000
0.0000	0.0000

1.0000	5500.0000
2.0000	40.0000
0.0000	3.0000

53.0000	2.0000	5.0000
2.7000	0.0000	0.0000

RECORD NO. 269	LENGTH OF RECORD 25	
1.0000	4.0000	60.0000
30.0000	1.0000	.5500
0.0000	1.0000	0.0000
8.0000	7.0000	5.0000
2.7000	0.0000	0.0000

RECORD NO. 270	LENGTH OF RECORD 20	
1.0000	.0100	.4000
.1000	1.0000	.4000
0.0000	1.1500	0.0000
53.0000	2.0000	0.0000

RECORD NO. 271	LENGTH OF RECORD 45	
3.0000	2.0000	4000.0000
1.0000	-1.0000	1.0000
1.0000	.9000	2.2000
1.1500	0.0000	0.0000
0.0000	0.0000	0.0000
0.0000	0.0000	0.0000
1.0000	.7100	2.2000
1.1500	0.0000	0.0000
2.0000	0.0000	0.0000

RECORD NO. 272	LENGTH OF RECORD 20	
1.0000	.4000	10.0000
3.0000	1.0000	.5800
0.0000	1.1500	0.0000
53.0000	2.0000	0.0000



-2.0000	1.0000
0.0000	0.0000

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1.0000	3200.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

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1.0000	3700.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

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8000.0000	25000.0000
170000.0000	1000.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
1300000.0000	10000.0000
0.0000	0.0000
2.0000	0.0000
0.0000	0.0000

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1.0000	95000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

D-60

0.0000	0.0000
0.0000	0.0000
2.0000	0.0000
1.0000	60000.0000

0.0000	0.0000
0.0000	0.0000
2.0000	0.0000
1.0000	2700000.0000

0.0000	0.0000
0.0000	0.0000
2.0000	0.0000
1.0000	2300000.0000

0.0000	0.0000
1.4300	1.5100
-6.0000	1.0000
0.0000	3.0000
2.0000	0.0000
1.0000	110000.0000

6.0000	1.0000	1.0000	RECORD NO. 279
500.0000	100.0000	600.0000	LENGTH OF RECORD 20
0.0000	1.0000	0.0000	
0.0000	1.0000	0.0000	
0.0000	7.0000	0.0000	

8.0000	1.0000	1.0000	RECORD NO. 278
10000.0000	4000.0000	20000.0000	LENGTH OF RECORD 20
0.0000	1.0000	0.0000	
0.0000	1.1500	0.0000	
0.0000	2.0000	0.0000	

93.0000	1.0000	1.0000	RECORD NO. 277
100.0000	30.0000	300.0000	LENGTH OF RECORD 20
0.0000	1.0000	0.0000	
0.0000	1.1500	0.0000	
0.0000	2.0000	0.0000	

RECORD NO. 276 LENGTH OF RECORD 0

RECORD NO. 275 LENGTH OF RECORD 0

RECORD NO. 274 LENGTH OF RECORD 0

0.0000	1.0000	1.0000	RECORD NO. 273
1000.0000	500.0000	4000.0000	LENGTH OF RECORD 30
0.0000	1.0000	0.0000	
0.0000	1.0000	0.0000	
8.0000	7.0000	55.0000	
.8000	1.0000	1.1500	
0.0000	0.0000	0.0000	
0.0000	0.0000	0.0000	

RECORD NO. 280                      LENGTH OF RECORD    0

RECORD NO. 281                      LENGTH OF RECORD    40

1.0000	1.0000	10000.0000
100.0000	1.0000	.7900
0.0000	1.0000	0.0000
8.0000	7.0000	55.0000
1.0000	1.2500	1.5000
1.7800	1.8600	1.9500
1.4000	2.8000	0.0000
0.0000	0.0000	0.0000

RECORD NO. 282                      LENGTH OF RECORD    20

1.0000	10.0000	1000.0000
100.0000	1.0000	1.0400
0.0000	1.0000	0.0000
8.0000	7.0000	0.0000

RECORD NO. 283                      LENGTH OF RECORD    20

1.0000	.0020	5.0000
.1000	1.0000	.7700
0.0000	1.1500	0.0000
53.0000	2.0000	0.0000

RECORD NO. 284                      LENGTH OF RECORD    25

1.0000	.0300	.2000
.1000	1.0000	.5300
0.0000	1.1500	0.0000
53.0000	2.0000	5.0000
1.7000	0.0000	0.0000

RECORD NO. 285                      LENGTH OF RECORD    20

1.0000	23000.0000
2.2000	0.0000
0.0000	4.0000
5.0000	-8.0000
1.6000	1.6800
-3.0000	1.0000
0.0000	0.0000
0.0000	0.0000

1.0000	8000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	8000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	13000.0000
2.0000	0.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

1.0000	.0150	750.0000
10.0000	1.0000	.4500
0.0000	1.0000	0.0000
56.0000	7.0000	0.0000

RECORD NO. 286	LENGTH OF RECORD 20	
1.0000	.7000	20.0000
10.0000	1.0000	.3900
0.0000	1.0000	0.0000
56.0000	7.0000	0.0000

RECORD NO. 287	LENGTH OF RECORD 30	
1.0000	.8000	80.0000
10.0000	1.0000	.2400
0.0000	1.0000	0.0000
56.0000	7.0000	4.0000
1.0000	1.3000	2.0000
1.0000	1.2500	0.0000

RECORD NO. 288	LENGTH OF RECORD 70	
2.0000	.2000	15.0000
1.0000	750.0000	10.0000
2.0000	200.0000	30.0000
0.0000	2000.0000	100.0000
2.0000	100.0000	50.0000
0.0000	6.0000	8.0000
4.0000	5.0000	5.0000
1.6000	2.0000	150.0000
-12.0000	1.0000	1.3000
1.4000	9.5000	1.3000
3.0000	1.9000	2.8000
1.5000	1.1000	1.1500
1.3000	1.4000	1.5000

1.0000	600.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	2700.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	3600.0000
2.0000	0.0000
0.0000	4.0000
5.0000	-4.0000
3.0000	-2.0000
0.0000	0.0000

400.0000	1.0000
1.0000	.2600
1.0000	0.0000
1.0000	.4300
1.0000	0.0000
7.0000	3.0000
3.0000	1.0000
500.0000	1000.0000
1.5000	1.9000
1.9000	3.0000
-4.0000	1.0000
-6.0000	1.0000
1.7000	1.9000

0.0000

0.0000

0.0000

RECORD NO. 289

LENGTH OF RECORD 55

1.0000	.0500	30.0000
.5000	1.0000	.3400
0.0000	1.0000	0.0000
9.0000	7.0000	3.0000
5.0000	3.0000	1.0000
150.0000	500.0000	1000.0000
1.3000	1.5000	1.9000
1.3000	1.9000	3.0000
2.8000	-4.0000	1.0000
1.1500	-6.0000	1.0000
1.5000	1.7000	1.9000

RECORD NO. 290

LENGTH OF RECORD 55

1.0000	1.0000	300.0000
10.0000	1.0000	.3400
0.0000	1.0000	0.0000
58.0000	7.0000	3.0000
5.0000	3.0000	1.0000
150.0000	500.0000	1000.0000
1.3000	1.5000	1.9000
1.3000	1.9000	3.0000
2.8000	-4.0000	1.0000
1.1500	-6.0000	1.0000
1.5000	1.7000	1.9000

RECORD NO. 291

LENGTH OF RECORD 55

1.0000	1000.0000	30000.0000
5000.0000	1.0000	.3400
0.0000	1.0000	0.0000



0.0000            0.0000

1.0000            1200.0000

2.0000            0.0000

0.0000            5.0000

4.0000            5.0000

1.6000            2.0000

-12.0000           1.0000

1.4000            9.5000

3.0000            1.9000

1.5000            1.1000

1.3000            1.4000

0.0000            0.0000

1.0000            1300.0000

2.0000            0.0000

0.0000            6.0000

4.0000            5.0000

1.6000            2.0000

-12.0000           1.0000

1.4000            9.5000

3.0000            1.9000

1.5000            1.1000

1.3000            1.4000

0.0000            0.0000

1.0000            1900.0000

2.0000            0.0000

0.0000            6.0000

59.0000	7.0000	3.0000
5.0000	3.0000	1.0000
150.0000	500.0000	1000.0000
1.3000	1.5000	1.9000
1.3000	1.9000	3.0000
2.8000	-4.0000	1.0000
1.1500	-6.0000	1.0000
1.5000	1.7000	1.9000

RECORD NO. 292	LENGTH OF RECORD 50	
2.0000	1.0000	23.0000
1.0000	920.0000	10.0000
2.4000	0.0000	0.0000
0.0000	2800.0000	100.0000
2.4000	0.0000	0.0000
0.0000	4.0000	8.0000
4.0000	3.0000	1.0000
150.0000	500.0000	1000.0000
1.3000	1.2000	1.9300
3.5000	3.2000	2.3000

RECORD NO. 293      LENGTH OF RECORD 0

RECORD NO. 294	LENGTH OF RECORD 50	
1.0000	.0400	30.0000
1.0000	1.0000	.5900
0.0000	1.0000	0.0000
9.0000	7.0000	3.0000
1.0000	1.5000	1.9000
1000.0000	-10.0000	1.0000
1.9300	1.4500	9.0000
2.3000	2.9500	0.0000

4.0000	5.0000
1.6000	2.0000
-12.0000	1.0000
1.4000	9.5000
3.0000	1.9000
1.5000	1.1000
1.3000	1.4000
0.0000	0.0000

250.0000	1.0000
1.0000	.3900
1.0000	0.0000
1.0000	.5800
1.0000	0.0000
7.0000	3.0000
1.5000	1.9000
-10.0000	1.0000
1.4500	9.0000
2.9500	0.0000

1.0000	1600.0000
2.4000	0.0000
0.0000	4.0000
4.0000	3.0000
150.0000	500.0000
1.3000	1.2800
3.5000	3.2000
0.0000	0.0000

RECORD NO.	295	LENGTH OF RECORD	30
	2.0000	.8000	19.0000
	1.0000	1050.0000	10.0000
	2.0000	30.0000	30.0000
	0.0000	2500.0000	40.0000
	2.0000	50.0000	50.0000
	0.0000	2.0000	8.0000

RECORD NO.	296	LENGTH OF RECORD	45
	2.0000	.5000	11.0000
	1.0000	700.0000	3.0000
	1.2700	50.0000	50.0000
	0.0000	1750.0000	30.0000
	1.2700	50.0000	50.0000
	0.0000	4.0000	8.0000
	4.0000	3.0000	1.0000
	150.0000	500.0000	1000.0000
	1.2800	1.3000	1.6400

RECORD NO.	297	LENGTH OF RECORD	20
	1.0000	4.0000	7.0000
	100.0000	1.0000	.8500
	50.0000	1.0000	0.0000
	9.0000	7.0000	0.0000

RECORD NO.	298	LENGTH OF RECORD	30
	2.0000	4.0000	40.0000
	1.0000	1750.0000	10.0000
	2.0000	50.0000	50.0000
	0.0000	3300.0000	100.0000
	2.0000	50.0000	50.0000
	0.0000	2.0000	9.0000

150.0000	1.0000
1.0000	.1100
1.0000	0.0000
1.0000	1.1000
1.0000	0.0000
7.0000	0.0000

60.0000	1.0000
1.0000	.2800
1.0000	0.0000
1.0000	.5000
1.0000	0.0000
7.0000	3.0000
1.4000	1.9200
-4.0000	1.0000
0.0000	0.0000

1.0000	25000.0000
2.0000	50.0000
0.0000	2.0000
0.0000	0.0000

1000.0000	1.0000
1.0000	.0300
1.0000	0.0000
1.0000	.6500
1.0000	0.0000
7.0000	0.0000

RECORD NO.	LENGTH OF RECORD 25		
	1.0000	1.0000	500.0000
	10.0000	1.0000	.4800
	40.0000	1.0000	0.0000
	8.0000	7.0000	4.0000
	.7000	.6500	1.0000

RECORD NO.	LENGTH OF RECORD 45		
	1.0000	1.0000	70.0000
	10.0000	1.0000	.5200
	40.0000	1.0000	0.0000
	8.0000	7.0000	4.0000
	5.0000	-3.0000	1.0000
	3.0000	1.0000	1.2000
	500.0000	1000.0000	2.0000
	6895.0000	10000.0000	-2.0000
	0.0000	0.0000	0.0000

RECORD NO.	LENGTH OF RECORD 30		
	1.0000	.0200	2.0000
	.1000	1.0000	.5800
	0.0000	1.0000	0.0000
	9.0000	7.0000	4.0000
	1.0000	1.5500	2.1000
	1.0000	1.2000	1.4000

RECORD NO.	LENGTH OF RECORD 35		
	1.0000	.2000	3.0000
	1.0000	1.0000	.8500
	60.0000	1.0000	0.0000
	8.0000	7.0000	4.0000
	1.0000	.6400	.5000

1.0000	1400.0000
2.0000	40.0000
0.0000	3.0000
-5.0000	1.0000
2.0000	0.0000

1.0000	1500.0000
2.0000	40.0000
0.0000	6.0000
60.0000	61.0000
1.5500	2.1000
1.4000	150.0000
1.0000	2.5000
1.0000	.1700
0.0000	0.0000

1.0000	5200.0000
2.4000	0.0000
0.0000	4.0000
60.0000	-4.0000
1.2500	-3.0000
0.0000	0.0000

1.0000	1000.0000
1.5000	60.0000
0.0000	4.0000
5.0000	-3.0000
3.0000	1.0000

1.3700	1.7900	150.0000
0.0000	0.0000	0.0000

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RECORD NO. 303	LENGTH OF RECORD	0
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RECORD NO. 304	LENGTH OF RECORD	20
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1.0000	.1000	3.0000
1.0000	1.0000	.6700
70.0000	1.0000	0.0000
8.0000	7.0000	0.0000

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RECORD NO. 305	LENGTH OF RECORD	20
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1.0000	.0001	.0200
.0010	1.0000	.5400
100.0000	1.0000	0.0000
6.0000	7.0000	0.0000

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RECORD NO. 306	LENGTH OF RECORD	20
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1.0000	.0600	2.0000
.4000	1.0000	.4600
20.0000	1.0000	0.0000
9.0000	7.0000	0.0000

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RECORD NO. 307	LENGTH OF RECORD	30
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1.0000	.0400	4.0000
1.0000	1.0000	.4300
20.0000	1.0000	0.0000
9.0000	7.0000	4.0000
1.0000	2.4000	3.6000
1.0000	.3000	0.0000

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RECORD NO. 308	LENGTH OF RECORD	35
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500.0000	1000.0000
0.0000	0.0000

1.0000	2300.0000
2.0000	70.0000
0.0000	2.0000
0.0000	0.0000

1.0000	1000.0000
2.0000	100.0000
0.0000	2.0000
0.0000	0.0000

1.0000	1600.0000
2.0000	20.0000
0.0000	2.0000
0.0000	0.0000

1.0000	920.0000
2.0000	20.0000
0.0000	4.0000
62.0000	-4.0000
1.4000	-2.0000
0.0000	0.0000

2.0000	.0400	.3500
1.0000	700.0000	.1000
2.0000	10.0000	10.0000
0.0000	2500.0000	1.0000
2.0000	10.0000	10.0000
0.0000	3.0000	9.0000
-2.0000	1.0000	1.2000

RECORD NO. 309                      LENGTH OF RECORD 25

1.0000	.0300	3.0000
1.0000	1.0000	.7500
40.0000	1.0000	0.0000
9.0000	7.0000	5.0000
1.7000	0.0000	0.0000

RECORD NO. 310                      LENGTH OF RECORD 35

2.0000	.7000	4.0000
1.0000	170.0000	1.0000
2.0000	50.0000	50.0000
0.0000	500.0000	10.0000
2.0000	50.0000	50.0000
0.0000	3.0000	8.0000
-2.0000	1.0000	1.7000

RECORD NO. 311                      LENGTH OF RECORD 40

2.0000	20.0000	100.0000
1.0000	1200.0000	20.0000
2.0000	0.0000	0.0000
0.0000	4500.0000	150.0000
2.0000	0.0000	0.0000
0.0000	3.0000	8.0000
-4.0000	1.0000	1.3000
0.0000	0.0000	0.0000

1.5000	1.0000
1.0000	.5000
1.0000	0.0000
1.0000	.6000
1.0000	0.0000
7.0000	5.0000
0.0000	0.0000

1.0000	1800.0000
2.0000	40.0000
0.0000	3.0000
-2.0000	1.0000
0.0000	0.0000

70.0000	1.0000
1.0000	.1400
1.0000	0.0000
1.0000	1.0400
1.0000	0.0000
7.0000	5.0000
0.0000	0.0000

150.0000	1.0000
1.0000	.4500
1.0000	0.0000
1.0000	1.7300
1.0000	0.0000
7.0000	4.0000
1.5200	2.5000
0.0000	0.0000

RECORD NO.	312	LENGTH OF RECORD 20	
	1.0000	10.0000	10000.0000
	100.0000	1.0000	.6700
	0.0000	1.5000	0.0000
	8.0000	13.0000	0.0000

RECORD NO.	313	LENGTH OF RECORD 50	
	3.0000	.0100	.0500
	1.0000	1.0000	1.0000
	1.0000	.3700	2.0000
	1.5000	0.0000	0.0000
	1.0000	.7000	2.0000
	1.5000	0.0000	0.0000
	1.0000	.8500	2.0000
	1.5000	0.0000	0.0000
	13.0000	5.0000	-2.0000
	0.0000	0.0000	0.0000

RECORD NO.	314	LENGTH OF RECORD 25	
	1.0000	15.0000	80.0000
	40.0000	1.0000	.3300
	0.0000	1.5000	0.0000
	8.0000	13.0000	5.0000
	.5000	0.0000	0.0000

RECORD NO.	315	LENGTH OF RECORD 30	
	2.0000	.0020	.1800
	1.0000	45000.0000	.0100
	2.0000	0.0000	0.0000
	0.0000	155000.0000	.1000
	2.0000	0.0000	0.0000

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1.0000	51000.0000
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2.0000	0.0000
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0.0000	2.0000
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0.0000	0.0000
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.4000	20.0000
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25000.0000	.0100
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0.0000	0.0000
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70000.0000	.1000
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0.0000	0.0000
--------	--------

400000.0000	1.0000
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0.0000	0.0000
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3.0000	6.0000
--------	--------

1.0000	.5000
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0.0000	0.0000
--------	--------

1.0000	60000.0000
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2.0000	0.0000
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0.0000	3.0000
--------	--------

-2.0000	1.0000
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0.0000	0.0000
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.4000	1.0000
-------	--------

1.0000	.3900
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1.5000	0.0000
--------	--------

1.0000	.6100
--------	-------

1.5000	0.0000
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	0.0000	2.0000	6.0000
RECORD NO. 316		LENGTH OF RECORD	20
	1.0000	.0300	.5000
	.1000	1.0000	.6100
	0.0000	1.5000	0.0000
	6.0000	13.0000	0.0000

RECORD NO. 317		LENGTH OF RECORD	50
	3.0000	.0200	.1000
	1.0000	1.0000	1.0000
	1.0000	.4200	2.0000
	1.5000	0.0000	0.0000
	1.0000	.6500	2.0000
	1.5000	0.0000	0.0000
	1.0000	.8700	2.0000
	1.5000	0.0000	0.0000
	13.0000	5.0000	-2.0000
	0.0000	0.0000	0.0000

RECORD NO. 318		LENGTH OF RECORD	20
	1.0000	.2000	100.0000
	10.0000	1.0000	.3800
	0.0000	1.0000	0.0000
	9.0000	7.0000	0.0000

RECORD NO. 319		LENGTH OF RECORD	20
	1.0000	.1000	80.0000
	1.0000	1.0000	.6600
	0.0000	1.0000	0.0000
	56.0000	7.0000	0.0000

RECORD NO. 320                      LENGTH OF RECORD 20

13.0000

0.0000

1.0000

8000.0000

2.0000

0.0000

0.0000

2.0000

0.0000

0.0000

.7500

15.0000

40000.0000

.1000

0.0000

0.0000

78000.0000

.3000

0.0000

0.0000

118000.0000

1.0000

0.0000

0.0000

3.0000

6.0000

1.0000

1.3000

0.0000

0.0000

1.0000

2800.0000

2.0000

0.0000

0.0000

2.0000

0.0000

0.0000

1.0000

1600.0000

2.0000

0.0000

0.0000

2.0000

0.0000

0.0000

1.0000	.0030	1.2000
.1000	1.0000	.6900
0.0000	1.0000	0.0000
6.0000	7.0000	0.0000

RECORD NO. 321	LENGTH OF RECORD 20	
1.0000	4.0000	80.0000
10.0000	1.0000	.8800
0.0000	1.0000	0.0000
8.0000	7.0000	8.0000

RECORD NO. 322	LENGTH OF RECORD 20	
1.0000	.0200	100.0000
1.0000	1.0000	.5500
0.0000	1.0000	0.0000
9.0000	7.0000	0.0000

RECORD NO. 323	LENGTH OF RECORD 20	
1.0000	5.0000	300.0000
100.0000	1.0000	.7300
0.0000	1.0000	0.0000
9.0000	7.0000	0.0000

RECORD NO. 324	LENGTH OF RECORD 20	
1.0000	.0100	500.0000
10.0000	1.0000	.6400
30.0000	1.0000	0.0000
56.0000	7.0000	0.0000

RECORD NO. 325	LENGTH OF RECORD 30	
2.0000	.4000	95.0000
1.0000	360.0000	10.0000



1.0000	3500.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	3300.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	1250.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	13000.0000
2.0000	0.0000
0.0000	2.0000
0.0000	0.0000

1.0000	6200.0000
2.0000	30.0000
0.0000	2.0000
0.0000	0.0000

1000.0000	1.0000
1.0000	.2200

2.0000	0.0000	0.0000
0.0000	1700.0000	300.0000
2.0000	0.0000	0.0000
0.0000	2.0000	9.0000

RECORD NO. 326

LENGTH OF RECORD 30

2.0000	5.0000	65.0000
1.0000	21000.0000	30.0000
2.0000	0.0000	0.0000
0.0000	57000.0000	300.0000
2.0000	0.0000	0.0000
0.0000	2.0000	57.0000

1.0000 0.0000

1.0000 .8900

1.0000 0.0000

7.0000 0.0000

4000.0000 1.0000

1.0000 .3200

1.5000 0.0000

1.0000 .4800

1.5000 0.0000

13.0000 0.0000

## ORGANISATION OF DATA IN THE DATA FILE

Equipment data are organised in lists in COSMOD's data file. These lists are referred to as 'records'. Each record is identified by a unique 'record number'. For a particular equipment, the COSMOD Reference Number in the Equipment Catalogue (Appendix C) and its record number in the data file (Appendix D) are the same. COSMOD uses this number to retrieve cost and other data for the equipment from the data file.

Cost and other data are organised in each record in a well defined manner, and the logic in COSMOD's cost estimating routine is based on this organisation. If records are changed in or added to the data file, this organisation scheme must be followed.

The organisation of data in each record is described below. It will be easier to follow the description if reference is made to data on any equipment in Appendix C and its record in Appendix D.

- (1) Each record must be given a unique record number and its length must be specified. This is explained further in Appendix E.
- (2) The first number in the list (excluding the record

number and length) indicates the number of intervals of equipment size that are specified in the list. This is followed by data on the size intervals.

- (3) A cost correlation may or may not exist for a particular size interval. For this reason, data on intervals of size is followed by a 1 or -1 for each interval in respective order. A 1 indicates that a cost correlation exists in the list for that interval of size, while a -1 indicates that it does not.
- (4) The next ten numbers in the list must contain the following data for the first interval of size, whether or not a correlation exists for it. ( If no correlation exists, these ten numbers would be all 0.0 ).The data must be specified in the order shown.

(i) Base cost in \$, as in column 4  
in Table(2.1) or  $C_0$  in Equipment Catalogue.

(ii) Base size, column 2 in Table(2.1).

(iii) Units of size, column 3 in Table(2.1).

$S_0$  in Equipment Catalogue is (ii) x (iii).

- (iv) Correlation exponent. Column 6 in Table(2.1), n in Equipment Catalogue.
- (v) L+M factor. Column 8 in Table(2.1). L+M in Equipment Catalogue. (Note that this factor is used only if the user does not specify his own.)
- (vi) Correlation error (+). Column 7 in Table(2.1). Error in Equipment Catalogue.
- (vii) Correlation error (-). Same as above.
- (viii) Factor to estimate FOB cost. 1.0 if cost basis is FOB. 1.15 if basis is 'delivered', and 1.5 if basis is 'installed' or 'field erected'.
- (ix) Presently unused. Enter 0.0 .
- (x) Presently unused. Enter 0.0 .

The above sequence of data must be repeated for each size interval in respective order.

- (5) The next group of numbers identify alphanumeric data stored in the UNIT matrix (see COSMOD's Declaration statements) which apply to this list.

The first number in the group, say x, indicates that x of the numbers that follow identify rows of the UNIT matrix to provide information on the following in the order shown.

- (i) Units of size of the equipment.
- (ii) Basis of cost. (FOB, Delivered, Installed or Field Erected).
- (iii) Variable for which the first correction factor is applied. (e.g. Pressure).
- (iv) Variable for which the second correction factor is applied. (e.g. Material of construction).
- (--)
- (x) Variable for which the (x-2)th correction factor is applied.

Note that the information on variables for which correction factors are to be applied must be in the order shown in the Equipment Data and Coding Sheets of the Equipment Catalogue. Note also that if no correction factors are to be applied,  $x = 2$ , as the units of size and basis of cost must always be identified.

- (6) When correction factors for equipment design variables, such as pressure, temperature, material of construction, etc., are to be applied, these factors are arranged in groups in the rest of the data in the record.

The first group contains all the possible correction factors that can be applied for the first design variable. The second group applies to the second design variable, and so on.

The user of COSMOD chooses a factor from each group via the nine digit equipment code as described in Appendix C.

The first number in each correction factor group defines the length of the group. (i.e. the number of factors in the group).



This first number must be entered as a negative number if the user has no option but to choose a factor directly via the nine digit equipment code as described in Appendix C. If the user has the option to specify that COSMOD choose the correction factor from the group, this first number must be entered as a positive number.

When the first number in any correction factor group is positive, that group must be immediately followed by the maximum values of the variable for which each of correction factors apply. The values of the variable must be in ascending order.

The record for an equipment is complete when the last group of correction factors has been entered. The last group must be followed by at least one 0.0 data. This indicates to COSMOD that there are no more data in the list. Hence, the length of the record must be at least one greater than the length of the actual data.

The actual length of the record must be equal to the length specified at the time of creating the record. (See Appendix E). Hence, any empty data spaces must be filled in with zeroes.

APPENDIX E

Information on creating and using Multiple Record, Random Access files at McMaster's CDC 6400 computer is filed here.

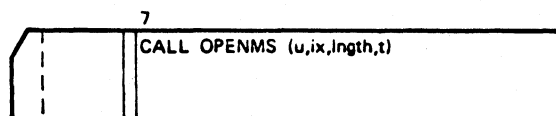
The program used for loading the data file is also listed here.

## MASS STORAGE INPUT/OUTPUT

III-7

Mass storage input/output subroutines allow the user to create, access, and modify multi-record files on a random basis without regard for their physical position or internal structure. A random file can reside on any mass storage device for which Record Manager word addressable file organization is defined. Each record in the file may be read or written at random without logically affecting the remaining file contents. The length and content of each record is determined by the user.

Six object time input/output subroutines control the transfer of records between central memory and mass storage. These routines employ the word addressable feature available through Record Manager (refer to Record Manager Reference Manual or 7000 SCOPE Reference Manual for details of this feature).



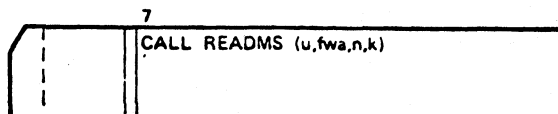
OPENMS opens the mass storage file and informs Record Manager that it is a random (word addressable) file. The array specified in the call arguments is automatically cleared to zeros. If an existing file is being reopened, the master index is read from mass storage into the index array.

<b>u</b>	Unit designator
<b>ix</b>	First word address in central memory of the array which will contain the index
<b>lngth</b>	Length of index
	for a number index, $lngth \geq (\text{number of records in file}) + 1$
	for a name index, $lngth \geq 2 * (\text{number of records in file}) + 1$
<b>t</b>	t = 0 file is referenced through a number master index
	t = 1 file is referenced through a name master index

Example:

```
DIMENSION I(11)
CALL OPENMS (5,I,11,0)
```

Prepares for random input/output on unit 5 with an 11-word master index of the number type. If the file already exists, the master index is read into memory starting at address 1.

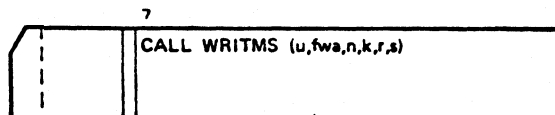


Transmits data from mass storage to central memory.

u            Unit designator  
 fwa          Address in central memory of first word of record  
 n            Number of 60-bit central memory words in the record to be transferred. †Record Manager may operate more efficiently if n is always a multiple of 64.  
 k            Number index:  $k = 1 \leq k \leq \text{length} - 1$   
               Name index:  $k = \text{any 60-bit quantity except } \pm 0$

Example:

CALL READMS (3,DATAMOR,25,2)



Transmits data from central memory to the selected mass storage device.

u, fwa, n, k are the same as for READMS.

r    r=1 rewrite in place. Unconditional request; fatal error occurs if new record length exceeds old record length.  
       r=-1 rewrite in place if space available, otherwise write at end of information.  
       r=0 no rewrite; write normally at end of information.

The default value for r is 0 (normal write). The r parameter can be omitted if the s parameter is omitted.

s    s=1 write sub-index marker flag in index control word for this record.  
       s=0 do not write sub-index marker flag in index control word for this record.

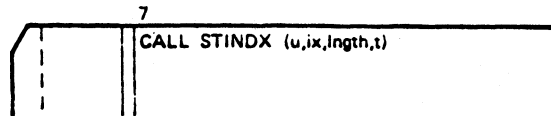
Default value is 0 if s is omitted.

The s parameter is included for future random file editing routines. Current routines do not test the flag, but the user should include this parameter in new programs when appropriate to facilitate transition to a future edit capability.

Example:

CALL WRITMS (3,DATA,25,6,1)

† Applies only to CONTROL DATA CYBER 70/Models 72, 73, 74, CYBER 170, and 6000 Series computers.



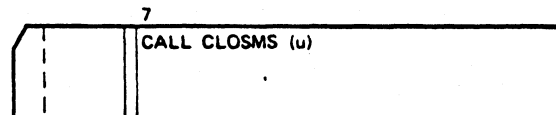
STINDX selects a different array to be used as the current index to the file. The call permits a file to be manipulated with more than one index. For example, when the user wishes to use a sub-index instead of the master index, he calls STINDX to select the sub-index as the current index. The STINDX call does not cause the sub-index to be read or written; that task must be carried out by explicit READMS or WRITMS calls. It merely updates the internal description of the current index to the file.

u, ix, lngth and t are the same as OPENMS.

Examples:

```
DIMENSION SUBIX (10)
CALL STINDX (3,SUBIX,10,0)
```

```
DIMENSION MASTER (5)
CALL STINDX (2,MASTER,5)
```



The CLOSMS call is optional since its function is identical to that performed automatically by the FORTRAN object time routine SYSTEM when the run terminates. (SYSTEM and CLOSMS both write the master index from central memory to the file, and close the file.) CLOSMS is provided so that a file can be returned to the operating system before the end of a FORTRAN run, or to preserve a file created by an experimental job that may subsequently abort, or for other special circumstances.

Example:

```
CALL CLOSMS (2)
```

## ACCESSING A RANDOM FILE

Random file manipulations differ from conventional sequential file manipulations. In a sequential file, records are stored in the order in which they are written, and can normally be read back only in the same order. This can be slow and inconvenient in applications where the order of writing and retrieving records differ and, in addition, it requires a continuous awareness of the current file position and the position of the required record. To remove these limitations, a randomly-accessible file capability is provided by the mass storage input/output subroutines.

In a random file, any record may be read, written or rewritten directly, without concern for the position or structure of the file. This is possible because the file resides on a random-access rotating mass storage device that can be positioned to any portion of a file. Thus, the entire concept of file position does not apply to a

random file. The notion of rewinding a random file is, for instance, without meaning.

To permit random accessing, each record in a random file is uniquely and permanently identified by a record key. A key is an 18- or 60-bit quantity, selected by the user and included as a READMS or WRITMS call parameter. When a record is first written, the key in the WRITMS call becomes the permanent identifier for that record. The record can be retrieved later by a READMS call that includes the same key, and it can be updated by a WRITMS call with the same key.

When a random file is in active use, the record key information is kept in an array in the user's field length. The user is responsible for allocating the array space by a DIMENSION, type or similar array declaration statement, but must not attempt to manipulate the array contents. The array becomes the directory or index to the file contents. In addition to the key data, it contains the word address and length of each record in the file. The index is the logical link that enables the mass storage subroutines, in conjunction with Record Manager, to associate a user call key with the hardware address of the required record.

The index is maintained automatically by the mass storage subroutines. The user must not alter the contents of the array containing the index in any manner; to do so may result in destruction of the file contents. (In the case of a sub-index, the user must clear the array before using it as a sub-index; and read the sub-index into the array if an existing file is being reopened and manipulated. However, individual index entries should not be altered.)

Under SCOPE, when a permanent file that was created by mass storage input/output routines is to be modified, the EXTEND control card should be used to ensure that the new index is made permanent.

In response to an OPENMS call, the mass storage subroutines automatically clear the assigned index array. If an existing file is being reopened, the mass storage subroutines will locate the master index in mass storage and read it into this array. Subsequent file manipulations make new index entries or update current entries. When the file is closed, the master index is written from the array to the mass storage device. When the file is reopened, by the same job or another job, the index is again read into the index array space provided, so that file manipulation may continue.

## INDEX KEY TYPES

There are two types of index key, name and number. A name key may be any 60-bit quantity except +0 or -0. A number key must be a simple positive integer, greater than 0 and less than or equal to (lngh - 1). The user selects the type of key by the (t) parameter. The key type selection is permanent. There is no way to change the key type, because of differences in the internal index structure. If the user should inadvertently attempt to reopen an existing file with an incorrect index type parameter, the job will be aborted. (This does not apply to sub-indexes chosen by STINDX calls, proper index type specification is the sole responsibility of the user.) In addition, key types cannot be mixed within a file. Violation of this restriction may result in destruction of a file.

The choice between name and number keys is left entirely to the user. The nature of the application may clearly dictate one type or the other. However, where possible, the number key type is preferable. Job execution will be faster and less central memory space will be required. Faster execution occurs because it is not necessary to search the index for a matching key entry (as is necessary when a name key is used). Space is saved due to the smaller index array length requirement.

## Example:

## PROGRAM MS1 (TAPES)

```

C CREATE RANDOM FILE WITH NUMBER INDEX.

      DIMENSION INDEX(11), DATA(25)
      CALL OPENMS (3,INDEX,11,0)

      DO 99 NRKEY=1,10
C           .
C           .
C (GENERATE RECORD IN ARRAY NAMED DATA.)
C           .
C           .
99 CALL WRITMS (3,DATA,25,NRKEY)

      STOP
      END

```

## PROGRAM MS2 (TAPES)

```

C MODIFY RANDOM FILE CREATED BY PROGRAM MS1.
C NOTE LARGER INDEX BUFFER TO ACCOMMODATE TWO NEW
C RECORDS.

      DIMENSION INDEX(13), DATA(25), DATAMOR(40)
      CALL OPENMS (3,INDEX,13,0)

C READ 8TH RECORD FROM FILE TAPES.
      CALL READMS (3,DATA,25,8)
C           .
C           .
C (MODIFY ARRAY NAMED DATA.)
C           .
C           .

C WRITE MODIFIED ARRAY AS RECORD 8 AT END OF
C INFORMATION IN THE FILE
      CALL WRITMS (3,DATA,25,8)

C READ 8TH RECORD.
      CALL READMS (3,DATA,25,8)
C           .
C           .
C (MODIFY ARRAY.)
C           .
C           .

```

```

C
C REWRITE MODIFIED ARRAY IN PLACE AS RECORD 6.
  CALL WRITMS (3,DATA,25,6,1)

C READ 2ND RECORD INTO LONGER ARRAY AREA.
  CALL READMS (3,DATAMOR,25,2)
C
C
C (ADD 15 NEW WORDS TO THE ARRAY NAMED DATAMOR.)
C
C

C CALL FOR IN-PLACE REWRITE OF RECORD 2. IT WILL
C DEFAULT TO A NORMAL WRITE AT END-OF-INFORMATION
C SINCE THE NEW RECORD IS LONGER THAN THE OLD ONE.
C AND FILE SPACE IS THEREFORE UNAVAILABLE.
  CALL WRITMS (3,DATAMOR,40,2,-1)

C READ THE 4TH AND 5TH RECORDS.
  CALL READMS (3,DATA,25,4)
  CALL READMS (3,DATAMOR,25,5)
C
C
C (MODIFY THE ARRAYS NAMED DATA AND DATAMOR.)
C
C

C WRITE THE ARRAYS TO THE FILE AS TWO NEW RECORDS.
  CALL WRITMS (3,DATA,25,11)
  CALL WRITMS (3,DATAMOR,25,12)

  STOP
  END

```

PROGRAM MS3 (TAPE7)

```

C CREATE A RANDOM FILE WITH NAME INDEX.

  DIMENSION INDEX(9), ARRAY(15,4)
  DATA REC1,REC2/7HRECORD1,7HRECORD2//
C
C
C (GENERATE DATA IN ARRAY AREA.)
C
C

```



```

C WRITE FOUR RECORDS TO THE FILE. NOTE THAT
C KEY NAMES ARE RECORD(N).
  CALL WRITMS (7,ARRAY(1,1),15,REC1)
  CALL WRITMS (7,ARRAY(1,2),15,REC2)
  CALL WRITMS (7,ARRAY(1,3),15,7RECORD3)
  CALL WRITMS (7,ARRAY(1,4),15,7RECORD4)

C CLOSE THE FILE.

  CALL CLOSMS (7)

  STOP
  END

```

## MULTI-LEVEL FILE INDEXING

When a file is opened by an OPENMS call, the mass storage routines clear the array specified as the index area, and if the call is to an existing file, locates the file index and reads it into the array. This creates the initial or master index.

The user can create additional indexes (sub-indexes) by allocating additional index array areas, preparing the area for use as described below, and calling the STINDEX subroutine to indicate to the mass storage routine the location, length and type of the sub-index array. This process may be chained as many times as required, limited only by the amount of central memory space available. (Each active sub-index requires an index array area.) The mass storage routine uses the sub-index just as it uses the master index; no distinction is made.

A separate array space must be declared for each sub-index that will be in active use. Inactive sub-indexes may, of course, be stored in the random file as additional data records.

The sub-index is read from and written to the file by the standard READMS and WRITMS calls, since it is indistinguishable from any other data record. Although the master index array area is cleared by OPENMS when the file is opened, STINDEX does not clear the sub-index array area. The user must clear the sub-index array to zeros. If an existing file is being manipulated and the sub-index already exists on the file, the user must read the sub-index from the file into the sub-index array by a call to READMS before STINDEX is called. STINDEX then informs the mass storage routine to use this sub-index as the current index. The first WRITMS to an existing file using a sub-index must be preceded by a call to STINDEX to inform the mass storage routine where to place the index control word entry before the write takes place.

If the user wishes to retain the sub-index, it must be written to the file after the current index designation has been changed back to the master index, or a higher level sub-index by a call to STINDEX.†

---

†Since the file is closed automatically at job termination, it is no longer necessary as it was under previous versions of FORTRAN Extended, for the user to reset the master index before closing the file.

## INDEX TYPE

### MASTER INDEX

The master index type for a given file is selected by the *t* parameter in the OPENMS call when the index is created. The type cannot be changed after the file is created; attempts to do so by reopening the file with the opposite type index are treated as fatal errors.

### SUB-INDEX

The sub-index type can be specified independently for each sub-index. A different sub-index name/number type can be specified by including the *t* parameter in the STINDEX call. If *t* is omitted, the index type remains the same as the current index. Intervening calls which omit the *t* parameter do not change the most recent explicit type specification. The type remains in effect until changed by another STINDEX call.

STINDEX cannot change the type of an index which already exists on a file. The user must ensure that the *t* parameter in a call to an existing index agrees with the type of the index in the file. Correct sub-index type specification is the responsibility of the user; no error message is issued.

Example:

```

PROGRAM MS4 (TAPE2)

C GENERATE SUBINDEXED FILE WITH NUMBER INDEX. FOUR
C SUBINDEXES WILL BE USED, WITH NINE DATA RECORDS
C PER SUBINDEX, FOR A TOTAL OF 36 RECORDS.

      DIMENSION MASTER(5), SUBIX(10), RECORD(50)
      CALL OPENMS (2,MASTER,5,0)

      DO 99 MAJOR-1,4

C CLEAR THE SUBINDEX AREA.
      DO 77 I-1,10
77  SUBIX(I)-0

C CHANGE THE INDEX IN CURRENT USE TO SUBIX.
      CALL STINDEX (2,SUBIX,10)

C GENERATE AND WRITE NINE RECORDS.
      DO 88 MINOR-1,9
C
C

```

```

C WRITE A RECORD.
88 CALL WRITMS (2,RECORD,50,MINOR)

C CHANGE BACK TO THE MASTER INDEX.
CALL STINDX (2,MASTER,5)

C WRITE THE SUBINDEX TO THE FILE.
CALL WRITMS (2,SUBIX,10,MAJOR,0,1)

99 CONTINUE

C READ THE 5TH RECORD INDEXED UNDER THE 2ND SUBINDEX.
CALL READMS (2,SUBIX,10,2)
CALL STINDX (2,SUBIX,10)
CALL READMS (2,RECORD,50,5)

C .
C .
C (MANIPULATE THE SELECTED RECORD AS DESIRED.)
C .
C .

```

```

STOP
END

```

```

PROGRAM MSS (INPUT,OUTPUT,TAPE9)

```

```

C CREATE FILE WITH NAME INDEX AND TWO LEVELS OF SUBINDEX.

DIMENSION STATE(101), COUNTY(501), CITY(501), ZIP(100)
INTEGER STATE, COUNTY, CITY, ZIP
10 FORMAT (A10,I10)
11 FORMAT (I10)
12 FORMAT (5X,8I16)

CALL OPENMS (9,STATE,101,1)

C READ MASTER DECK CONTAINING STATES, COUNTIES, CITIES
AND ZIP CODES.
DO 99 NRSTATE-1,50
READ 10,STATNAM, NRCNTYS

C CLEAR THE COUNTY SUBINDEX.
DO 21 I-1,501
21 COUNTY(I)-0

```

```
DO 98 NRCN-1,NRCNTYS
READ 10, CNTYNAM, NRCITYS

C CLEAR THE CITY SUBINDEX.
DO 31 I-1,501
31 CITY(I)-0

CALL STINDX (9,CITY,501)

DO 97 NRCY-1,NRCITYS
READ 10, CITYNAM, NRZIP

DO 98 NRZ-1,NRZIP
98 READ 11,ZIP(NRZ)

97 CALL WRITMS (9,ZIP,100,CITYNAM)

CALL STINDX (9,COUNTY,501)
98 CALL WRITMS (9,CITY,501,CNTYNAM)

CALL STINDX (9,STATE,101)
99 CALL WRITMS (9,COUNTY,501,STATNAM)

C FILE IS GENERATED. NOW PRINT OUT LOCAL ZIP CODES.

CALL STINDX (9,STATE,101)
CALL READMS (9,COUNTY,501, "CALIFORNIA")
CALL STINDX (9,COUNTY,501)
CALL READMS (9,CITY,501, "SANTA CLARA")
CALL STINDX (9,CITY,501)
CALL READMS (9,ZIP,100, "SUNNYVALE")
PRINT 12, ZIP

CALL STINDX (9,STATE,101)

STOP
END
```

